DAHLSTROM

HOLLOW METAL DOORS and TRIM -- ARCHITECTURAL and MANUFACTURER'S SHAPES



DAHLSTROM METALLIC DOOR COMPANY

Executive Offices and Plant

JAMESTOWN, NEW YORK

(Emblished 1904)



DAHLSTROM

A BOOK COMPLETE-COVERING

HOLLOW METAL DOORS AND TRIM, ARCHITECTURAL, BUILDERS' AND MANUFACTURERS' SHAPES



DAHLSTROM METALLIC DOOR COMPANY

JAMESTOWN, NEW YORK

Established 1904

THIRD EDITION-REVISED 1923

Copprighted 1983 by
THE DAHLSTROM METALLIC DOOR COMPANY



FOREWORD



INCE our introduction of cold drawn mouldings, the usefulness of this product has extended to almost every kind of manufacture as well as to the architectural and building trades.

In planning this catalog we have grouped the various shapes according to their adaptability to different uses and labelled each group or section for ready reference. This segregation of shapes will enable our customers to locate readily the shapes for which they are looking. Where the number of any desired shape is known the numerical index will give its location in the catalog.

Our labors in collecting and correlating the information contained herein will be amply repaid if our customers find it of value in their work and to that end we sincerely dedicate it. Numerical Index 1-299A

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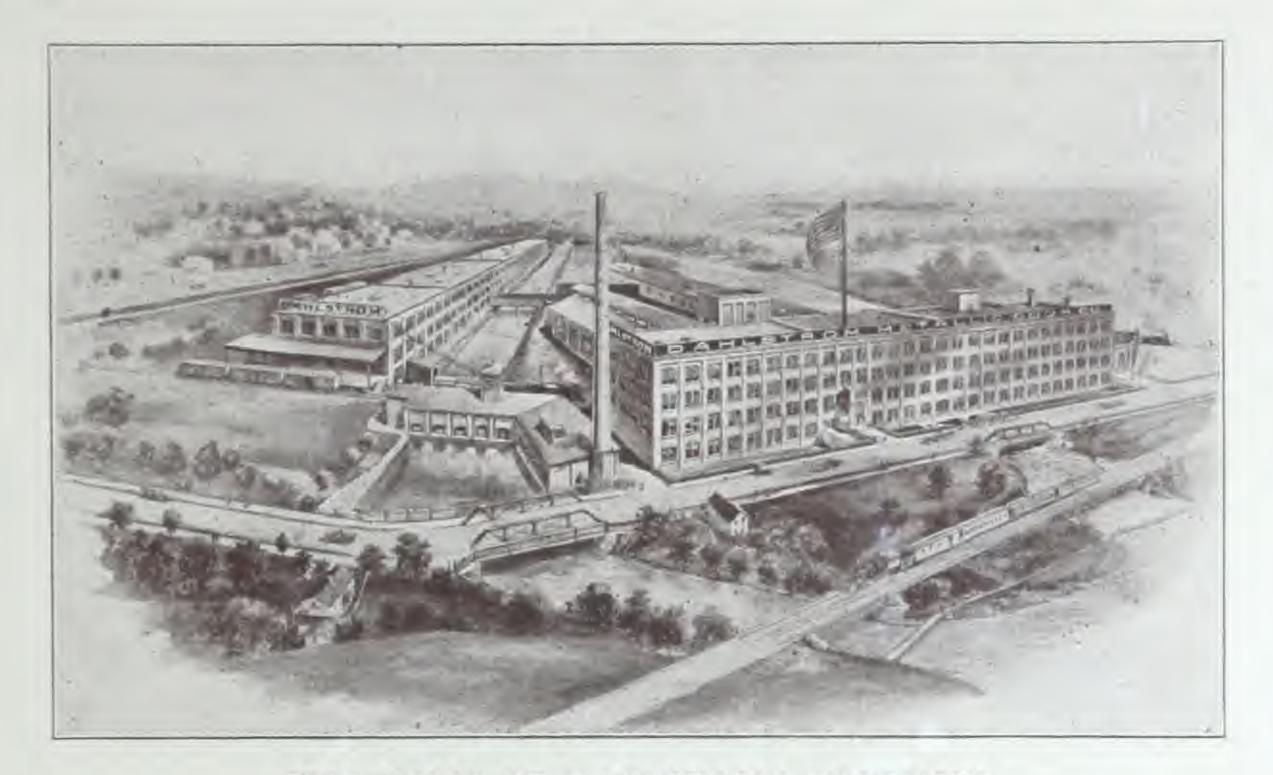
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THE HOME OF DAHLSTROM PRODUCTS

The largest plant in the world devoted exclusively to the manufacture of Highest Quality Cold Drawn Mouldings, Hollow Metal Fireproof Doors and Trim.

Executive Offices and Plant Jamestown, N. Y. Branch Offices

NEW YORK: 25 Broadway - DETROIT: 1331 Dime Bank Bldg. - CHICAGO: 19 So. La Salle St.

Local Representatives in Principal Cities

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DAHLSTROM METAL MOULDINGS

This Catalog of Cold Drawn Metal Mouldings and Pressed Shapes, which we take pleasure in presenting to the Architectural Profession, the Ornamental Iron and other Metal and Specialty Trades, is the result of a careful study to obtain the most orderly arrangement. It has also been reduced in size to meet standard filing equipment. It contains complete information regarding gauge of metal used, weight of sections, sizes, etc. It should provide a quick reference to any class of moulding desired.

Accuracy — The cuts of different shapes are shown in full size, except on pages showing methods of application, adaptability, etc. They show exactly what we are able to supply on short notice. Corners and angles are shown sharp or slightly rounded; each dimension and contour is faithfully reproduced.

Quality and Characteristics — Dahlstrom Mouldings are produced from highgrade steel, copper, brass or bronze, by the cold drawn process which was originated by the founder of this organization and later developed and perfected by us. They are distinguished by their smooth surfaces, their true outlines and their sharp and well defined corners and angles. They are light in weight, yet stiff and rigid because of their special treatment.

Uses—There is practically no limit to the uses to which Dahlstrom Cold Drawn Shapes can be put. Manufacturers of Ornamental Iron Work, Stairs, Store Fronts, Bank and Office Screens, Metal Furniture and Lockers, Automobile Bodies and Equipment and kindred industries, will find it both convenient and profitable to take advantage of our facilities and services in this line.

Application—Our mouldings can generally be attached to other work by the concealed fastening method—tapping for machine screws into blocks or angles fastened on the back side of the moulding. Where this is not practicable a small oval head machine screw can be used thru the face of the moulding as illustrated on Pages "b" and "d" Section 1. In some cases countersunk rivets can be used to advantage.

Equipment — The drawn shapes shown can be furnished in lengths up to 20 feet; but to avoid extra freight rate, 16 foot lengths or shorter are recommended. Our Moulding Department is well equipped for cutting mouldings and shapes to desired lengths (square or mitred) at a slight additional cost. Mouldings can be made with returned ends or made up in frames.

SPECIAL AND PRESSED SHAPE INFORMATION

Orders or requests for estimates on pressed shapes should include the following information:

- 1. Sketch illustrating shape and giving complete dimensions, also how material is to be used or what to be used for.
- 2. Kind of metal desired (steel, brass, bronze, copper, etc).
- 3. Gauge or thickness of metal desired.
- 4. Specify our shape number or combination of shape numbers whenever possible.

Press Work. Our equipment also includes heavy presses, for forming and stamping up to No. 10 U. S. Standard Gauge in almost any special shape to twelve feet in length. See Section 9 for some of the designs of press shapes which can be furnished on short notice.

Special Mouldings and Shapes. A thoroughly equipped tool department and a corps of skilled artisans are at your service when individuality of moulding design or special shapes are desired. Quotations will be furnished upon request.

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TELEGRAPH CODE

To save expense and to simplify ordering for the customer we have arranged a code word for each of our shapes except the pressed shapes shown in Section 9. In addition to this we have worked out a General Code covering miscellaneous instructions and questions pertaining to ordering and shipping.

In Telegraphing orders for shapes, start with the Code Word telling us how you want

the material shipped. Then give us the quantity in lineal feet followed by metal desired. Then the code word for the shape or shapes desired.

The following will illustrate how to send in an express order for 1000 feet each #1433 steel clip and #1404 Bronze Trim.

Baterig one thousand feet each Bronze oar and Steel Octagon.

ORDERS

BATERIG	1—Ship to me (us) immediately by express
BATERKLEUR	2—Ship by express immediately to
BATERMOLEN	3—Ship to me (us) by freight
BATEROKER	4—Mail immediately by parcels post
BATERAL	5—When and how did you ship moulding or mouldings called for in my (our) communication of
BATERPOOL	6—When and how will you ship moulding or mouldings called for in my (our) communication of

TELEGRAPH CODE (Continued)

BATERSTEEN BATERK	7—Add to my (our) order, letter or telegram of
BATISH	9—Cancel order for moulding or mouldings in our (my) communication of
BATFLUTCH	10—Cancel moulding number or numbersfrom my (our) order, letter or telegram of
	QUOTATIONS
BATGELD	1—Quote by wire best price f. o. b. your factory
BATGICH	2-Quote by wire best price f. o. b. your factory, and best delivery
BATKIEMER	3—Wire when and at what price you can ship f. o. b. your factory material per our inquiry of
All prices	are f. o. b. factory, unless otherwise specially arranged.
	for mouldings will be made up in Steel, unless otherwise specifically stated in order.
G 50	are carefully packed to insure safe delivery, but our responsibility ceases on
delivery of the	e shipment to the railroad company and obtaining their receipt for the goods in

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TABLE OF METAL GAUGES AND WEIGHTS

Authority. The table on the following page has been computed from weights of metals given in Cambria Steel Company's Hand Book and is based on the following:

Steel	Weight	per	cubic	foot	490	pounds
Brass		46	**	16.	524	4
Bronze	ш	10	41	u	541	**
Copper	n	66	11	66	555	11

Composition. Our standard composition for bronze is 90% copper, 10% spelter or zinc. Weight of Metal. To find the weight per square foot (1'-0" x 1'-0") or lineal foot (1'-0" x 1") of any gauge in steel, brass, bronze or copper, multiply the decimal thickness of the metal by one of the constant multipliers listed below:

Steel	Square	foot	40.833	Lineal	foot	3.403
Brass	11	**	43.666	44	44	3.638
Bronze	"	и	45.083	и	14	3.757
Copper	ш	**	46.25			3.854

Examples: What is weight per square foot of .050" steel?

.050" steel x 40.833 = 2.042 weight in pounds per square foot of .050" steel. (Answer.)

What is the weight per lineal foot of .072" brass 1" wide?

.072" brass x 3.638 = .262 weight in pounds per lineal foot of .072" brass. (Answer.) Weight of Mouldings. The weight in steel per lineal foot of every moulding shown in this catalog is given on the same page with the illustration.

To find the approximate weight per lineal foot of any of our mouldings in brass, bronze or copper, multiply the weight given for the steel moulding by one of the constant multipliers listed below:

Brass			30	C 3.	-	16			4	2		+	7.1		. 5.						å	1.07
Bronze	 	4	٠.			-		-	-		*		5-1				50			-		1.104
Copper.	 																					1 133

Example: Moulding No. 816 (shown in Section 1, Page 1) weighs .5100 pounds per lineal foot in steel. What is weight per lineal foot in brass?

.5100 x 1.07 = .5457, weight in pounds per lineal foot of Moulding No. 816, in brass. (Answer.)

TABLE OF METAL GAUGES AND WEIGHTS

Desired 1	TO	APPRO	XIMATE WEIG	HT PER SQUARE	Е Гоот	NEAREST	GAUGE	NUMBER
Decimal Gauge	of Inch	Steel Lbs.	Brass Lbs.	Bronze Lbs.	Copper Lbs.	U. S. S.	Birm,	B. & S.
.012	1-64 -	.490	.524	, 541	. 555	30	30	28
.0156	1-64	.637	. 681	.703	.722	28	27	26
.018	1-64 +	.735	.786	.815	.833	26	26	25
.020	1-64 +	.817	.874	.902	.925		25	24
.022	1-64 +	.898	.961	.992	1.018	25	24	23
.025	1-32 -	1.021	1,092	1.127	1.156	24	23	22
.028	1-32 -	1.144	1.223	1.262	1.295	23	22	21
.031	1-32	1.266	1.354	1.398	1.434	22		
.032	1-32 +	1.307	1.397	1.443	1.480		21	20
.035	1-32 +	1.429	1.528	1.578	1.619	21	20	19
.040	3-64 -	1.633	1.747	1.803	1.850	20		18
.045	3-64 -	1.837	1.966	2.029	2.081	19	19	17
.050	3-64 +	2.042	2.184	2.254	2.313	18	18	16
.055	1-16 -	2.246	2.402	2.480	2.544	17		
.057	1-16 -	2.327	2.490	2.570	2.636		17	15
.060	1-16 -	2.450	2.620	2.705	2.775	7.5		
.0625	1-16	2.552	2.729	2.808	2.891	16	* *	4.5
.065	1-16 +	2.654	2.839	2.930	3.006		16	14
.068	1-16 +	2.776	2.970	3.066	3.145	***		
.070	5-64 -	2.858	3.057	3,156	3.238	15	15	13
.078	5-64	3.185	3.406	3.516	3.608	14		
.080	5-64 +	3.266	3.494	3.607	3.700	1.1	4.4	12
.083	5-64 +	3.390	3.625	3.742	3.839		14	
.090	3-32 -	3.675	3.930	4.057	4.163	2.5		ii
.093	3-32	3.797	4.061	4.193	4.301	13	13	
.100	3-32 +	4.083	4.367	4.508	4.625			10
.109	7-64	4.450	4.760	4.914	5.041	12	12	
.120	1-8 -	4.900	5.240	5.410	5.550		11	* *
.125	1-8	5.104	5.459	5.636	5.781	ii		**

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23	7	3	50	6	3	78	3	10	111	10	3	142	2	4
24	8	1	50	8	2	79	1	15	112	6	5	142	7	2
25	7	1	51	8	2	80	3	5	113	3	9	143	3	1
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168	6	9	199	3	6	231	3	5	261	8	7	288	1	10
169	3	9				232	3	7	262	3	5	289	3	10
170	8	7	200	3	3	233	3	5	263	1	14	290	6	9
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SECTION ONE

CASINGS
MULLION CASINGS
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PLINTHS
WINDOW CASINGS
MUNTINS AND ASTRAGALS



FURNISHING THE POWER

The illustration shows a dam in the Chadakoin River which is the outlet of Chautauqua Lake. An hundred years ago this dam was installed to furnish water power for a saw mill where the virgin timber of this region was sawed into building material and for other industries including a grist mill, all of which were located on the site now occupied by our plant.

This water power converted into electric current is now reinforced in this region by Niagara power and by steam generated current. SECTION

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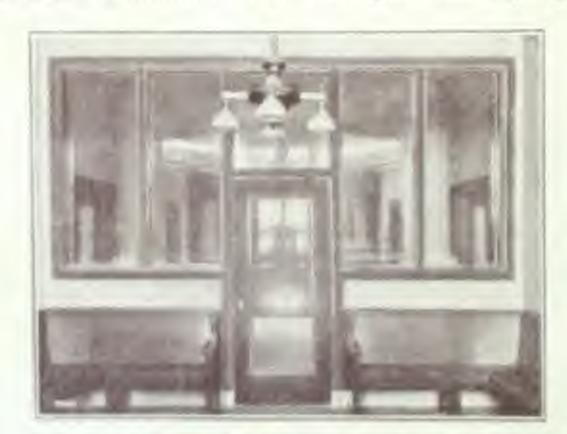
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ELEVEN Dahistron Standards Construction

CASINGS

The first section of this catalog is devoted mainly to door and window trim, together with a selection of shapes used in the construction of Hollow Metal doors and window sash. We offer this wide range of designs and sizes for the consideration of architects and engineers as an aid in making plans for hollow metal installations. The variety offered will meet the most exacting requirements and selections made therefrom will save the time and expense of making special dies for new shapes. However, occasionally, we may have calls for new designs and special conditions and we are always prepared to meet such demands. For that particular purpose

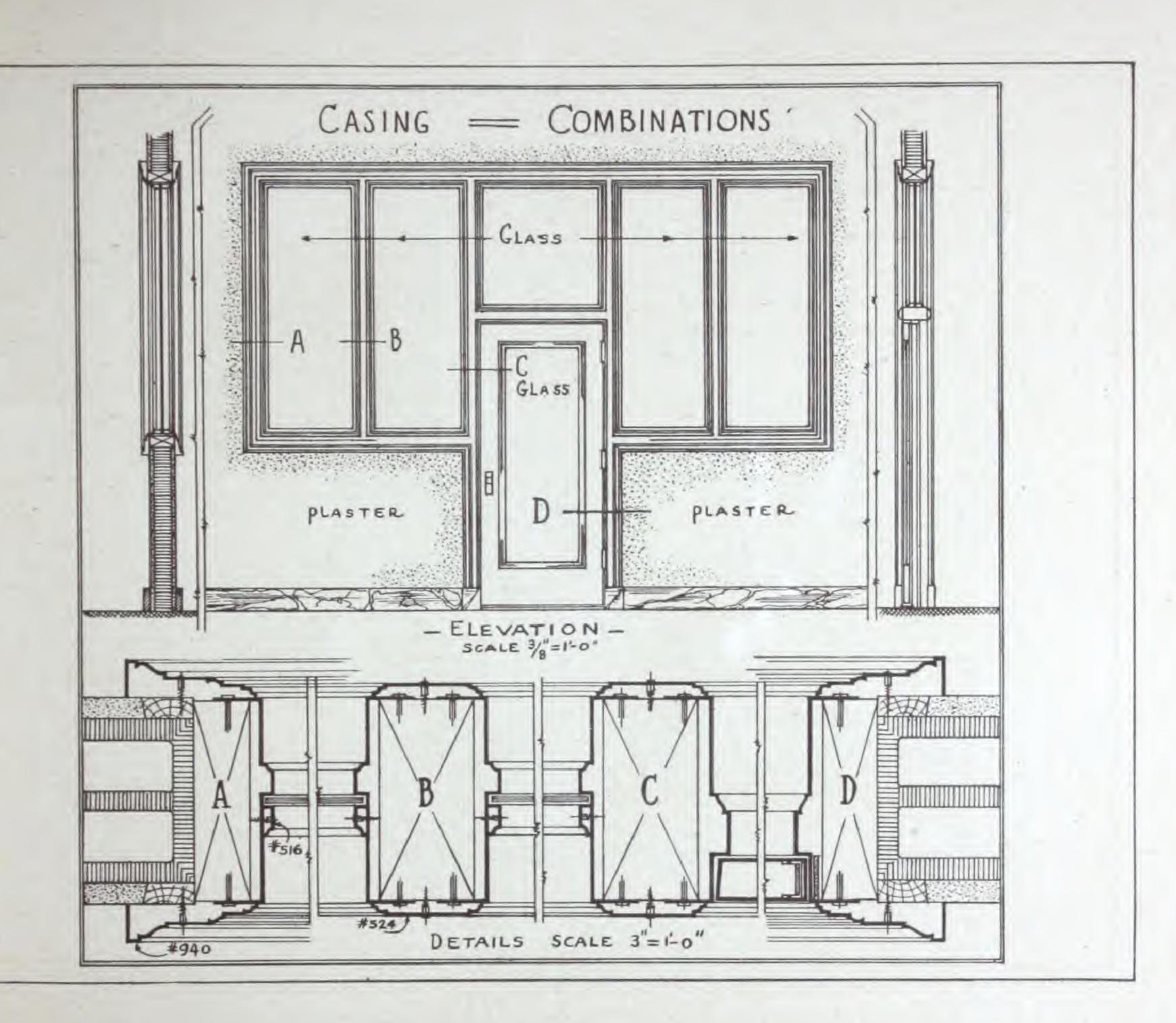


Dahlstrom hollow metal doors and trim in the Hendricka County Court House, Danville, Ind.



Door and window trim showing Muntin Construction in the Beach Telephone Exchange, Boston, Mass.

we maintain a modern and well equipped tool department manned by skilled mechanics specially trained for this class of work. In the use of our system of drawn mouldings two methods have developed. Most of the mouldings in this section are designed for exposed fastenings, but a few of them are adapted for concealed fastenings, as for example No. 1352 on Page 6 and No. 1549 on Page 7. For exposed fastenings, it is our practice to use French-headed screws neatly countersunk into the surface of the mouldings. Concealed fastenings are accomplished by use of spring clips engaging the back flanges of the mouldings.



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Panels Round Tubing Graining

BLEVEN Dahlufren Standarine Consta prelus el France

CASINGS—Continued

Typical examples of some combinations obtainable with our mouldings are illustrated on Pages "B" and "D." More complete details and reproductions from photographs showing actual installations are placed at the service of architects through the medium of our architectural portfolios.

Through the use of full cold rolled steel the mouldings are produced with a surface texture that insures a smooth and even finish.

Thus we offer the highest quality of baked-on finishes in any of the plain colors, in stipled enam-



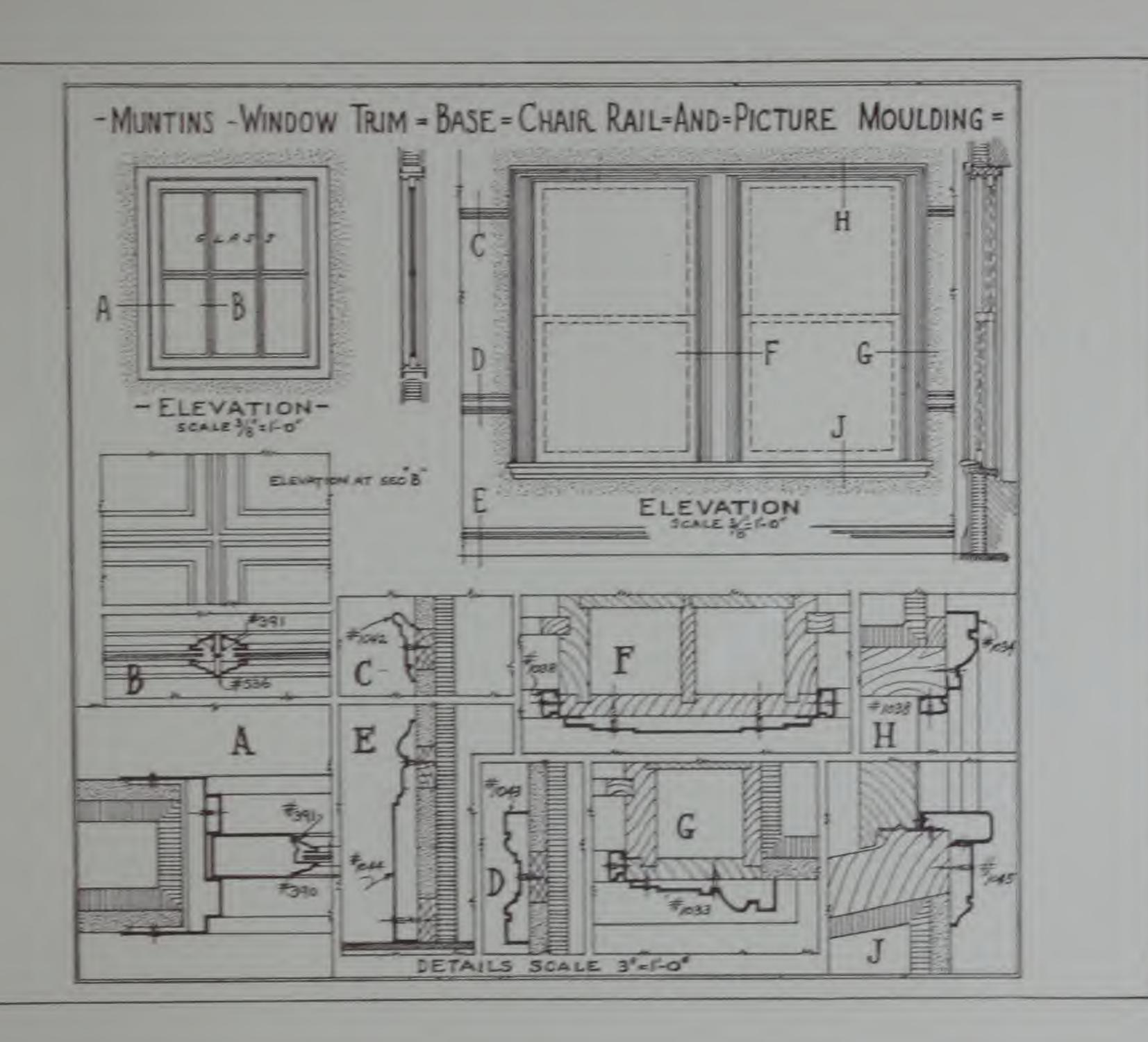
Dahlstrom door and window trim, also base and picture moulding and chair rail in the Hearst Building, San Francisco, California.



Corridor of the Merchants National Bank Building, Boston, Mass., showing Dahlstrom borrowed lights, chair rail and base moulding.

els or in grained finishes closely matching the choicest woods.

In other metals such as bronze, brass or copper, the mouldings are adaptable to a variety of purposes readily apparent to the architect or engineer. Bronze is extensively used in Entrances, Vestibules, Lobbies, Banking Rooms and oftentimes for Elevator Inclosures or in places subject to dampness or steam such as shower baths, swimming pools, etc. For all such purposes our mouldings and bronze work are unexcelled.



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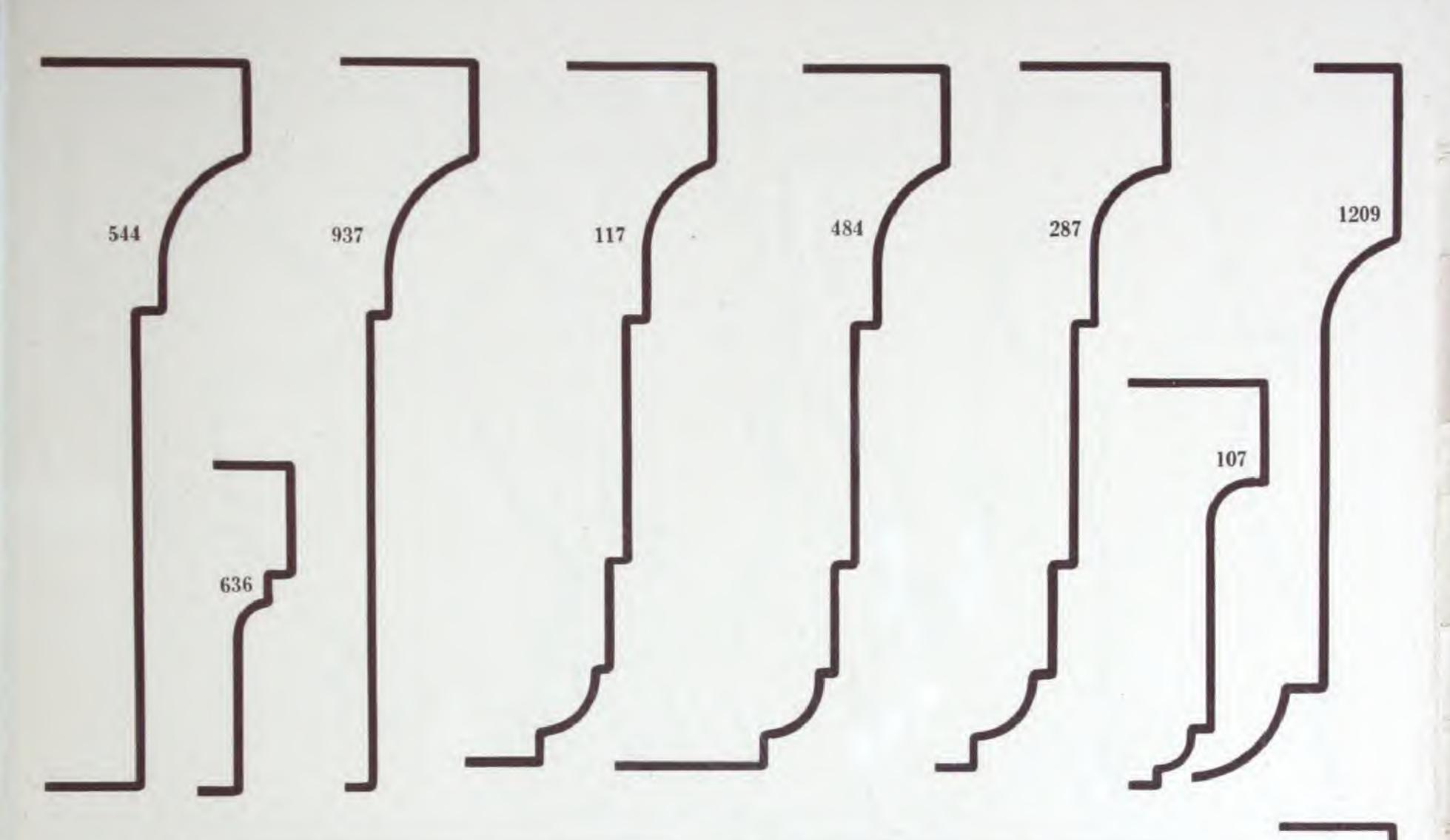
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TENTON

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No.	THICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
81	050	11/2 x 1/2	.409	Actuary
107	.050	25/8 x 29/2	.718	Bandy
117	.050	47/6 x 15/8	1.063	Bantam
287	.050	41/2 x 11/2	1.036	Connote
484	.050	415/2x 21/8	1.159	Engle

No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
544	.050	45/8 x 15/6	1.132	Flanker
636	.050	21/8 x 5/8	.510	Gamin
816	,050	127/32X 3/4	.510	Idiocy
937	.050	45/8 x 1/8	1.020	Jetsam
1209	.050	49/6 x 15/6	.978	Mahout

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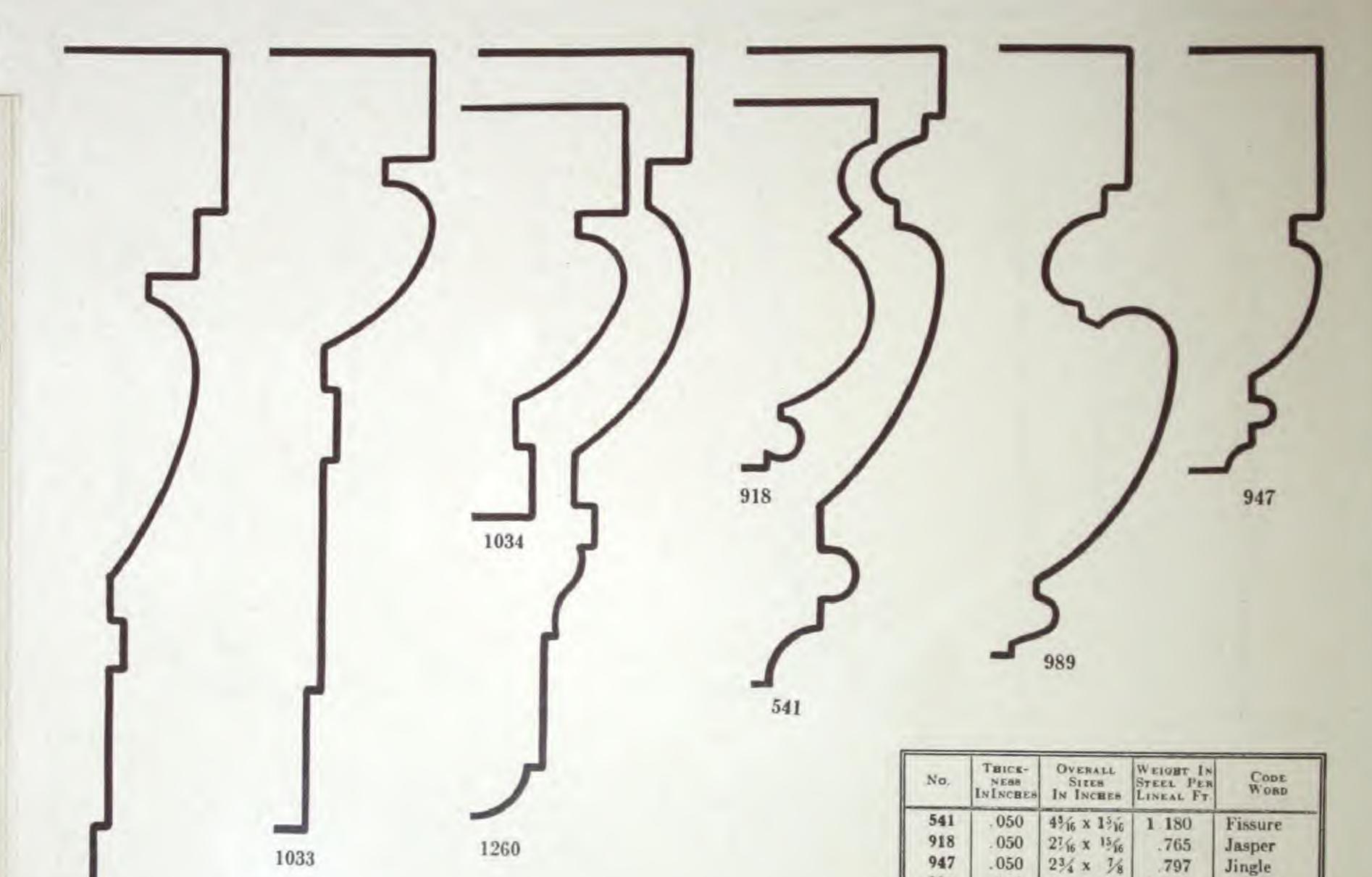
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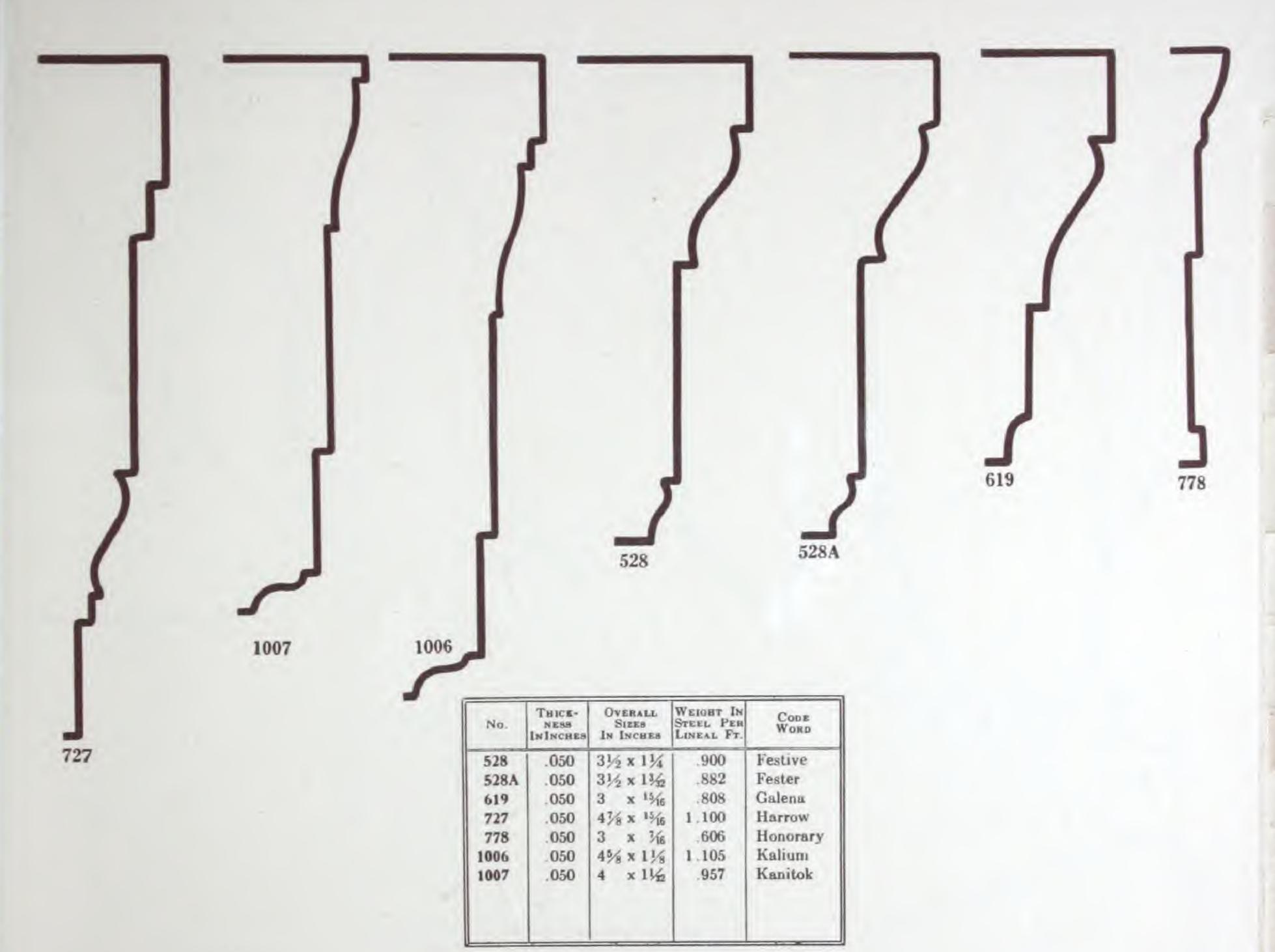
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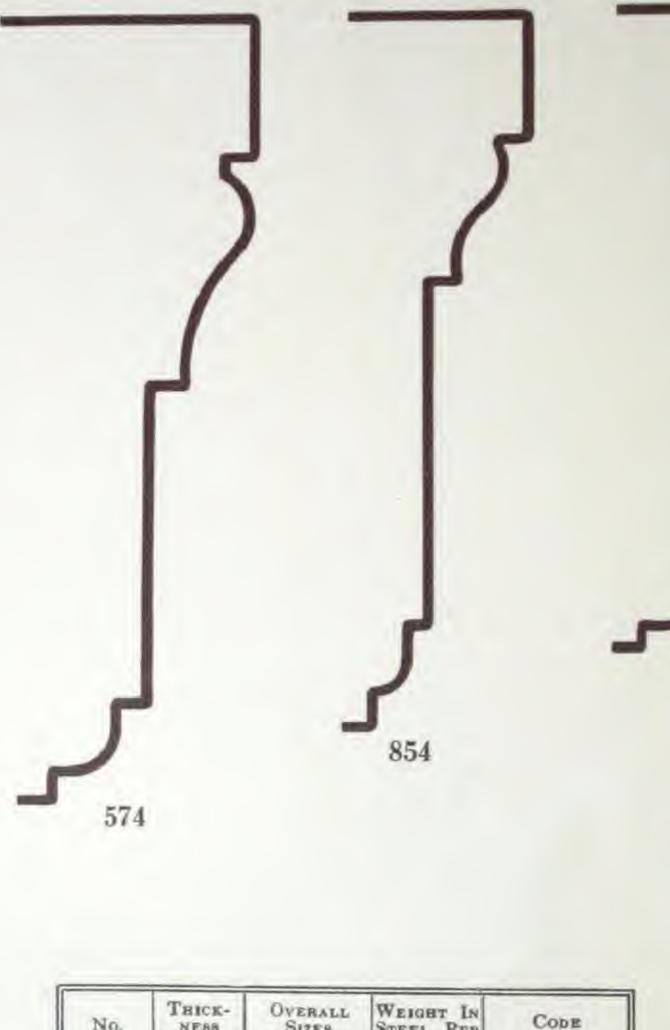
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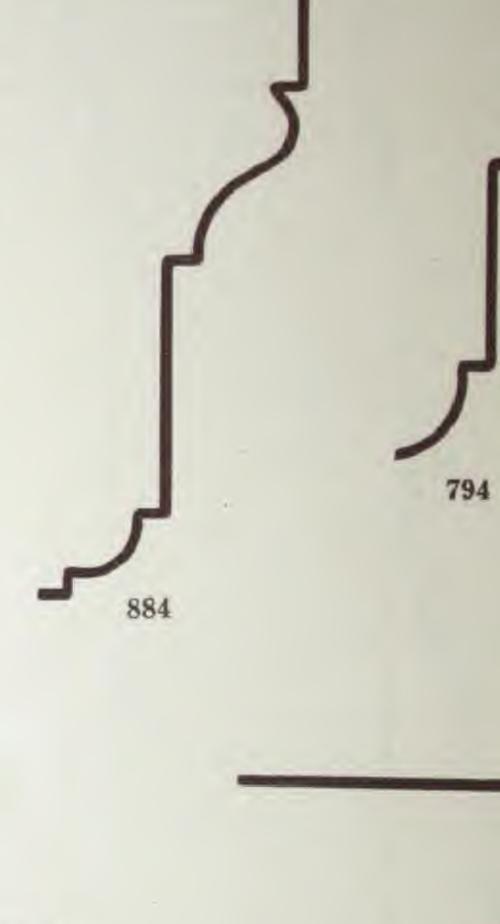
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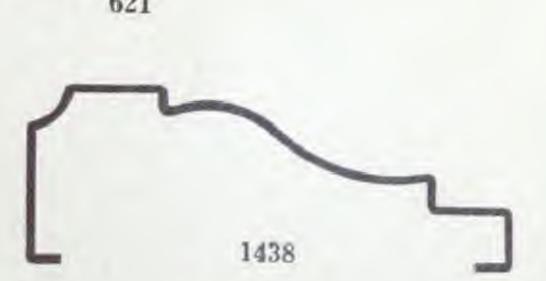
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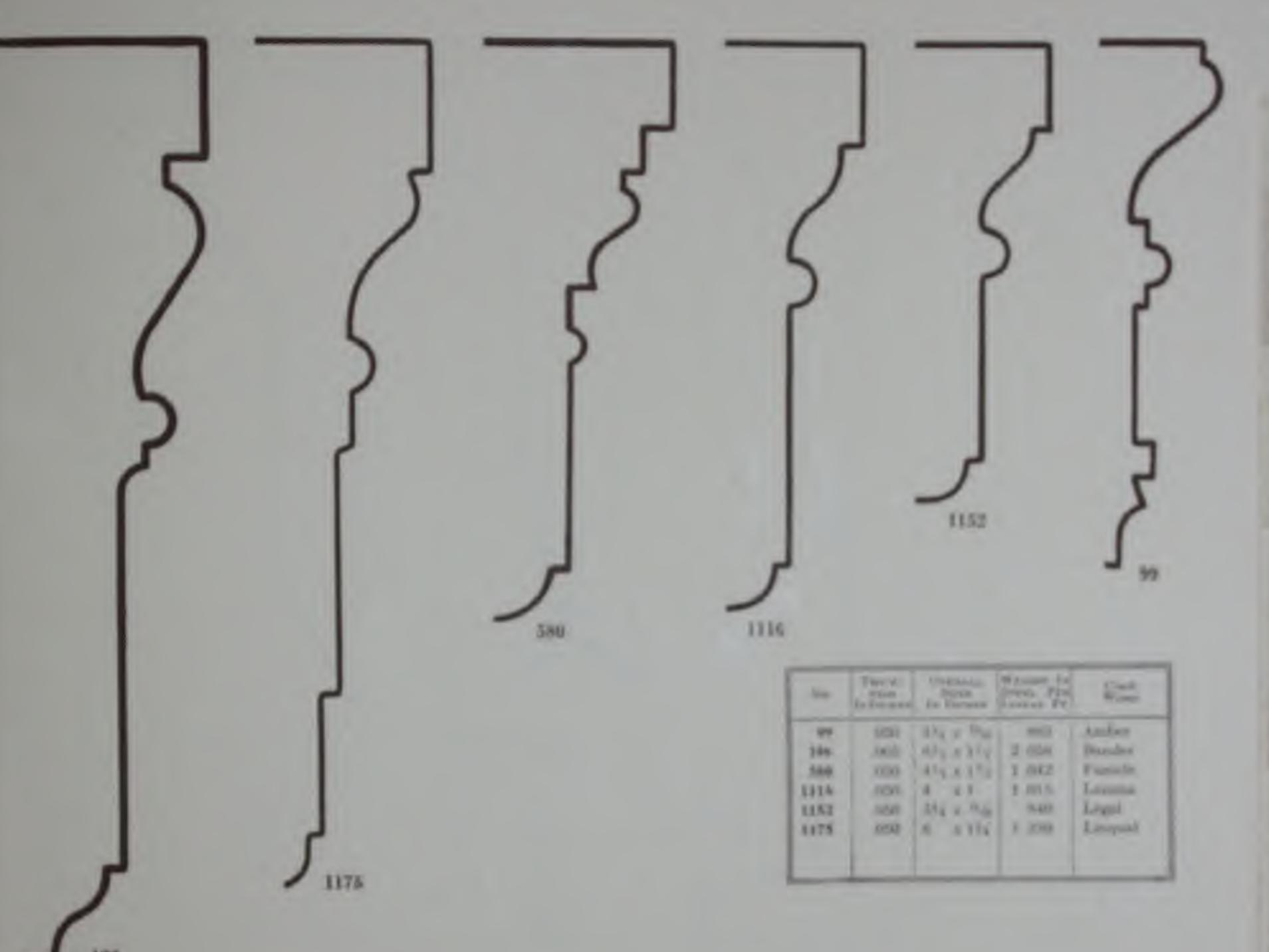


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574	.050	3¾ x 1¾	.989	Fumble
621	.050	5 x 1%	1.307	Galipot
794	.050	23/8 x 3/8	2000	Huckle
854	.050	33/8 x 1/8	.851	Impound
884	.050	3 x 11/4	.893	Indigent
888	.050	4 x 13/6	.914	Indorse
960	.045	21/2 x 11/8	.860	Jolt
*1438	.050	23/8 x 3/8	.680	Oddity

*These shapes can be provided with concealed fastenings if so desired.

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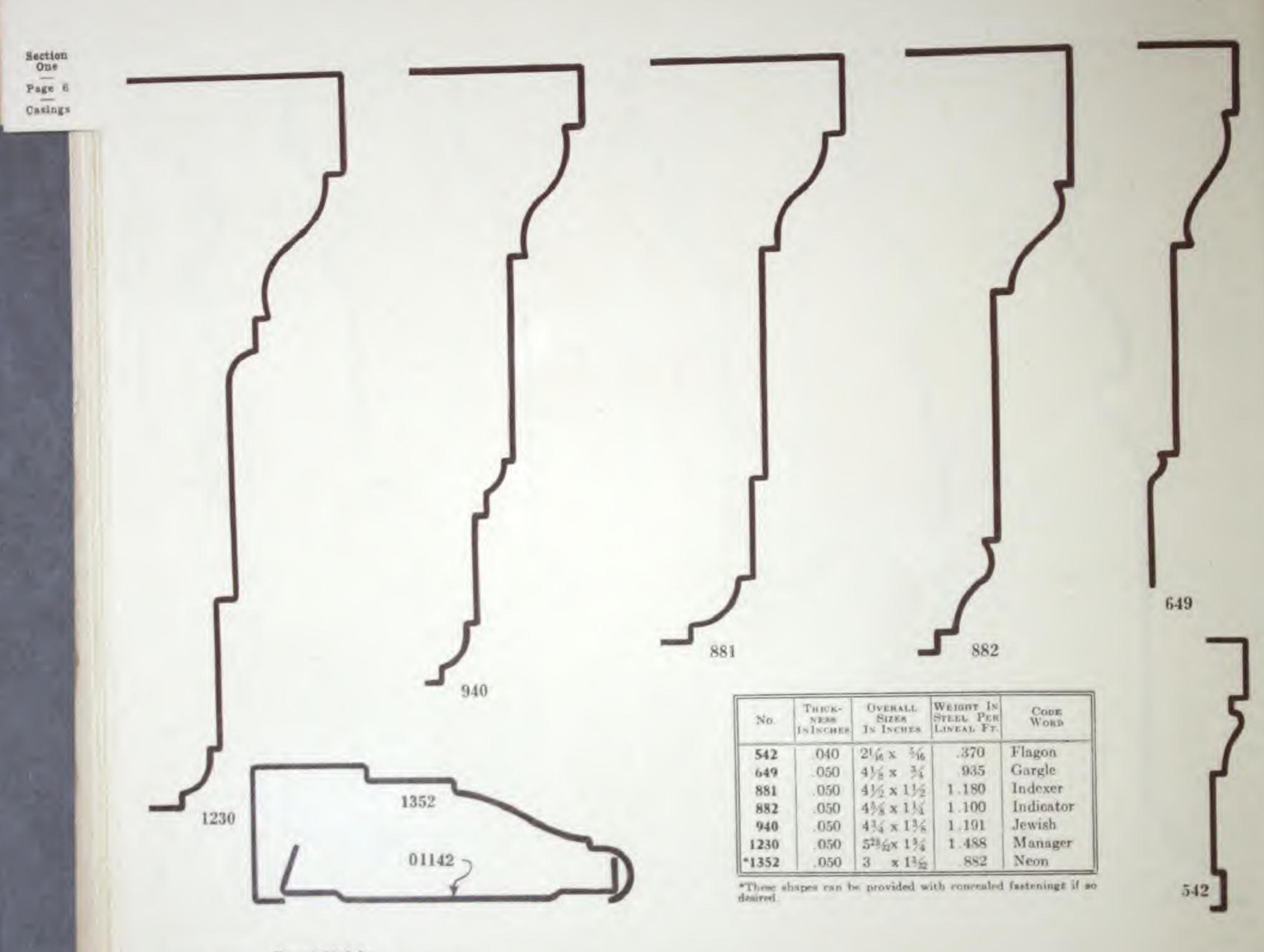
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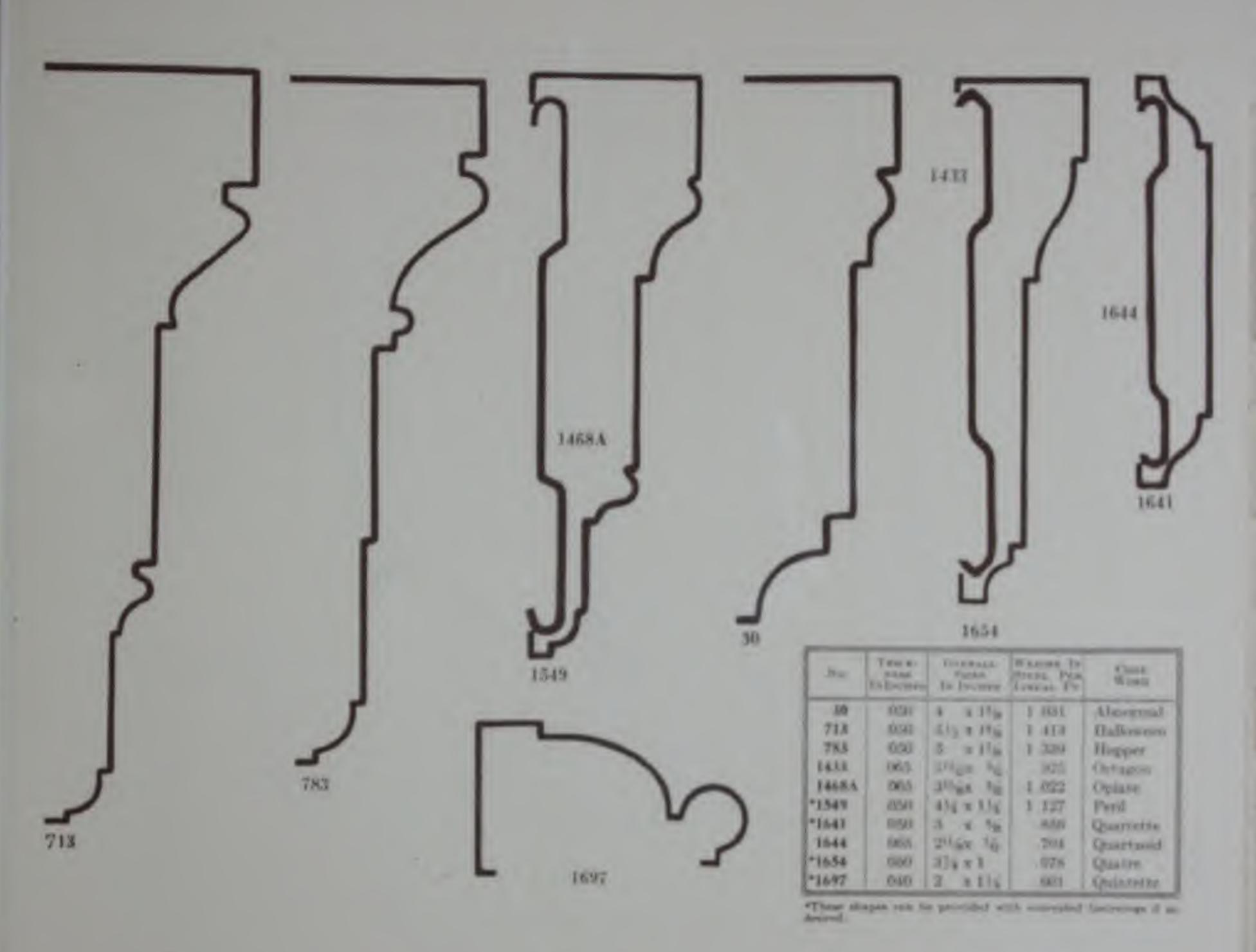
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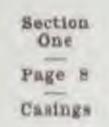
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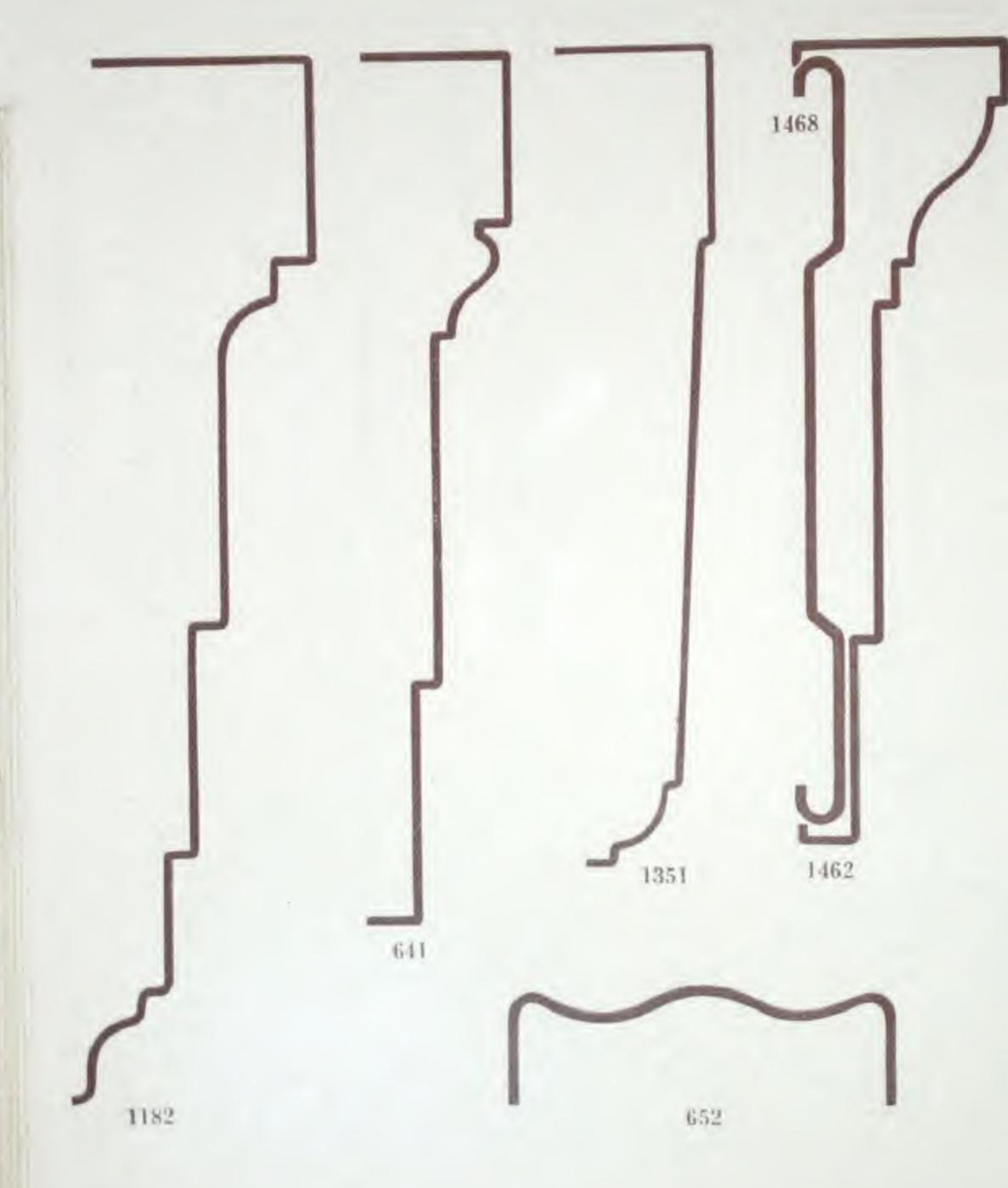
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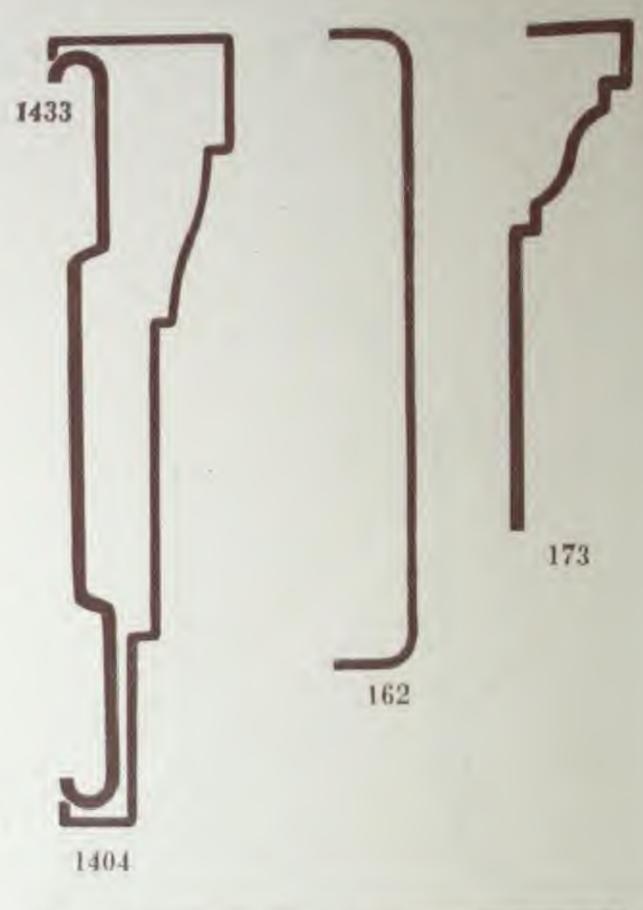
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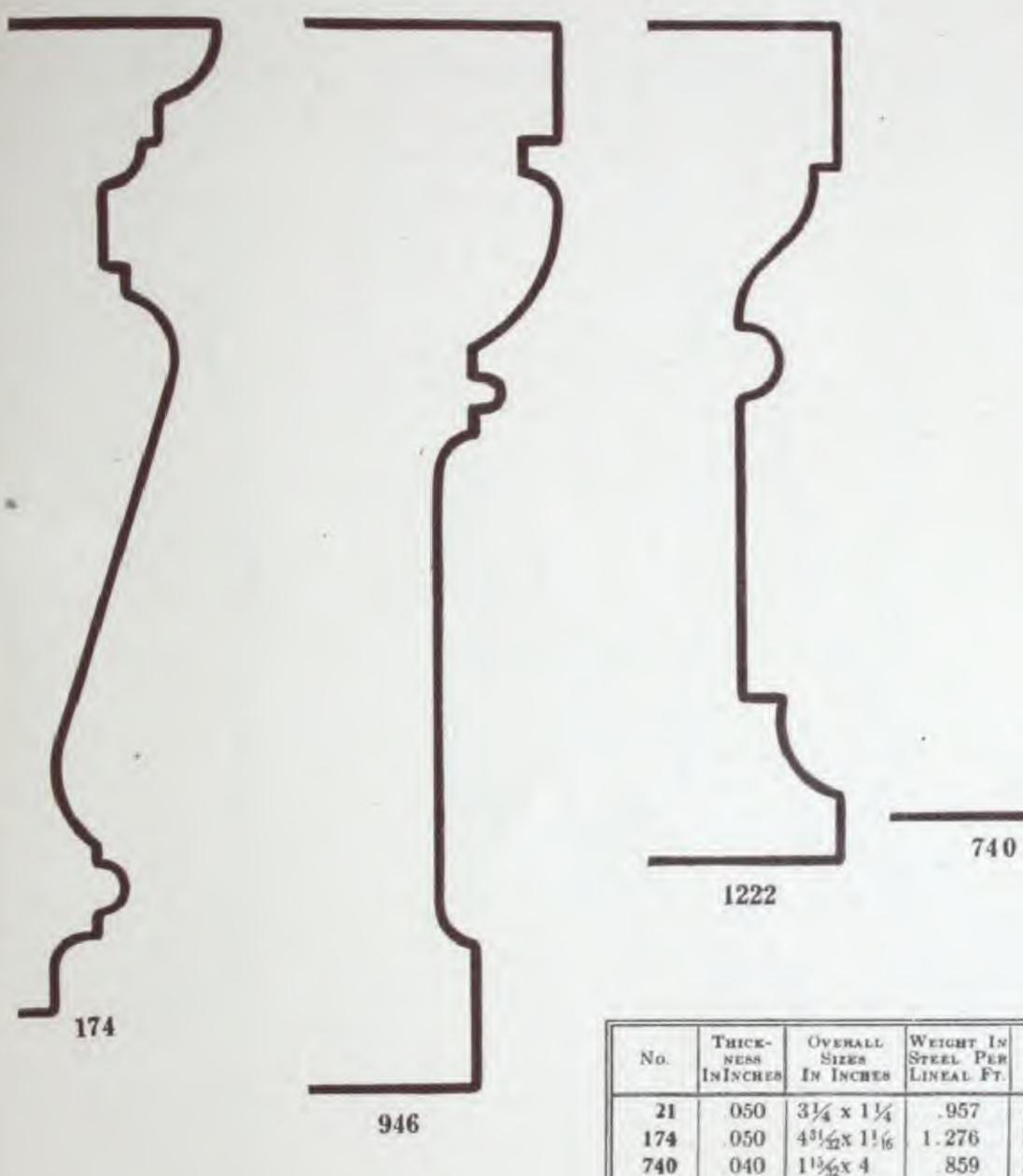






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162	050	3 x 38	601	Betroth
173	065	21 x 16	663	Boaster
641	.050	4116x 38	1.095	Gangway
652	065	214 x 2152	753	Garling
1182	.050	6 x 155	1.446	Locate
1351	050	45% x 3%	1.020	Neology
*1404	.050	334 x 34	914	Oar
1433	.065	313 6x 36	.925	Octagon
*1462	.050	436 x 134	1 191	Onyx
1468	.065	4% x %	1.105	Opium

*These shapes can be provided with concealed fastenings if su desired.



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DAHLSTROM METALLIC DOOR COMPANY

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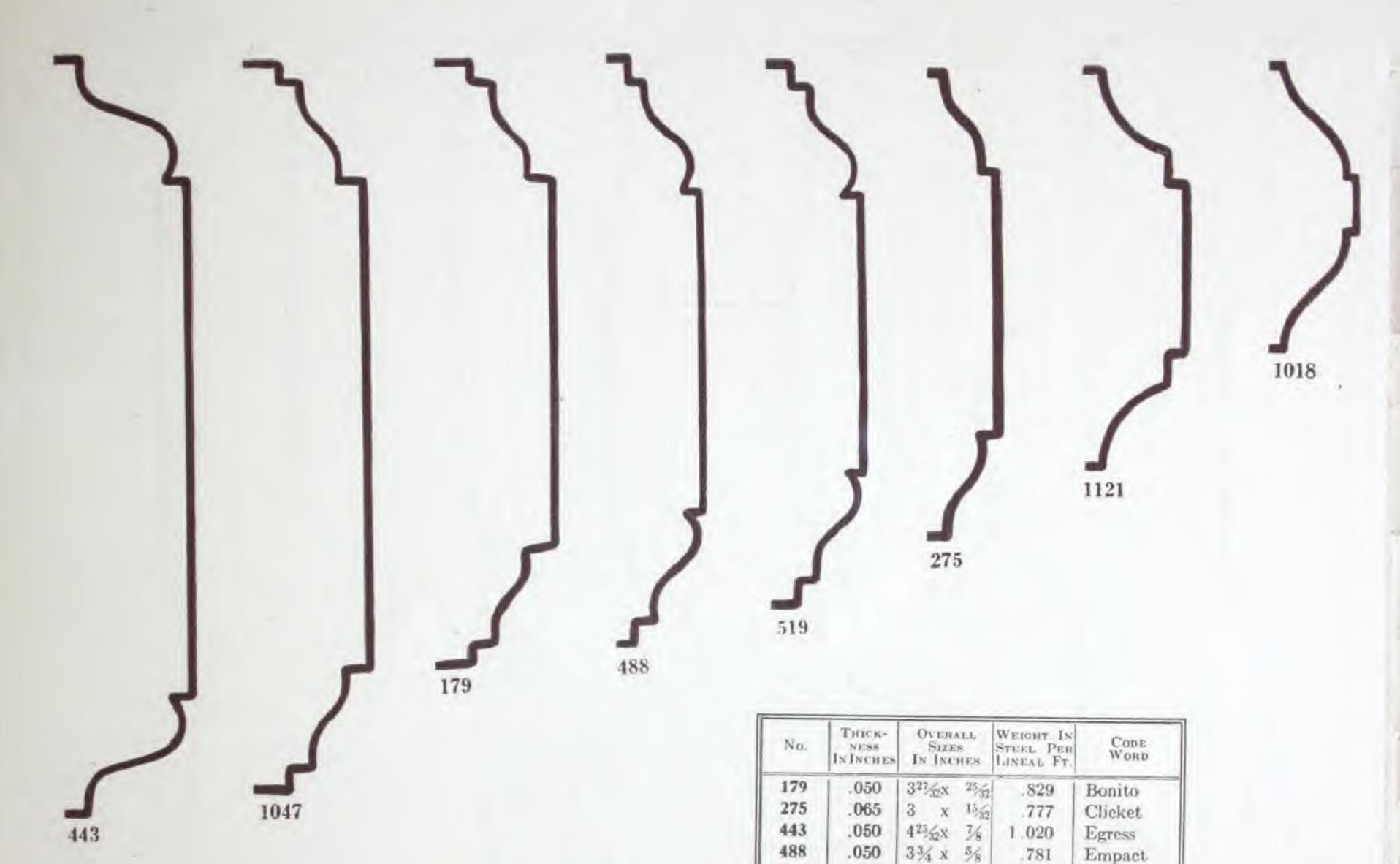
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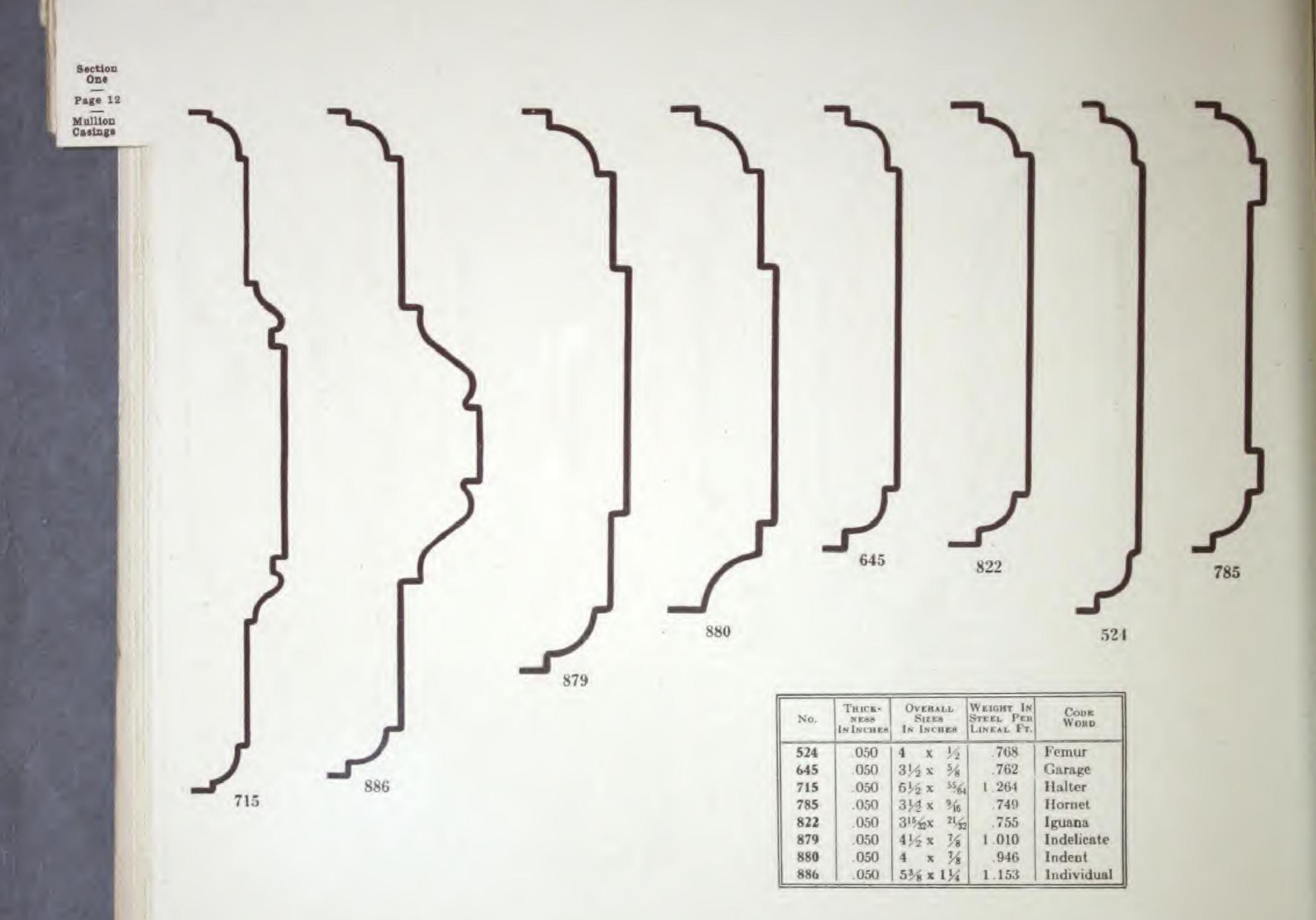
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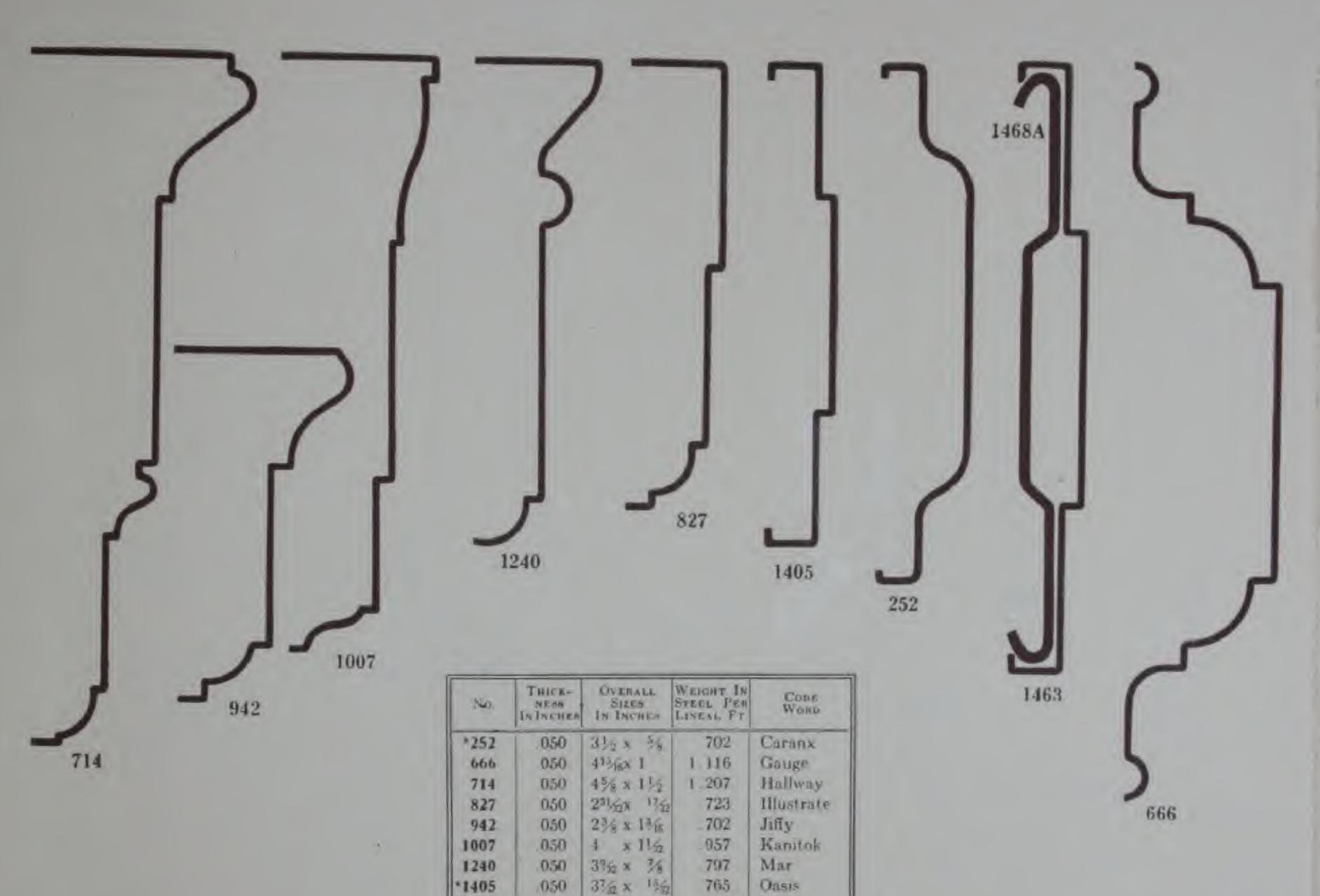
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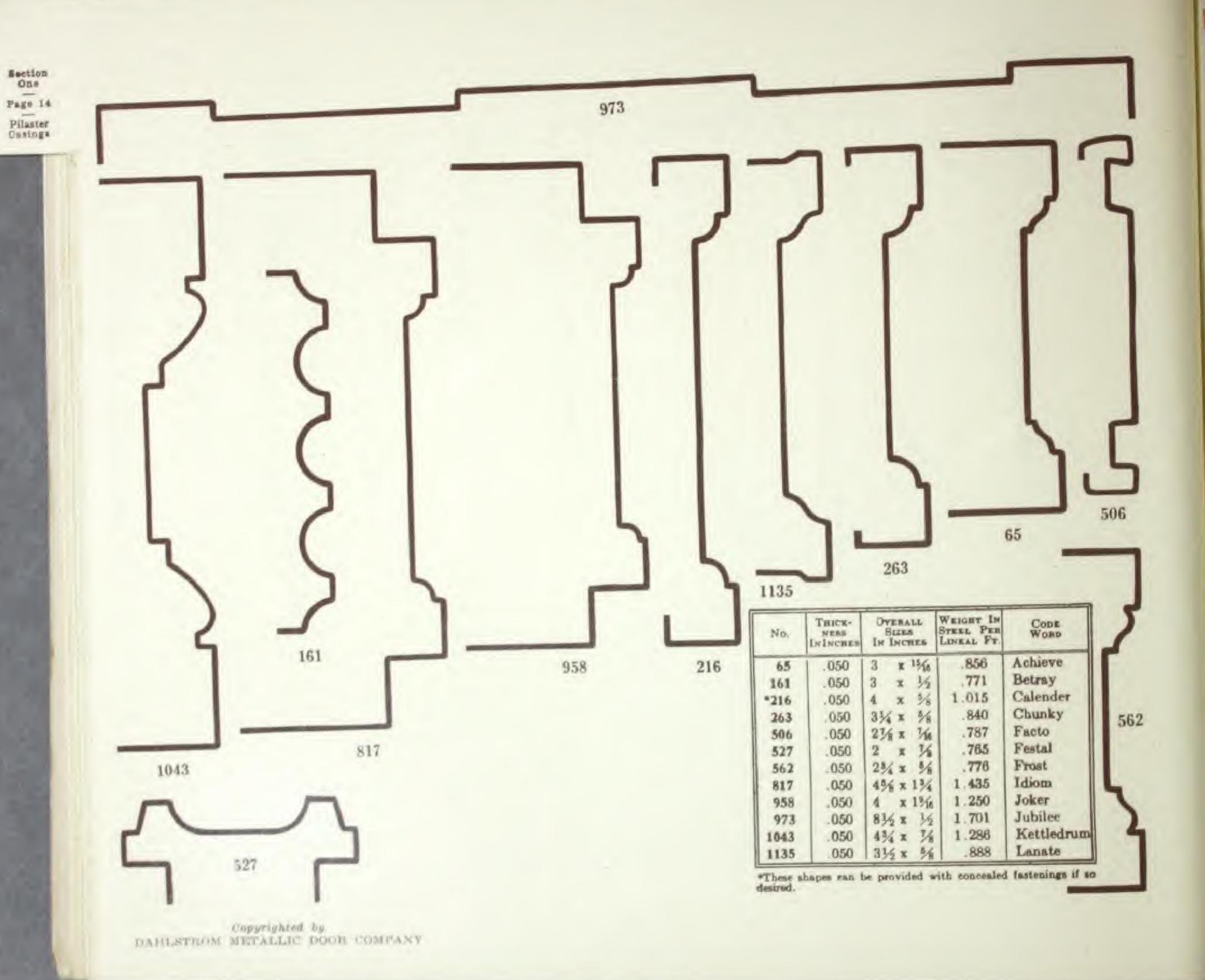
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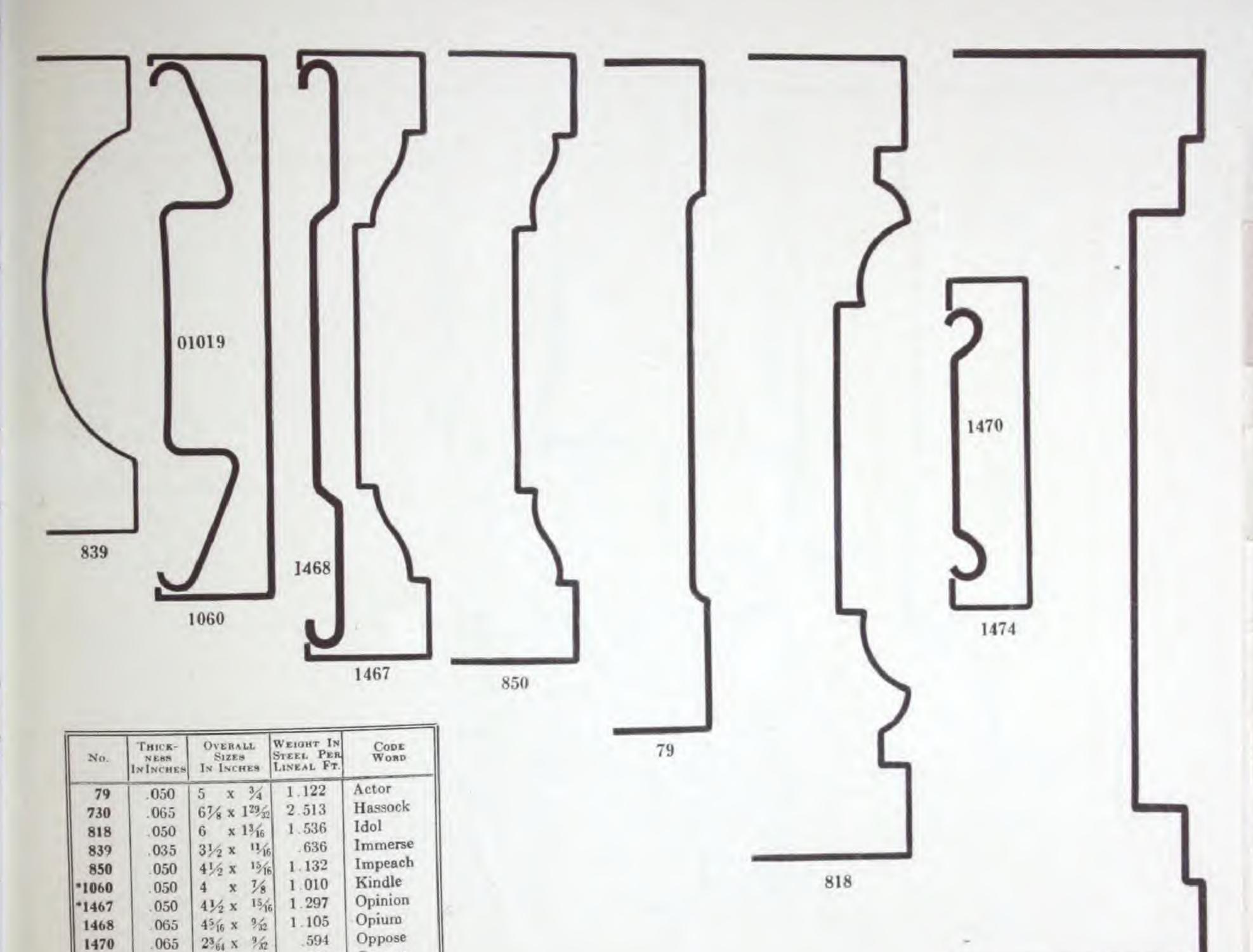
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*These shapes can be provided with concealed fastenings if so desired.

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DAHLSTROM METALLIC DOOR COMPANY

Section One

Page 15

Pilaster Casings

SECTION TWO

Jamba Built-up Frames Uni-tra Frames

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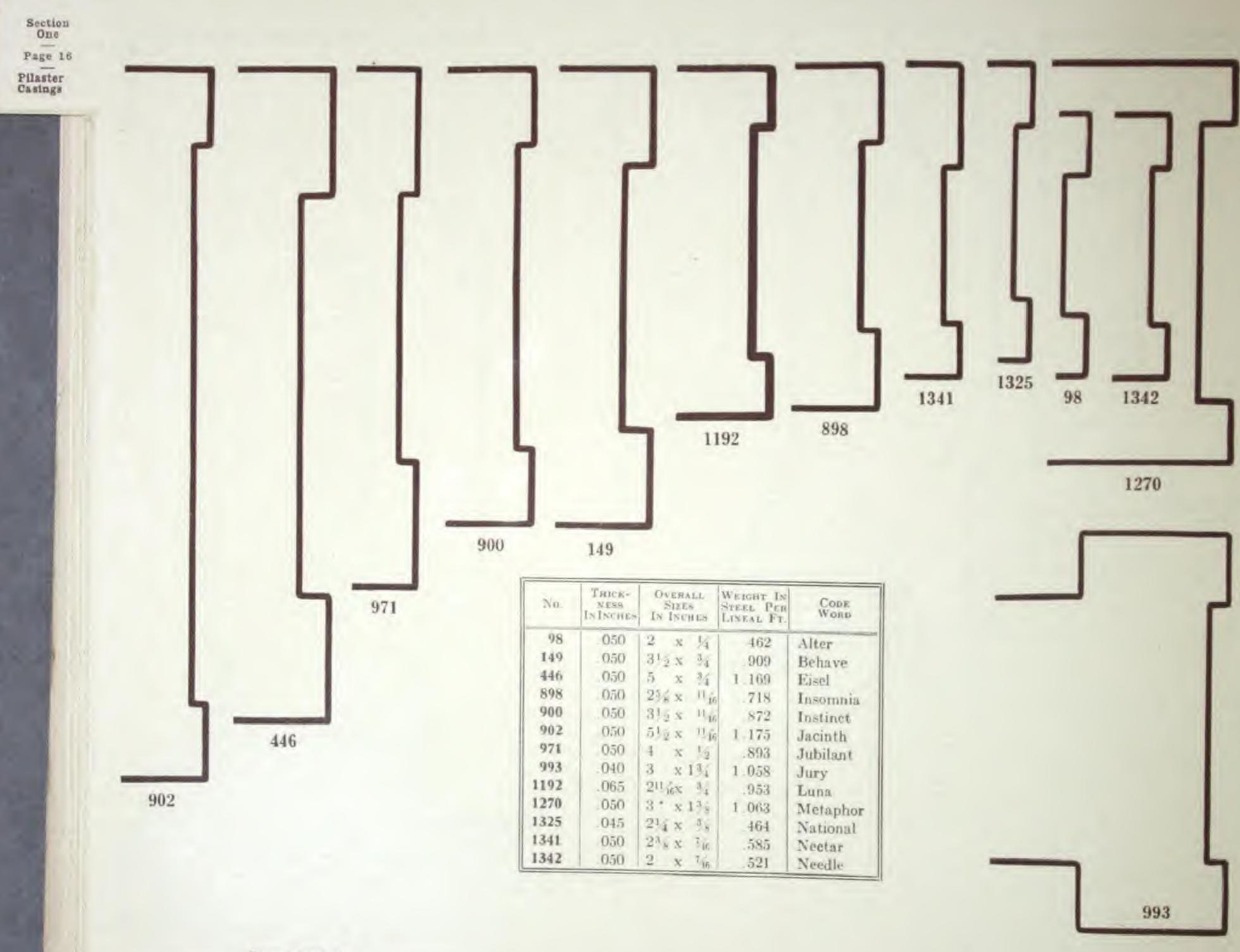
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SECTION NINE Pressed Shape

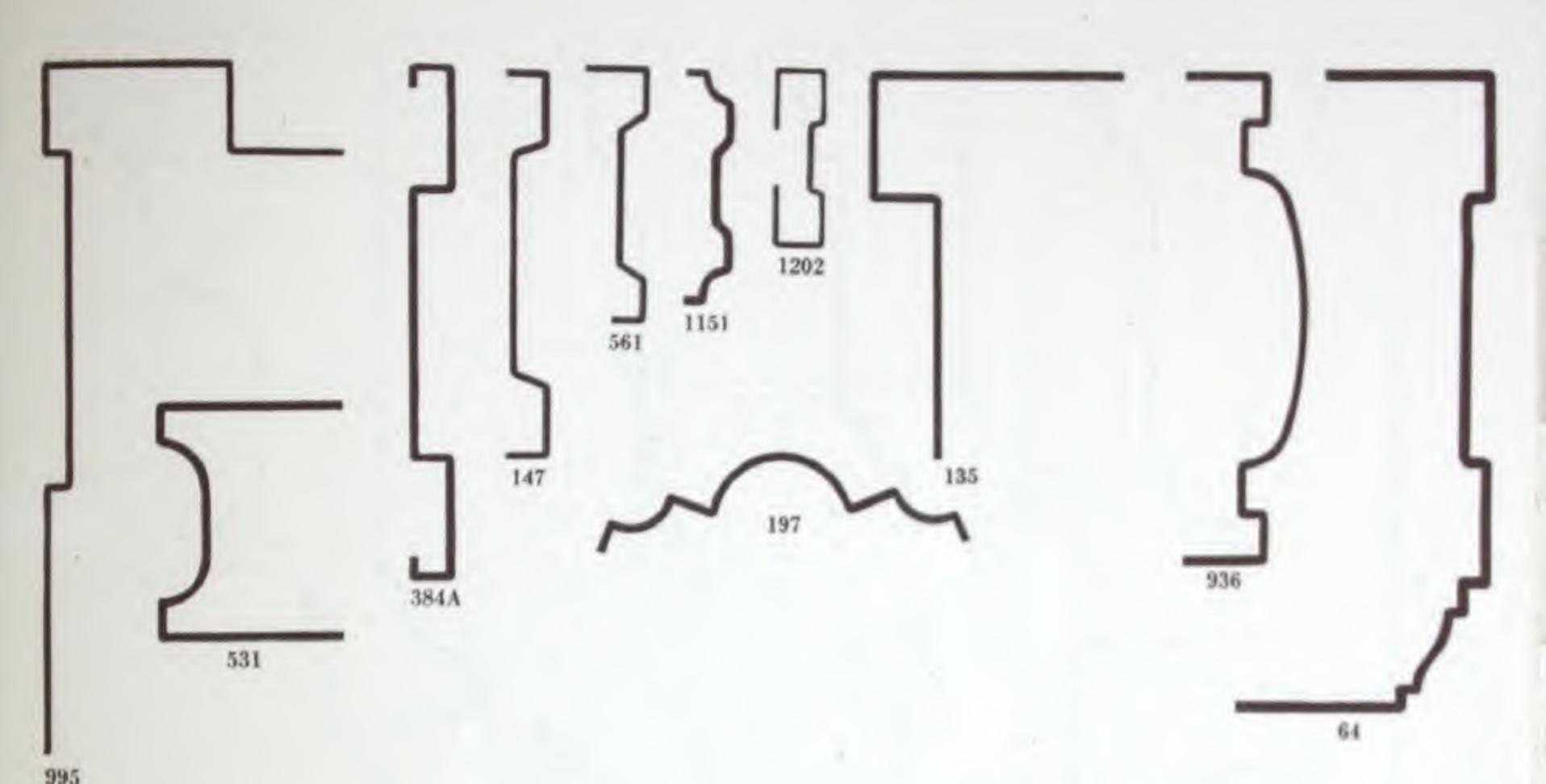
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DAHLSTROM METALLIC DOOR COMPANY



No.	THICK- NESS IN INCHES	OVERALL SIZES	WEIGHT IN STREE PER LINEAU FT	Cone
64	.065	334 x 135	1.367	Ache
135	.050	234 x 134	-702	Basil
147	:050	286 x 34	462	Befoam
197	-050	216 x 116	.500	Brawn
384A	_050	3 x 14	.675	Deputy
531	.050	136 × 116	643	Fendal

No.	Trans- trans (absences	October States In Income	Wroser In Street Pro- Length Fr	Cope
561	.045	136× 36	.349	Frontles.
936	.050	239 x %	.765	Jemit
995	.040	4 × 1%	.876	Justice
1151	.065	19gs To	.359	Lodge
1202	.035	116 x 16	208	Magrate

Section One

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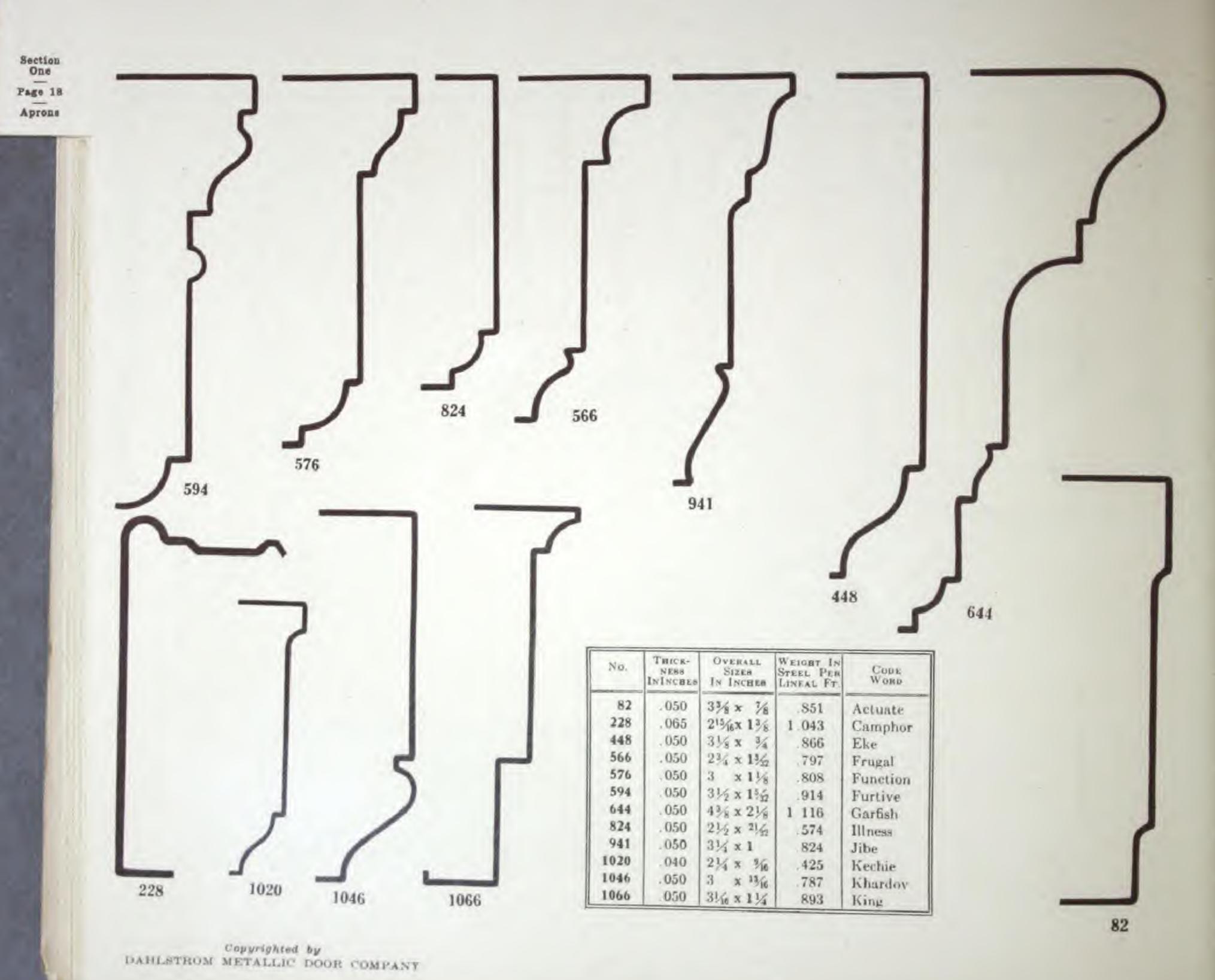
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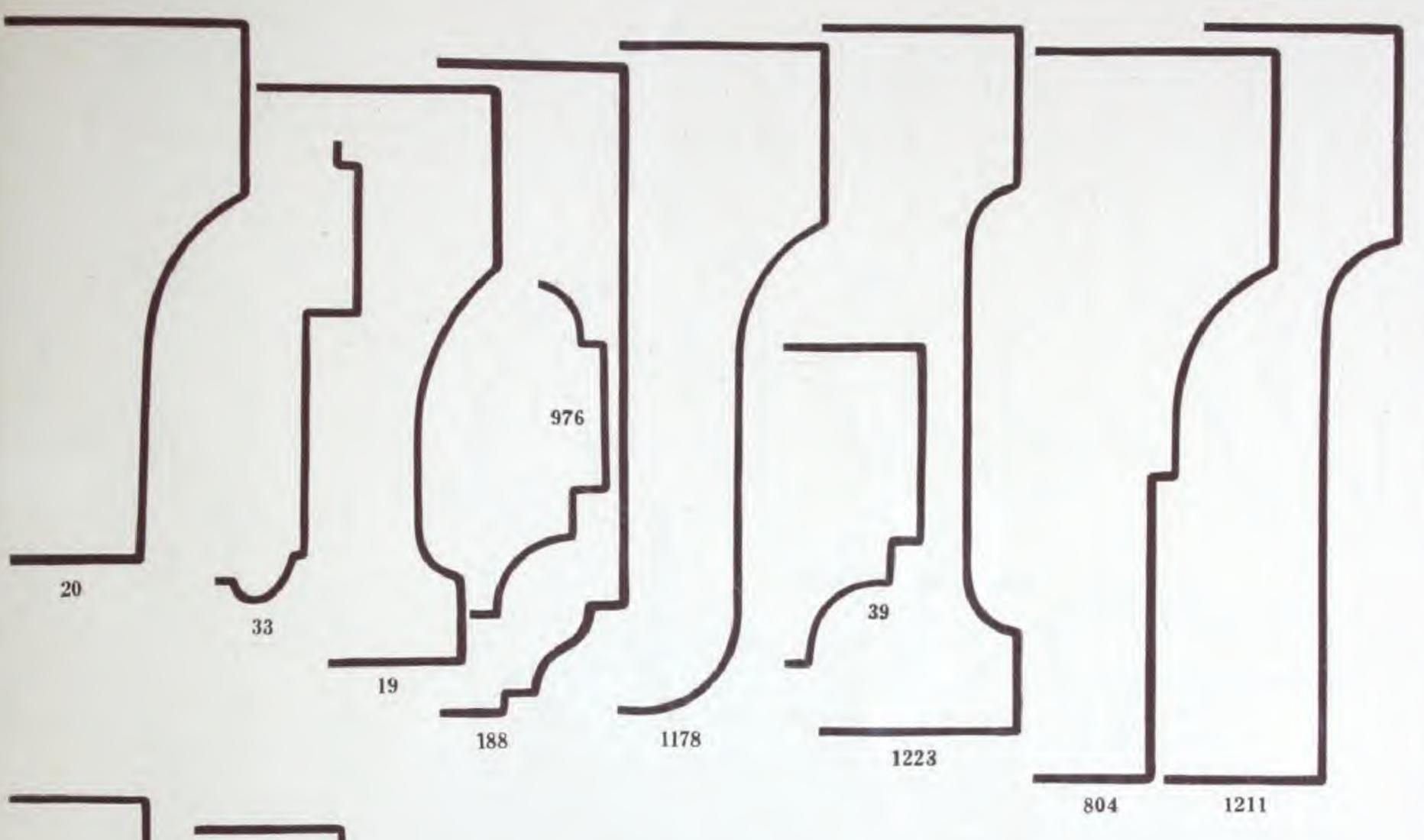
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No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code Word
19	:050	3% x 11/2	1.042	Abeyance
20	.050	35/6 x 11/2	.999	Abhor
33	.050	213/6x 29/2	.617	Abolition
39	.050	2 x 1/8	.595	Abroad
53	.045	11/2 x 15/16	. 535	Accent
56	.050	111/6x 7/8	,532	Acclimate

No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT	Cope Word
188	.050	4 x 13/6	1.036	Bouquet
804	.050	41/2 x 11/2	1.196	Ice
976	.050	21/6 x 7/8	.452	Judge
1178	.050	45% x 15%	1.031	Lithia
1211	.050	4216x 136	1.191	Main
1223	050	43/8 x 11/4	1.233	Maltise

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Plinths & Window Casings

SECTION TWO

Jambs Built-up Frames Uni-tre Frames

SECTION

Panal Midgs.
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Coves
Glass Midge.
Glass Tops
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Miscellaneous
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SECTION FOUR Picture Midg. Wire Midg.

FIVE
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Hand Rails
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Cornice Comb

SECTION SIX

Channels Angles Z-bars Clips

SECTION SEVEN

Miscellaneous Ornamental and Structural Shapes

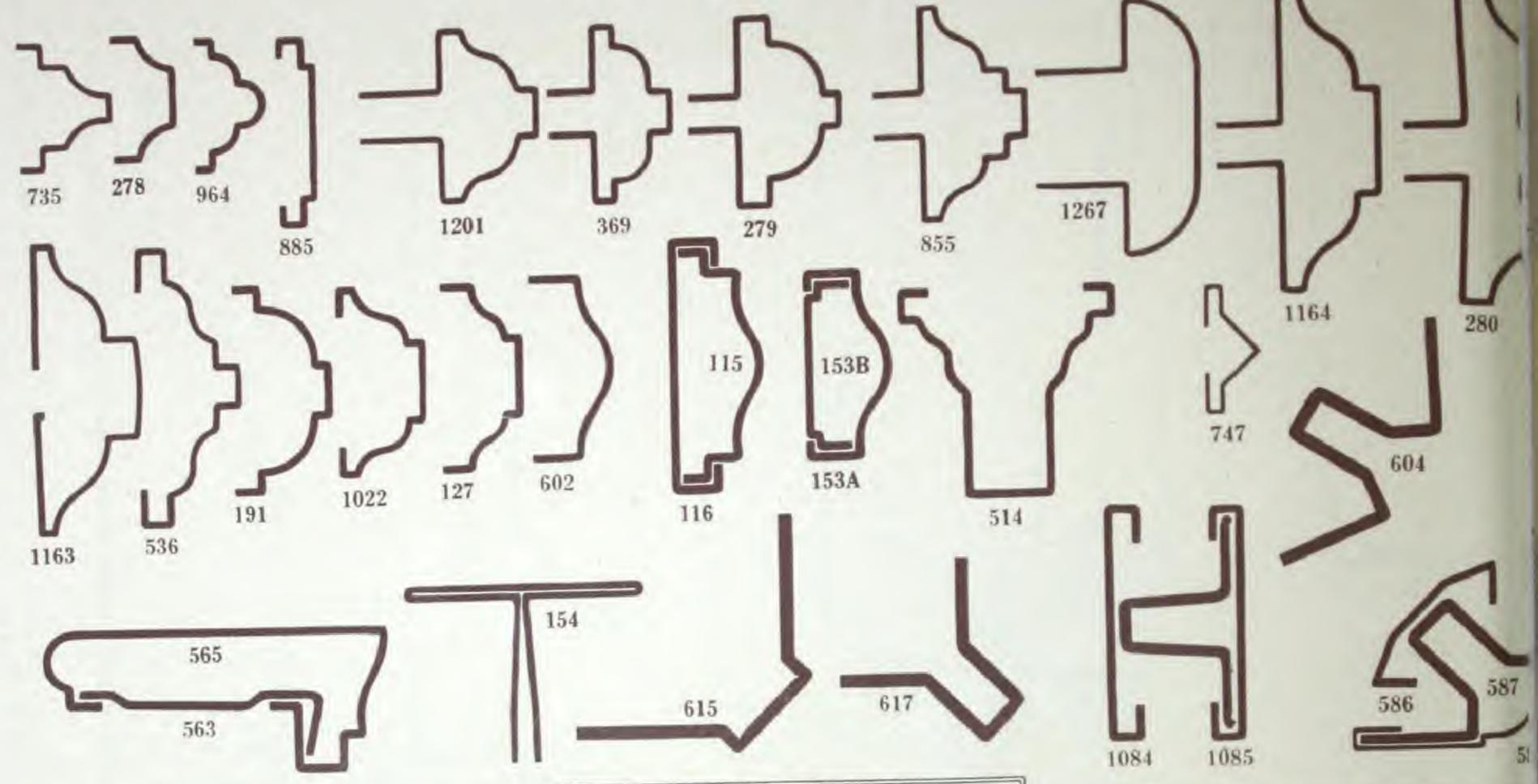
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SECTION ELEVEN Dahistra Standards Construction of the Construction

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No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Code
115	050	13.5 x 15	340	Balkish
116	.050	112 x 36	409	Bankrupt
127	050	118 x 12	303	Barrack
153A	.050	116 x 12	1 2000	Bemoan
153B	050	1 x 362	234	Benumb
154	.040	1716 X 1116		Bequest
191	050	115 x 12	1 32.00	Bout
278	050	3 X 3 8	207	Closure
279	.040	11 8 x 29 42		Clothes
280	.040	1276x 178	Territory (Clott
369	.040	11/6 x 3/4	15.	Demet

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
514	050	11/4 x 11/4	638	Fallax
536	.040	111/6x 3/8	.425	Fidget
563	.050	3 s x 17/6	308	Froth
565	050	23/6 x 38	733	Frozen
585	032	111/icx 23/2	340	Furbish
586	.040	63 64 X 21 64	The same of	Furcate
587	.078	119 6x 11/16	763	Furculla
602	.050	1352 x 352	295	Gabble
604	078	111/6x 34	812	Gabion
615	.078	127 62X 13/16	.680	Gaiters
617	.078	116 x %	580	Galaxy
735	.040	916 X 34		Haven

CORK	WEIGHT IN STEEL PER LINEAL FT.	OVERALL SIZES IN INCHES	THICK- NESS IN INCHES	No.
Hermit	.199	34 x 21/4	.035	747
Imprint	468	136 x 116	040	855
Indistin	236	114 x 16	040	885
Jot	213	13/6× 3/6	050	964
Keel	393	11/6 x 17/6	050	1022
Knave	.383	136 x 36	050	1084
Kneade	480	11/4 x 43/4	065	1085
Legco	480	134 x 212	035	1163
Levator	543	134 x 13/6	035	1164
Macow	402	11/6 x 11/2	035	1201
Merma		116 x 136	.035	1267

SECTION TWO

JAMBS
BUILT-UP FRAMES
UNI-TRE FRAMES



THE FORE-BAY

Before entering upon its work to turn the water-turbines concealed under its surface, the dammed up water, as mentioned on the title page of the preceding section, is backed into this large fore-bay. A view of this fore-bay is illustrated herewith together with that part of the generator house extending above the surface of the water. The floor of this generator house is located fifteen feet below the water level shown.

SECTION TWO Jambs Built-up Frames Uni-tre Frames

SECTION THREE

Pagel Midge.
Step Midge.
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SECTION SIX

Channels Angles Z-bars Clips

SECTION SEVEN

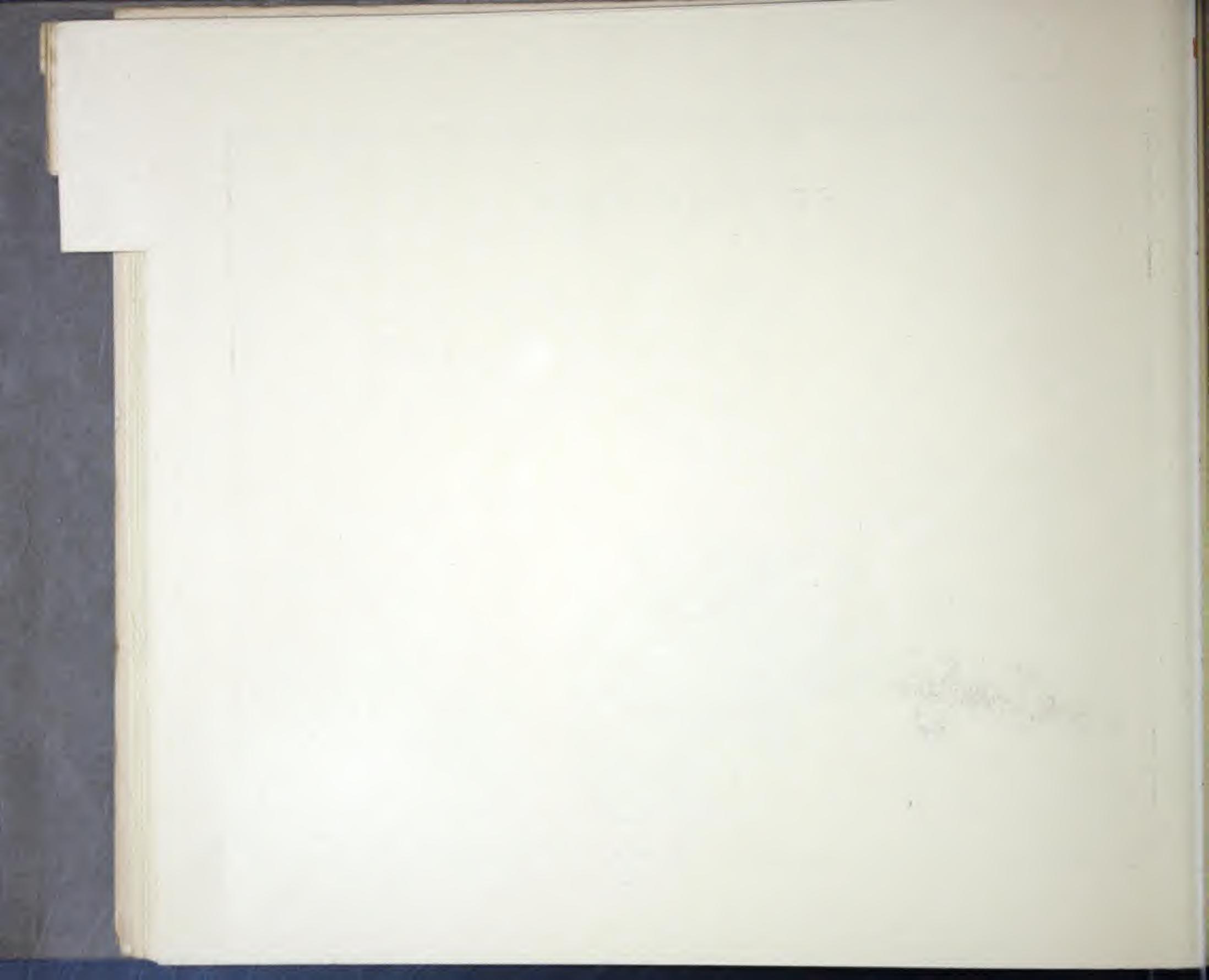
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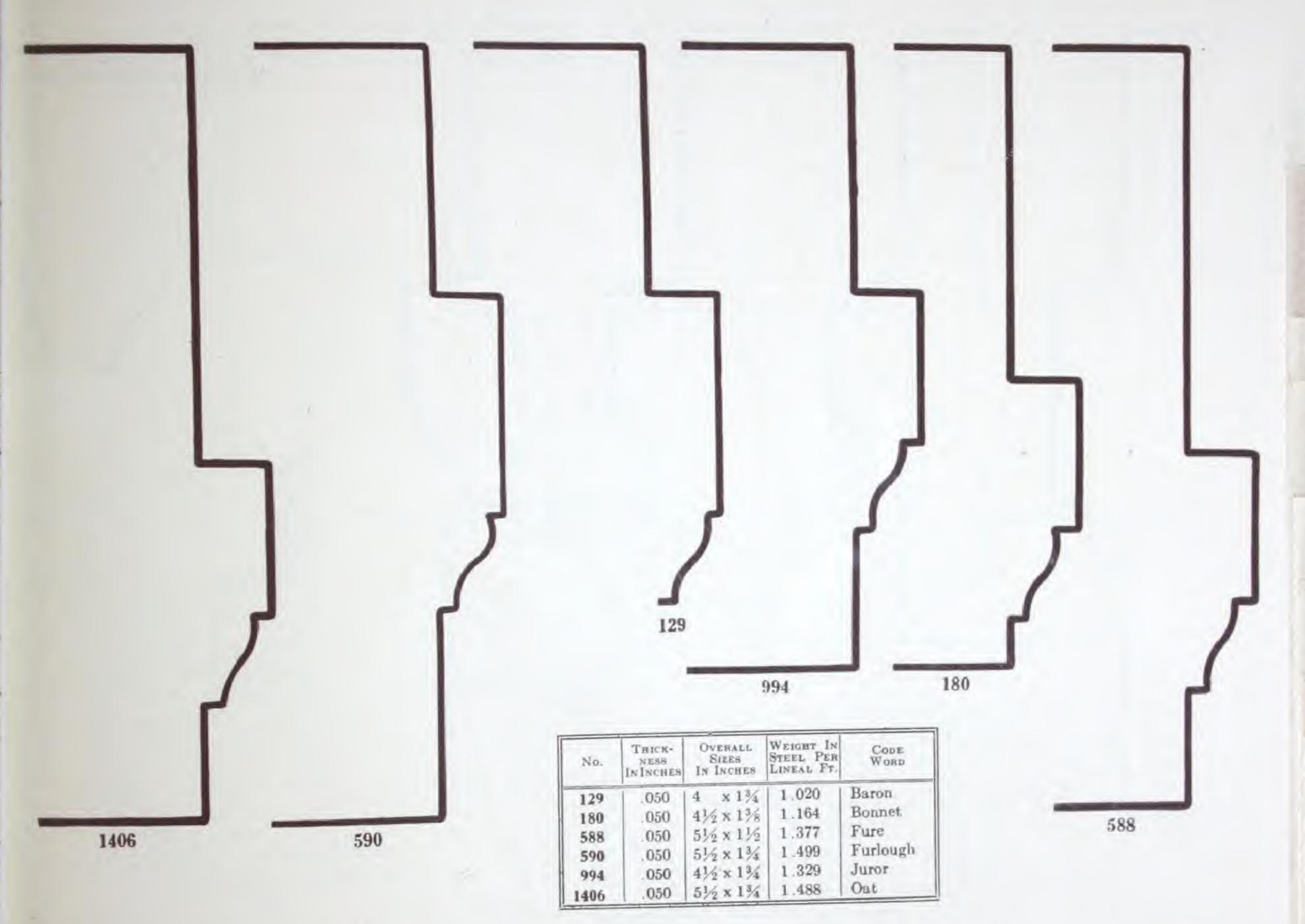
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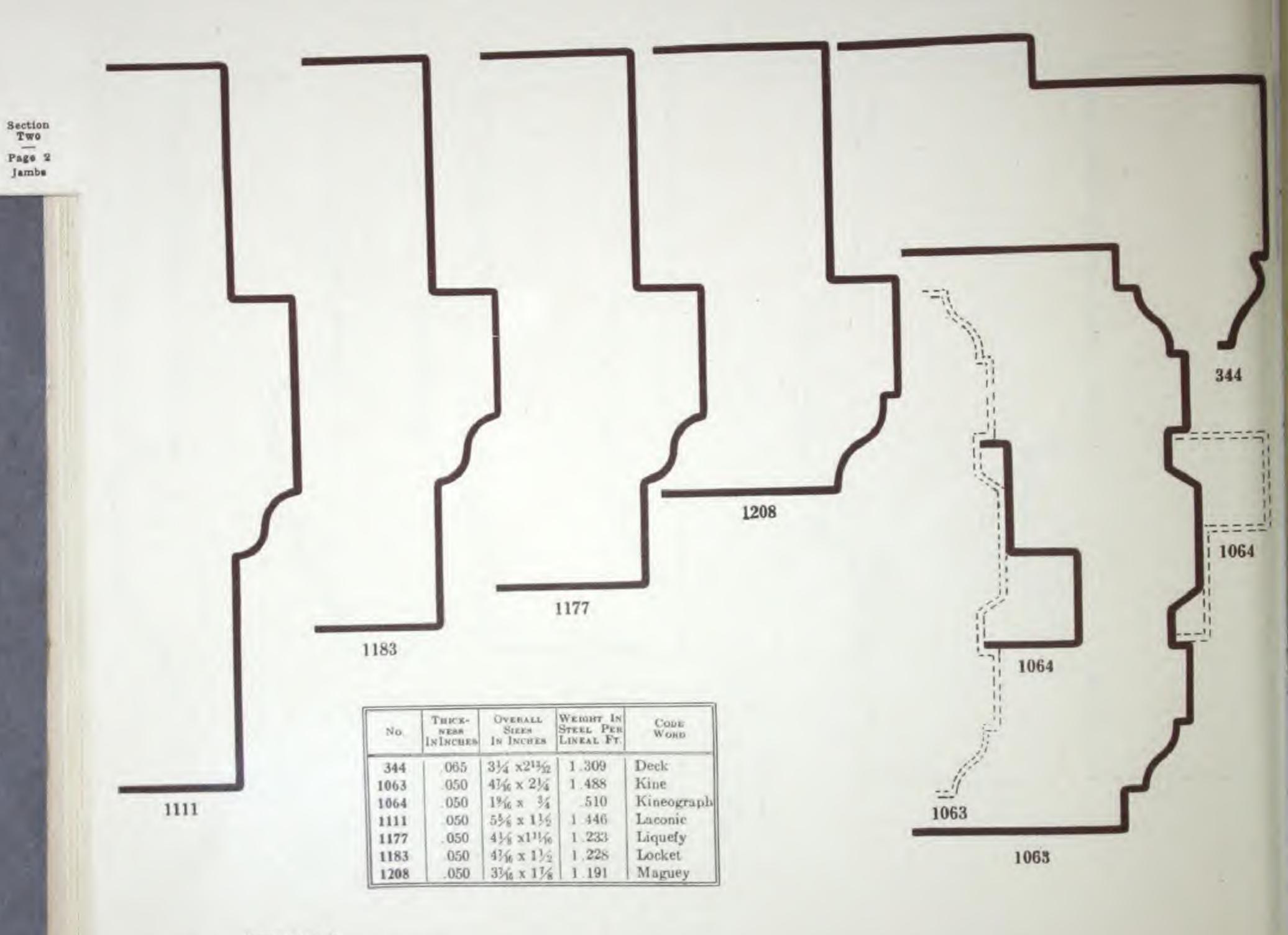
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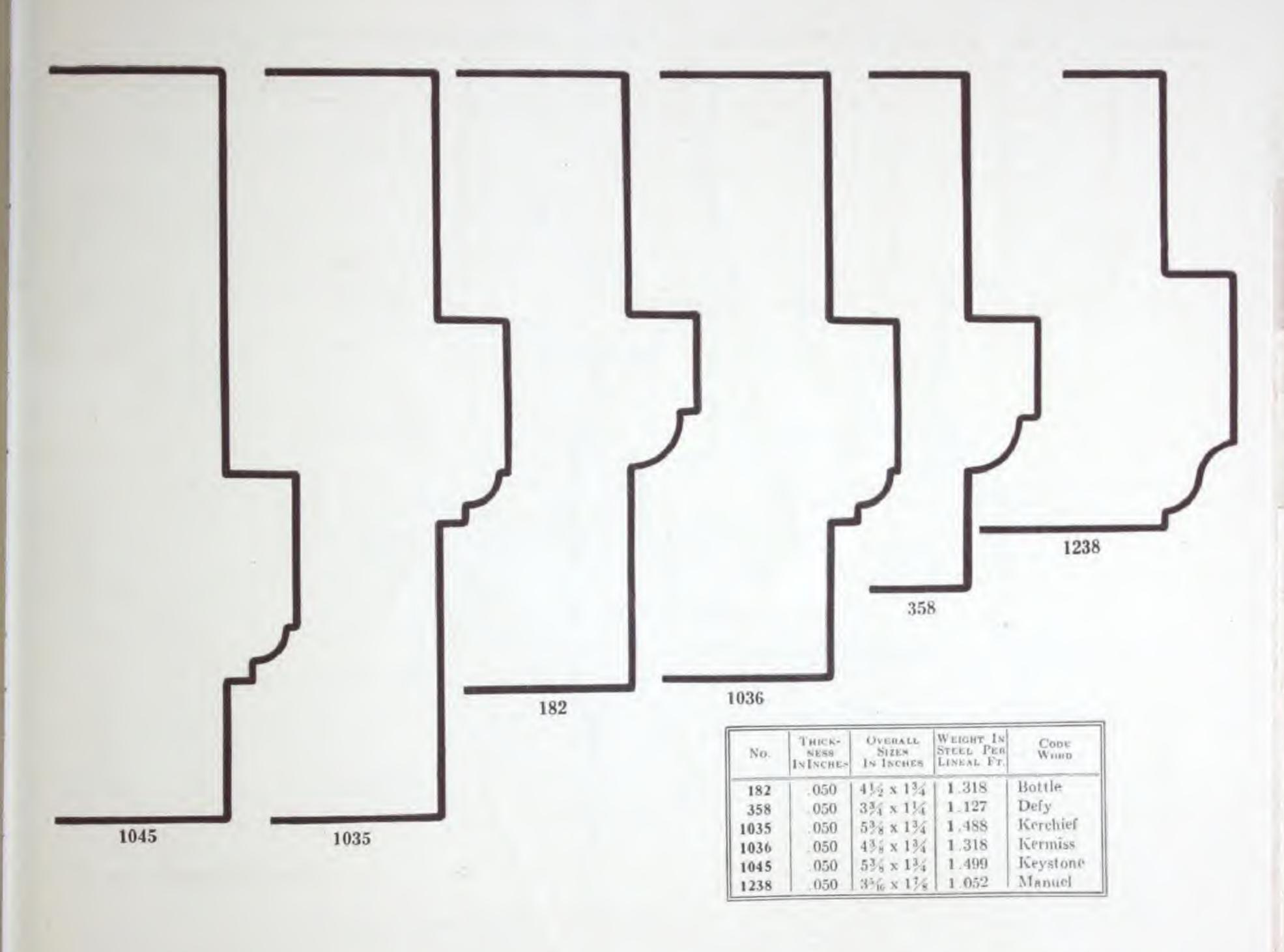
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DAHLSTROM METALLIC DOOR COMPANY



Section Two

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SECTION THREE

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Chair Rails
Cornice Comb

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SECTION SEVEN

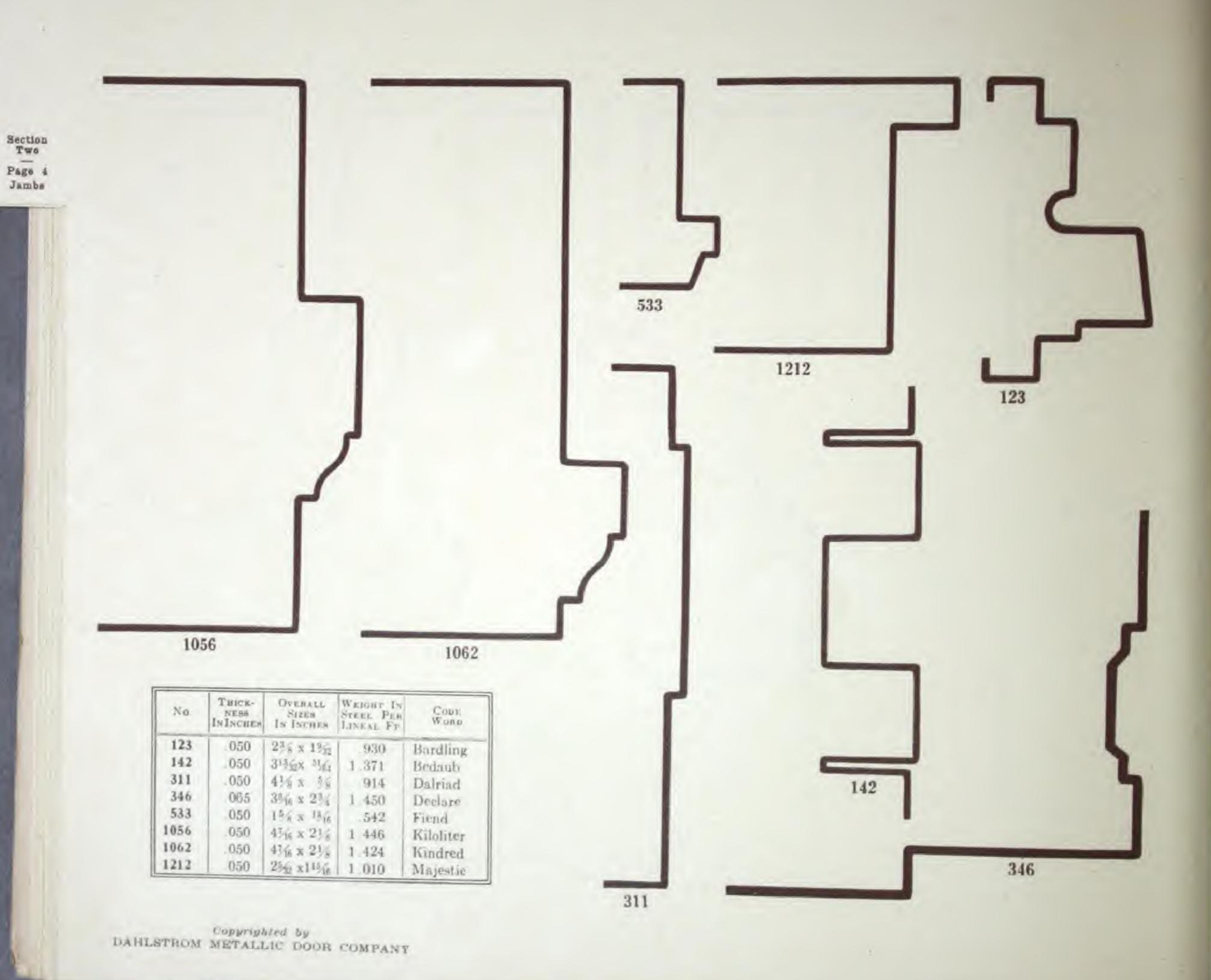
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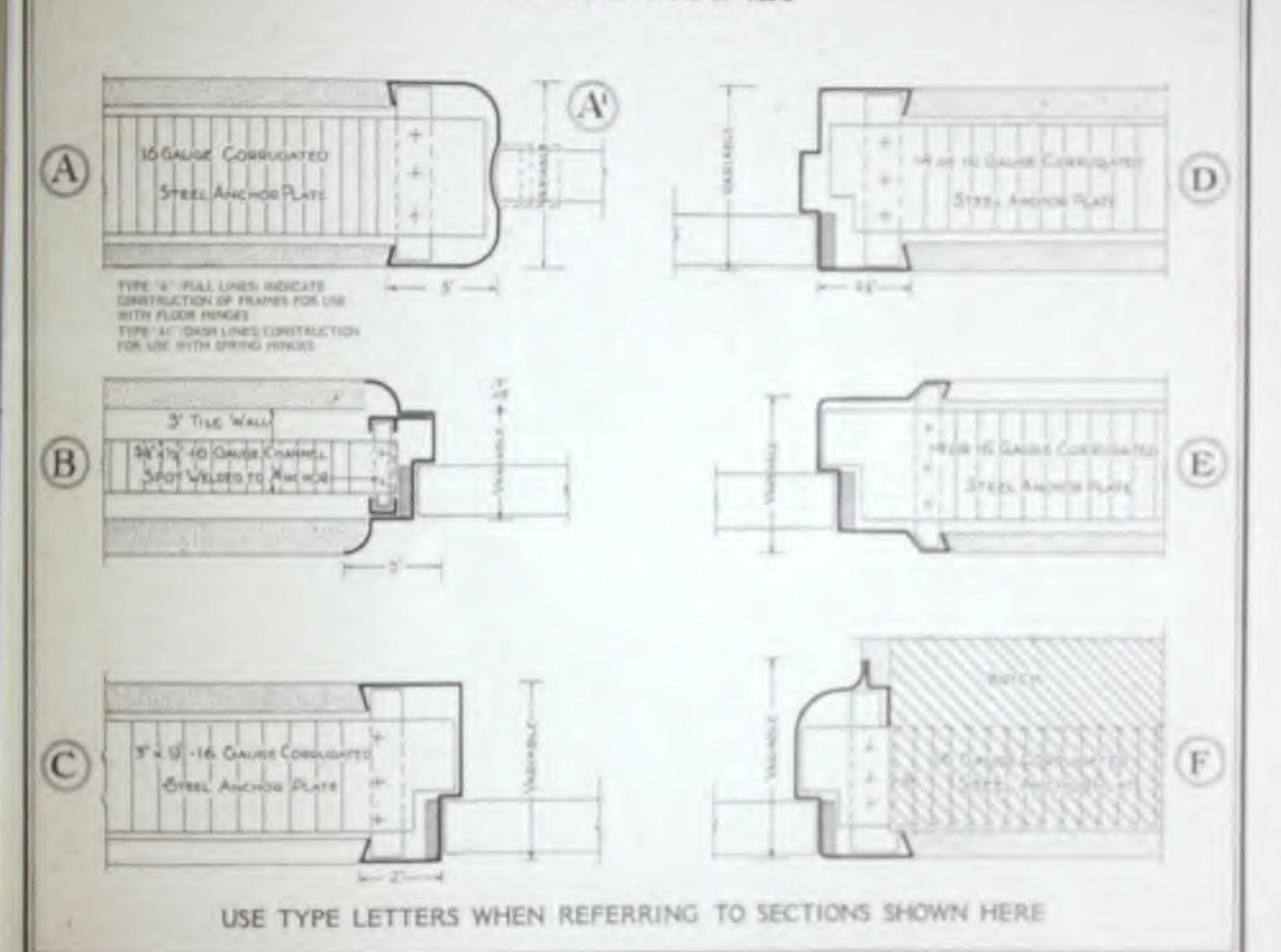
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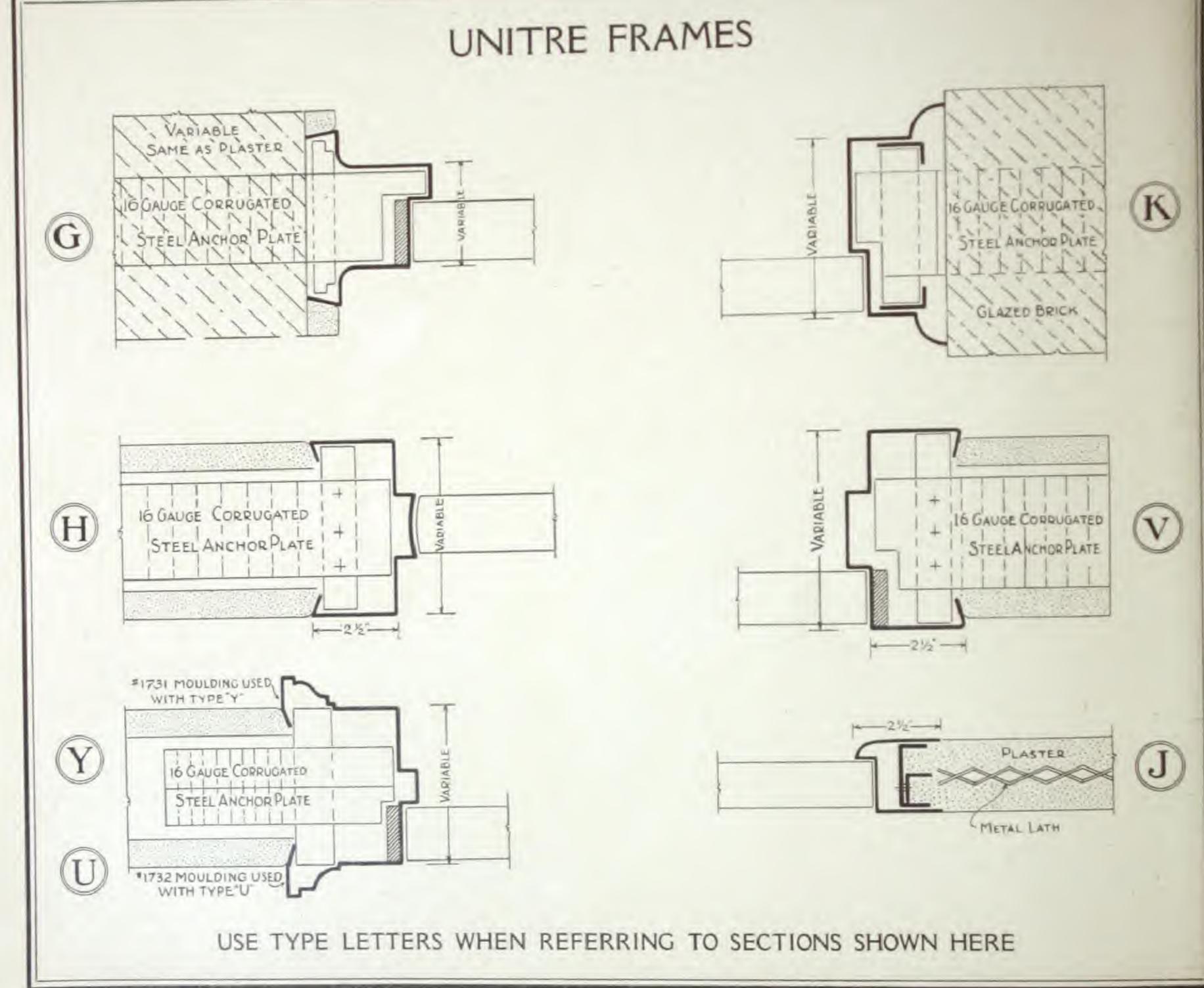
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Figure 10 Feb. No.

Auxiliary Page 'B' Uni-tre Frames



JAMBS-KNOCKED DOWN

GENERAL NOTE

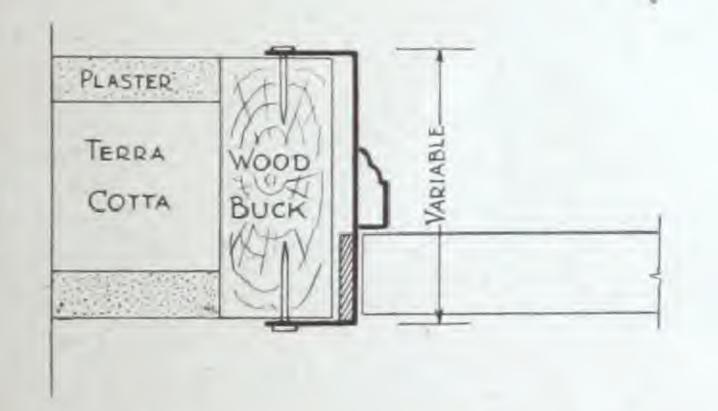
FORMED-UP BUCKS ARE MADE FROM 14 GA. TO 10 GA. MATERIAL INCLUSIVE.

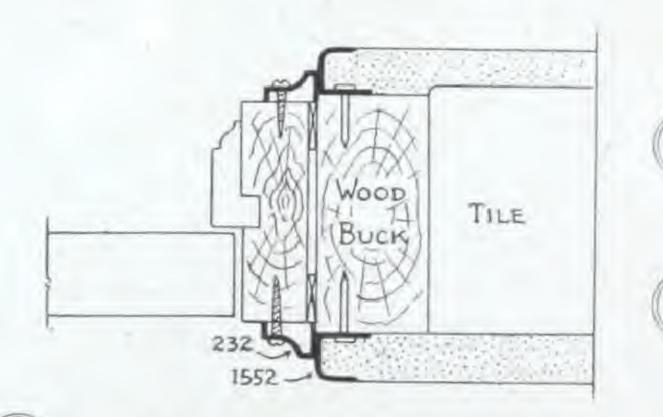
KNOCKED DOWN JAMBS FOR WALLS LESS THAN 6" THICK ARE MADE OF 18 GA. — 6" THICK OR OVER ARE MADE OF 16 GA. UNLESS OTHERWISE CALLED FOR.

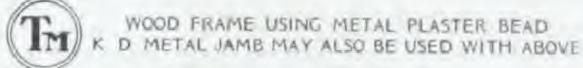
UNI-TRE FRAMES ARE MADE OF METAL NOT LESS.
THAN 14 GA. UP TO AND INCLUDING 10 GA.

BRONZE JAMBS ARE MADE OF 14 GA. UNLESS OTHER-WISE SPECIFIED.

STRUCTURAL CHANNELS—WOOD BUCKS AND WOOD PLASTER GROUNDS ARE NOT FURNISHED BY THE D. M. D. CO. UNLESS SO SPECIFIED IN CONTRACT.







USE TYPE LETTERS WHEN REFERRING TO SECTIONS SHOWN

Section Two

Auxiliary Page "O"

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Miscellaneous Ornamental and Structural Shapes

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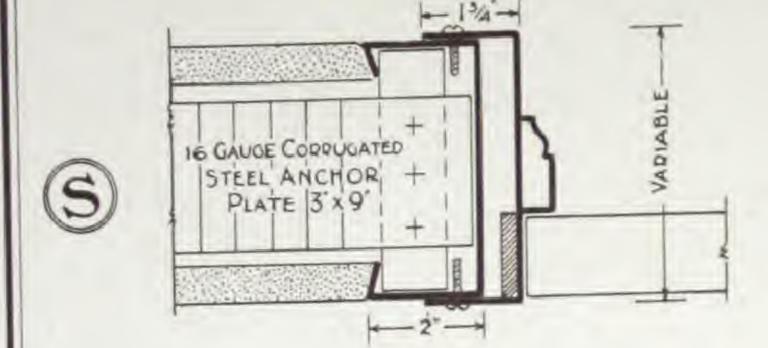
SECTION NINE Pressed Shape

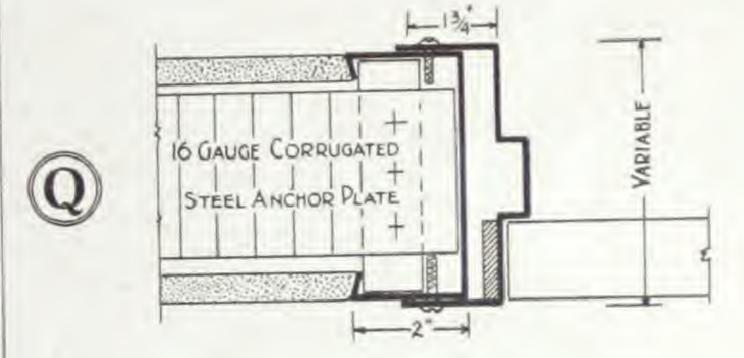
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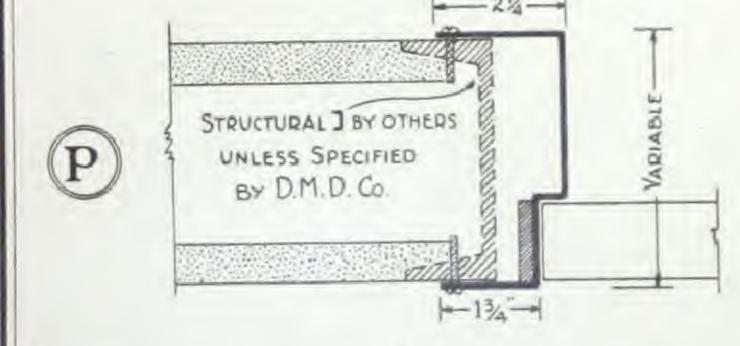
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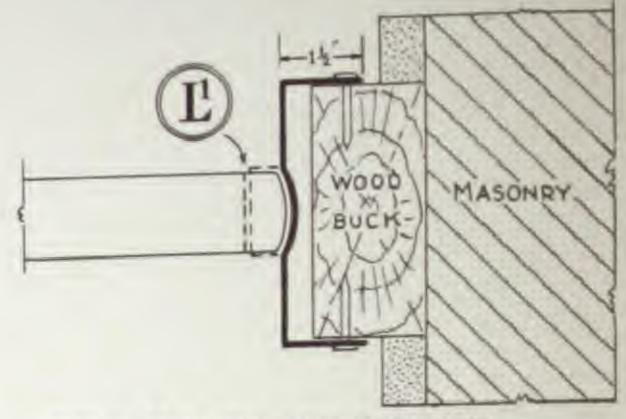
JAMBS-KNOCKED DOWN TYPE

Auxiliary Page ''D'



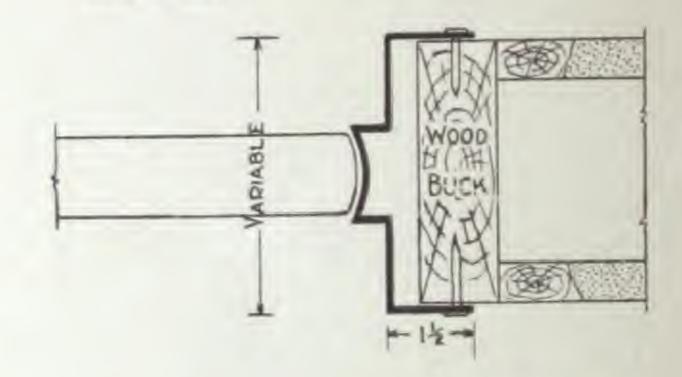


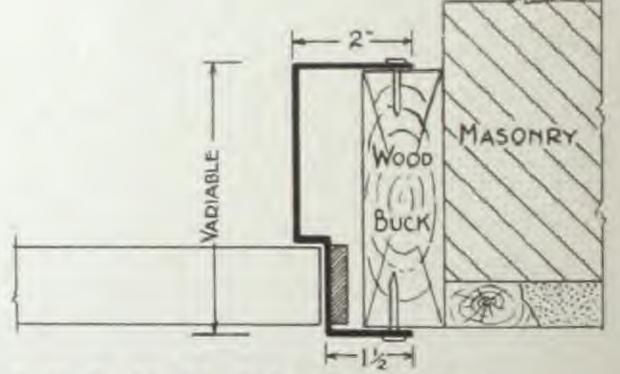




TYPE "L" FRAME (FULL LINES) IS FOR DOORS HAVING FLOOR HINGES

TYPE "LI" (DASH LINES) IS FOR USE WITH SPRING HINGES

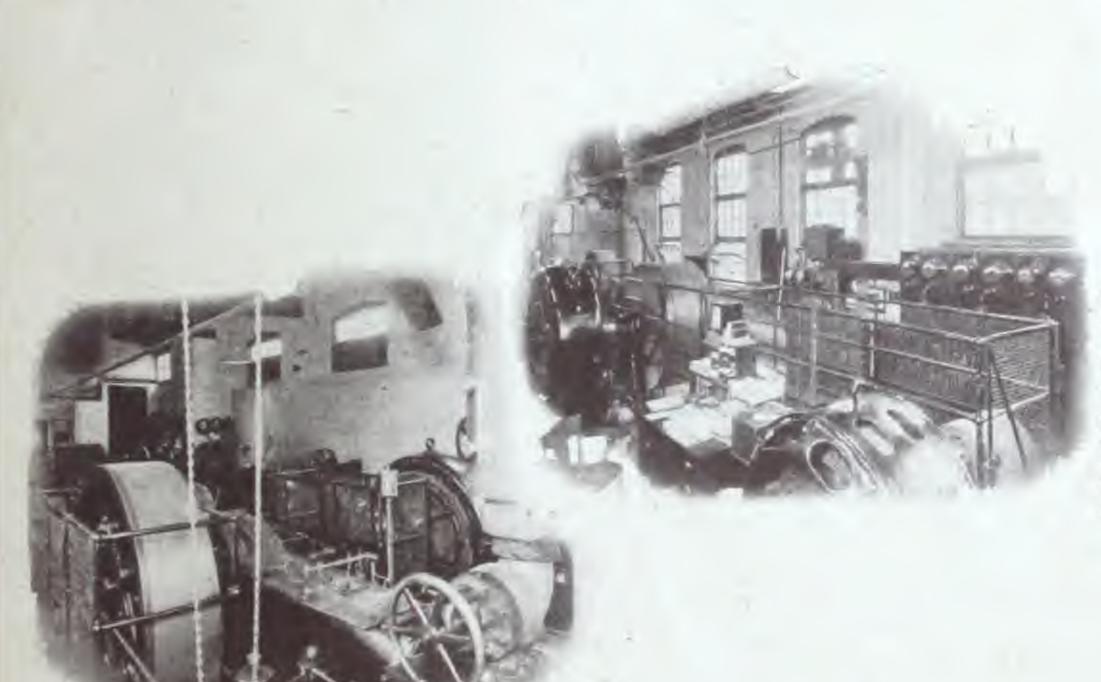




USE TYPE LETTERS WHEN REFERRING TO SECTIONS SHOWN HERE

SECTION THREE

PANEL MOULDINGS
STOP MOULDINGS
COVES
GLASS MOULDINGS
GLASS STOPS
SCRIBE MOULDINGS
MISCELLANEOUS ARCHITECTURAL
SHAPES
BASE MOULDINGS



THE POWER PLANT

These illustrations show part of the interior of our power house. The generators and motors illustrated produce the power and electricity for operating the moulding machines, saws and other equipment as well as supplying the heat for the baking ovens. The ovens are equipped for gas or steam as well as being arranged for electric heat.

SECTION THREE

Panel Midge.
Step Midge.
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SECTION ELEVED Dahlstren Standard a Construction Section Three Auxiliary Page "A"

Condno-

CONDUO-BASE

Conduo-Base is a metal base-board which will add to the appearance of any room.

Combined with this Conduo-Base is a practical solution of the electric wiring problem in office buildings.

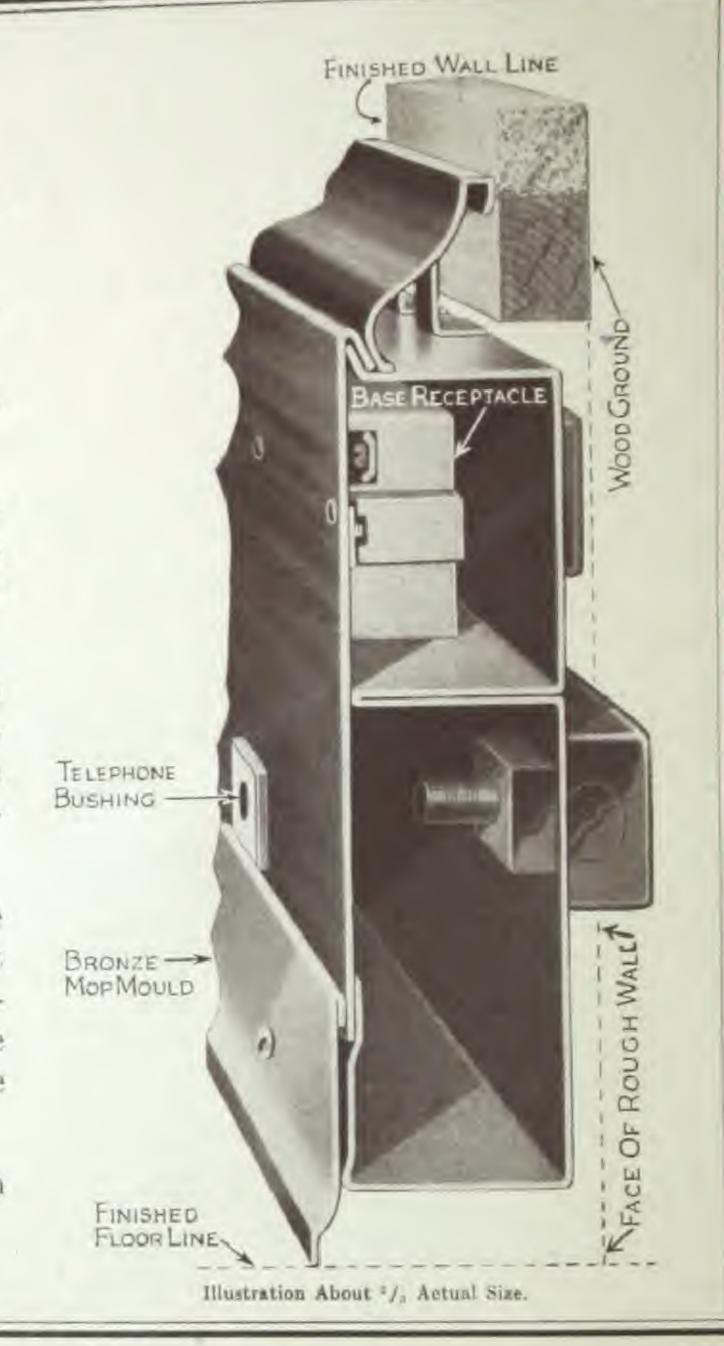
Two completely enclosed raceways provide ample room for carrying all the wires of the office.

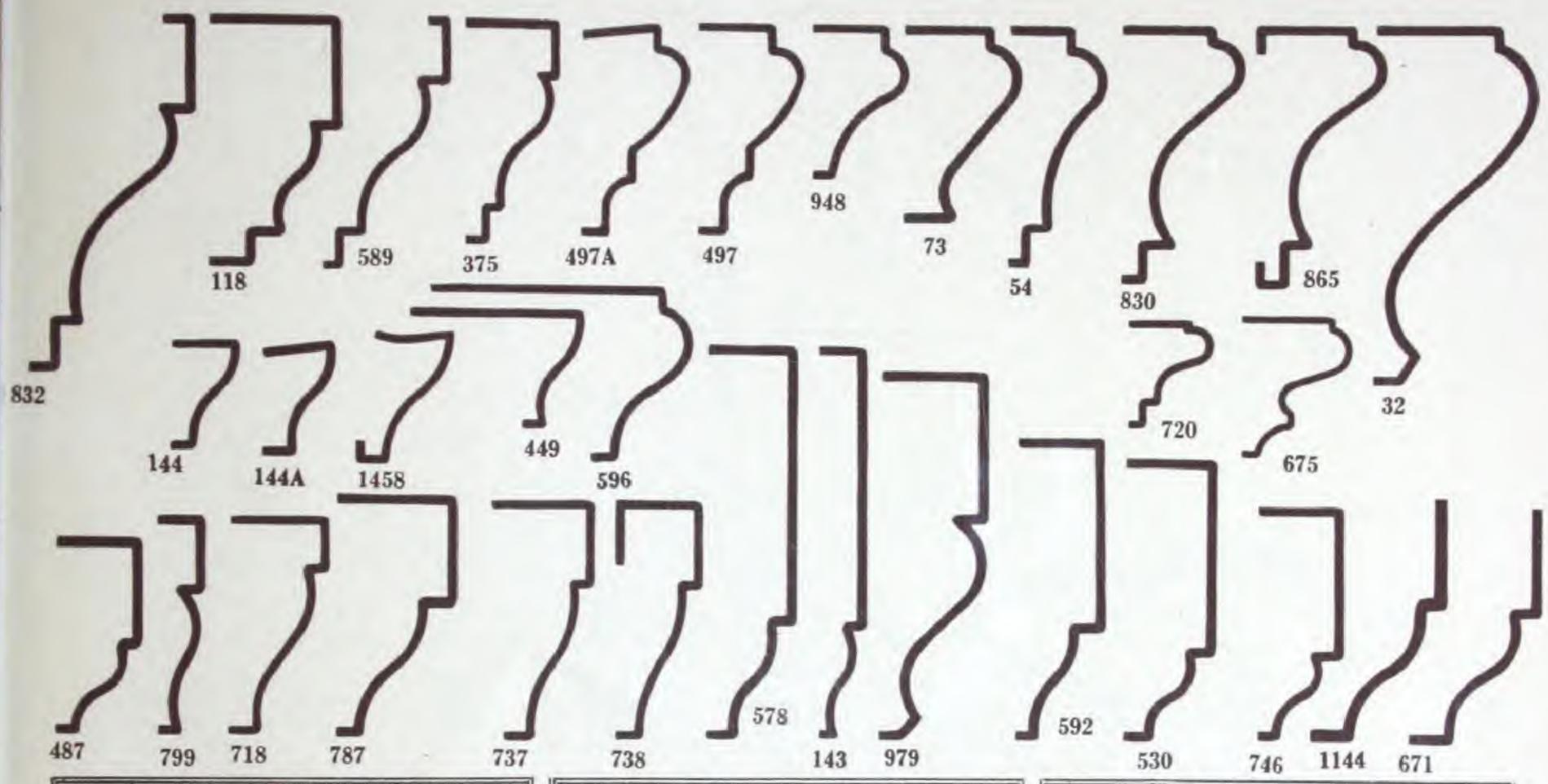
The cover plate is quickly removed by loosening the screws in the bronze mop mould. This makes the wires accessible, a feature not obtained in ordinary conduit wiring.

Telephones, inter-office communicating and telegraph call systems are installed and base receptacle added or changed without interruption of service and without the expense, confusion and irritation incidental to such operations with ordinary methods of wiring.

A Conduo-Base installation requires only a simple conduit system entering the base at various points. It saves the cost of complex conduit installations, the expense of outlet boxes, the cost of wire mouldings and the guess work and worry of trying to permanently locate outlets to meet future requirements.

A Conduo-Base installation makes the wiring system so flexible that it will meet any condition.





No.	TRICK- NESS IN INCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cone
32	.050	21/6 x 31/2	.595	Abog
54	.050	13/8 x 9/16	.351	Access
73	.050	11/8 x 21/2	.345	Across
118	.050	13/6 x 3/4	.478	Bantling
143	.050	21/4 x 1/4	.436	Bedew
144	.050	5/8 x 13/2	.210	Bedfere
144A	.050	5/8 x 13/2	.210	Bedim
375	.050	11/4 x %6	.356	Dental
449	050	11/6 x 11/6	.324	Elate
487	.050	11/6 x 1/2	.324	Envault
497	.040	13/6 x 5/8	.281	Eupolis

No.	THICK- NESS IN INCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code Word
497A	.040	13/6 x 5/8	.281	Evade
530	.050	15/8 x 17/22	.409	Fetish
578	050	21/4 x 1/2	.510	Fungi
589	.040	17/6 x 3/4	.259	Furling
592	.050	134 x 1/2	.425	Furniture
596	.050	11/2 x 1	.457	Fuse
671	.050	13% x 25/2	.319	Gazelle
675	.035	13/6x 5/8	.212	Gem
718	.040	11/4 x %	.293	Hammock
720	.040	5/8 x 1/2	.179	Handful
737	.040	13% x 19%	.298	Hazzard

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
738	.040	13/8 x 1/2	.340	Hazy
746	.050	13/8 x 1/2	.361	Heresy
787	.050	13/8 x 11/6	.404	Horseshoe
799	.050	11/4 x 1/4	.282	Husband
830	.050	11/2 x 11/6	.436	Imagine
832	.050	21/2 x 15/6	.446	Imbecile
865	.045	11/2 x 3/4	.478	Inception
948	.040	7/8 x 9/6	.238	Jingoism
979	.050	21/8 x 5/8	.545	Jugular
1144	.065	1136x 256	.387	Lover
1458	.040	34 x 9/6	.213	Once

Section Three

Page 1

Panel Moulding

FOUR
Picture Midg.
Wire Midg.

SECTION
FIVE
Cornices
Cornice
Friezes
Cap Mouldings
Hand Rails
Chair Rails
Cornice Comb.

SECTION SIX

Channels Angles Z-bars Clips

SECTION SEVEN

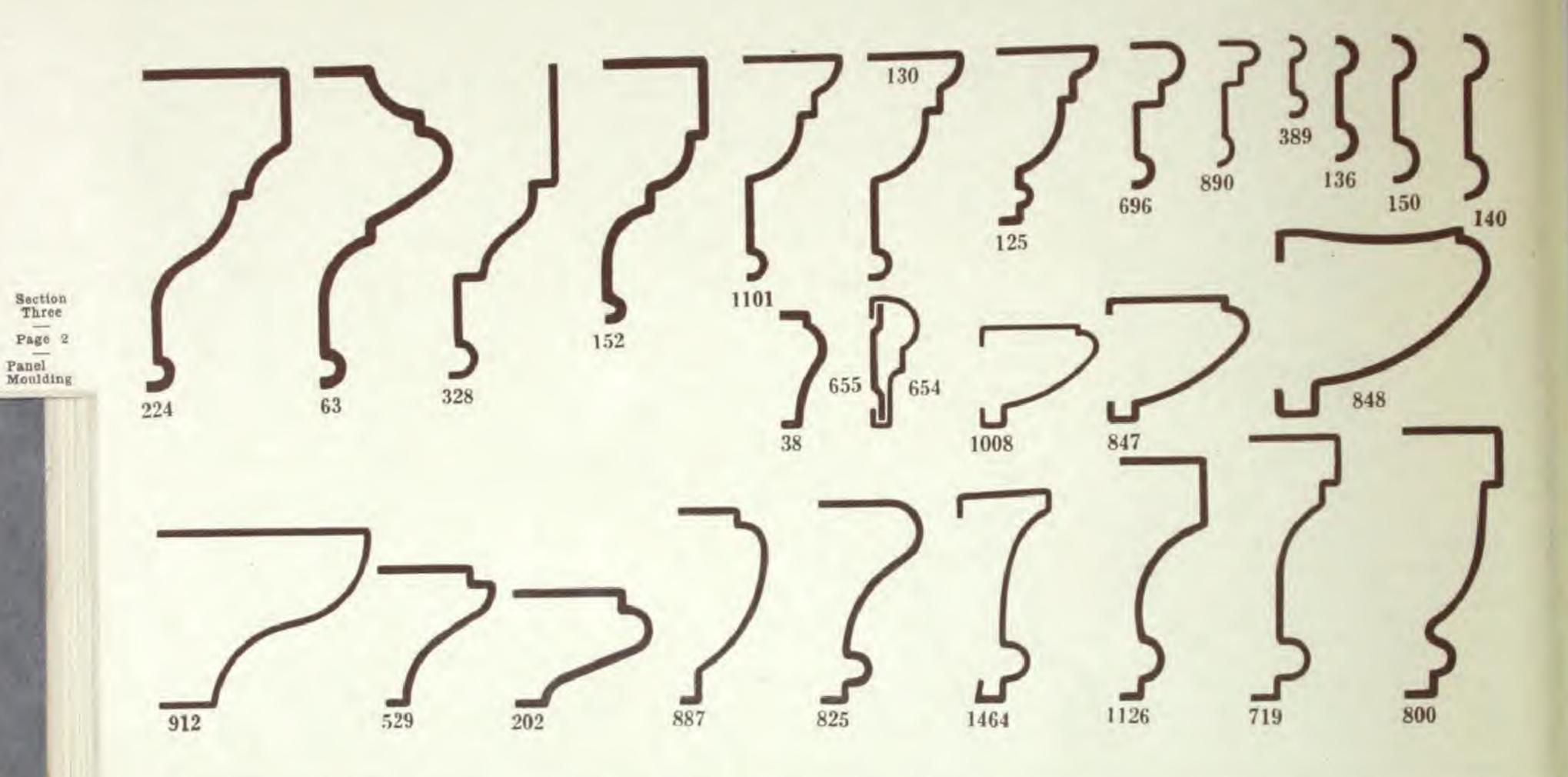
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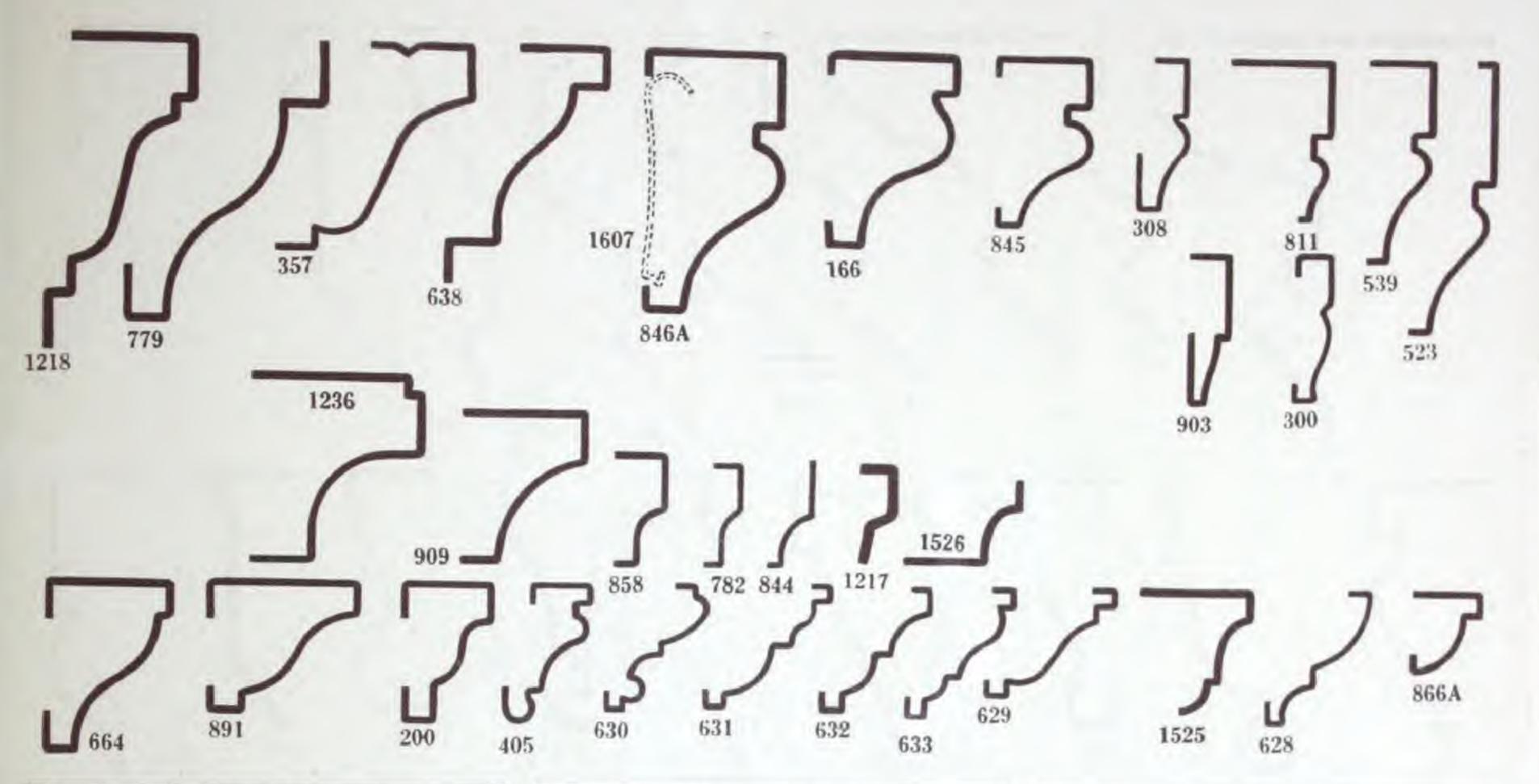
BECTION BLEVEY Dahlstron Steedages Construction



No	TRICE- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
38	.050	23 52 X 352	181	Abridge
63	065	2 x 1/8	688	Acetic
125	050	11/6 x 3/8	.335	Barkless
130	. 050	138 x 1962	.399	Barter
136	050	34 x 1/2	154	Basement
140	.050	1 x 1/2	.199	Becue
150	.050	78 x 36	.178	Beheld
152	.065	15% x 11/6	580	Bengal
202	050	23/4 × 1/8	.356	Cablet
224	065	2 x 13/6	.801	Calyx

No.	THICE- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
328	0.50	115/6× 11/6	420	Daub
389	.035	1/2 x 1/8	.081	Despise
529	.050	7/8 x 25/2	.345	Festoon
654	035	18/6 x 5/6	175	Garner
655	.045	34 x 362	115	Garnish
696	.050	3/8 x 11/62	.255	Gesture
719	.040	15% x %6	.378	Handbill
800	.050	15% x 5%	-446	Hyena
825	.050	134 x 3/8	383	Illiterate
847	.040	3/8 x 3/4	.332	Impact

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
848	.050	15 % x 13/2	617	Impale
887	040	136 x 196	285	Indogen
890	.035	34 x 34	134	Inference
912	.040	13% x 11/8	.459	Janissary
1008	035	34 x 3/8	247	Kanaba
1101	.050	13/8 x 3/8	.377	Labarum
1126	.050	11/2 x 2/6	425	Laid
1464	040	13% x 194	.357	Opal



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL PT	Code Word
166	.050	11/8 x 25/2	.478	Billet
200	.040	13/6X 17/32	. 291	Breeze
300	.035	7/8 x 1/2	.175	Corn
308	. 035	7/8 x 11/62	.192	Dairy
357	.040	13/2 x 11/8	344	Defunct
405	.035	13/6X 17/2	.210	Earshot
523	.040	15/8 x 1/2	.281	Fathom
539	.040	13/6 x 13/2	.251	Firkin
628	.035	3/4 x 21/32		Galosh
629	.035	3/4 x 11/16	0.000	Galvanic
630	.035	3/4 x 5/8	.184	Gambling

No.	THICK- NESS IN INCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT	Code Word
631	.035	3/4 x 3/4	.171	Gambage
632	.035	21/52X 3/4	.164	Gambol
633	.035	3/4 x 5/8	171	Gambrel
638	.050	13/8 x 3/8	.436	Gamut
664	.050	1 x 3/4	.473	Gasring
779	.050	15% x 11%	441	Hood
782	.035	19/2× 7/2	.104	Hocky
811	.040	15/6X 5/8	.251	Idealism
844	.035	3/8 x 9/2	.089	Immune
845	.040	1 x %	.315	Immured
846A	.050	11/2 x 13/6	.579	Impair

Nα.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Cope Word
858	.040	21/2X 5/6	.157	Inane
866A	.040	1/2 x 3/6	100000000000000000000000000000000000000	Incise
891	.040	78 x 34	.366	Infernal
903	.040	78 x 1/4	.230	Jackal
909	.050	3/8 x 3/4	372	Jalag
1217	.065	18/2X 1/4	.186	Maler
1218	065	113/6x 3/8	. 635	Malice
1236	.035	136 x 1	.335	Mansion
1525	050	3/4 x 11/6	.282	Pave
1526	.050	11/6X 1/2	.175	Pawl
1607	.035	1156x %	.186	Quadrilate

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Section Three

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Panel Moulding

> FOUR Picture Midg. Wire Midg.

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Cornice Comb

SECTION SIX

Channels Angles Z-bars Clips

SEVEN

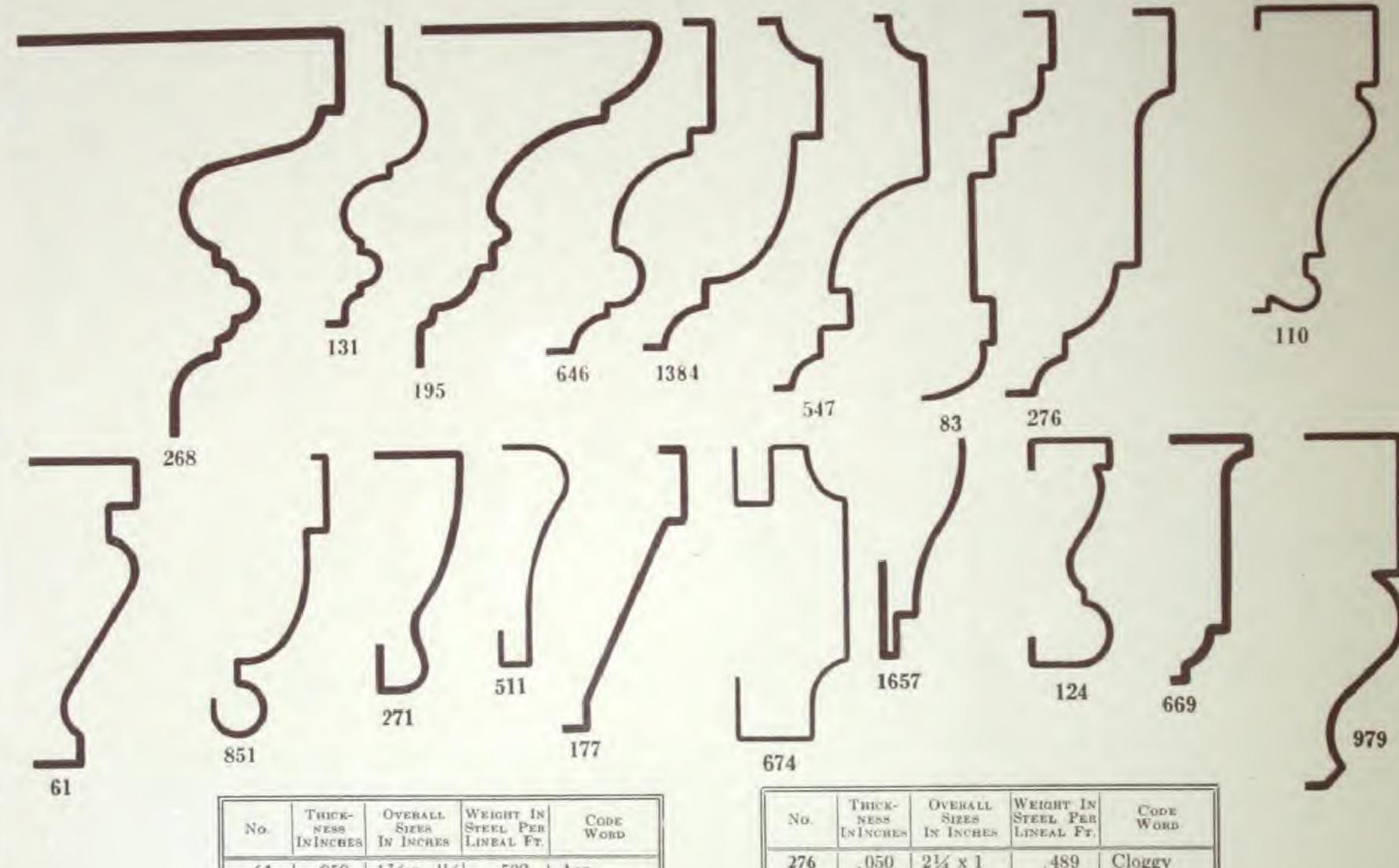
Miscellaneous Ornomental and Structural Shapes

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BECTION NINE Present Shape

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Glass Channels
Cushing
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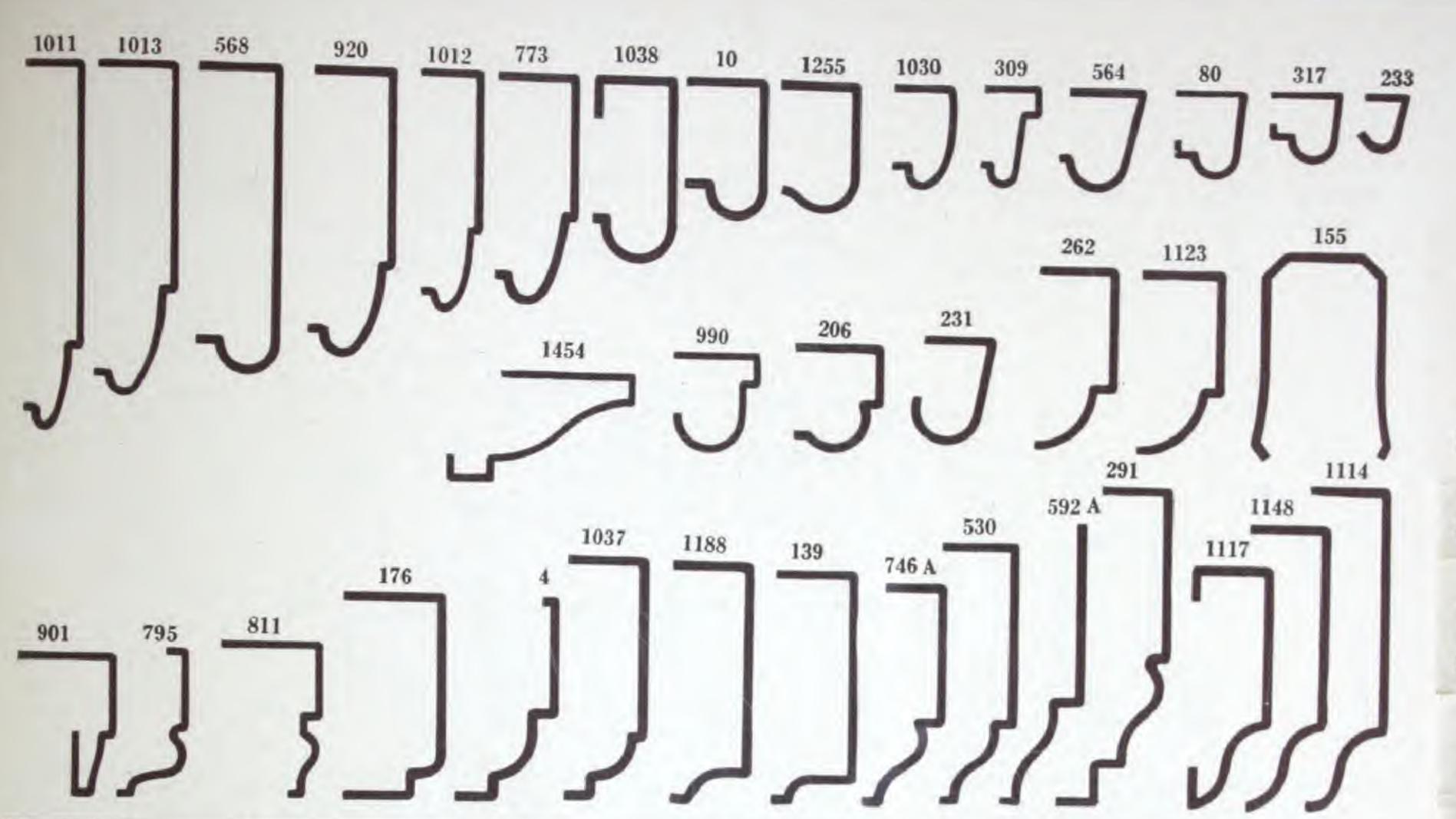
No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
61	050	17/8 × 11/6	.532	Ace
83	.050	25/6 x 13/6	505	Acumen
110	.040	1276x 34	.459	Bango
124	-040	13/8 x 17/2	391	Barker
131	-050	1136x 58	.377	Barytone
177	. 050	134 x 25/2	388	Bombard
195	.065	2% x 11/2	.911	Bowie
268	065	21/2 x 2	1.880	Circus
271	. 050	11/2 x 3/6	431	Clapper

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Core Word
276	.050	2¼ x 1	.489	Cloggy
511	,035	13% x 3/6	.257	Faitour
547	.050	276 x 1	545	Flipper
646	.050	2 x 11/2	510	Garb
669	.065	11/2 x 1/2	. 549	Gavel
674	.028	125 6x 236	387	Gelatine
851	. 040	13/4 x 3/4	383	Imperial
979	.050	21/8 x 5/8	.545	Jugular
1384	.050	2 x 136	510	Noisy
1657	. 050	15/6 x 35/6	.356	Quay

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Panel
Moulding



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
4	.050	11/4 x 5/8	.298	Abaft
10	.050	7/8 x 1/2	.319	Aband
80	.040	17/2X 1/6	.191	Actress
139	.050	11/6 x 1/2	.393	Becket
155	.050	13/6x 11/4	.542	Besiege
176	.050	11/4 x 5/8	.412	Boggle
206	.050	% x 21/32	.298	Caddy
231	.050	11/6X 1/2	.266	Cannon
233	.050	11/2× 5/16	.144	Canoe
262	050	11/8 x 1/2	.319	Chuck
291	.050	2 x 21/2	.468	Conscript

No.	TRICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
309	.040	3/8 x 3/8	.187	Dally
317	.040	7/6 x 7/6	.170	Daniel
530	.050	15/8 x 13/2	.409	Fetish
564	.050	5/8 x 1/2	.276	Frow
568	.050	11/8 x 1/2	.489	Frustrum
592A	.050	13/4 x 1/2	.345	Furrow
746A	.050	138 x 1/2	.340	Heritage
773	.050	113/2x 1/2	.404	Homelike
795	.040	1/8 x 1/6	.191	Huckster
811	.040	15/6X 3/8	.251	Idealism
901	.040	7/8 x 5/8	.287	Jabber
920	.050	13/4 x 1/2	.441	Javenese

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FY.	
990	.040	136x 1/2	,225	Junto
1011	.040	21/2 x 3/8		Kant
1012	.040	1136x 3/8		Karma
1013	.040	2 x 1/2	400	Katydid
1030	.040	3/8 x 13/2	.181	Kemmel
1037	.050	11/2 x 1/2	.383	Kennebec
1038	.050	11/8 x 1/2		Kernal
1114	.050	2 x 1/2		Lacteal
1117	.050	1/2 x 11/2	.446	Lad
1123	.050	11/8 x 1/2	.324	Laggard
1148	.050	134 x 1/2	.420	Leather
1188	.050	11/2 x 1/2	.383	Lumber
1255	050	13/6× 1/2	.282	Megaphone
1454	.035	11/8 x 21/42	.292	Omega

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Section Three

Page 5 Stop Mdlgs. Glass Stops

FOUR Pleture Mide. Wire Mide.

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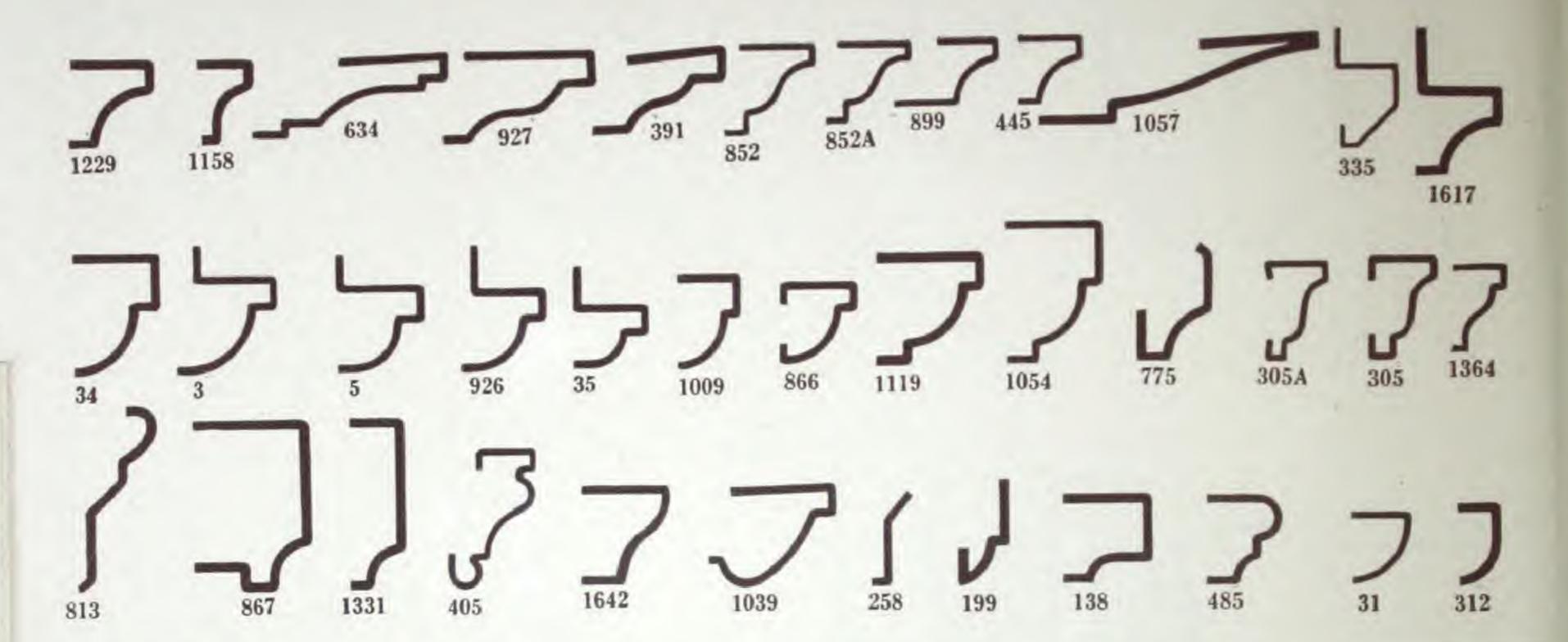
Miscellaneous Ornamental and Structural Shapes

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Construction



No.	THICK- NESS IN INCHES	OVERALL- SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
3	.040	3/4 x 9/6	.208	Abacus
5	.040	11/16x 1/2	.204	Abarb
31	.035	25/64X 23/64	.104	Abode
34	.050	11/6X 17/2	.255	Abound
35	.040	7/15 x 39/64	.174	Abrase
138	.050	83/64X 1/2	, 255	Beaver
199	.050	% x %	.183	Bread
258	.040	% x 3/4	.089	Chocker
305	.035	% x 3/8	.161	Dagger
305A	.035	%6 x 3/8	164	Dagon
312	.050	1/4 x 1/6	1	Dalrutz
335	.032	11/6x 3/8	.138	Dean

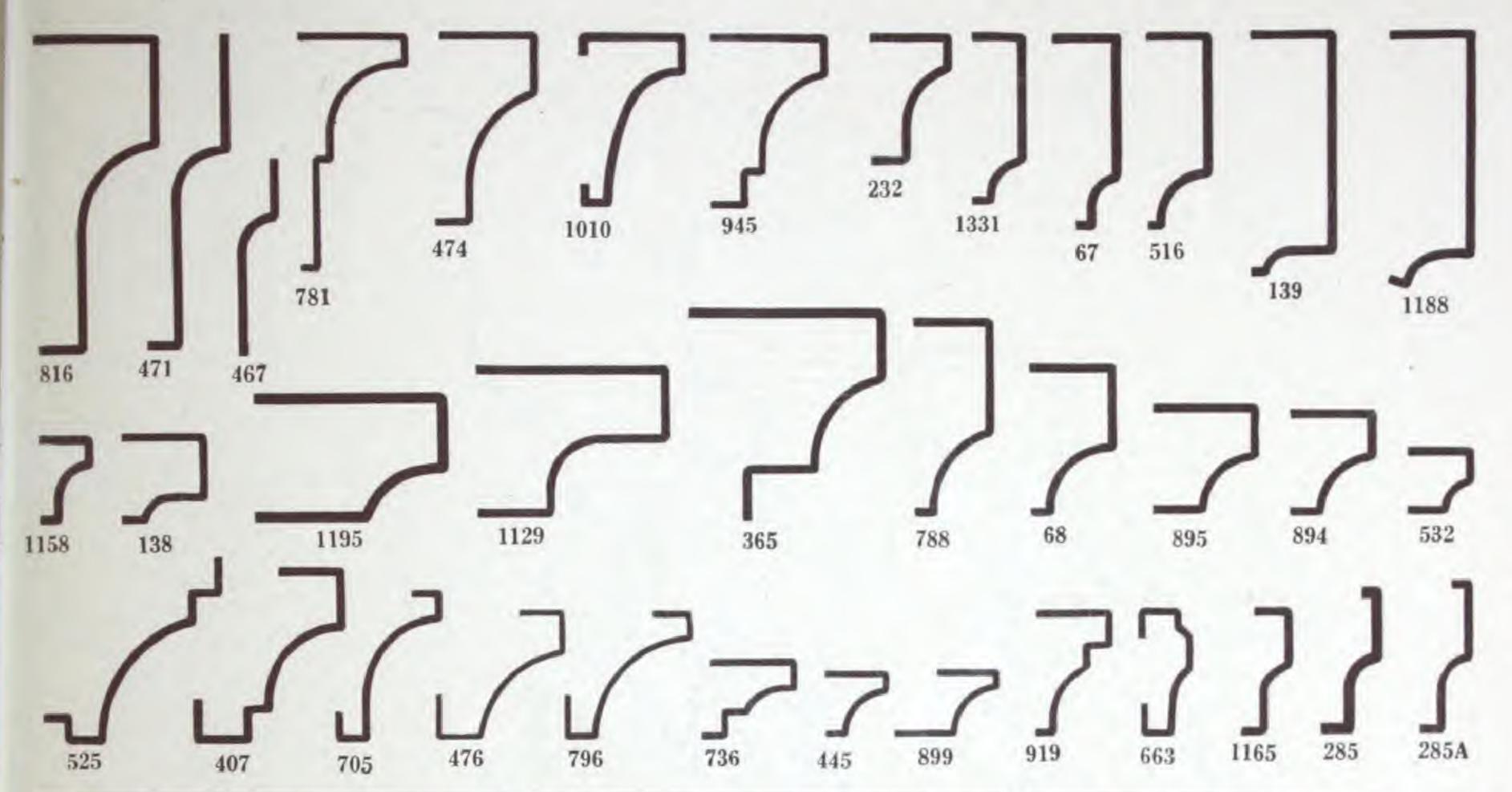
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Stop Mouldings

No.	TRICK- NESS IN INCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
391	.050	25/2× 15/2	.266	Despond
405	.035	13/6X 17/52	210	Earshot
445	.035	3/8-x 3/8	.116	Eider
485	.040	1/6 x 1/2	.162	Ensue
634	.040	15/2 x 1/2	.298	Game
775	.050	11/6x 7/6	.223	Hominy
813	.050	11/6 x 215/2	.226	Idealize
852	.035	176x 176	.156	Impiety
852A	.035	1/2 x 15/2	.141	Implant
866	.040	1/2 x 1/6	.187	Incident
867	.050	1 x 11/16	.404	Incipient
899	.035	3/8 x 3/8	.145	Instep
926	.040	23/52X 1/2	.196	Jejune

No.	TRICE- NESS ININCHES	OVERALL SILES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cops Word
927	.040	29/2× 17/2	.259	Jelly
1009	.040	3/8 x 17/2	.153	Kangaroo
1039	.040	3/4 x 19/52	.251	Kerosene
1054	.040	13/6x 9/6	.238	Kildee
1057	.050	15/8 x 15/2	.425	Kilowatt
1119	.050	5/8 x 5/8	.282	Laden
1158	.050	1/2 x 3/6	.154	Lenity
1229	.050	1/2 x 1/2	.213	Mane
1331	.050	1 x %	.250	Nautical
1364	.035	1/2 x 5/6	.116	Neutral
1617	.050	13/6x 1/2	.266	Quaff
1642	.040	% x 1/2	.183	Quartane



No.	THICK- NESS IN INCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
67	.050	11/8 x 3/8	.276	Acidify
68	.050	1/8 x 1/2	.292	Aeme
138	.050	33/4X 1/2	.255	Beaver
139	.050	11/6 x 1/2	.393	Becket
232	.050	3/4 x 1/2	.258	Canny
285	.065	7/8 x 3/8	.262	Comport
285A	.050	7/8 x 11/32	.202	Connex
365	.055	13/6 x 11/8	. 585	Demean
407	.050	1 x 13/16	.377	Easel
445	.035	3/8 X 3/8	.116	Eider
467	.050	11/8 x 15/64	.213	Embel
471	.050	1/2 x 113/6	.364	Emboil

No.	THICK- NESS IN INCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
474	.040	11/8 x 3/6	289	Embraid
476	.035	3/4 x 3/4	.197	Empale
516	.050	11/8 x 3/8	.292	Fangot
525	.050	11/6 x 11/6	_298	Fertile
532	.050	3/8 x 3/8	.170	Fever
663	.040	3/4 X 5/16	.213	Gasolene
705	.045	7/8 x 5/8	.249	Haggard
736	.040	9/6 x 15/2	.181	Havoc
781	.035	13/8 x 5/8	.298	Hoof
788	.050	11/8 x 15/62	.319	Hosiery
796	.035	3/4 x 3/4	.199	Human
816	.050	127/2x 3/4	.510	Idiocy

No.	THICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
894	.050	5/8 x 1/2	.250	Inquisitor
895	050	5/8 X 5/8	.308	Insertion
899	.035	58 x 38	.145	Instep
919	.040	23/2× 7/6	.191	Jaunt
945	.040	1 x 11/6	.289	Jimmy
1010	.050	1 x 5/8		Kaolin
1129	.050	11/8 x 1/8	.494	Lame
1158	.050	1/2 x 5/16	.154	Lenity
1165	.050	34 x 3/6	.191	Leveret
1188	.050	11/2 x 1/2	.383	Lumber
1195	.065	11/8 x 3/4	.642	Lunette
1331	.050	1 x %	.250	Nautical

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FOUR Picture Midg. Wire Midg.

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Channels Angles Z-bara Clips

SECTION SEVEN

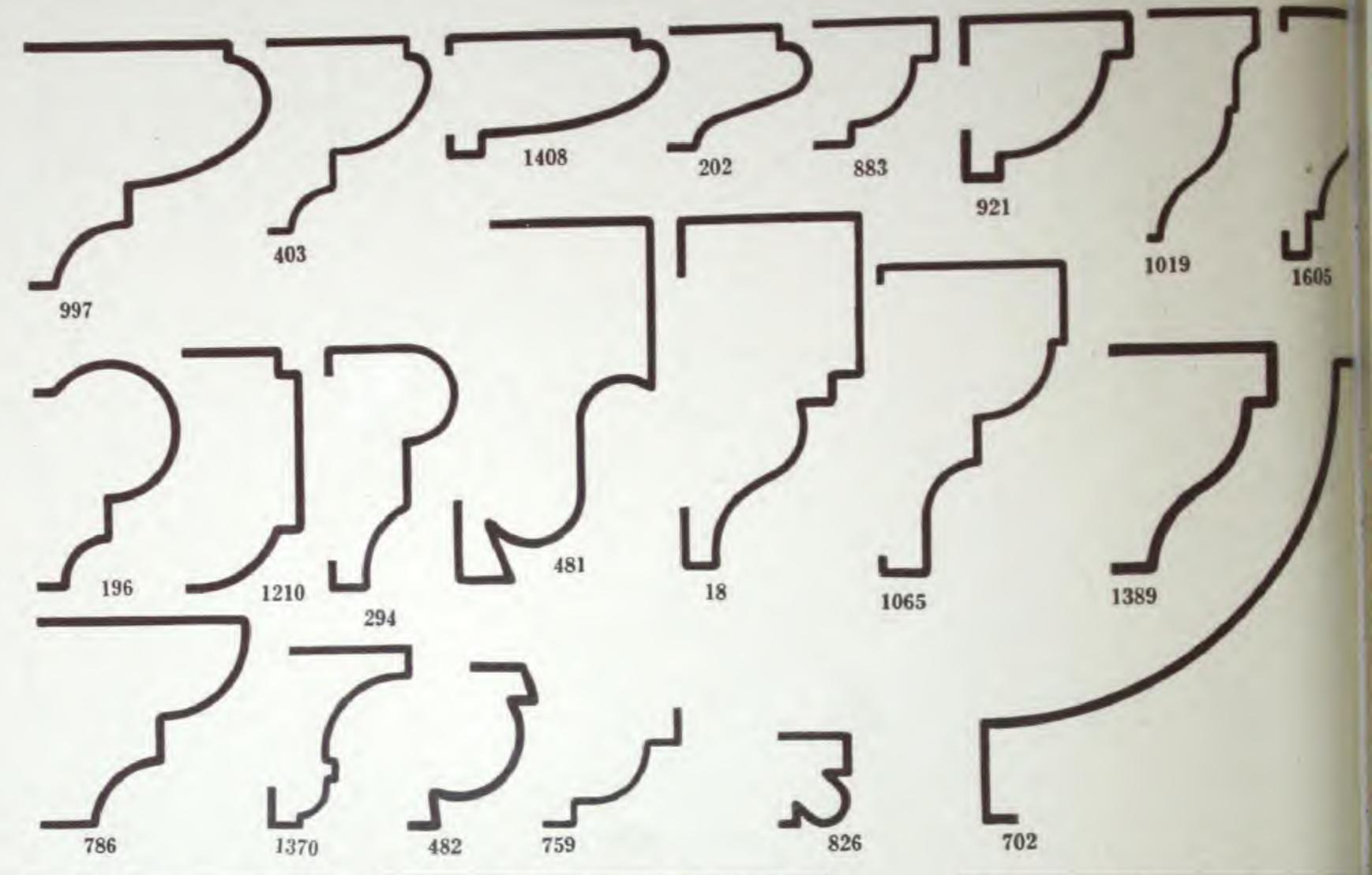
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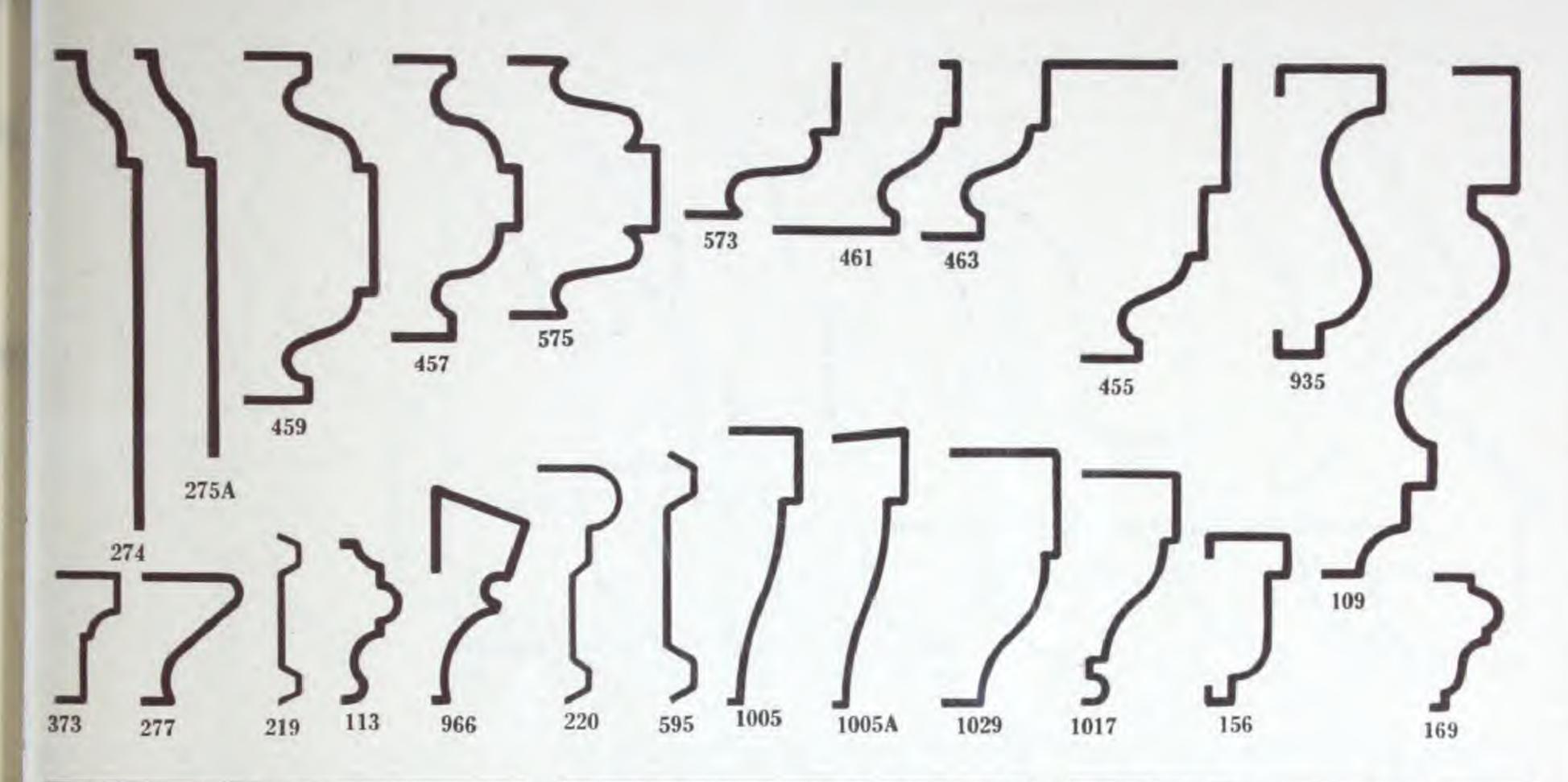
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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
18	.050	21/8 x 11/8	.830	Abend
196	.050	1136x 296	.462	Box
202	.050	236x 1/8	.356	Cablet
294	.035	136 x 34	.357	Consul
403	.040	1% x 116	.387	Early
481	.050	2% x 1%	.872	Endive
482	.050	116 x 146	.361	Endow

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
702	.050	23/4 x 23/4	.866	Habitual
759	.032	36 x 34	.139	Hillside
786	.050	15/6 x 15/6	. 595	Horse
826	.040	36 x 1/6	. 221	Illume
883	.040	3/4 x 3/4	. 289	Indifference
921	.050	1 x 1	.553	Javelin

No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Com
997	.050	11/2 x 111/2	.696	Juvenil
1019	.040	13% x 11/6	.323	Keble
1065	.040	1% x 11/8	.544	Keneti
1210	.050	136 x 34	462	Maint
1370	.040	11/8 x 3/8	.395	Niece
1389	.065	136 x 1	635	Noon
1408	.050	1256x 34	.595	Obdun
1605	.050	11/2 x 1	. 553	Quadn



No.	TRICK- NESS ININCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Code
109	.050	231 52x 15 52	.781	Banish
113	.050	15/6 X 11/2	.218	Banket
156	.050	11/2 x 1/2	.351	Bestow
169	.050	13/6 x 7/6	. 202	Bishop
219	.035	1 x 1/8	.136	Callows
220	035	13/8 x 1/2	.249	Callot
274	.065	23/4 x 1/2	.670	Clergy
275A	.065	211/2x 15/2	. 566	Client

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cope
277	. 050	3/4 x 19/2	.271	Closet
373	045	3/4 x 3/8	.206	Denizen
455	. 050	13/4 x 1/8	446	Elector
457	. 050	15/8 x 3/4	.521	Elfin
459	050	2 x 3/4	.558	Elixer
461	. 050	11/8 x 1	348	Elope
463	.050	11/2 x 1	.425	Elmo
573	.050	29/2× 29/2	.317	Fulerum

No.	TRICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Cone
575	.050	1½ x 1/8	.542	Fume
595	.045	1156x 1/2		Furze
935	.050	111/6x 5/8		Jest
966	.050	11/4 x %	.489	Journey
1005	.050	7/6 x 15/8	.377	Kale
1005A	.050	15/8 x 7/6	.377	Kame
1017	.040	13/8 x %6	.315	Keats
1029	.050	11/2 x 11/6	.436	Ken

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Misc. Archtl. Shapes

SECTION FOUR Picture Midg. Wire Midg.

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Channels Angles Z-bars Clips

SECTION

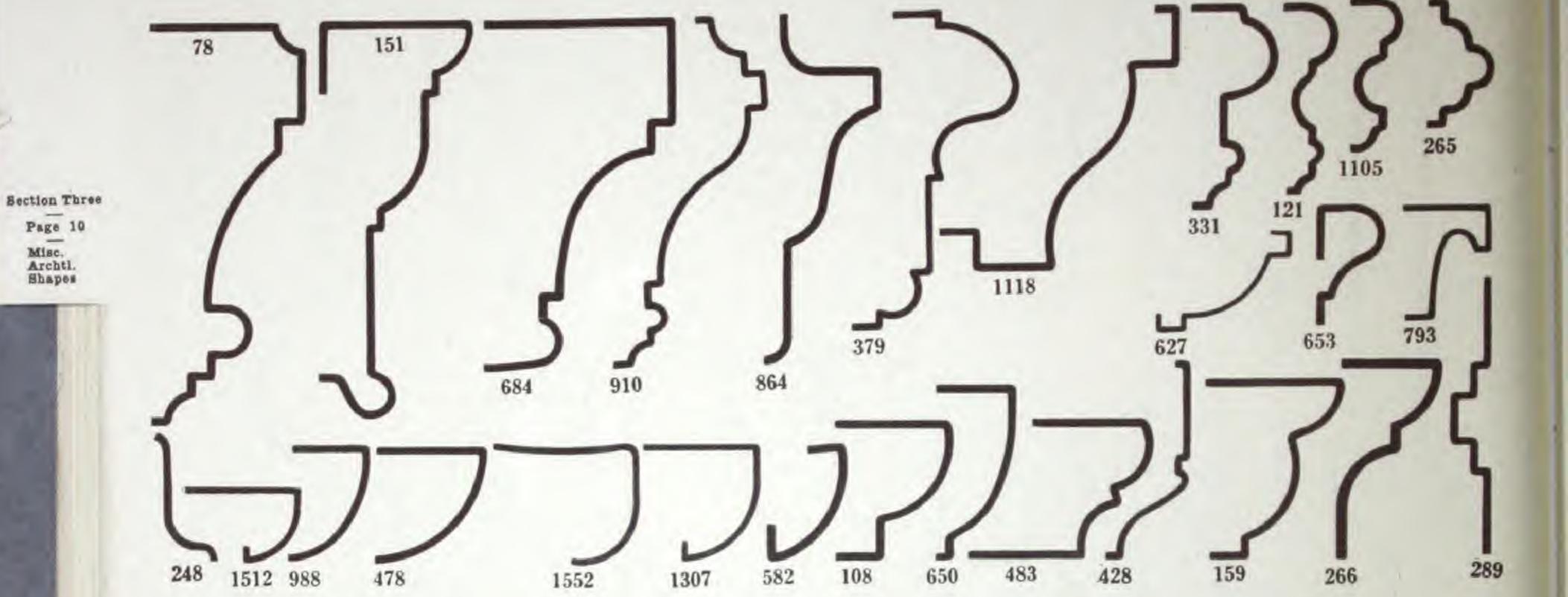
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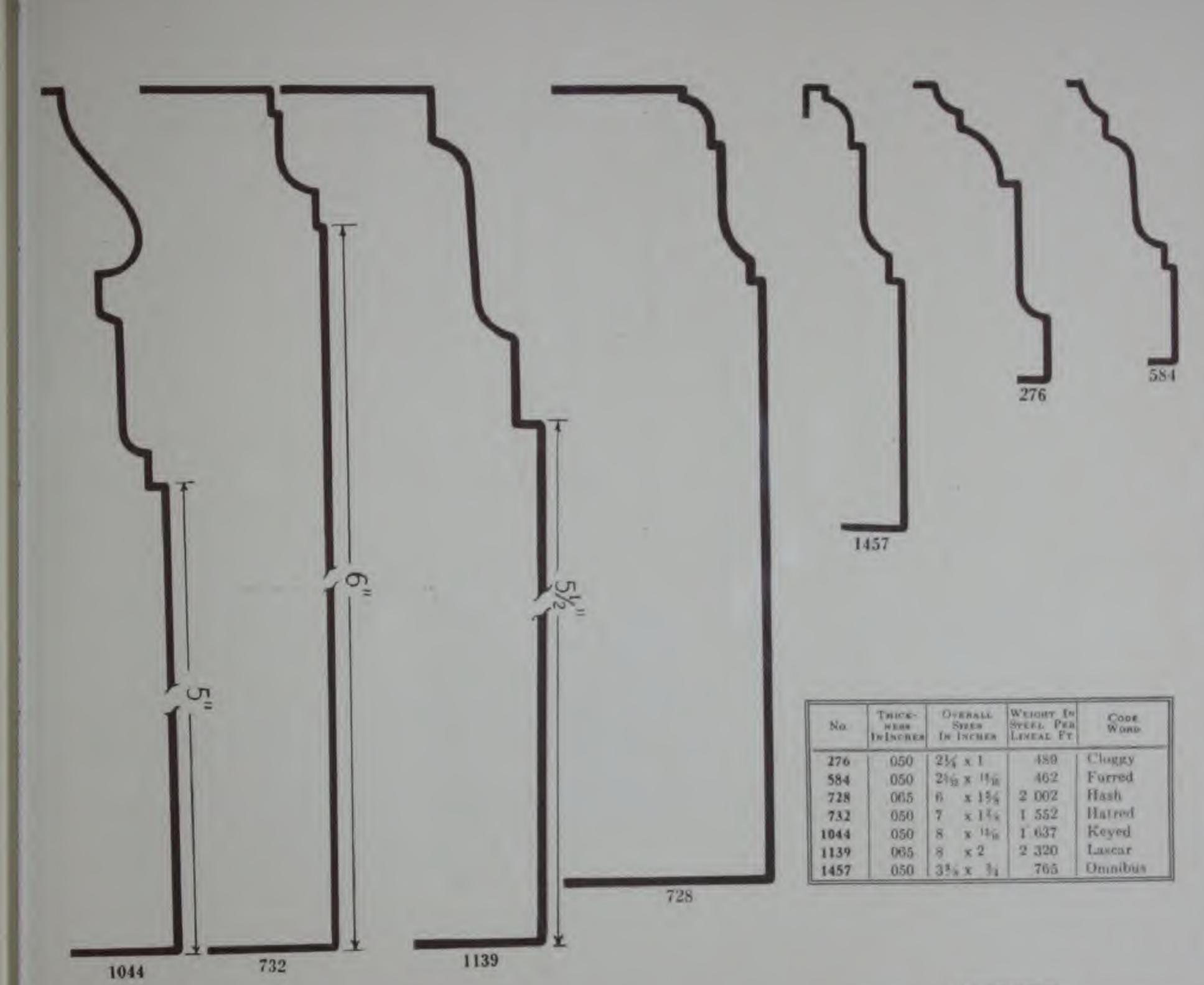
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Standages
Capric Styles



No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT	Code Word
78	.050	219/2x 11/2	723	Actine
108	.050	1/8 x 3/4	.372	Bangle
121	.050	13/6 x 3/6	.276	Barth
151	.050	2176x 116	789	Belay
159	.050	15% x 3/8	.404	Bethel
248	.050	216 x 136	.170	Captivate
265	.050	3/8 × 3/8	.202	Cinder
266	.065	11/2 × 21/2	.449	Cippers
289	.050	134 x 34	348	Conquest
331	.050	11/4 x %6	361	Dawn

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT	Code Word
379	.040	21/6 x 11/6	.421	Depend
428	.040	11/4 x 17/2	.213	Edible
478	050	3/4 x 23/52	.319	Empearl
483	.050	13/6 x 3/8	.468	Enemy
582	050	3/4 x 13/62	. 250	Funnel
627	035	276 x - 3/8	. 171	Gallows
650	050	11/8 x 1/2	.322	Garish
653	.050	3/4 x 3/6	.276	Garment
684	:050	21/4 x 11/4	.808	Genitive
793	.035	3/6 x 28/2	.208	Hub

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cope
864	.050	21/2 x 25/2	.526	Incense
910	.040	23/6 x 11/8	.455	Janada
988	.050	3/4 x 17/2	.255	Juniper
1105	.050	15/6 x 5/6	.244	Labor
1118	.050	121/2x 11/2	. 526	Ladder
1307	.035	3/4 x 3/4	.219	Naiad
1512	.035	3/4 x 1/2	.179	Pard
1552	.035	15/6 x 13/2	.231	Pert



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Base Mouldings

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BECTION

Channels Angles Z-bacs Gliga

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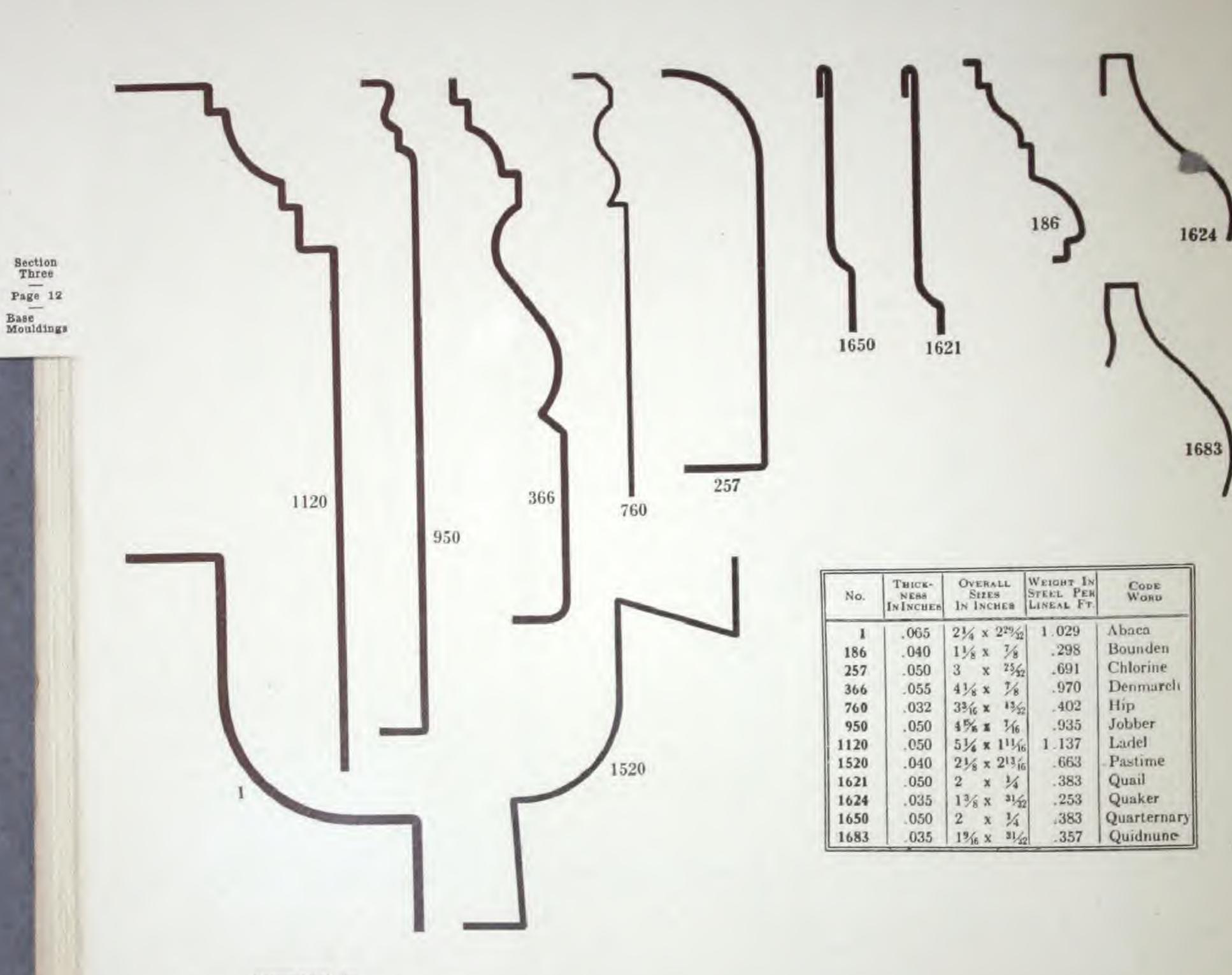
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Bergish Mide
Instrument
Floor Mide
Instrument
Passis
Hound Tuling
Braining

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SECTION FOUR

PICTURE MOULDING WIRE MOULDING



SHIPPING AND RECEIVING FACILITIES

To offer the greatest efficiency and give the best results to the buyer, a plant must be situated in such a manner as to give good shipping and receiving facilities. The Dahlstrom plant is fortunate in having such switching facilities. The switch is a privately owned spur off the main line of the Erie Railroad, the greatest freight carrying road in the country. This spur is approximately 700 feet in length, with six loading and unloading stations.

The raw materials are received at one end of the plant at the point where they are first used and during the process of production pass through the plant and are shipped at the opposite end. This avoids confusion in handling raw materials and finished products to and from the cars.

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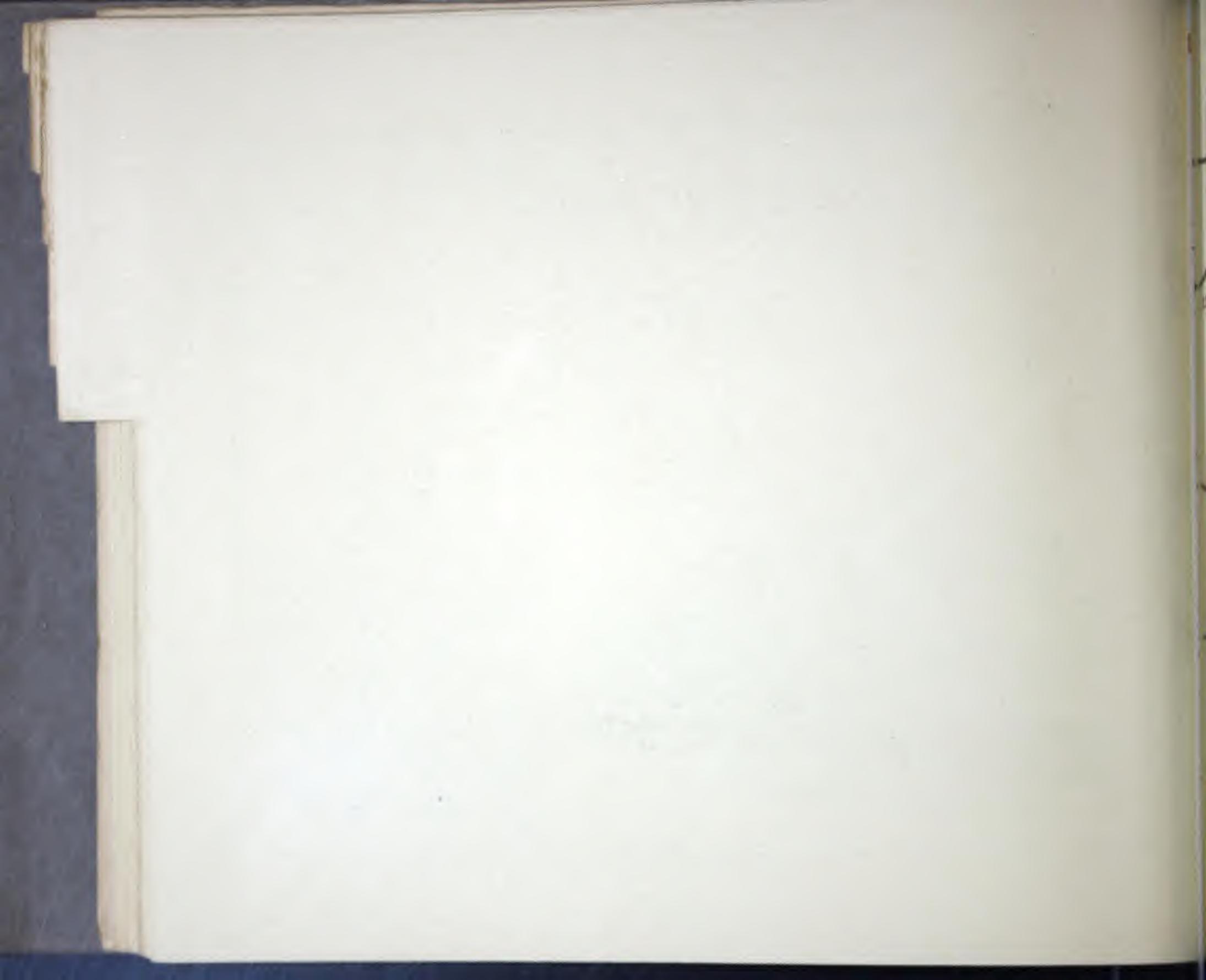
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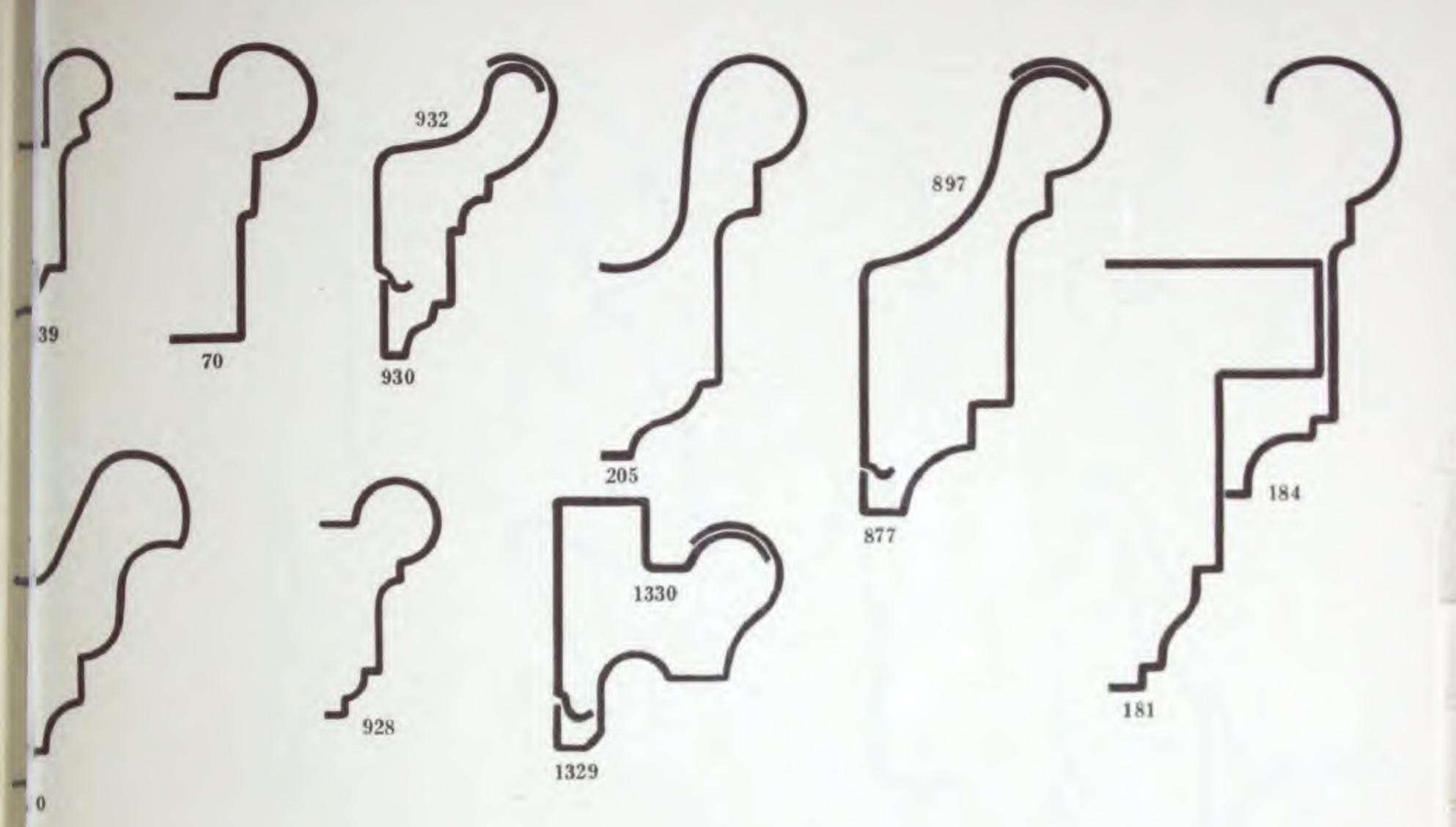
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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAR PT	Cone Word
70	.050	138 x 2962	595	Acquit
181	_050	234 x1136	.888	Border
184	.050	215 fex 13 fe	.771	Bounce
205	.050	2% x1116	.919	Caddow
570	.050	23/2 x 13/4	.728	Fudge
877	.050	2156x 156	.861	Indebted
897	.065	236 x 136	.815	Insolent

No	Turca- stan Islacura	OVERALA. Specs In Inches	WEIGHT IN STEEL PER LINEAU FY	Comp
928	_050	135 x 256	468	Jennet
930	050	1156x 136	606	Jerhoa
932	.050	196x 156	_425	Jork
1239	035	1136x 34	387	Maple
1329	.040	136 x 136	476	Nature
1330	-050	13% x 13%	595	Naught

Section Four

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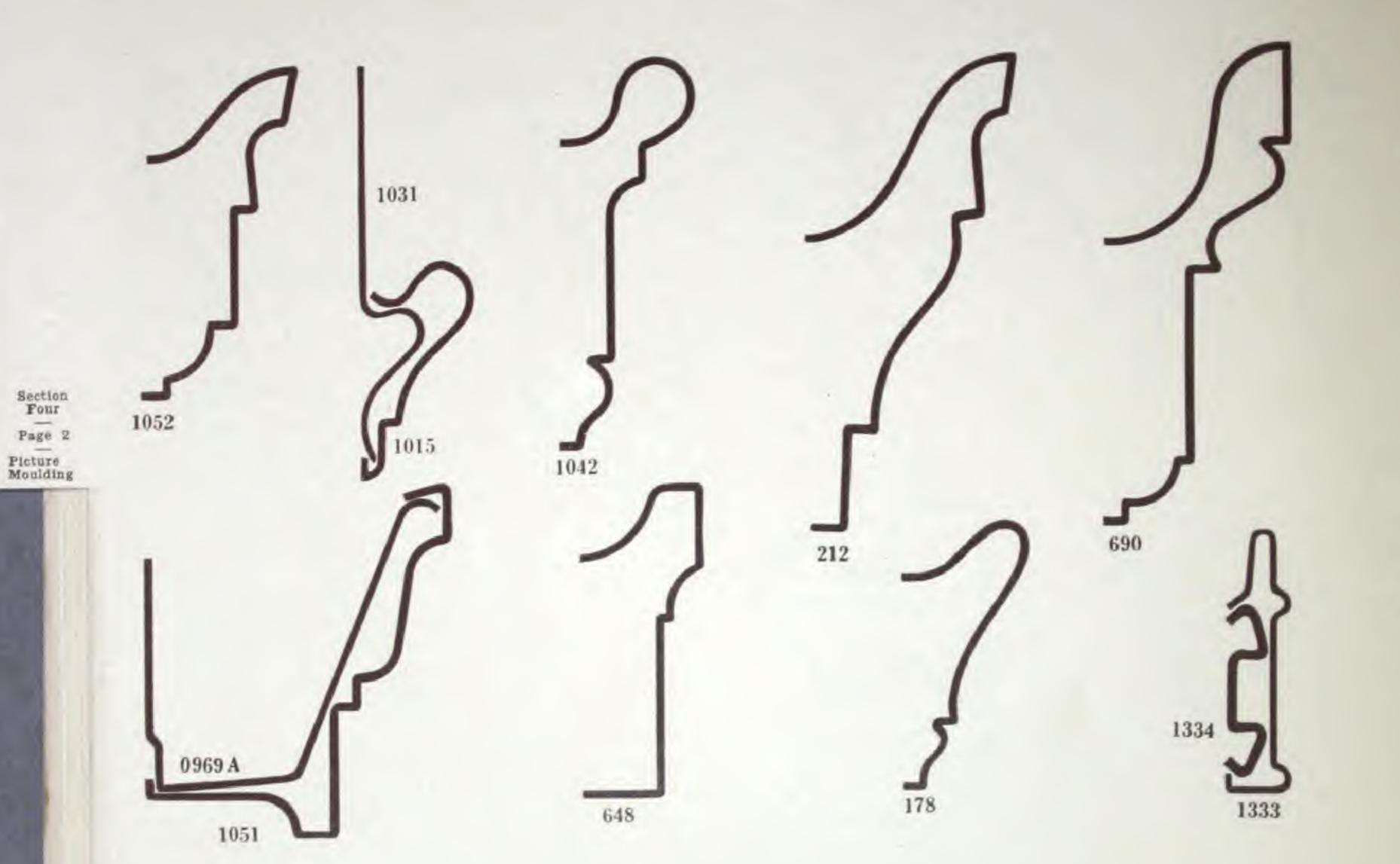
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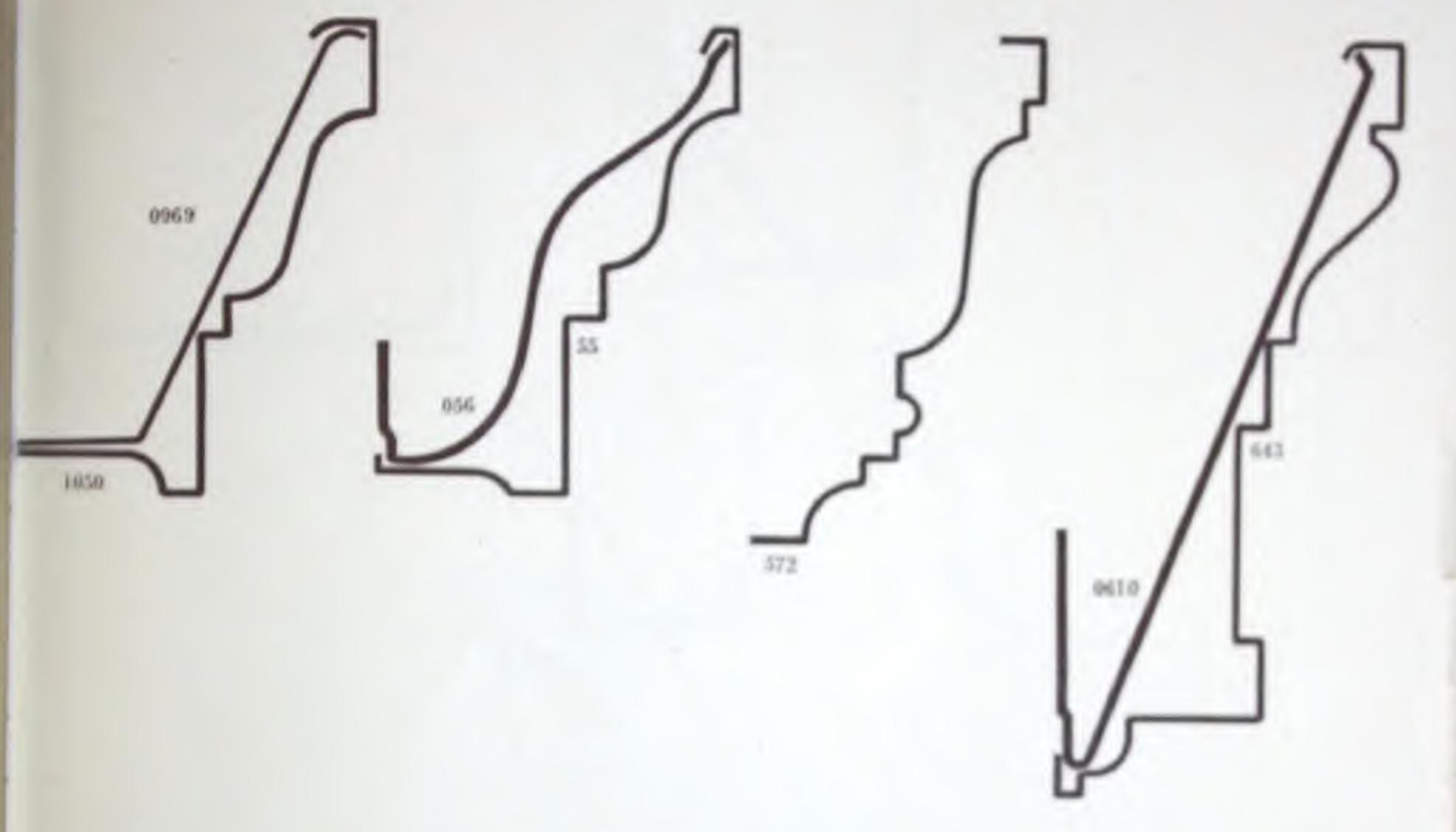


No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IS STEEL PER LINEAU FT.	Cope Word
178	.050	111/6× 13/6	.484	Bonfire
212	.050	231/2x 13/8	.967	Cahoot
648	.050	2 × 2/6	,643	Garden
690	.050	3 × 136	.935	Geography
1015	.040	13% x 23%	.357	Kazoo
1031	040	25% x 136	.412	Keno

No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cope
1042	.050	21/2 x 7/8	.707	Kettle
1051	.050	21/4 x 2	.765	Kid
1052	.050	21/8 x 11/2	.702	Kidnap
1184	.050	338 x 78	.914	Locust
1333	.035	15/8 x 13/2	.342	Naval
1334	.050	11/6 x 1/4	.276	Navigate

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-55		3 124	.014	Antisin
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543	10047	474 x 274	2.40%	Gags
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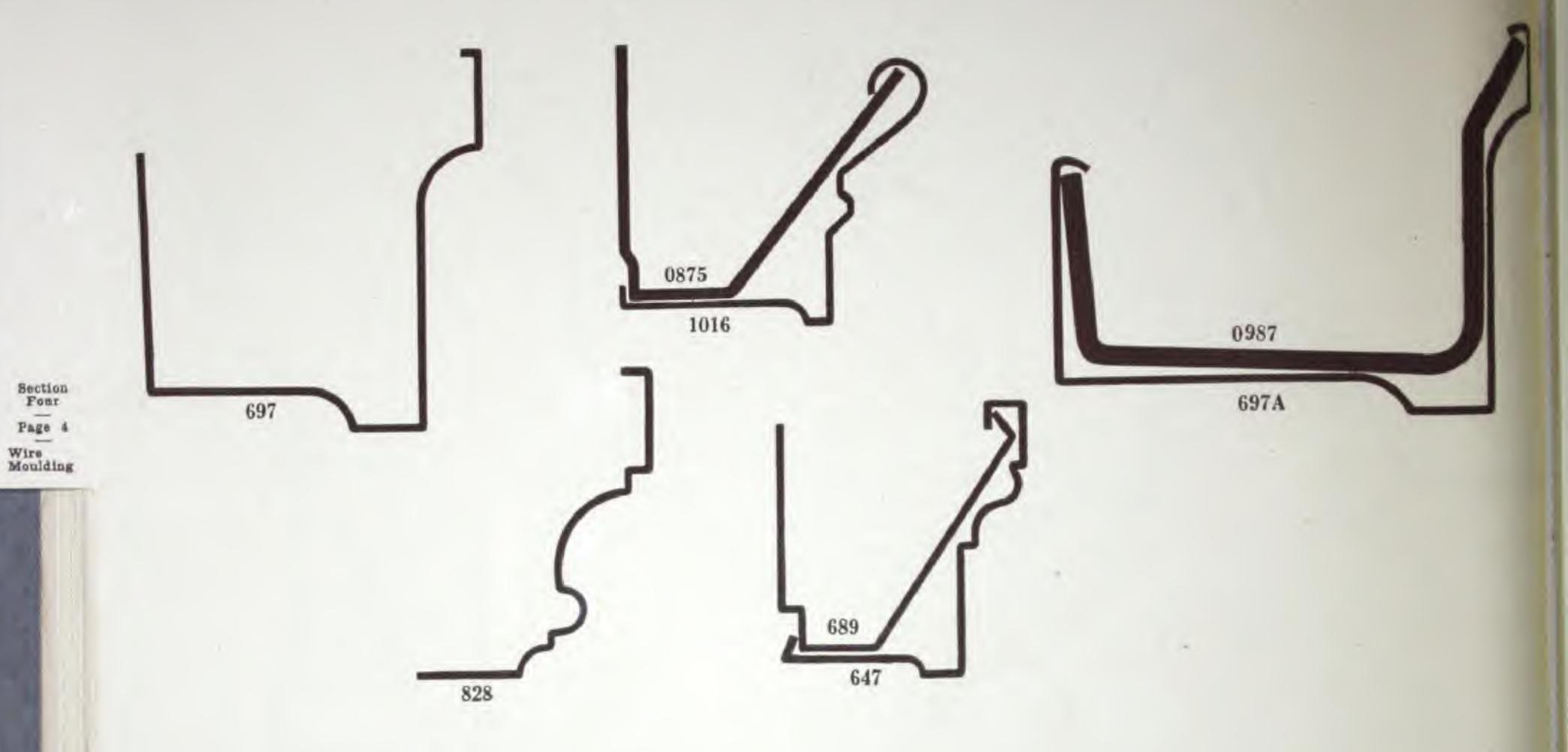
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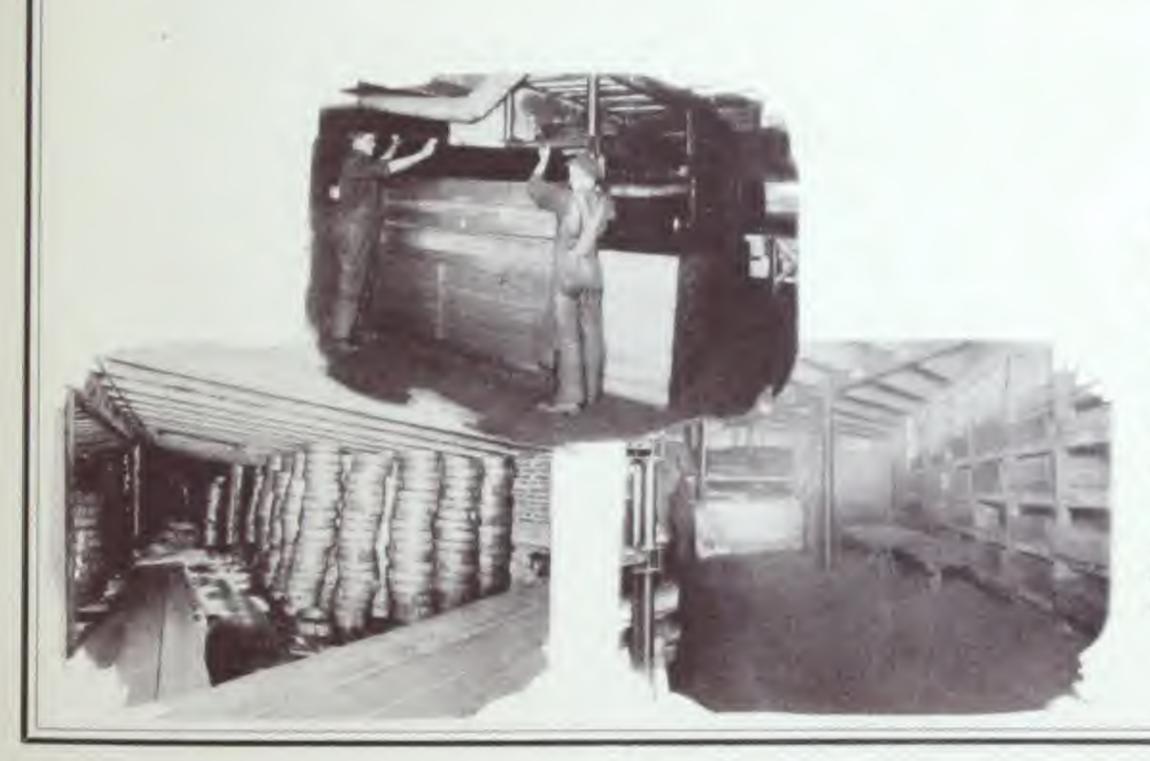
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647	_050	13/4 x 13/6	.643	Garble
689	.050	111/2×111/2	.659	Geodesy
697	.050	23% x 23%	1.063	Geyser
697A	.050	31/6 x211/6	1.233	Giant

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No.	TRICE- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
828 1016	.050	2 x 1% 2 x111/6	.638	Image Keam

SECTION FIVE

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HAND RAILS
CHAIR RAILS
CORNICE COMBINATION



STEEL STORAGE

Because of the wide range of shapes, it is necessary to carry a large stock of various sizes and gauges, both in strip and sheet steel. The strip steel is used entirely for drawn shapes, while the sheet steel is used for pressed shapes and flat work.

Different widths of metal are required in strip steel because of the varying sizes of mouldings.

These illustrations showing portions of the storage rooms will give an idea of the amount of material required to meet the demands of the trade. FIVE
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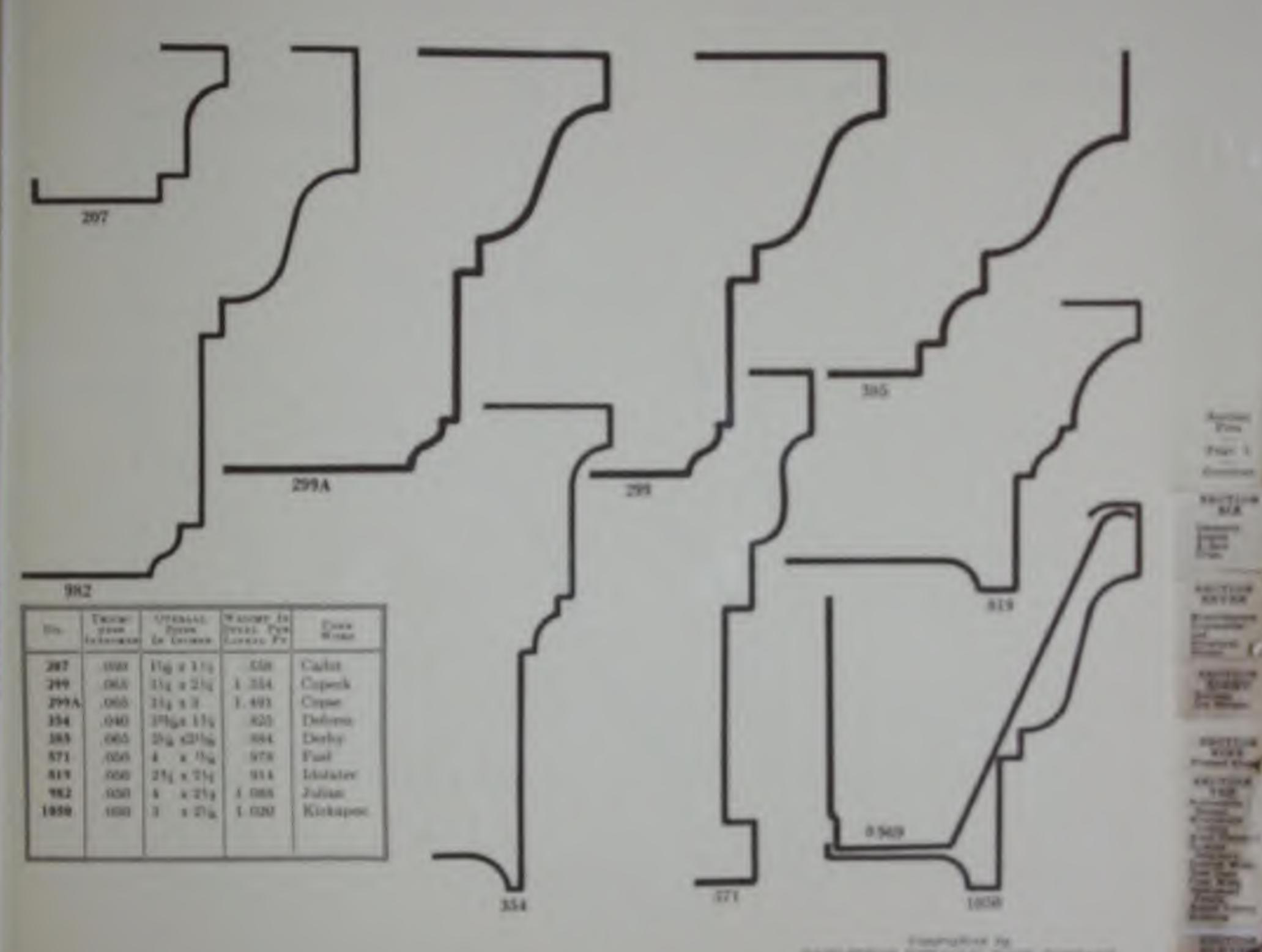
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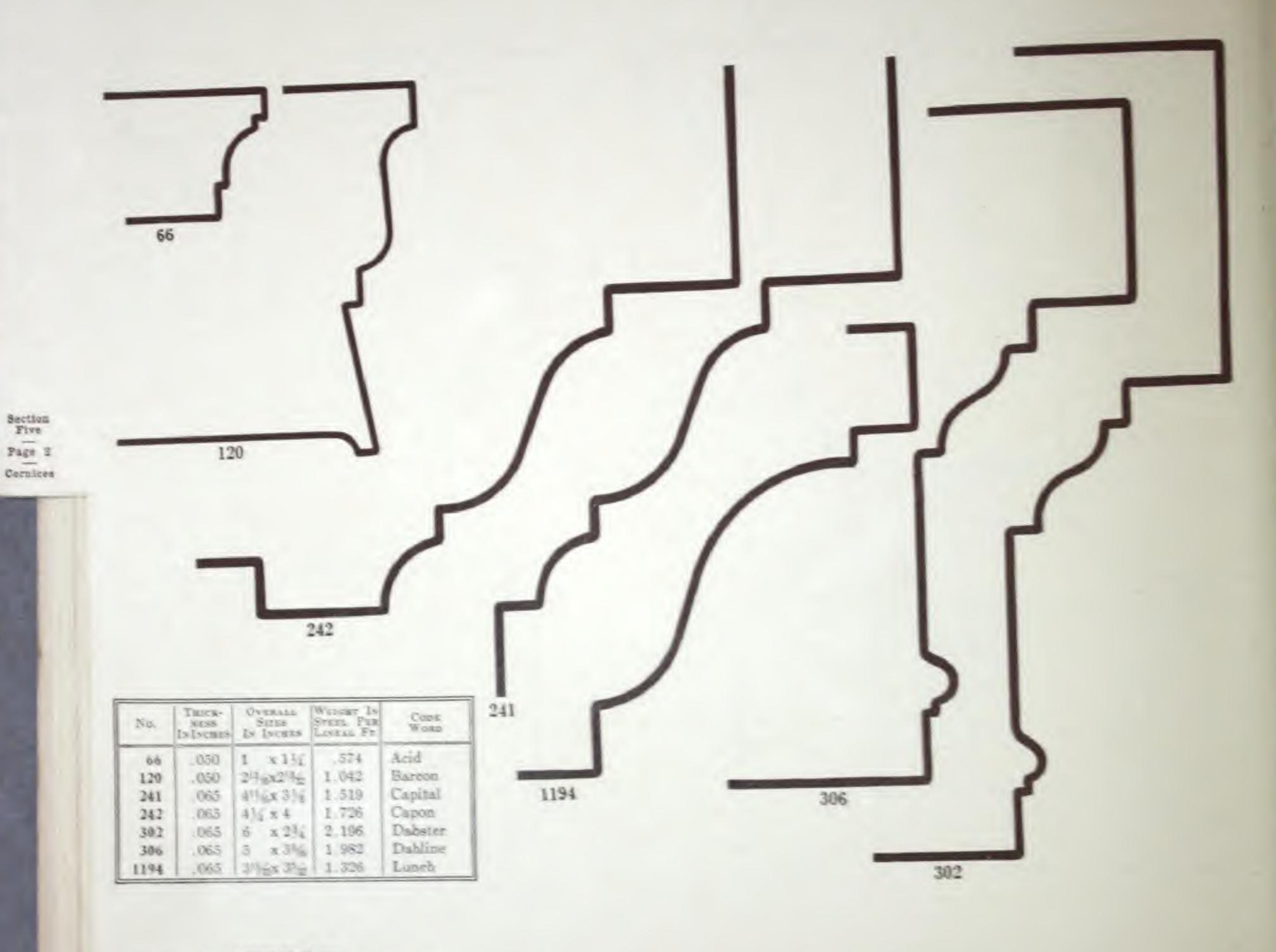
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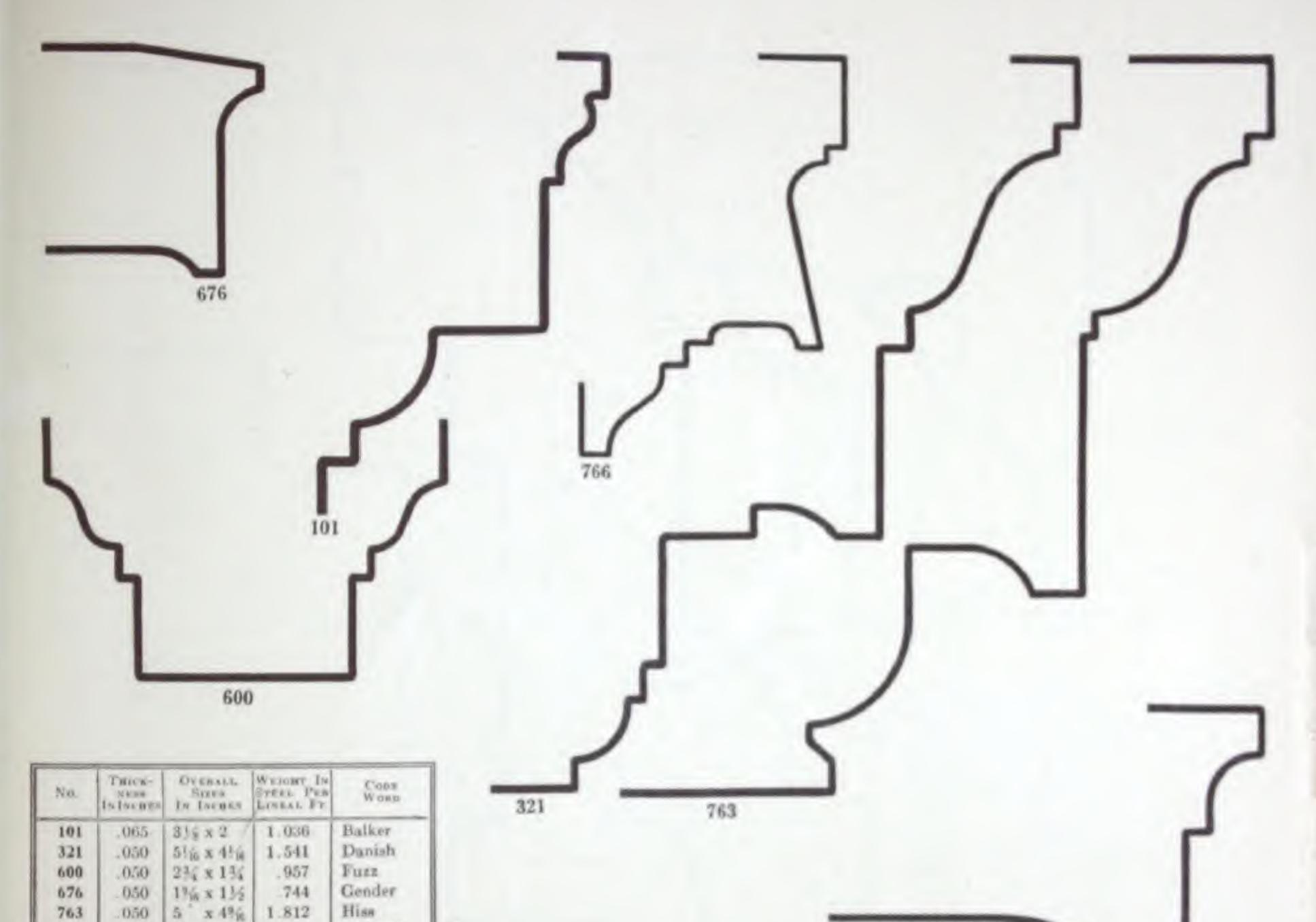
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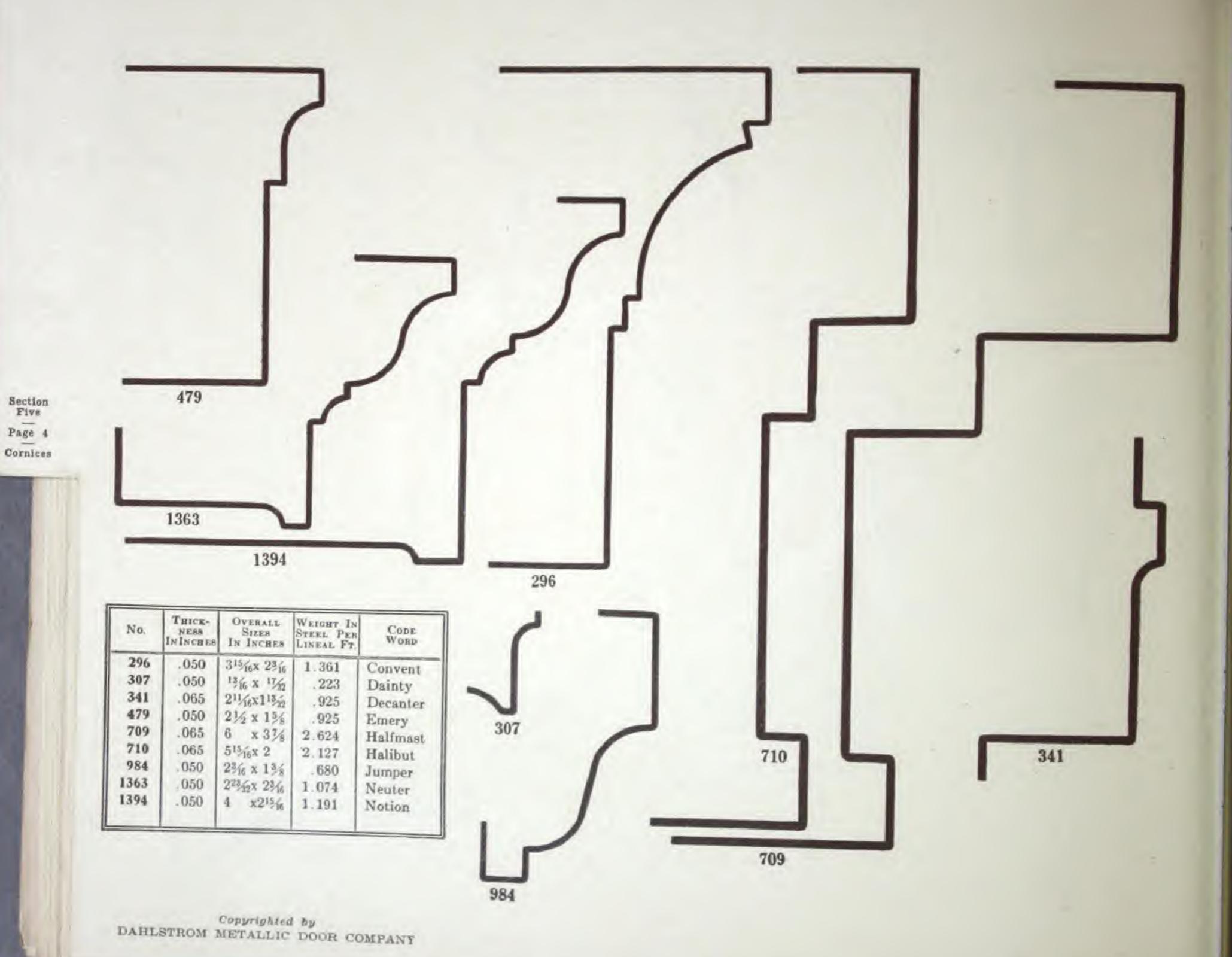
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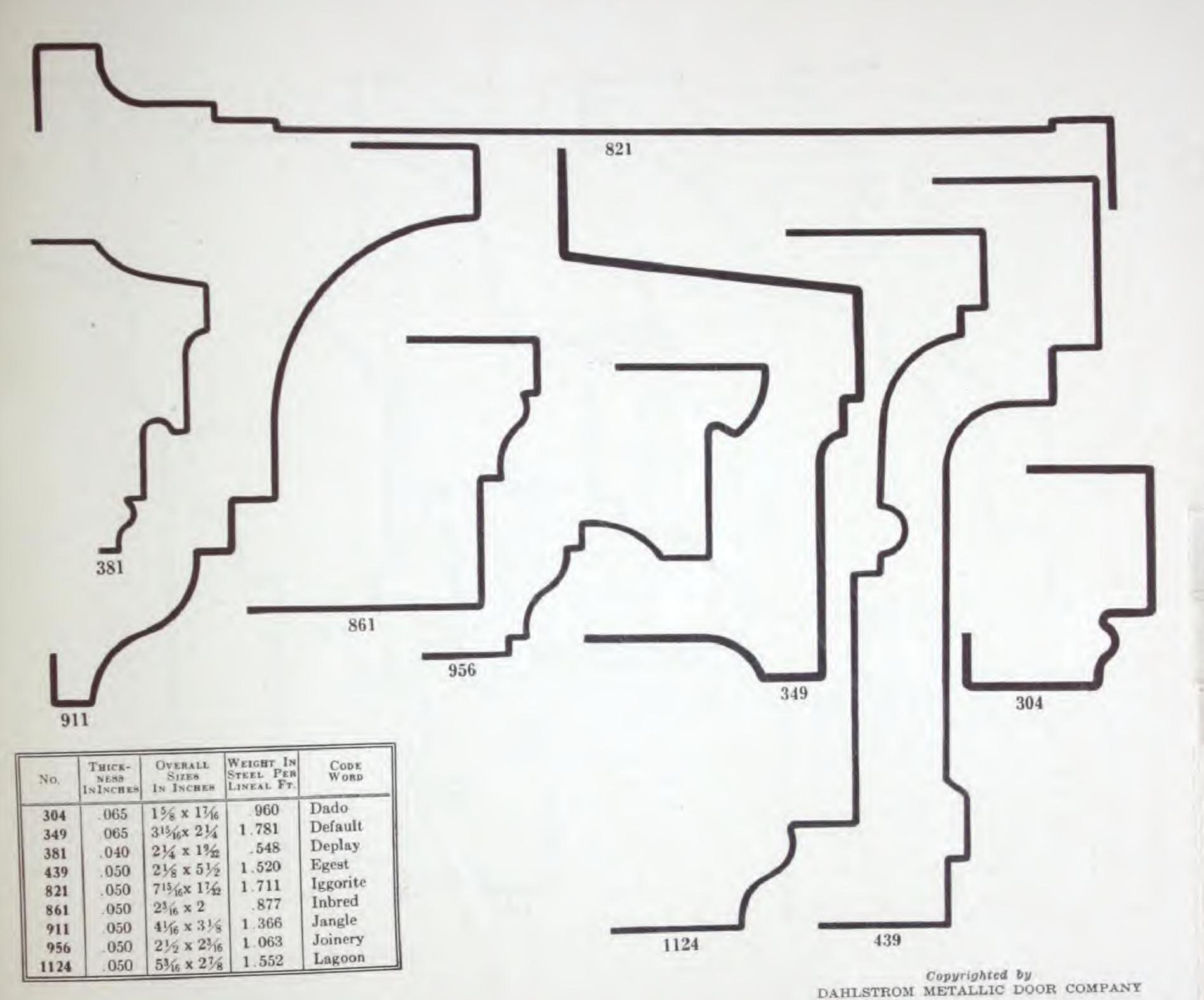
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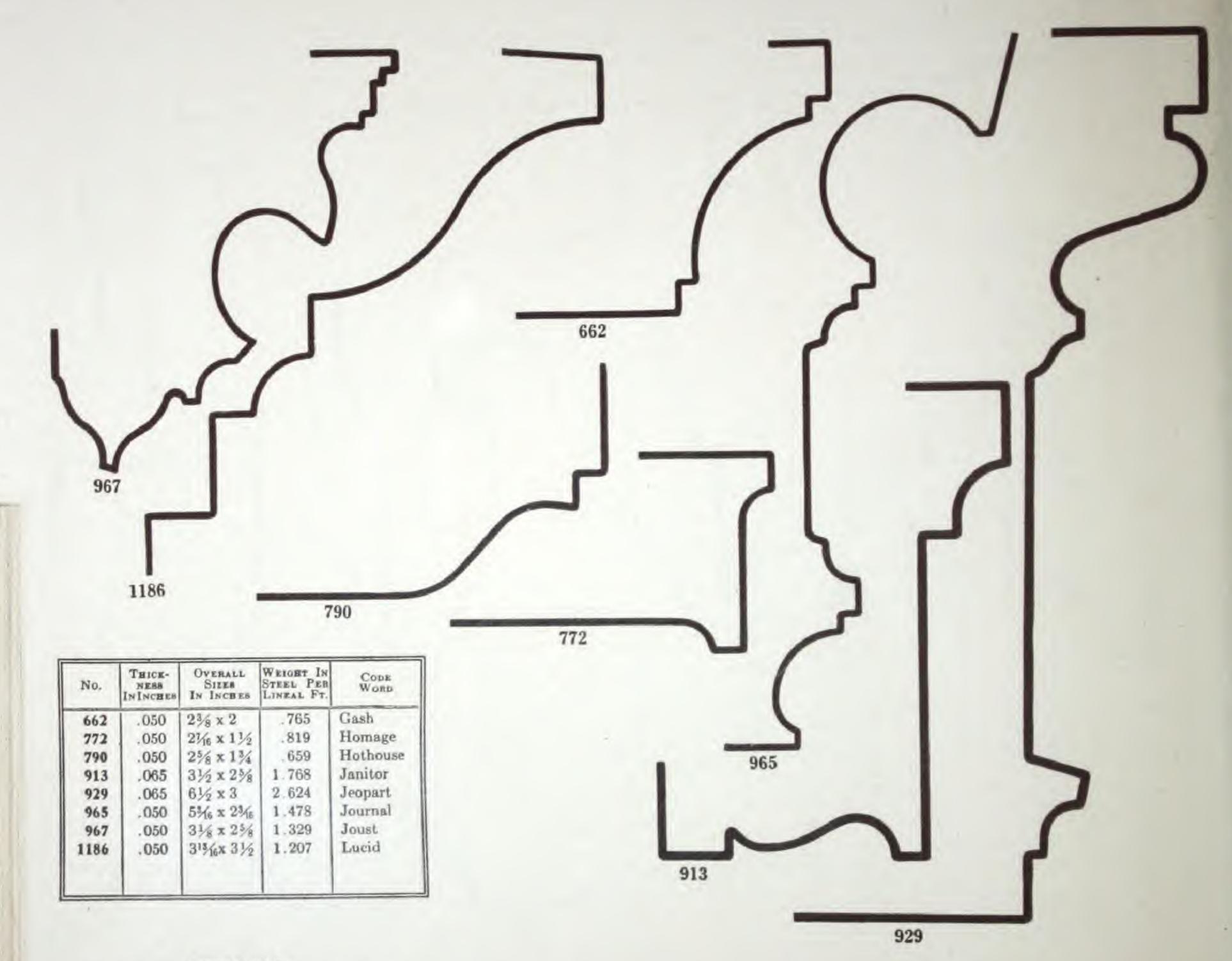
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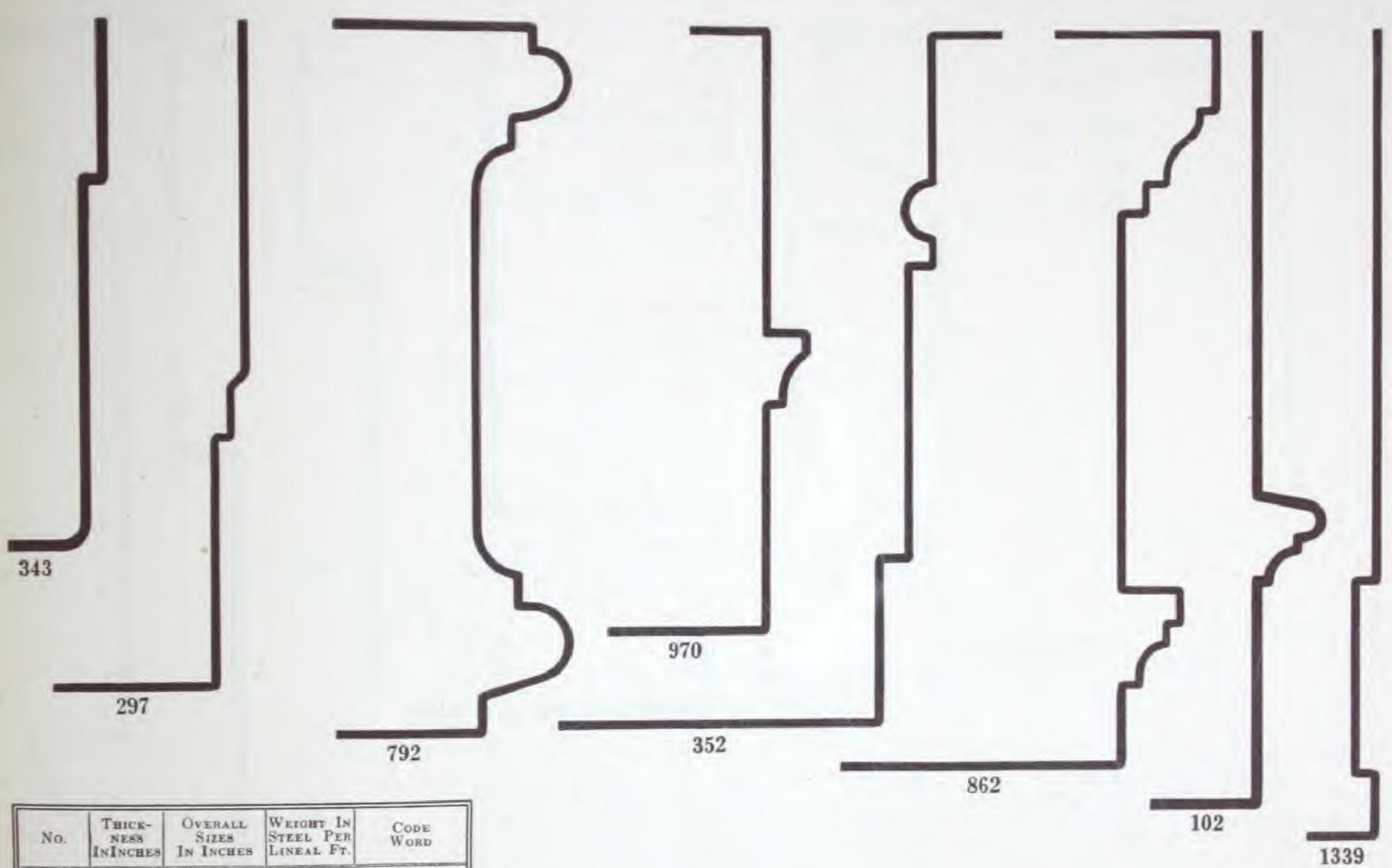
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Section Five

Page 6

Cornices



OVERALL WEIGHT IN STEEL PER LINEAL FT. ININCHES Ballad 43/4 x 13/2 1.277 .065 102 Convict .872 4 x 13/6 297 .050 Decimal .815 31/8 x 5/8 343 .065 Defer 47/2 x223/2 1.153 352 .050 Howitzer 1.244 11/6 x 41/4 792 .050 Incarnate 41/2 x 25/6 1.403 862 .050 Joyful .935 321/2x 11/4 970 .050 Necklace .951 .050 415/6X 7/6 1339

Section Five

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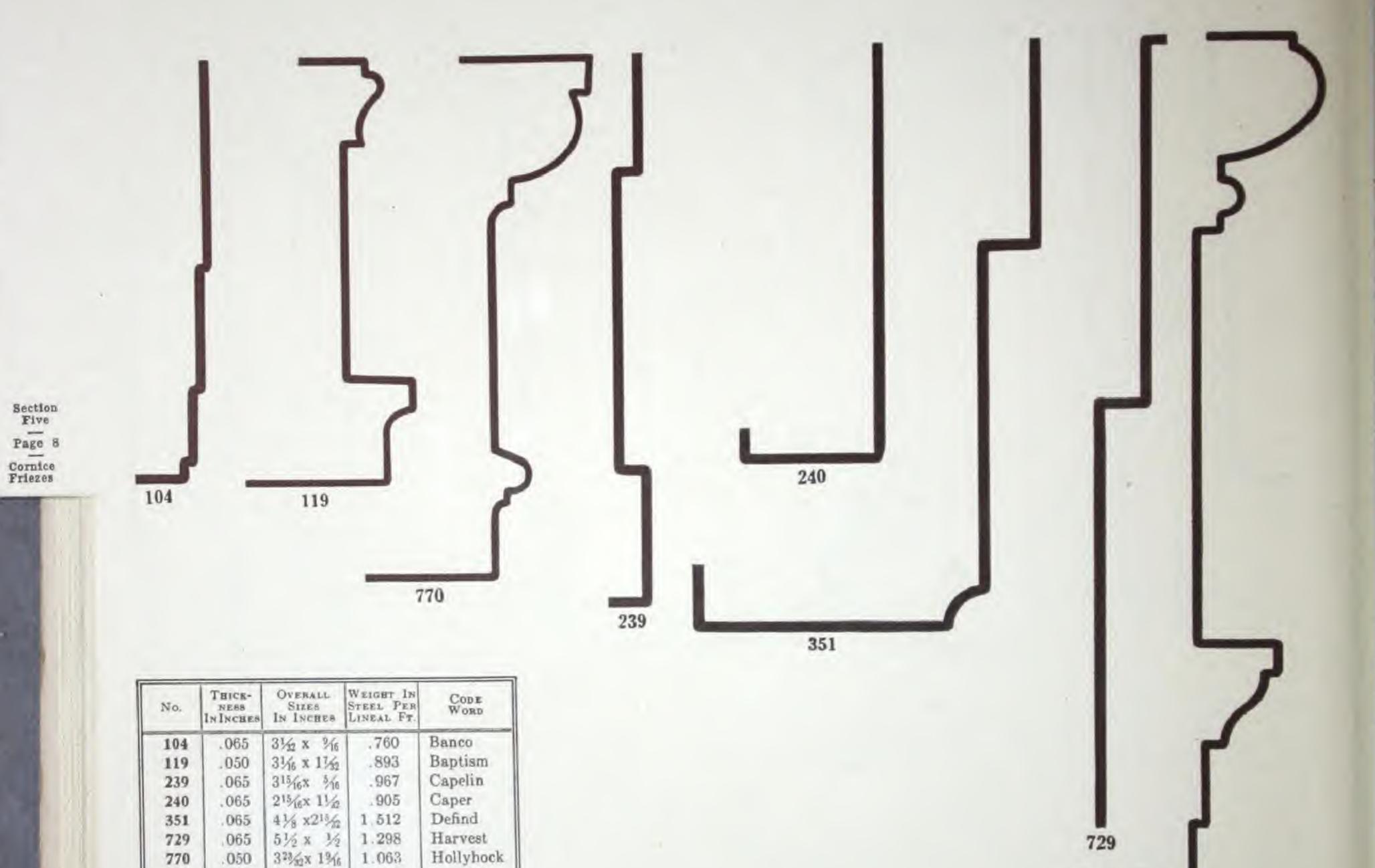
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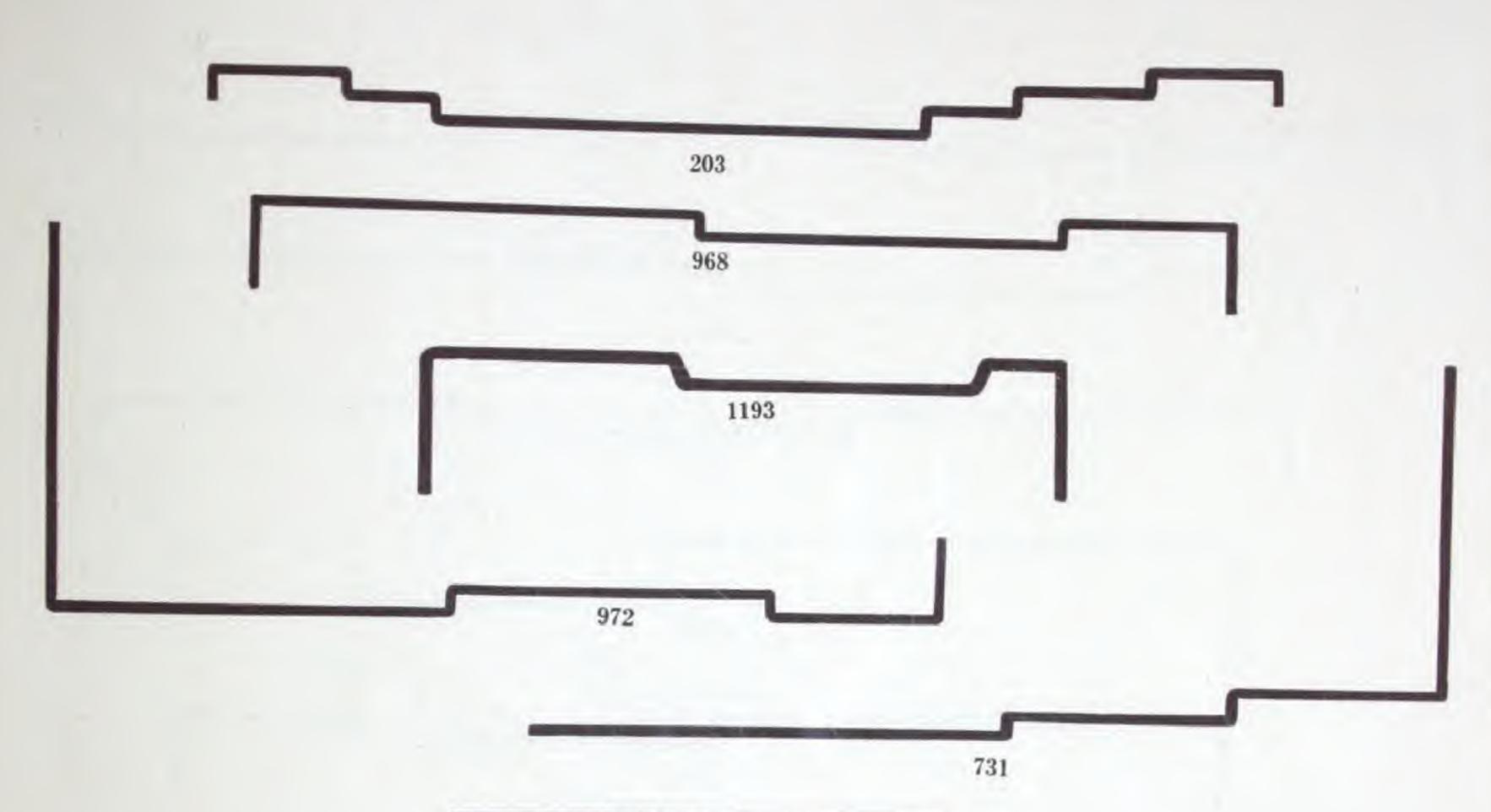
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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
203	.050	6 x 15/2	1.159	Caboose
731	.065	51/8 x 2%	1.602	Hatch
968	.050	51/2 x 1/2	1.148	Jovial
972	.050	5 x 21/8	1.361	Jubilate
1193	.065	35/8 x 13/16	1.208	Lunatic

Section Five

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Cornice Friezes

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Channels Angles Z-bars Glips

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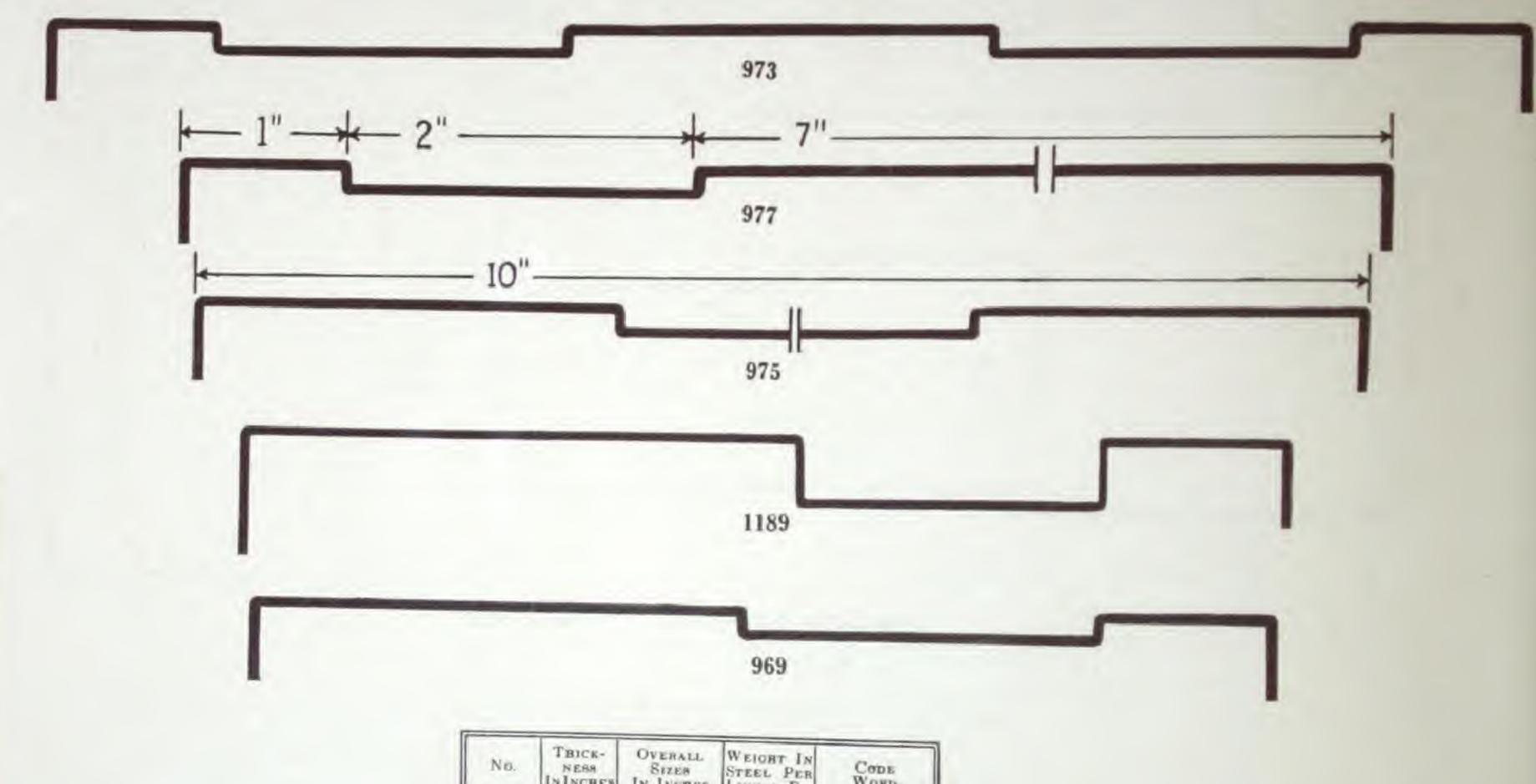
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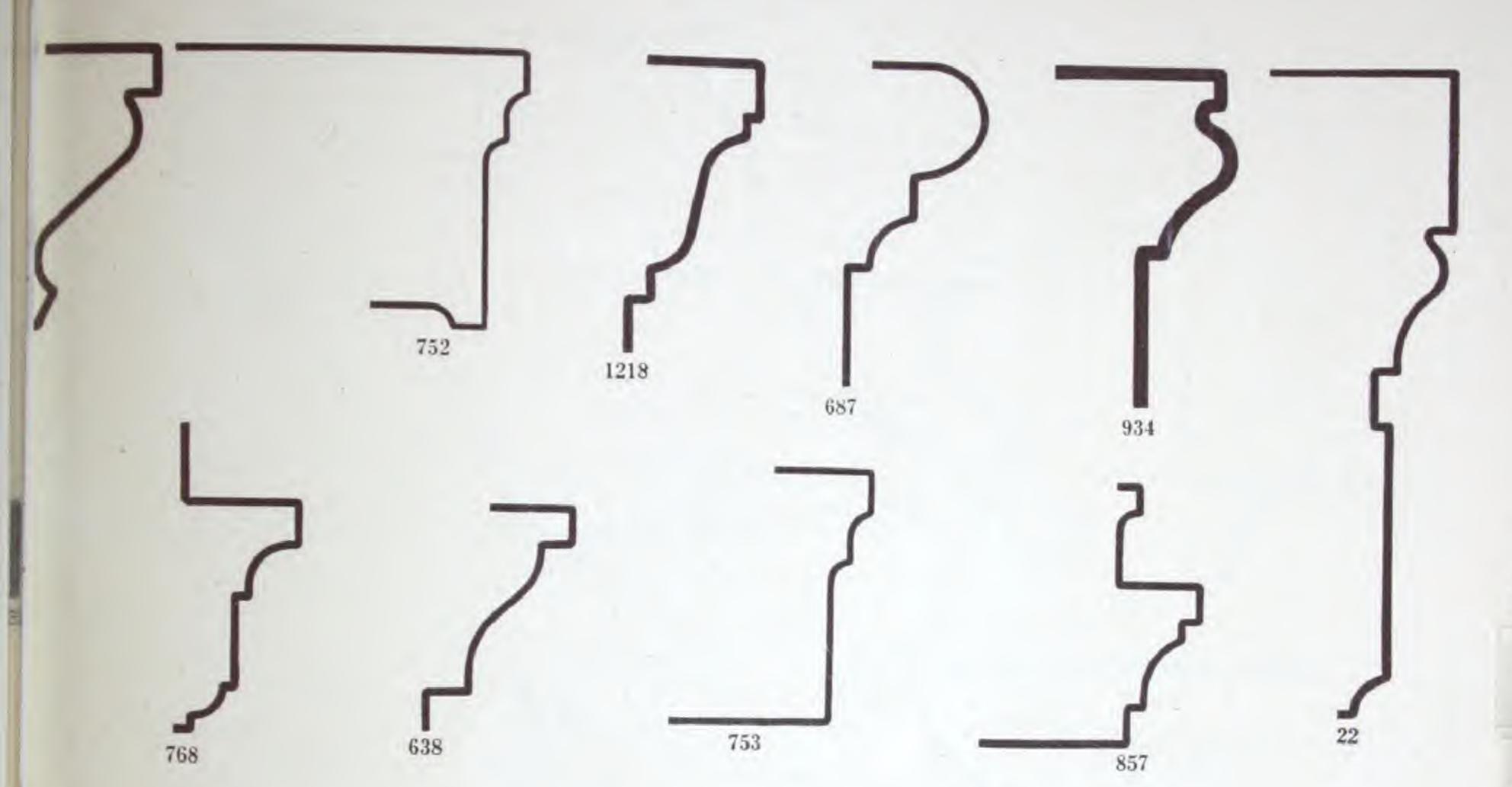


No.	TBICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
969	.050	57/8 x 1/2	1.191	Joviality
973	.050	81/2 x 1/2	1.701	Jubilee
975	.050	10 x 1/2	1.919	Judaism
977	.050	10 x 1/2	1.908	Judicial
1189	.050	6 x 3/4	1.360	Lunar

Section Five

Page 10

Cornice Friezes



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
22	.050	4 x 13/6	.978	Ability
350	.065	33/8 x 1	1.050	Defect
638	.050	13/8 x 1/8	.436	Gamut
687	.050	2 x 1/8	.563	Gentian
752	:040	21/8 x 145/6	.642	Hibernate

No.	THICK- NESS ININCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
753	.040	119%x 11/4	.459	Hiccough
768	.050	17/8 x 23/52	-537	Hod
857	.050	15/8 x 13/8	638	Improvise
934	090	23/2 x 13/2	1.071	Jersey
1218	.065	113/6x 7/8	: 635	Malice

Section Five

Page 11

Cap Mouldings SECTION SIX

Channels Angles Z-bars Clips

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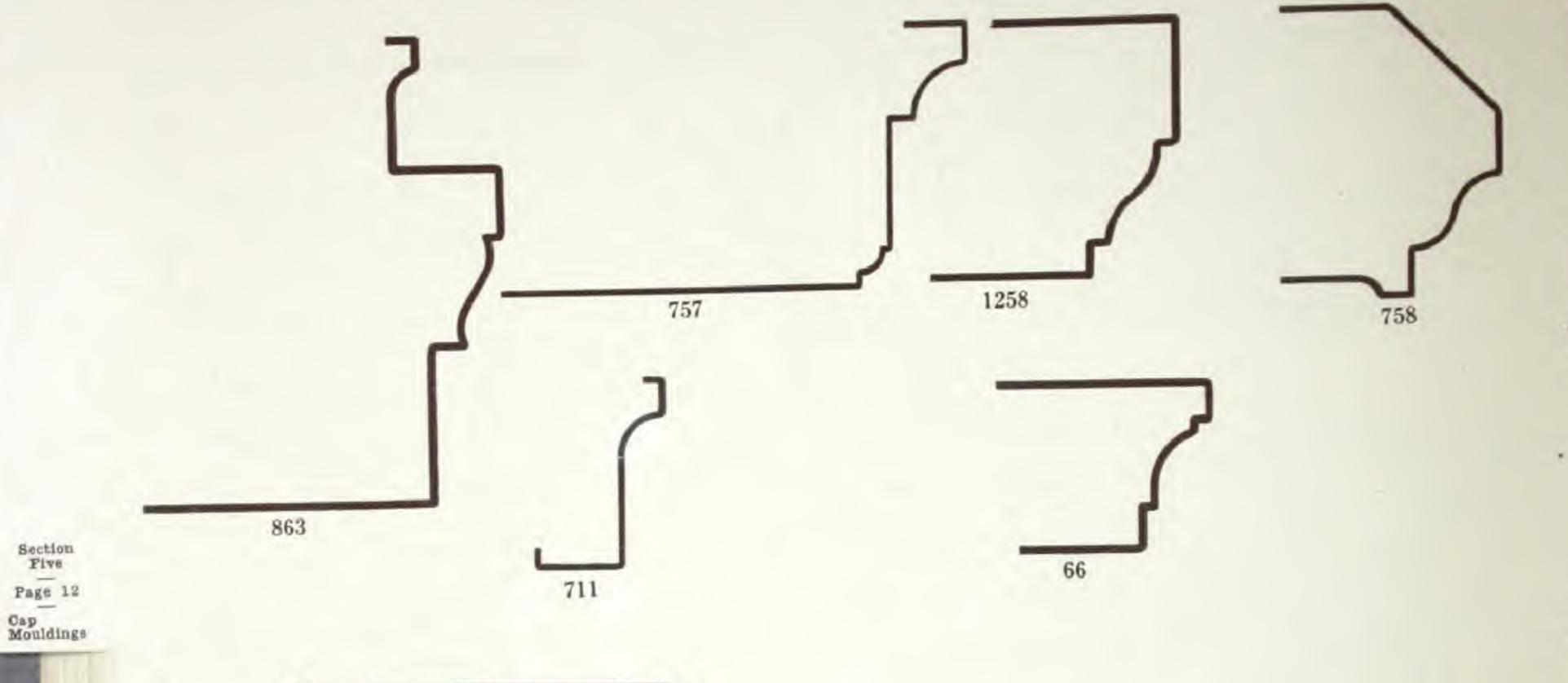
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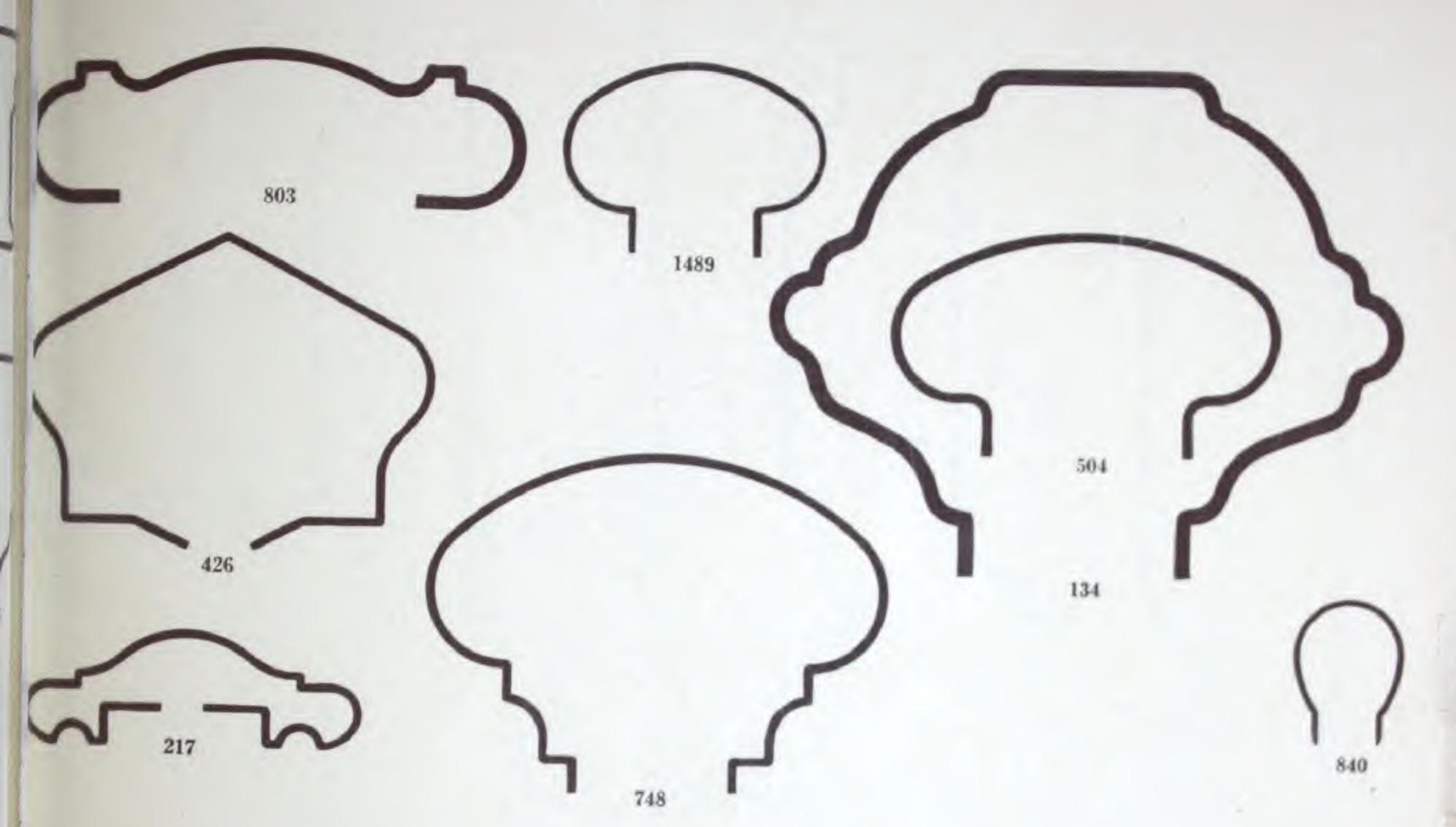
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No.	THICK- NESS ININCHES	OVERLAL CHES	WEIGHT IN STEEL PER LINEAL FT.	Code
66	.050	1 x 11/4	.574	Acid
679	.078	3 x 21/2	1.617	Generality
711	.040	11/8 x 25/12	.281	Hall
757	.032	23/4 x111/6	.473	Highland
758	,032	1% x 11/4	.408	Highway
780	.050	134 x 5/8	.526	Hoodlum
863	.050	23/4 x 25/2	.978	Incendiary
1187	.050	3 x 23/4	1.095	Lugger
1258	.050	1156x 11/2	.659	Melon
1643	.050	11/2 x %	.388	Quartridge

1643



No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Cons
134	.100	41/6 x 31/4	3.189	Basque
217	.050	21/4 x 256	.935	Cali
426	.050	23/8 x 2	1.175	Eden
504	.065	2% x 1156	1.229	Facet

No	THICK- NESS IN INCHES	OVERALL SIESS IN INCHES	WEIGHT IN STREE PER LINEAL FY	Cope Wosn
748	.065	3 x 23%	1.658	Hero
803	.083	314 x 1	1.615	Ibis
840	040	196 x 196	.315	Immigrant
1489	.065	134 × 134	.939	Otter

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Page 13 Hand Ratio

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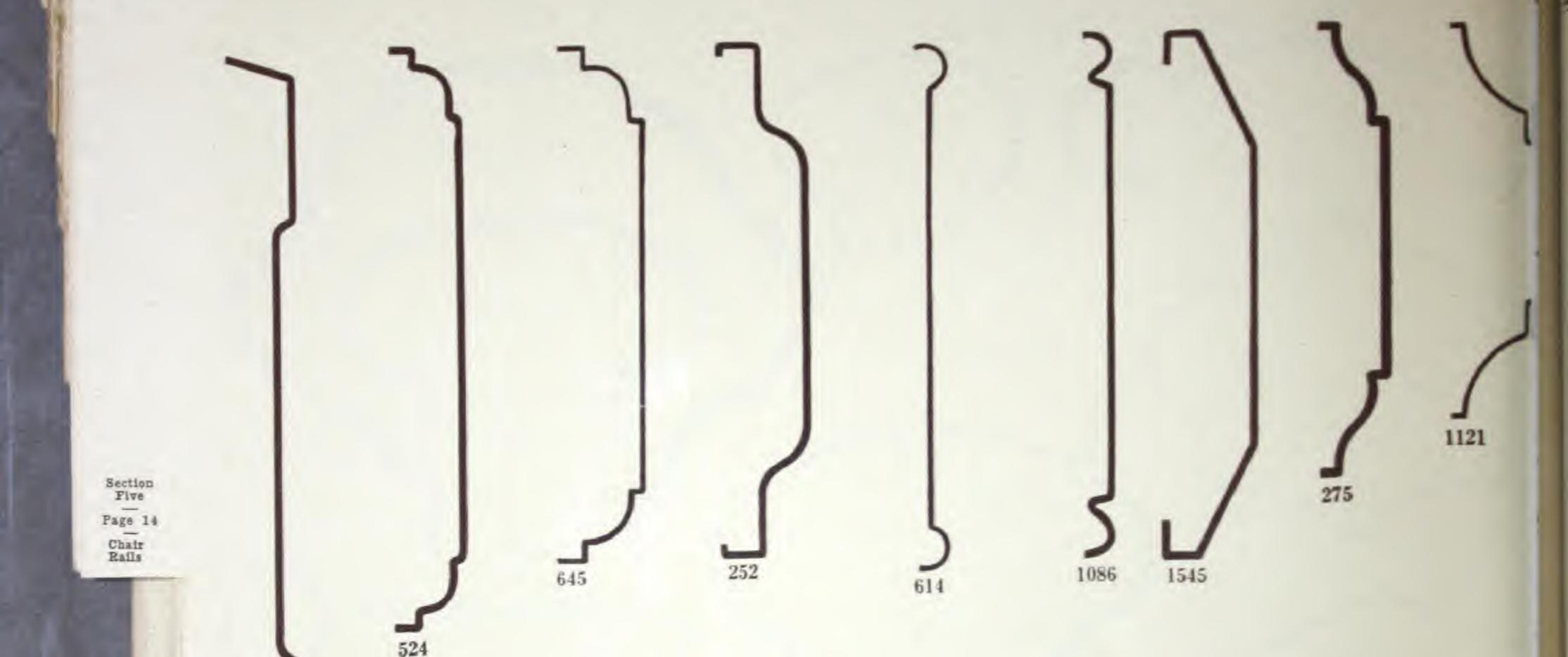
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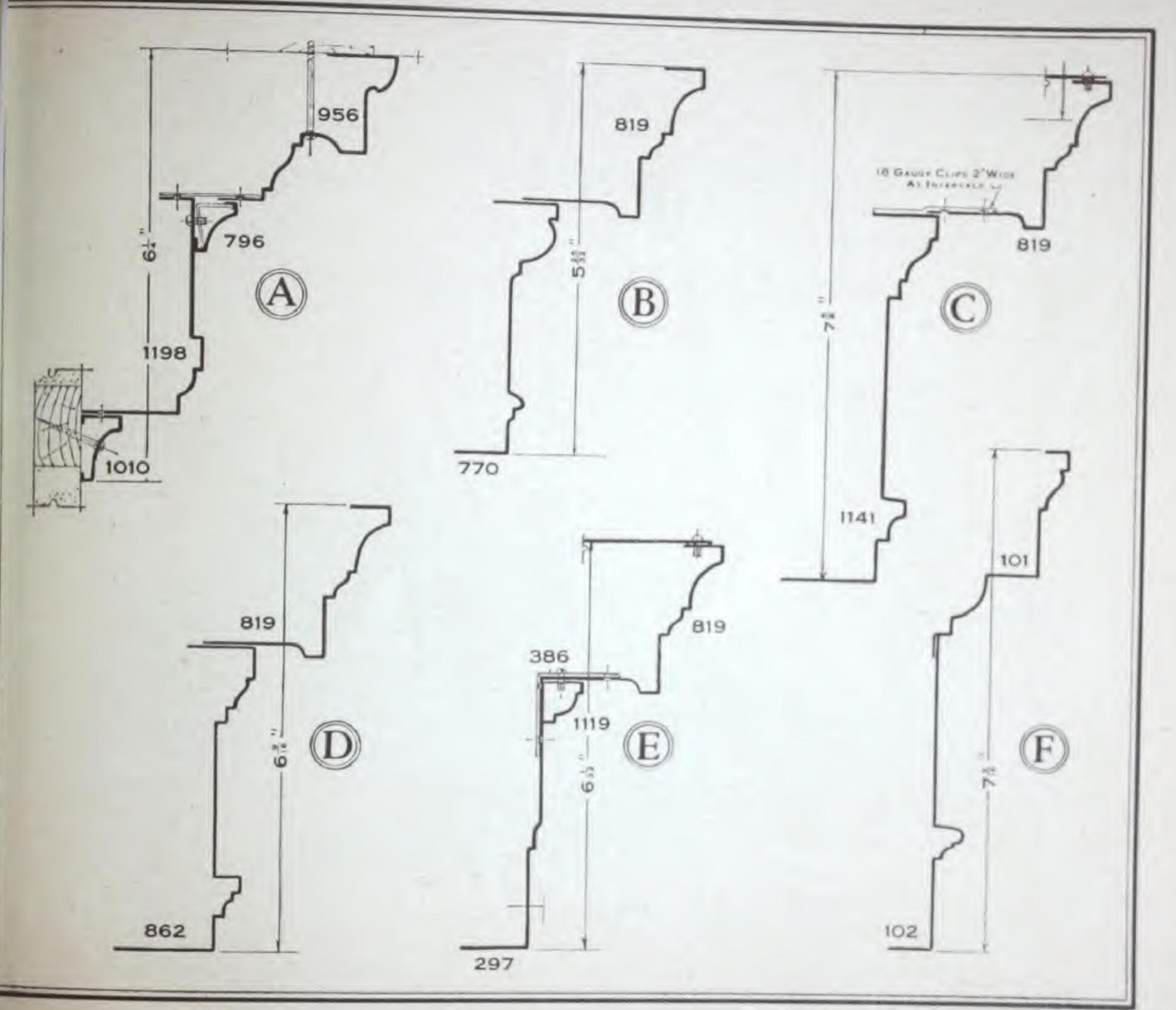
No.	TRICE- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope
71	.050	5% x 1/2	1.031	Acre
*252	.050	33/2 x 3/8	1702	Caranx
275	.065	3 x 15/2	6777	Clicket
524	.050	4 x 1/2	.768	Femur

"These shapes can be provided with concealed fastenings if so desired.

No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
614	:050	311/4x 1/4	:643	Gait
645	.050	31/2 x 5/8	.762	Garage
1086	.050	31/2 x 1/4	.707	Knitting
1121	.050	2196x 11/6	:558	Ladrone
*1545	.050	31/2 x 5/8	.787	Pent

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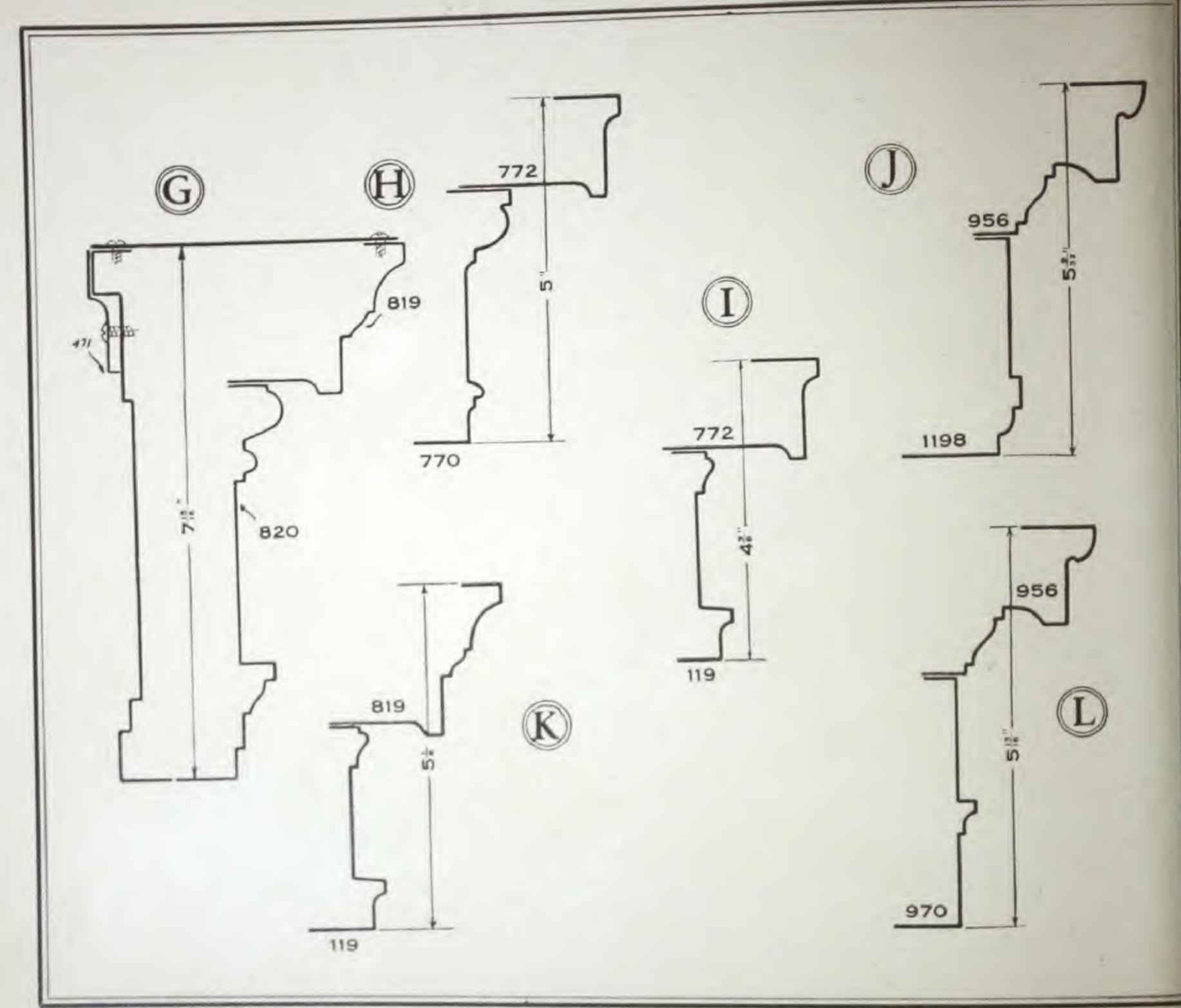
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Page 'B'
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SECTION SIX

CHANNELS ANGLES Z-BARS CLIPS



STRAIGHTENING AND LEVELING

The sheet steel used by us is all leveled by power stretching at the mills, but there are often found in them slight buckles which must be removed.

After the sheets are cut to the required size, they are, therefore passed through a series of rollers under suitable pressure. Any remaining buckles are removed by hammer straightening, a hand process.

The sheets shown in the illustration have been through the rollers and the workmen are putting them through the hammer-straightening process.

SECTION SIX

Channels Angles Z-bare Glips

> SECTION SEVEN

Miscellaneous Ornamental and Structural Shapes

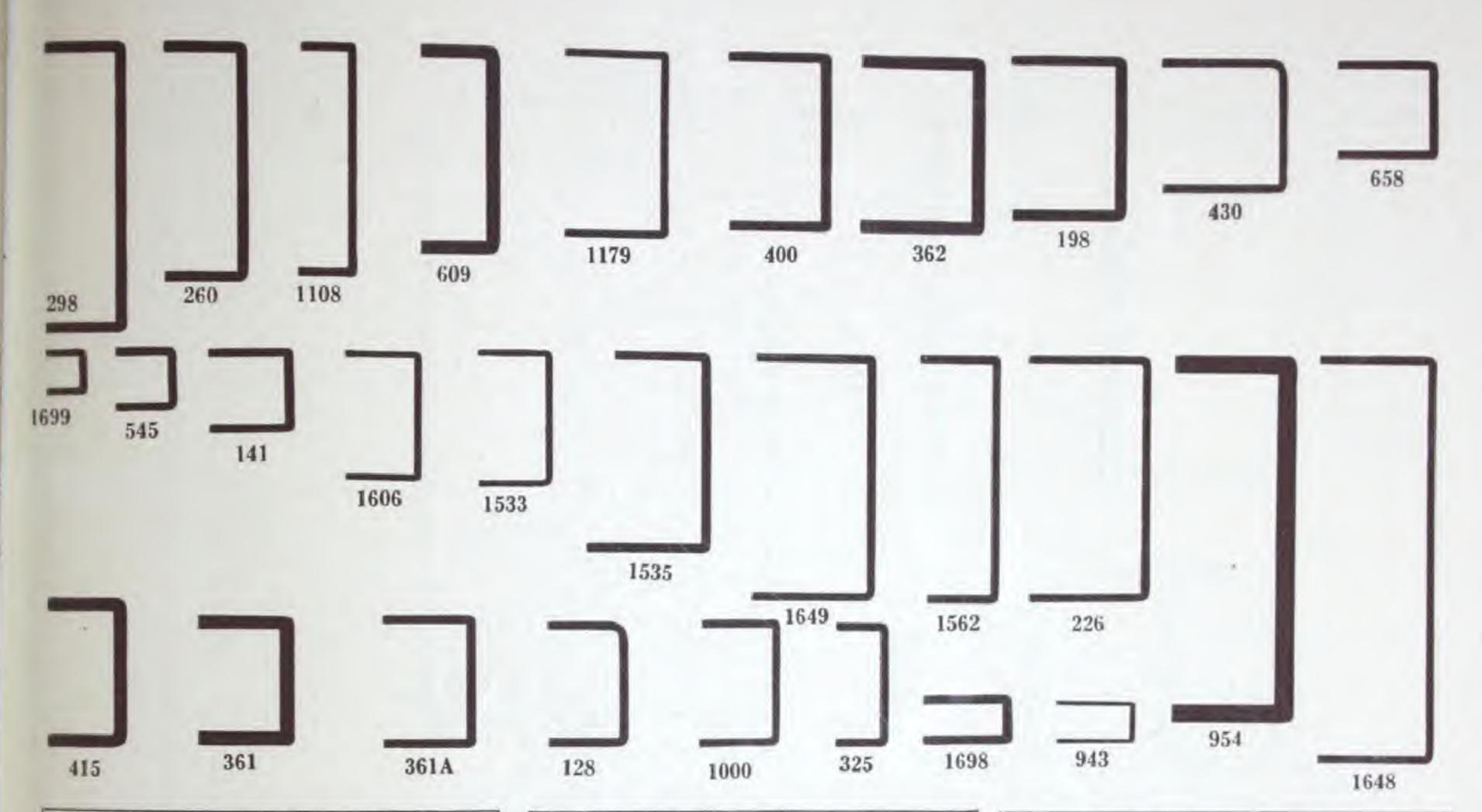
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No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
128	.050	3/4 x 1/2	.276	Barrow
141	050	1/2 x 1/2	250	Becurl
198	.065	1 x 23 12	.545	Bray
226	050	13/2 x 3/4	510	Cameo
260	065	17/6 x 1/2	.525	Choral
298	.065	111/6x 1/2	.580	Cooper
325	050	3/4 x 5/6	.223	Darning
361	.078	25 6 x 96	.489	Delight
361A	.050	25/2 x 9/6	.314	Delver
362	.078	11/6 x 3/4	.680	Delta

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
400	065	116 x 5/8	.497	Dial
415	.078	1/8 x 1/2	.489	Eccentric
430	.050	13/6 x 25/2	.415	Edile
545	.050	3/8 x 3/8	.173	Flannel
609	.078	11/4 x 1/6	.539	Gaffer
658	.050	916 x 5/8	.298	Garter
943	.035	1/2 x 13/4	.145	Jigger
954	.125	21/4 x 3/4	1.462	Johnny
1000	.050	3/4 x 1/2	.287	Juzail
1108	.050	13/8 x 11/6	.343	Lace

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
1179	.050	11/8 x 5/8	393	Loafer
1533	.032	13/6 x 15/2	.176	Pearl
1535	.050	13/6 x 3/4	.446	Pecan
1562	.050	11/2 x 1/2	399	Phial
1606	.035	49% x 15%	186	Quadrein
1648	. 050	21/2 x 3/4	.664	Quata
1649	.050	11/2 x 3/4	.494	Quawk
1698	.065	%6 x 56	.276	Quintile
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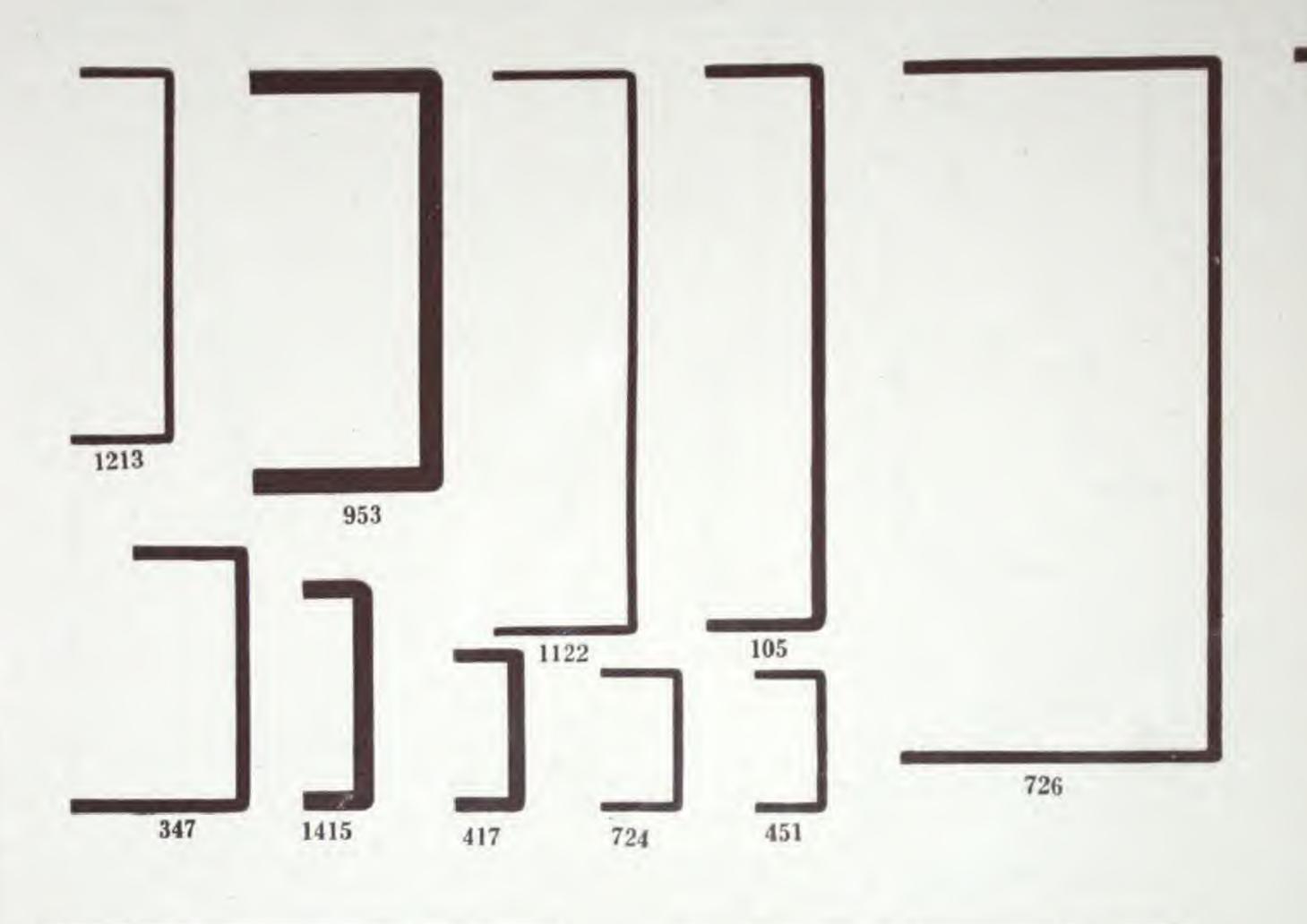
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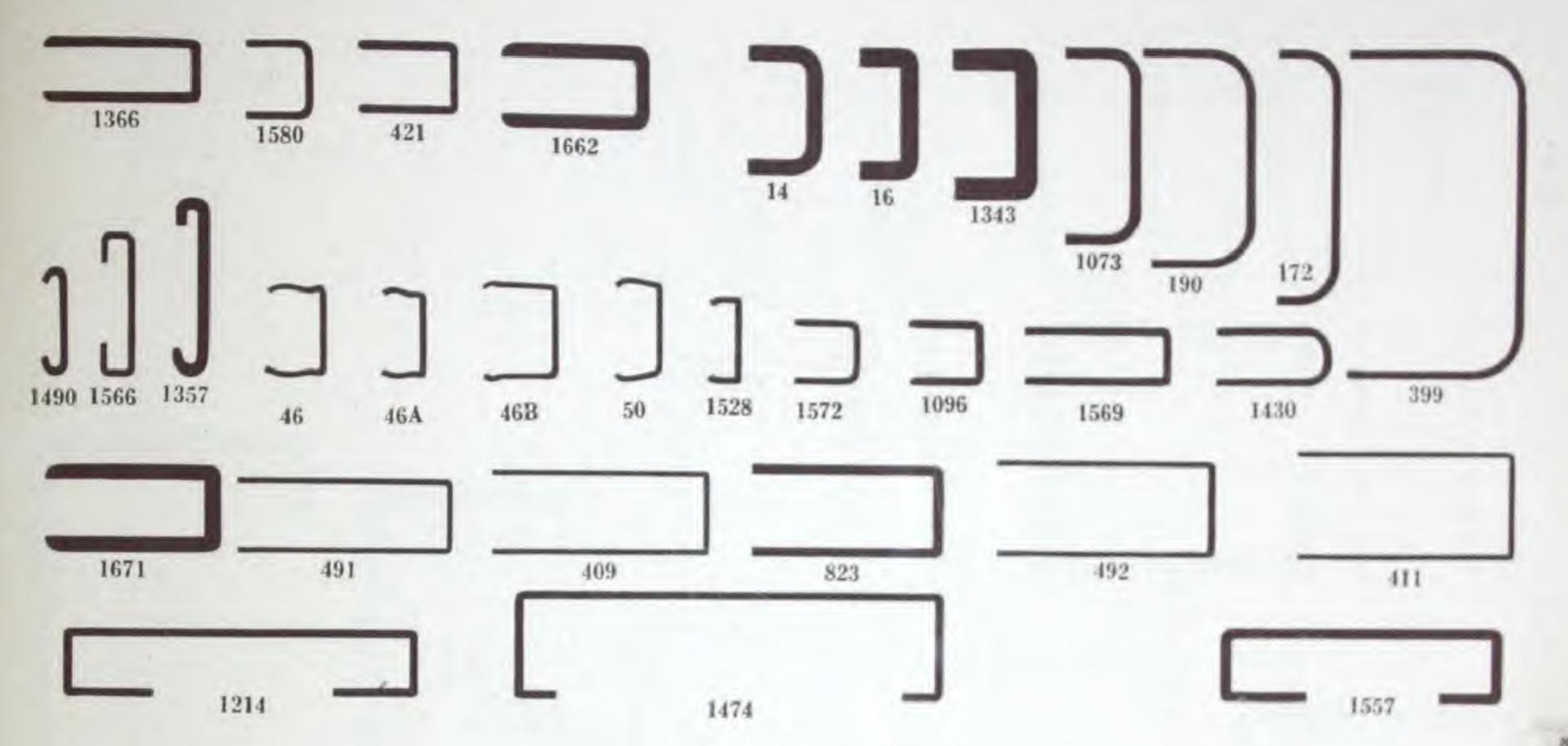
Section Six Page 2 Channels

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
96	.032	513/2× 1/2	702	Aggre
105	065	3 x 5/8	908	Balsam
301	065	11/8 x 5	1.581	Dabble
347	.065	1136x 316	635	Decree
417	.078	7/8 x 3/8	.398	Ecclesias
451	.050	3/4 x 3/8		Elder

No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FY.	Code Word
724	050	34 x 3/6	266	Harmony
726	065	311/6x111/6	1.547	Hardy
953	125	21/4 x 11/2		Jog
1122	050	3 x 34	765	Lady
1213	.050	2 x 9/6	.505	Majolion
1415	100	11561X 2361	649	Oblong

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No.	THICK- NESS IN INCHES	OVERALE SIZES IN INCRES	WEIGHT IN STREE PER LINEAL FT.	Cops Wone
14	-120	34 x 3/6	587	Abbott
16	.120	34 x 11/2		Abcam
46	032	17台 x 11台	125	Abstained
46A	032	17/2 x 1/4	118	Abstract
46B	032	% x 36	149	Abstruse
50	035	196 x 96	121	Academy
172	050	1156x 38	.351	Bluster
190	.050	11/4 x 21/2	404	Bourse
399	050	136 x 11/2	648	Device
409	035	15 x 136	-353	Eaves
411	035	11/4 x 3/8	.375	Ebony

No.	Taics- NESS ININCRES	OVERALL SIZES IN INCRES	WEIGHT IN STREE PER LINEAU FT	Cope Word
421	.050	136 x 376	.214	Economics
491	035	136 x 76	353	Ermine
492	035	1% x %	368	Estop
823	.050	156 x 136	468	Hex
1073	065	116 x 36	401	Kip
1096	050	36 × 36	191	Kral
1214	050	2 × 36	611	Malady
1343	125	36 x 15	.691	Needy
1357	065	1 x 16	311	Nettle
1366	.065	374 x 36	463	Newt
1430	050	486 × 216	261	Occur

No-	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WRIGHT IN STREEL PER LINEAL PT	Cops
1474	050	214 x 34	723	Orange
1490	.035	316 x 116	104	Outlaw
1528	040	36 x 36	111	Pax
1557	.065	196 x 36	712	Petit
1566	035	196 x 16	164	Pica
1569	050	14 x 116	361	Pier
1572	.040	36 x 36	132	Pile
1580	040	236 8 36	145	Pitch
1662	078	16 x 16	514	Quega
1671	090	1 x 16	.698	Quern

Rection Bix Page 5 Channel

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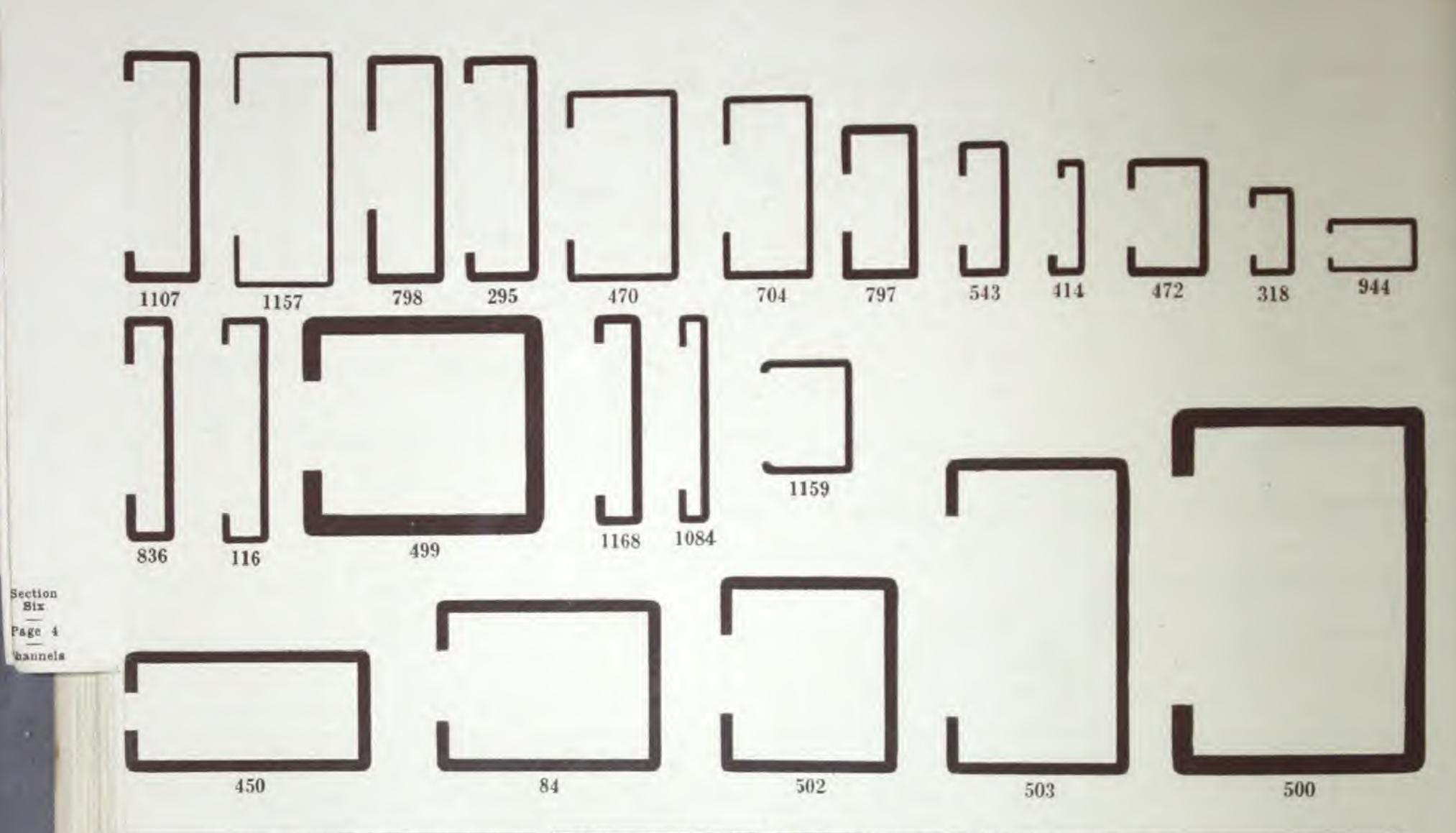
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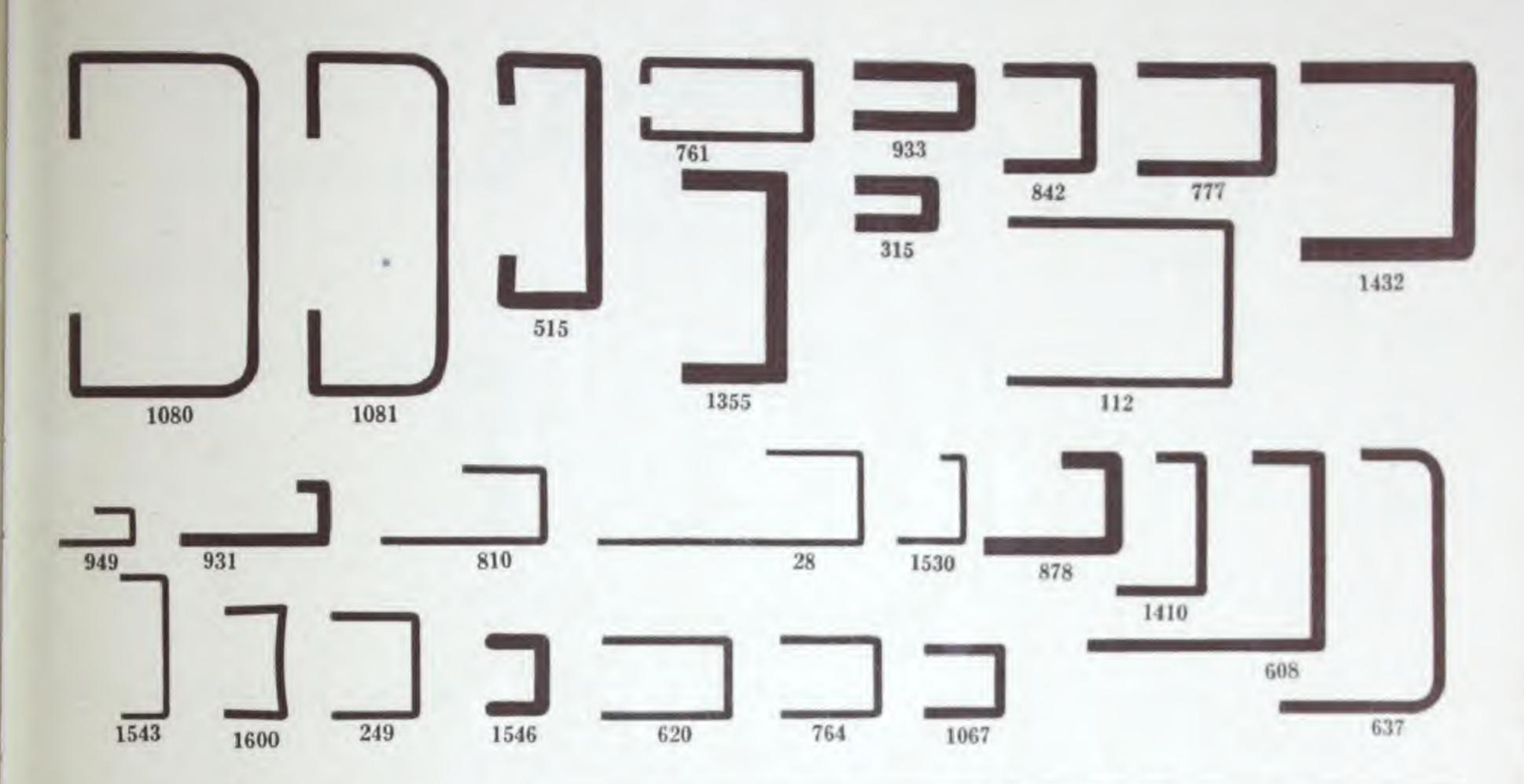
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No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code Word
84	.078	1½ x 1½	1.260	Acute
116	.050	11/2 x 3/6	.409	Bankrupt
295	.065	11/2 x 1/2	. 635	Cook
318	.040	%6 x 36	200	Dance
414	.050	34 x 34	.229	Echole
450	.078	121/2X 13/6	1.260	Elbow
470	.050	11/4 x 3/4	542	Embody
472	.050	34 x 1/2	. 361	Embrace

Nn.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
499	.125	15% x115%	2.180	Event
500	.125	23/8 x 15/8	2.618	Exit
502	078	1% x 1%		Fabric
503	.078	21/6 x 13/6		Facade
543	.050	1/8 x 3/6	1	Flagstaff
704	.050	13/6 x 3/8	.521	Hog
797	.065	1 x 1/2	573	Hunter
798	-065	11/2 x 1/2	.760	Hurricane

No.	THICK- NESS ININCHES	OVERALL SHEE IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cone
836	.065	11/2 x 5/6	.594	Immaculate
944	.035	33/4 x 11/2	.186	Jilt
1084	.050	13/8 x 3/6	.383	Knave
1107	065	1176x 36	.622	Labrus
1157	.035	19% x 21%	.413	Lemur
1159	.050	3/4 x 5/8	.340	Lentil
1168	065	13/8 x 5/6	.511	Liberate



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
28	.035	% x 15/8	.331	Ably
112	.050	1 x 13%	. 627	Baneful
249	.050	5/8 x 1/2	.276	Captain
315	.109	3/2 x 21/64	. 463	Damper
515	.093	11/2 x 5/8	1.010	Fallow
608	.078	13/6 x 13/6	.821	Gaff
620	.050	3/4 x 1/2	.335	Galiot
637	.065	1196x 1	649	Gammer
761	.065	116 x 1/2	608	Hippo

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STREE PER LINEAL FT	Core Wonu
764	.050	56 x 35	314	History
777	.090	276 x 116	698	Honeymoor
810	.050	1 × 156	.330	Iconoclast
842	078	86 x 216	472	Immolate
878	.090	236 × 56	545	Indelible
931	.078	38 × 38	.373	Jereed
933	.109	3/4 x 13/52	.778	Jerry
949	.050	36 x 156	.159	Joe
1067	.065	35 x 16	.311	Kingdom

No.	TRICE- NEAS INDACASE	OVERALE. SIZES IN INCHES	WRIGHT IN STREE PAR LINEAU PT	Cont
1080	.065	2 8 134	1.305	Kitto
1081	065	2 2 96	1.008	Kitron
1355	125	136 x 56	1 090	Nonle
1410	065	36 x %	.7359	Obey
1432	-125	$15\% \times 15\%$	1.382	Ochre
1530	040	116 x 156	147	Peach
1543	.032	216 x 36	138	Pence
1546	109	Max 36	-348	Peong
1600	0.50	136 x 36	231	Pony

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Section Big Fage 5 Channels

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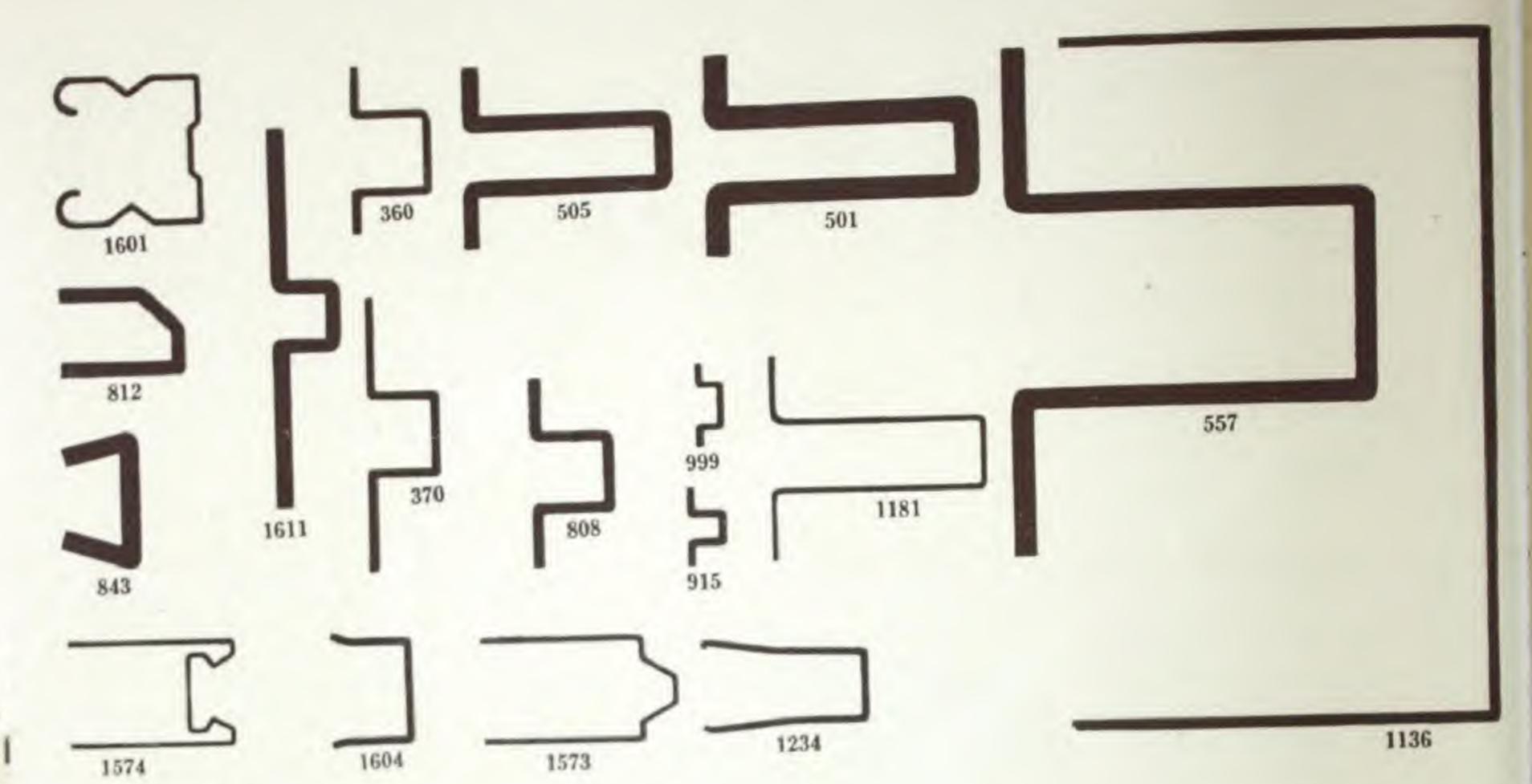
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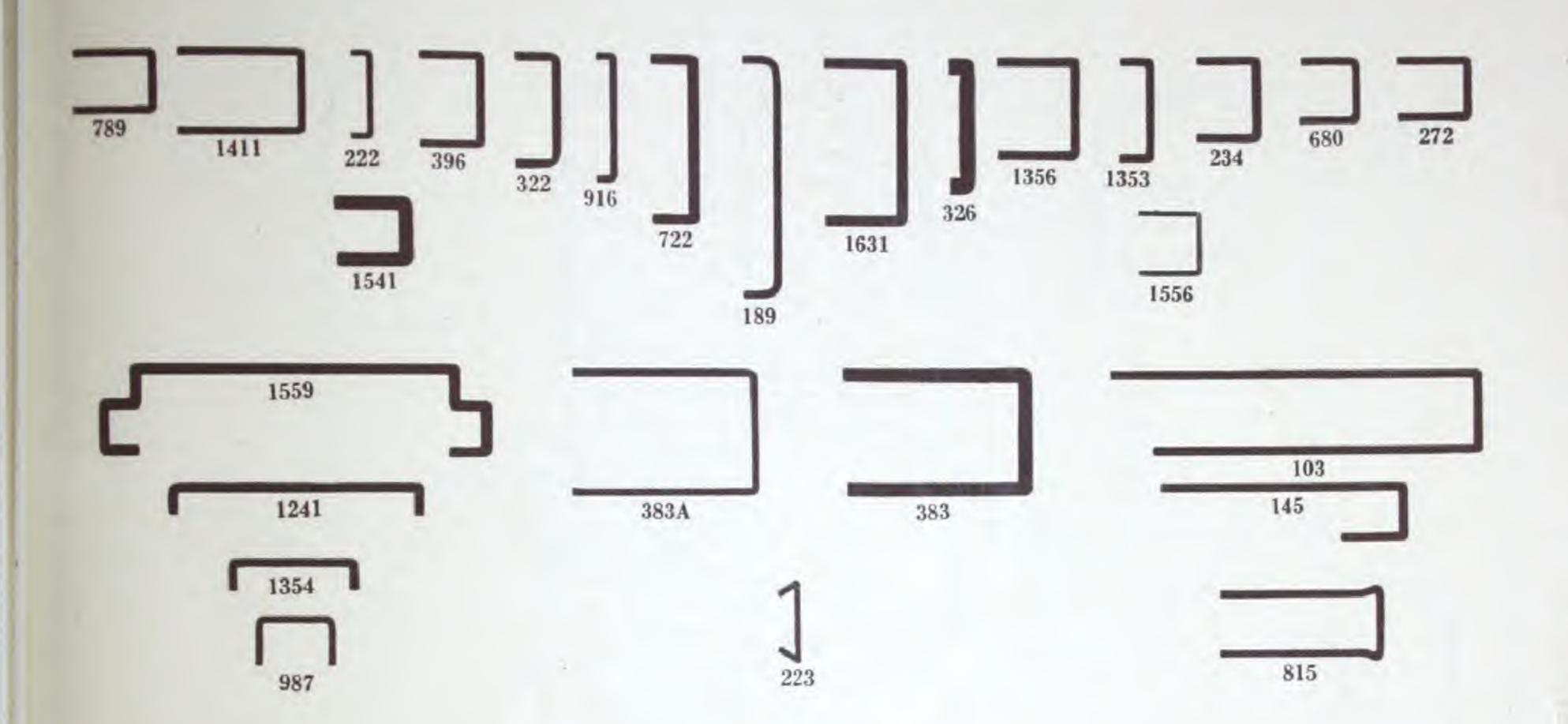


Bection Bix Page 6 Channels

No	Twice- want Inlucant	OVERALL SCHOOL IN INCHES	WEIGHT IN STREE PER LIMEAU PF.	Cons Work
360	.050	1 x 36	314	Deject
370	.050	136 x 36.	393	Demon
501	125	136 × 136	1.768	Fabius
505	.078	156 x 154	904	Faction
557	120	234 x 3	2.831	Frock
808	.065	136 x 36	456	Toy
812	.078	56 x 156	.489	Idea
843	120	86 x 86	701	Immorta
915	.050	186 x 16	133	Jue

No.	Turce- NERS In Inches	OVERALL SIXES IN INCRES	WEIGHT IN STEEL PER LINEAL FF.	Cops
999	.040	35 x 36	.102	Juxta
1136	.065	4 x 215	1 975	Lank
1181	.025	1% x 1%	.311	Labule
1234	.035	1 x 36	.298	Manna
1573	025	156 x 56	.234	Pill
1574	025	1 x 5%	255	Pilot
1601	.025	36 x 36	.260	Qua
1604	0.50	13/4 1 3/2	.266	Quadra
1611	.090	216 x 156	.803	Quadrille

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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
103	.050	1/2 x 21/4	.797	Ballot
145	.050	3/8 x 11/2	.367	Beef
189	.050	11/6 x 1/2	.319	Bourne
222	.035	1/2 x 1/8	.088	Caliope
223	.035	1/2 x 1/8	.088	Calm
234	0.50	1/2 x 3/8	.197	Canteen
272	.050	3/8 x 1/6	.197	Cleavast
322	,050	11/6 x 9/2	.213	Daring
326	.100	13/6 × 5/2	.352	Dasher

No.	THICE- NESS ININCHES	OVERALL SizES In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code Word
383	.090	11/8 x 25/52	890	Deprave
383A	050	11/8 x 25/2	494	Depress
396	.050	35,64 x 3/8	.202	Detector
680	.050	3/8 x 5/16	.186	Generate
722	.065	1 x %2	.318	Hangman
789	.050	3/8 x 1/2	.223	Hospital
815	.050	1 x 3/6	.399	Ides
916	.040	3/4 x 1/8	132	Jargon
987	045	15/32 x 9/32	148	Junket

No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cone
1241	.065	11/2 x 3/6	.387	Maraud
1353	.050	5/8 x 1/4	165	Nervous
1354	.050	34 x 3/6	186	Nest
1356	.065	5/8 x 1/2	.352	Net
1411	.040	3/4 x 1/2	268	Object
1541	.078	13 6 x 29 64	.290	Pelt
1556	017	3/8 x 3/8	.064	Petal
1559	.065	25/6 x 35/6	.794	Peu
1631	.065	1 x 1/2	.421	Quandy

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Channels

SECTION SEVEN

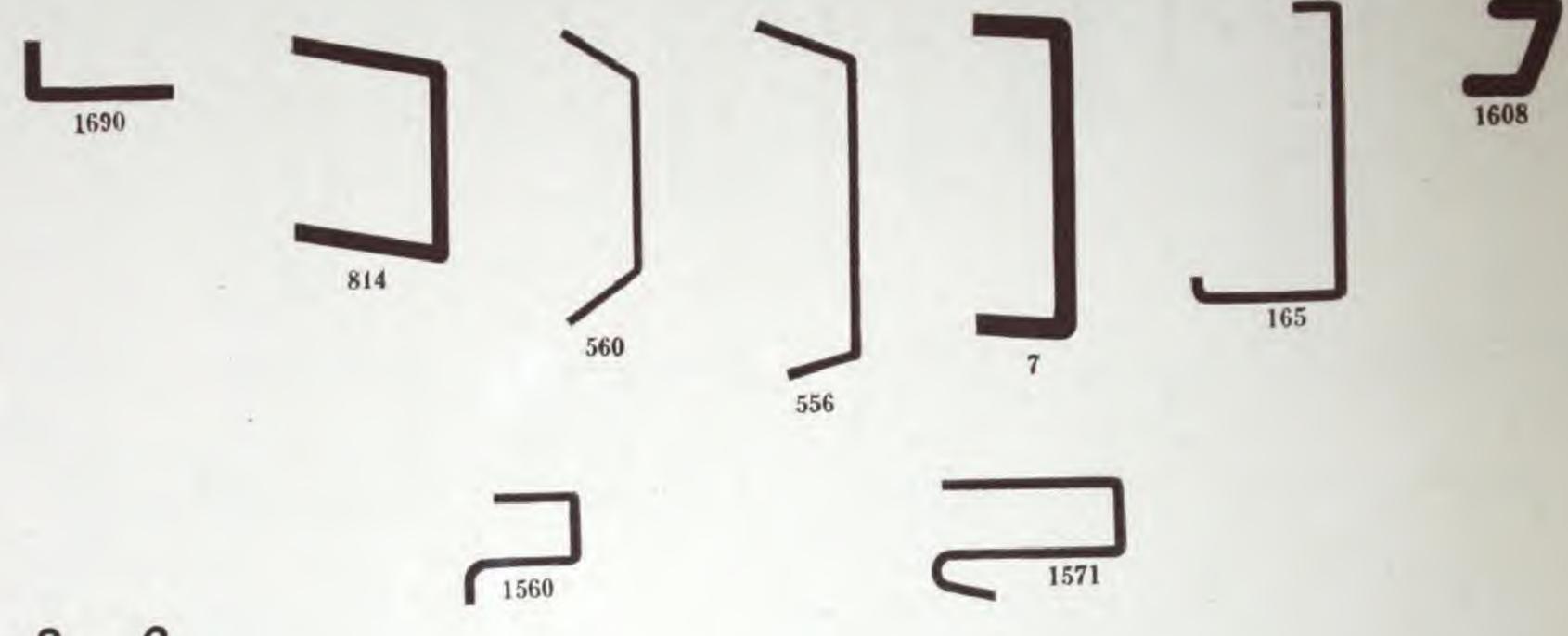
Miscellaneous Ornamental and Structural Shapes

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SECTION NINE Pressed Shape

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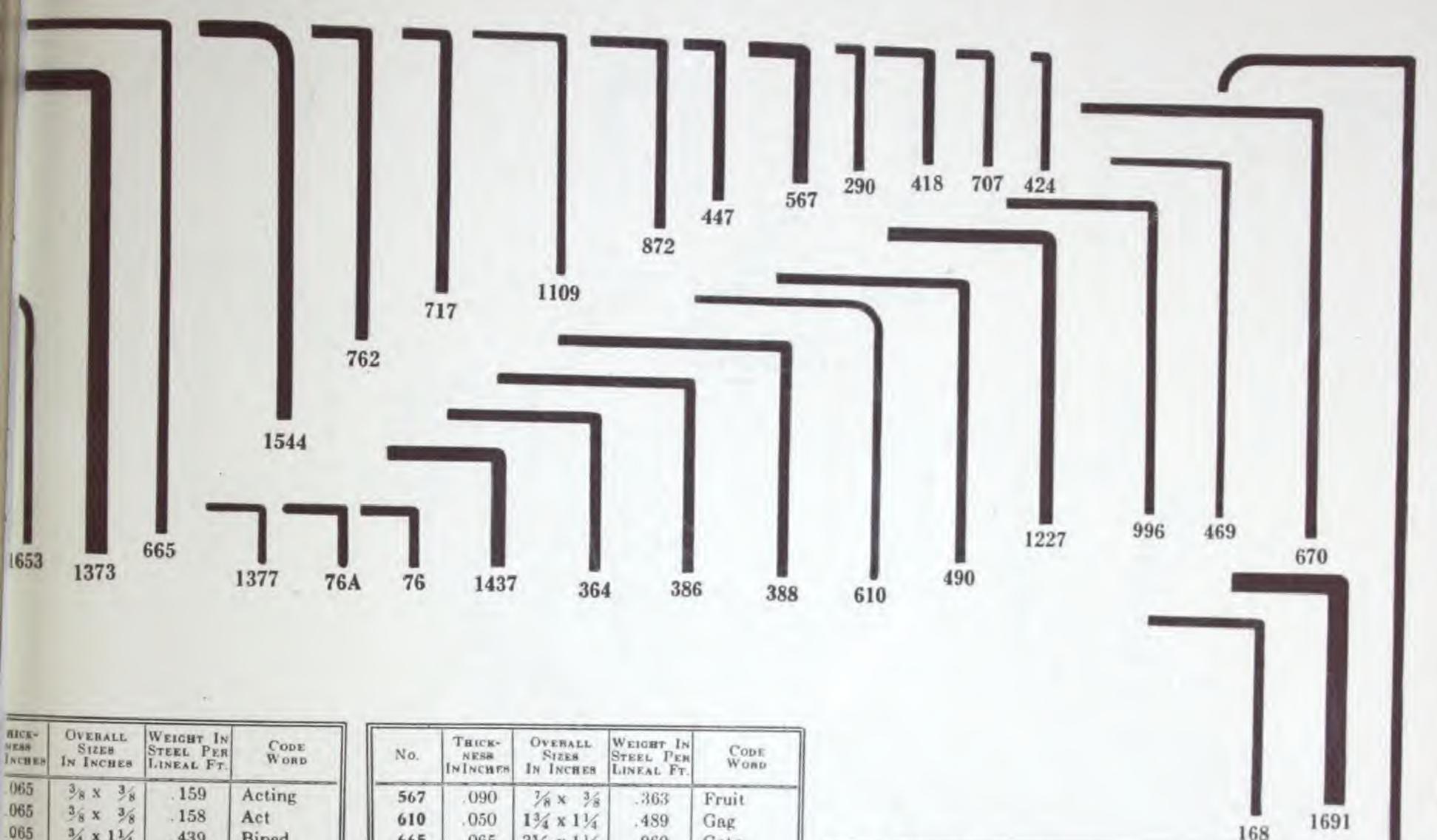
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No	TRICK- NEBS ININCHES	OVERALL SIZER IN INCHER	WEIGHT IN STEEL PER LINEAL FT.	CODE
7	120	1216x 1/2	995	Abase
165	.050	11/2 x 25/2	. 436	Bigot
556	050	127/2× 1/2	.409	Frigate
560	.050	11/2 x 13/2	319	Frontier
814	.078	1%× 1%	680	Ideograph
1542	.035	36 X 1362	A Company	Penal

No.	TRICK- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEKL PER LINEAL FT	Cope
1560	050	%6 x 3961	250	Peuter
1571	050	15/6 x 5/8	436	Pike
1608	109	1/2 x 1/2	371	Quadrichor
1609	035	1/8 x 11/16	.298	Quadric
1690	078	3/4 x 1/6	257	Quilt

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MICE- MESS INCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
065	3/8 × 3/8	. 159	Acting
065	3/8 x 3/8	. 158	Act
065	3/4 x 11/4	439	Biped
065	13 6 x 36	. 200	Conscience
065	1 x 31/2	.442	Delusion
065	11/4 x 11/4	. 552	Desert
065	11/2 x 11/2	. 663	Despair
065	3/4 x 3/8	.231	Echo
065	3/4 x 1/8	.180	Ecumen
065	1 x 1/4	. 262	Eject
050	21/4 x 3/4	.516	Emblem
065	113/6x 11/4	.649	Ephod
060	51/8 x 11/4	1.319	Ethic

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PEN LINEAL FT.	Code
567	.090	3/8 × 3/8	.363	Fruit
610	.050	134 x 11/4	.489	Gag
665	.065	3% x 11/8	.960	Gate
670	.065	23/4 x 19/6	.939	Gayety
707	.065	3/4 x 1/4	.214	Hairpin
717	.065	121/2× 5/6	.435	Hamlet
762	.083	115/6x 3/8	. 653	Hireling
872	.065	13/6 x 1/2	.366	Income
996	.065	2 x 1	.677	Jut
1109	.050	11/2 x 53/8	.356	Lacerate
1227	.083	1 1/8 x 13/2	.794	Mandate
1373	.125	3 x 3/4	1.540	Nimble
1377	.050	3/8 x 3/8	. 133	Nitrogen

No.	TBICE- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cone
1437	.090	3/4 x 3/4	.421	Ocular
1544	.093	21/2 x 19/2	.938	Penny
1653	.065	1196x 36	.373	Quartorze
1691	.125	1186x 3/4	.890	Quinary

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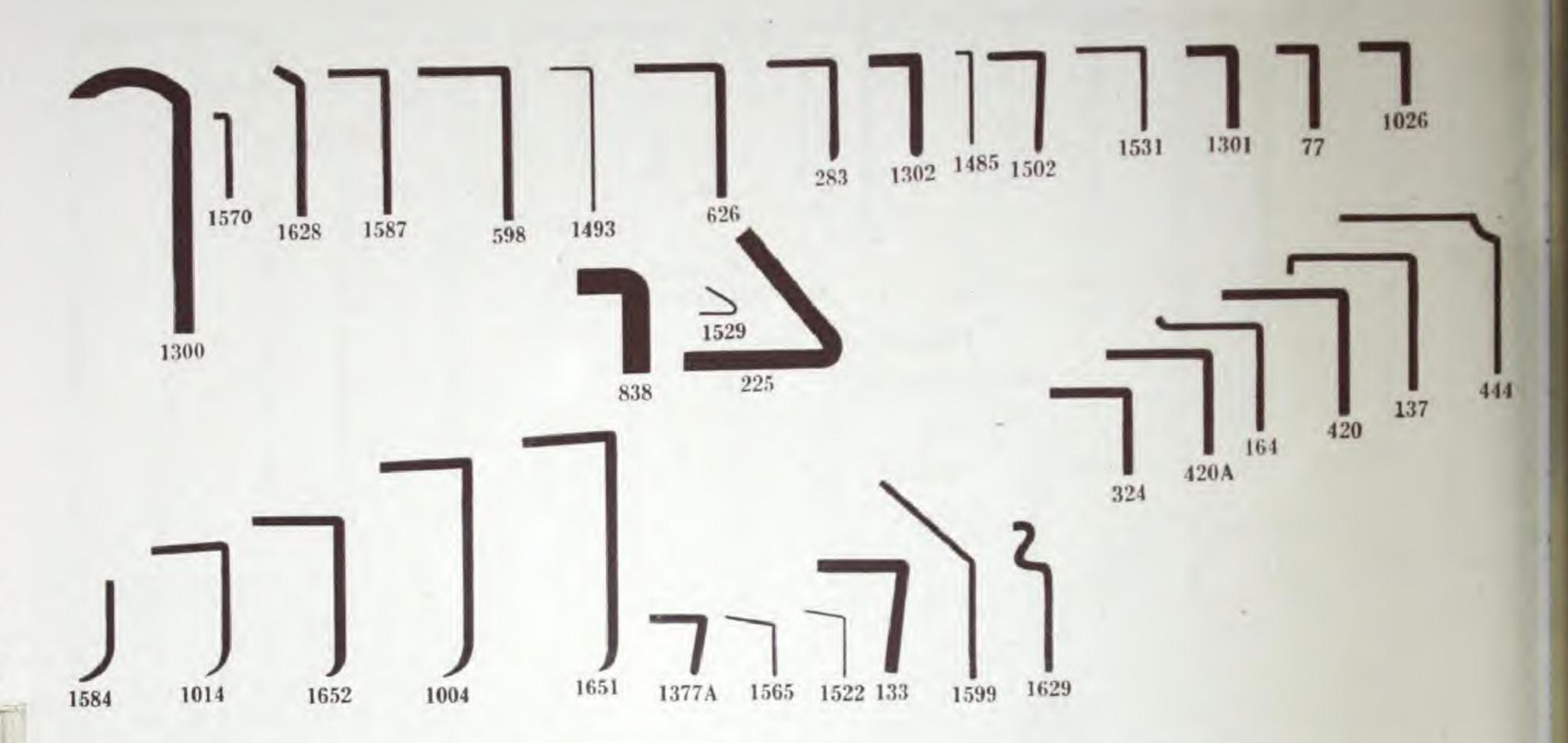
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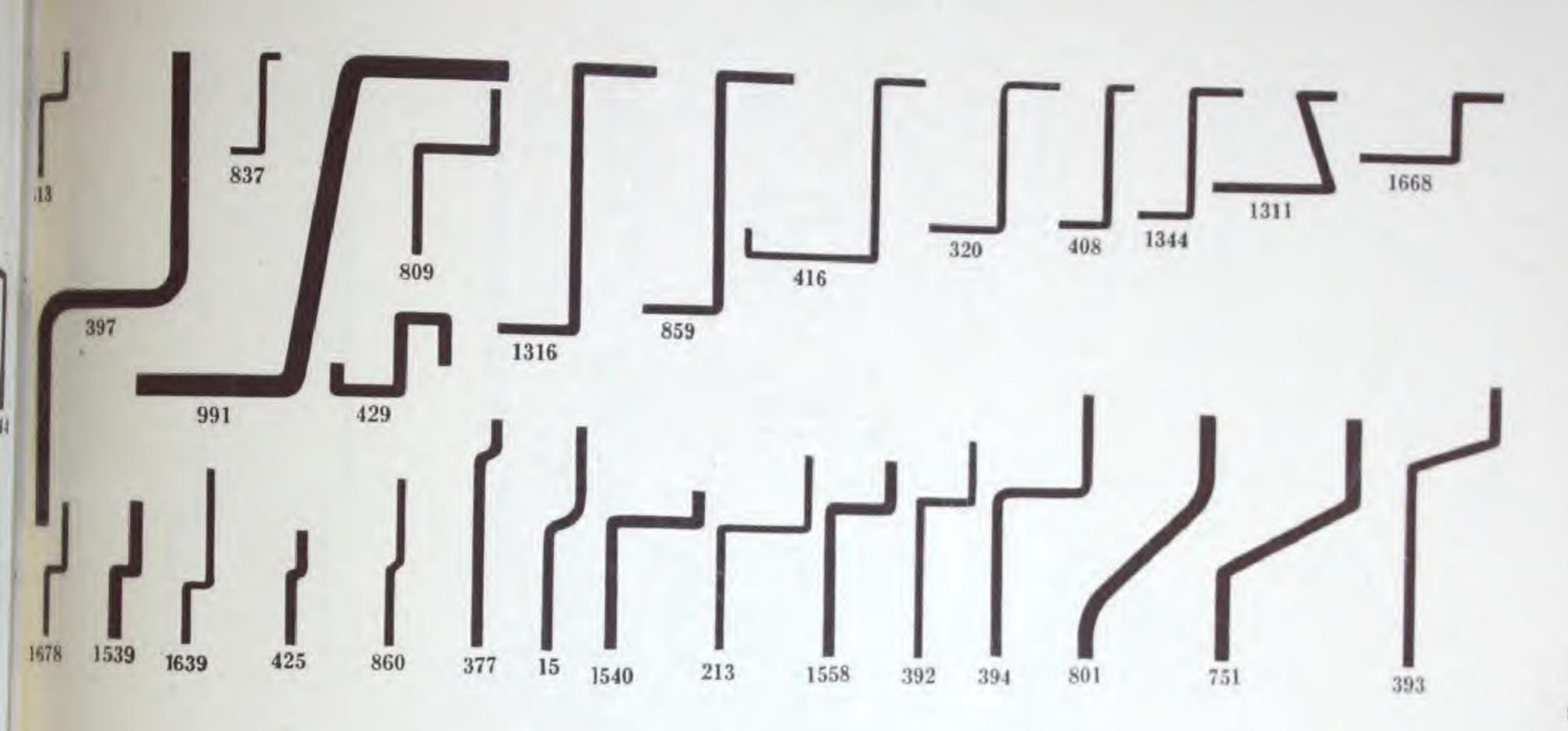


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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINKAL FT.	Code Word
77	.065	1/4 × 1/2	159	Active
133	.078	11/6 x 9/6	.311	Bashful
137	.050	3/4 x 13/16	.276	Beard
164	.050	5/8 x 11/16	.213	Bight
225	.120	31/2 x 31/2	.752	Camel
283	,050	3/8 x 3/6	.168	Cloven
324	.065	3/2 x 3/2	207	Darkness
420	.065	3/4 × 3/4	318	Eclipse
420A	.065	3/8 x 3/8	.262	Ecolog
444	.045	13/6 x 13/6	.268	Egypt
598	.065	18/6 x 9/6	.325	Fusion
626	.065	13 6 x 96	.297	Gallop

No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
838	.156	5/8 × 3/6	.448	Immature
1004	065	111/2x %	428	Kaiser
1014	.050	13 6 X 15/52	.223	Kavangh
1026	.065	38 x 5/6	.159	Kelp
1300	125	121/2x 3/4	.956	Mineral
1301	078	1/2 x 5/6	191	Nab
1302	.078	3/8 × 3/16	.232	Nabab
1377A	.050	3/8 x 3/8	.133	Nivious
1485	.028	9/6 x 3/2	.060	Osprey
1493	.025	3/8 × 1/4	.092	Oven
1502	.050	3/8 x 11/32	159	Pagan
1522	.015	116 x 1/4	.032	Pater

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STREE PER LINEAL FT.	Cope Word
1529	022	1/4 × 3/10	.038	Pea
1531	.040	3/2 x 13/2	.119	Peaker
1565	.025	3/8 x 5/6	.050	Piano
1570	032	17/2 × 3/2	.063	Pig
1584	.050	5/8 x 13/61	.117	Plash
1587	050	3/8 x 3/8	. 197	Plot
1599	.040	1136ax 1/2	191	Polo
1628	.065	31/2 x 18/4	.221	Qualm
1629	.050	5764 x 1/4	. 183	Quannet
1651	.065	12964x %6	.442	Quartenate
1652	.065	31/20 X 9/6	318	Quarterzai



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
15	065	13/8 x 1/4	318	Abduct
213	050	13/6 x 9/6	.282	Caitiff
320	.050	15/6 X 13/6	271	Dangle
377	.065	13/8 x 1/8	.318	Denude
392	050	15/6 x 23/4	. 266	Despot
393	.065	13/4 x 3/6	463	Destroyed
194	.065	19/6 x 5/8	470	Detach
397	120	213/6x 1	1.480	Dethrone
108	.050	3/8 x 7/6	.218	Eater
16	.050	11/8 x 11/6	. 399	Eccope

No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAU FT.	Code Word
425	.065	3% x 11%	166	Edda
429	.065	1/2 x 11/6	331	Edify
613	.050	34 x 34	154	Gainsay
751	.090	152 x 7/8	574	Hexagon
801	.090	136 x 136	.545	Iambus
809	.065	1 x 35	.318	leon
837	.040	3964 x 560	.119	Immanent
859	.065	1156x 156	:504	Inanimate
860	. 050	1 x 364	173	Inaugurate
991	.125	2116x 2	1.595	Jupon

No.	Tuicu- NEAR ININEUES	OVERALL. SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FY	Foos Worn
1311	.065	36 x 36	331	Naked
1316	:065	196 x 196	553	Napkin
1344	050	186 x 56	229	Negation
1539	.078	His X His	249	Peg
1540	.065	1 8 %	318	Pelter
1558	.065	1% x 36	325	Petty
1639	0.50	1% x 36	. 197	Quarter
1668	065	36 x 36	255	Quercus
1678	050	166 x 166	149	Quiche

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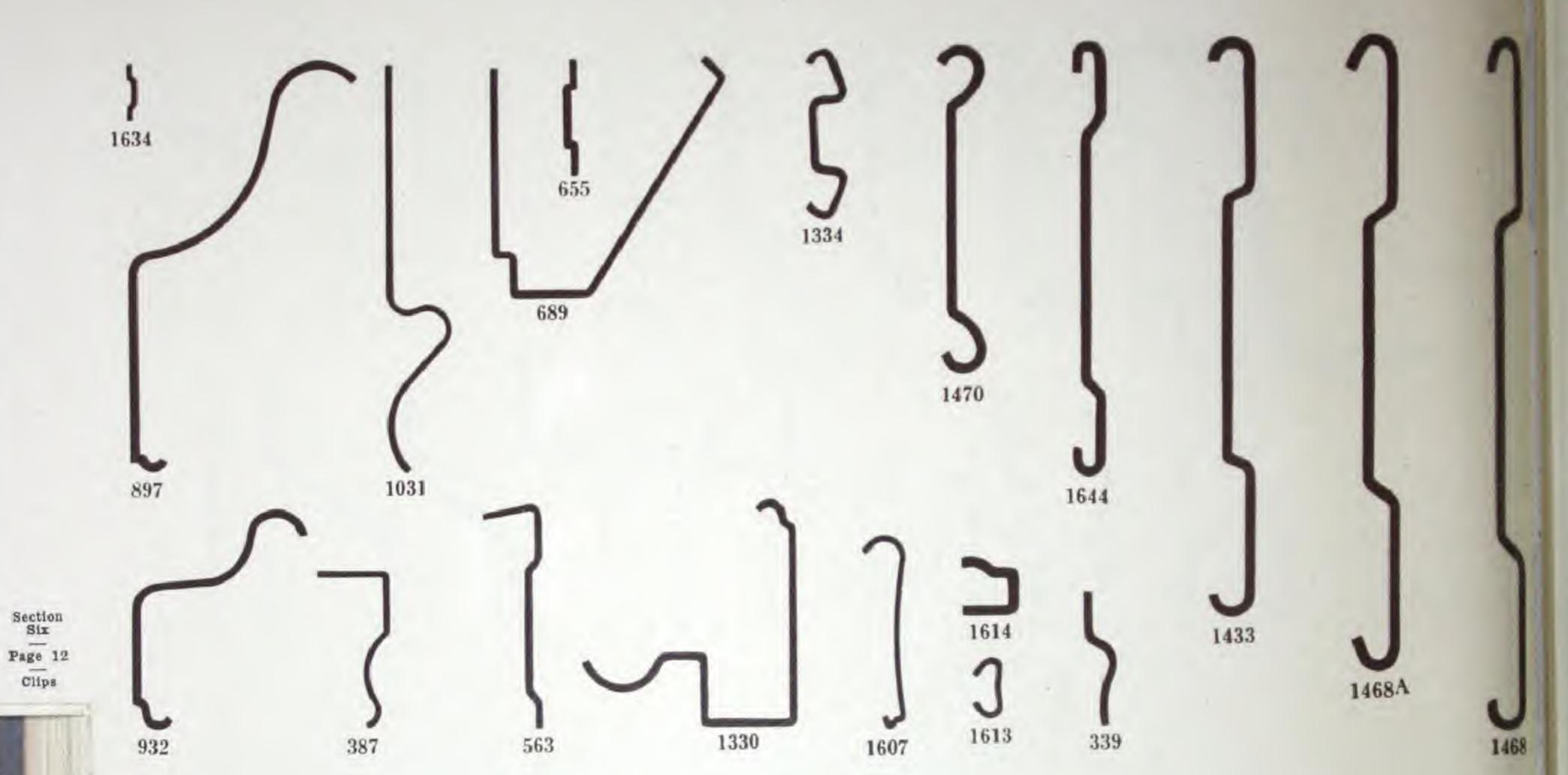
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No.	TRICK- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
339	050	7/8 x 7/32	.162	Debtor
387	040	1 x 15/2	.204	Designer
563	.050	3/8 x 13/6	.308	Froth
655	.045	3/4 x 3/62	.115	Garnish
689	.050	117/2×117/2	.659	Geodesy
897	065	25/8 x 11/2	.815	Insolent
932	.050	113/2x 11/8	.425	Jerk

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
1031	.040	25% x 13/2	412	Keno
1330	.050	13/8 x 11/6	.595	Naught
1334	.050	11/6 x 1/4		Navigate
1433	.065	3196x 36	.925	Octagon
1468	.065	4%6 x %2	1 105	Opium
1468A	.065	315/6x 3/2	1.022	Opiate

No.	TRICE- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
1470	.065	236 x %	. 594	Oppose
1607	.035	1156x 96	.186	Quadrilate
1613	.035	3/8 x 3/16	. 089	Quadrula
1614	.078	3/8 x 3/8	.265	Quadruped
1634	.035	3/8 x 5/4	.045	Quarentine
1644	.065	211/6x 1/2	.704	Quartzoid

SECTION SEVEN

MISCELLANEOUS ORNAMENTAL AND STRUCTURAL SHAPES



THE LAYOUT DEPARTMENT

One of the first essentials in producing hollow metal building trim is to mark the bends, hardware slots, etc., to be made. It is necessary to do this while the metal is still in the flat stage. The early delivery of this product depends therefore firstly on the prompt receipt of such information, as it will be seen that templates of hardware to be applied must be at our factory before production work can be started.

If we are to supply the hardware, it is, of course, necessary to state kind of locks, butts, etc., desired. If it is to be furnished by others, arrange for an immediate shipment to the factory of a complete set of templates or actual samples of hardware to be used. It is a great mistake to defer deciding upon hardware matters until a later date.

SECTION SEVEN

Miscellaneous Ornamental and Structural Shapes

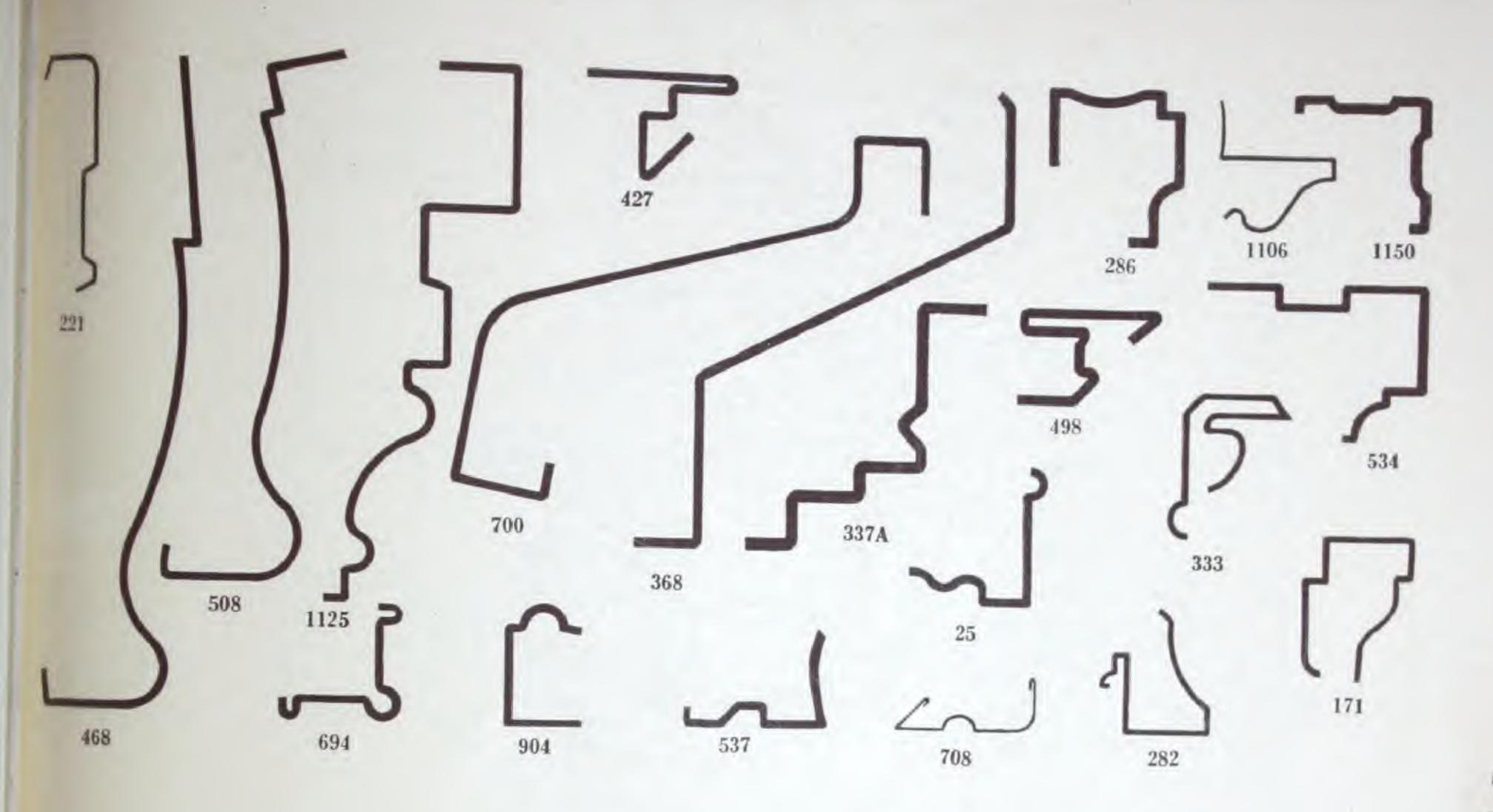
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SECTION NINE Pressed Shape

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Floor Mids.
Instrument
Panels
Round Tubing
Graining

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No.	THICK- NERS INTROHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAU FT.	Code
25	050	1/8 x 29/32	.319	Ablaze
71	.035	29/2 x 23/52	.327	Bluing
21	035	11/2 x 1/6	.257	Callow
82	028	13/6 X 23/52	.222	Clovate
86	065	1 x 3/8	. 587	Connive
33	035	13/6 x 13/6	.363	Deacon
37A	093	13% x 13%	981	Debate

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope
368	.065	3 x 21/6	1.040	Demise
427	.050	31/2 x 11/6	.436	Edent
468	.050	41/16 x 11/16	.893	Ember
498	.065	15/16 X 5/8	.515	Evangel
508	.050	31/4 x 13/6	803	Fade
534	.050	11/6 x 11/2	.529	Fierce
537	050	15/6 x 5/8	298	Filbert

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Coor: WORD
694	:050	34 x 34	.303	Geranium
700	.050	316 x 23%	.975	Glacier
708	.018	3/8 x 3/8	.115	Hakin
904	.050	4964 x 3/2	298	Jaconet
1106	.020	38 x 2562	.151	Laborious
1125	.050	3% x 1%	866	Lagthing
1150	065	38 x 36	421	Lectern

Section Seven

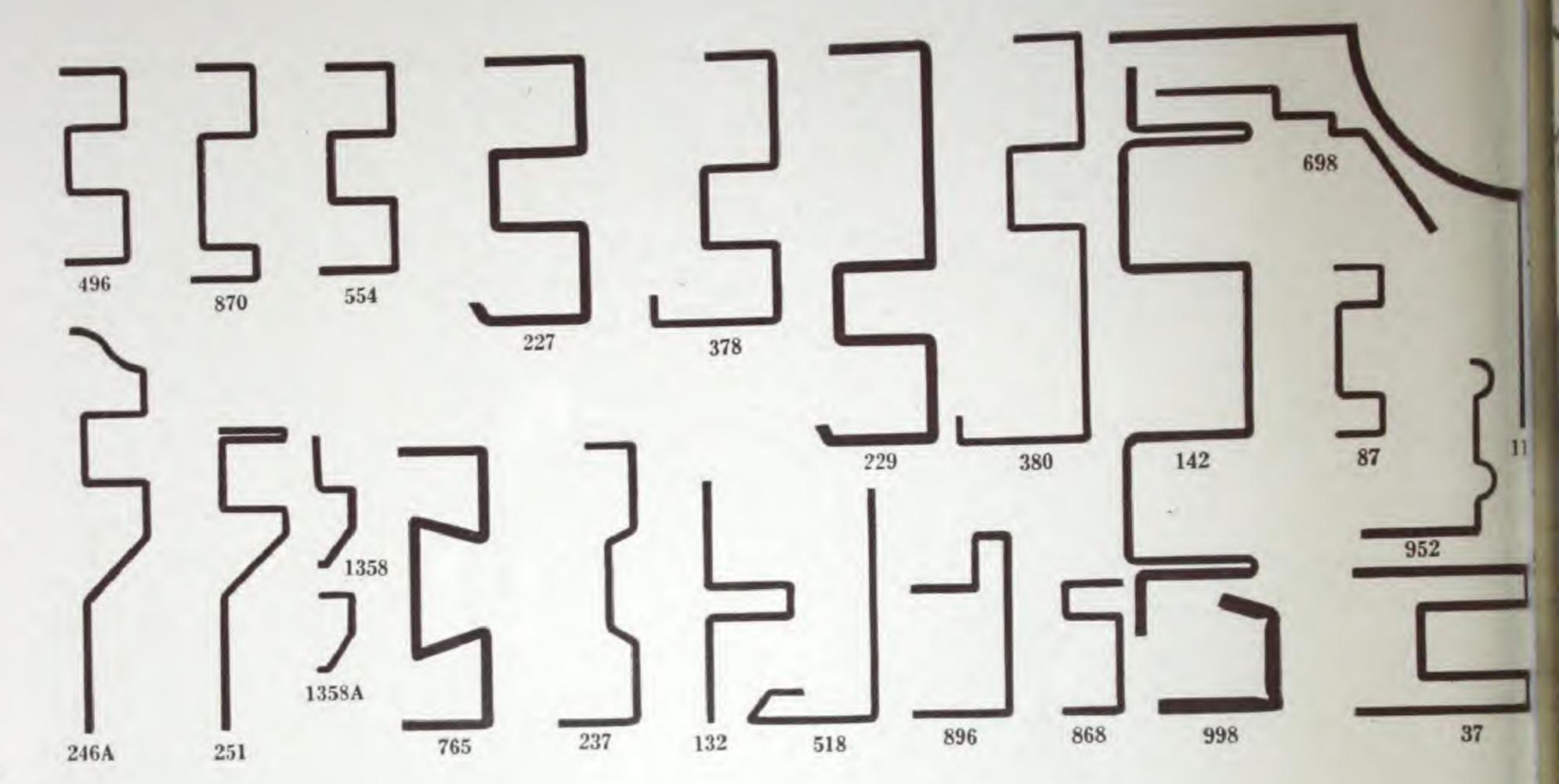
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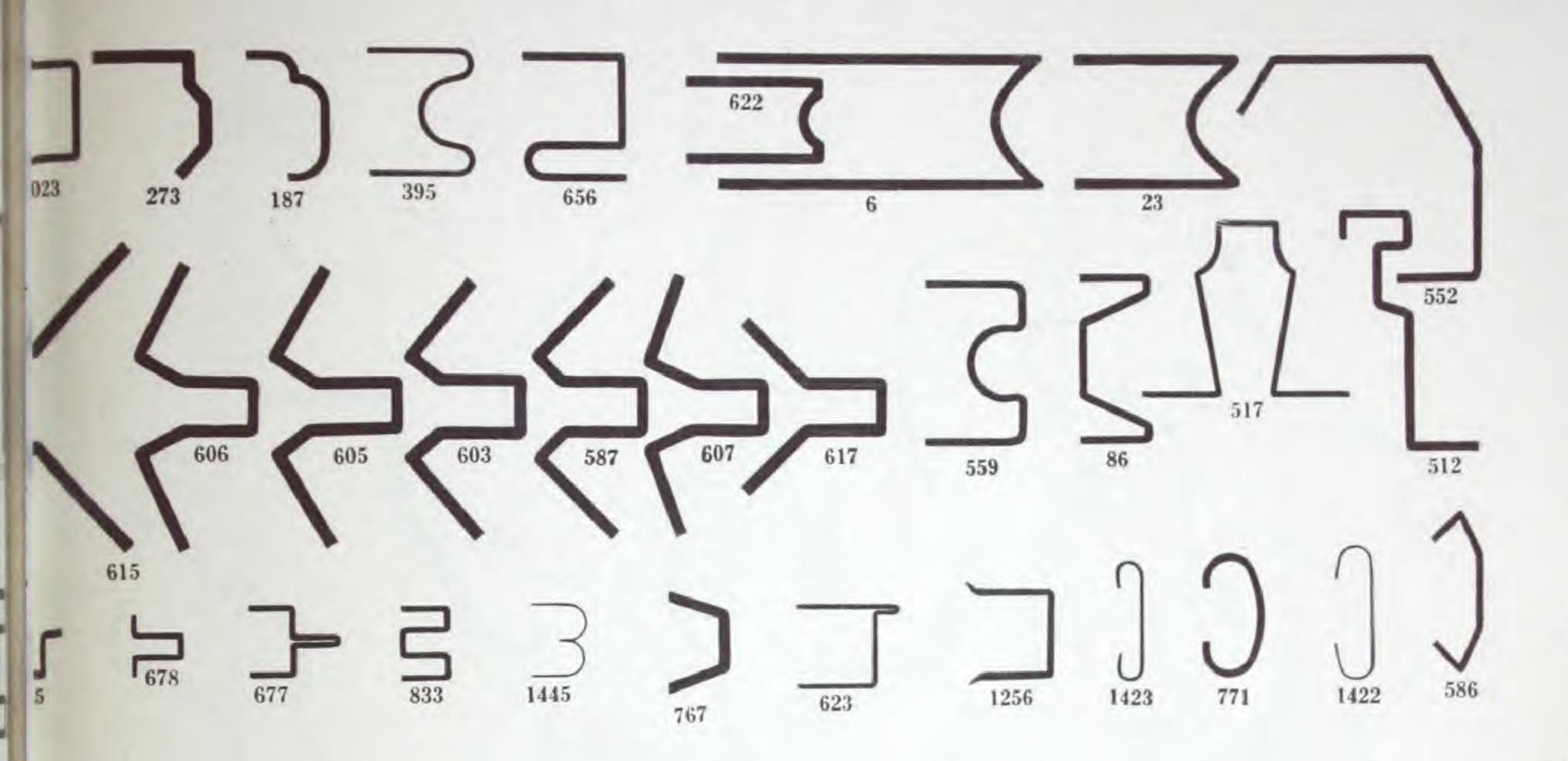
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No.	Tuice- NESS ININCRES	OVERALL. SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Cope Word
37	.050	3/8 x 13/6	-776	Abreast
87	.040	116 x 36	.287	Adapt
132	.050	136 x 1/2	.415	Basalt
142	.050	3136x 314	1.371	Bedaub
227	.065	1314x 34	.932	Camera
229	.065	2136x 34	1.077	Candle
237	.050	134 x 1/2	.431	Cando
246A	10000	21/2 x 11/6	. 585	Capstan

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
251	.050	13/8 x 1/6	.516	Carack
378	.050	121/2x 13/6	.648	Depart
380	.040	21/6 x 13/6		Deplete
496	.050	136 x 136	.462	Etude
518	.040	1136x 136	.349	Fantam
554	.050	111/2x 1/2	.508	Fresco
698	. 050	111/6X 29/2	.399	Gibhon
765	.065	13/4 x %6		Hitch

No.	TRICK- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
868	.050	13/6 x 3/8	.308	Inclement
870	.050	111/2× 3/6	.441	Incognito
896	.050	11/8 x 5/8	.473	Insignia
952	.050	11/6 x 27/2	.330	Jocose
998	. 100	3/4 x 23/6	.553	Juvenility
1171	.065	31/2 x 11/6	.995	Likely
1358	.040	13 6 x 1/4	.149	Neural
1358A	.040	1/2 x 1/4	.113	Neurite



No.	Tuck- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
6	065	13/6 x 2	1.146	Abash
23	.065	13/6 x 1	.688	Abject
86	.050	11/2 x 7/6	.393	Adage
187	.050	3/4 x 15/2	.213	Bountiful
273	.070	3/4 x 23/2	.342	Cleaver
395	.040	3/4 x 5/8	.306	Detailer
512	.050	115/2x 27/2	.462	Falco
517	.032	11/4 x 11/6	.378	Fantail
552	.050	11/2 x 13/8	.563	Fort
559	.050	1 × 5/8	100000	Frond
586	.040	63/64 X 21/64	.217	Furcate

No.	THICE- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
587	1 .078	119/2× 11/6	.763	Furculla
603	.078	196 x 4764	.812	Gabbilla
605	.078	111/6x 25/2	.788	Gable
606	.078	13/4 x 3/4	.796	Gadfly
607	.078	119/2× 3/4	.730	Gaelic
615	.078	127/2× 13/6	.680	Gaiters
617	.078	11/6 x 29/2	.580	Galaxy
622	.050	27/2 x 1/2	.393	Gallant
623	.035	21/2 x 1/2	.227	Galleon
656	.050	5/8 × 25/52	.415	Garret
677	.032	176 x 1/6	4 ***	Geneology

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
678	.032	3/8 x 3/6	.099	Geneva
767	.065	3/8 x 3/8	. 235	Hock
771	.040	34 x 38	. 204	Holster
833	.032	76 x 362	.151	Imbibe
1023	.050	11/6 x 1/2	,266	Kelsom
1256	.050	5/8 x 9/6	266	Melange
1422	.025	1/4 x 19/64	.125	Obstruct
1423	.025	11/4 x 3/4	.109	Obtrude
1445	.020	3/6 x 11/2	.085	Ogre
1465	.050	1/6 x 1964	. 106	Opera

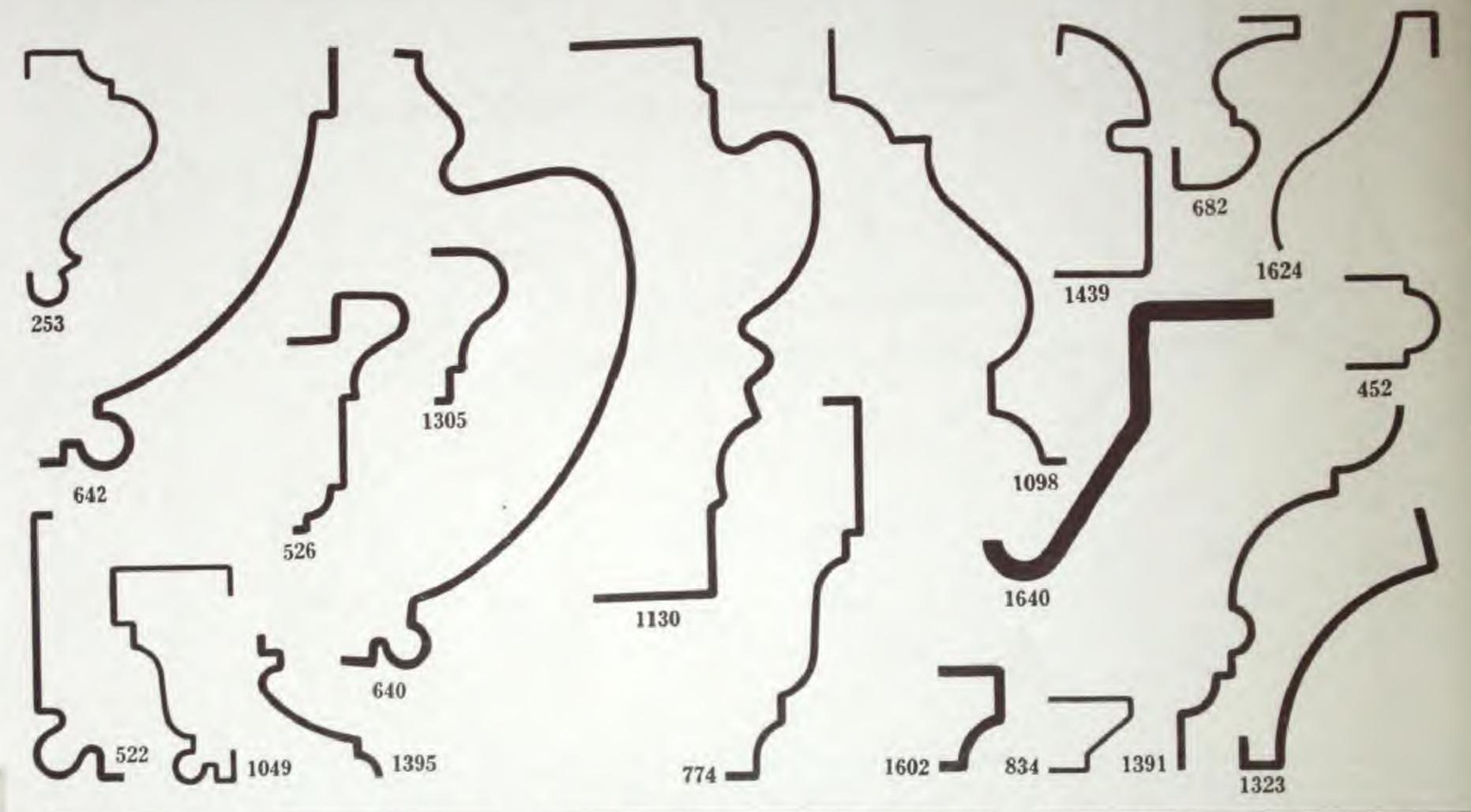
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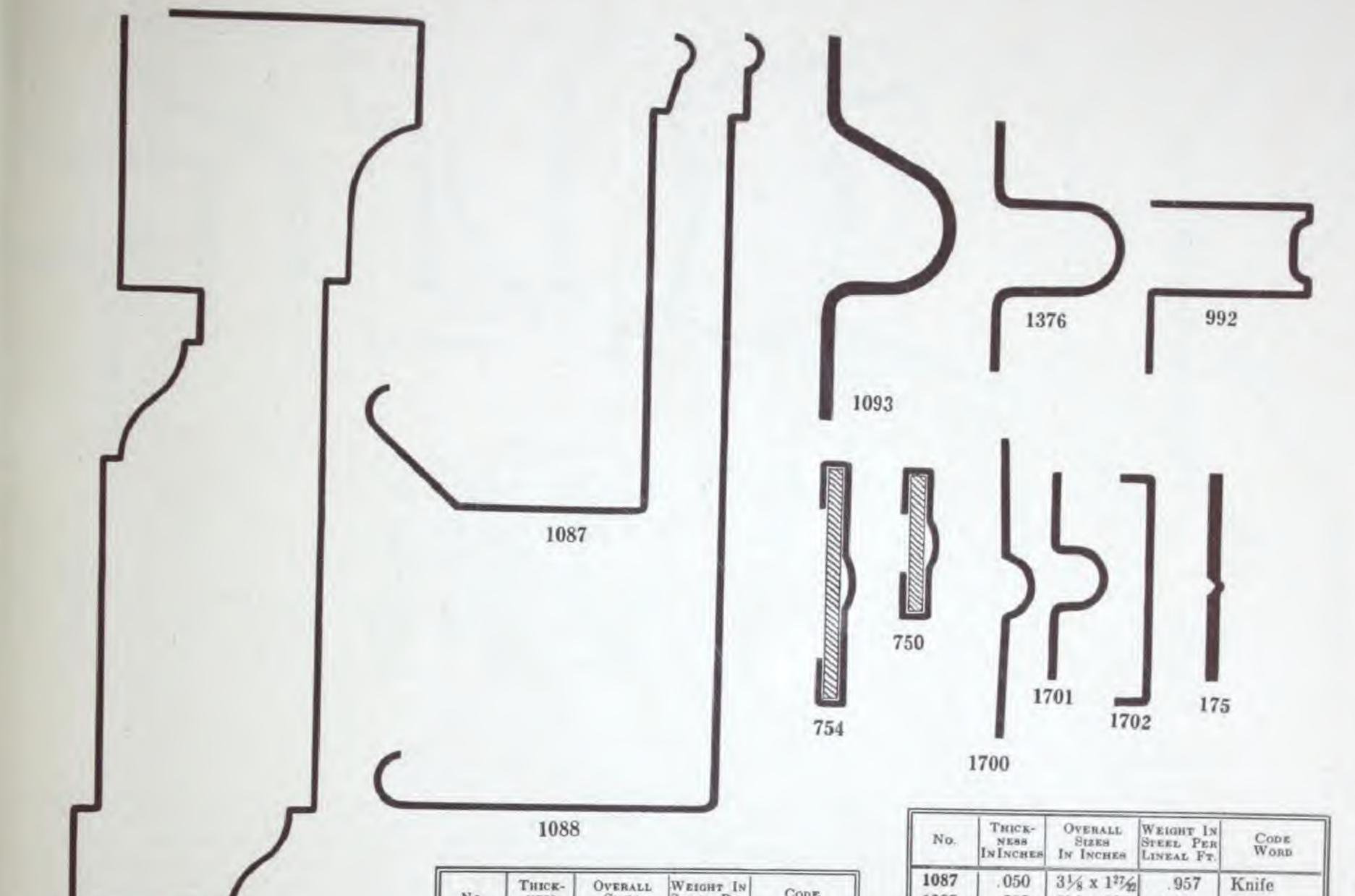
BECTION BLEVEN Danistra Standards Coast avies



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WRIGHT IN STEEL PER LINEAL FT.	CODE
253	.035	1% x 11/6	.358	Carat
452	.040	%6 x %6	.196	Elegy
522	.050	15% x %6	.468	Father
526	.050	11/6 x 3/4	.489	Ferrid
640	.050	311/6x 15%	1.042	Gang
642	.050	2% x 12%	.675	Gannel
682	.040	1 x 34	.340	Genet

No.	THICK- NESS ININCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
774	050	2% x 1/8	.500	Homesick
834	.032	1/2 x 7/6	.141	Imbricate
1049	.032	156 x 34	.361	Kick
1098	.040	23/8 x 13/8	.476	Kruger
1130	.050	3% x 11/2	.983	Lambkin
1305	.050	15/6× 15/6	.266	Naevose
1323	.065	1% x 11%	.525	Nasal

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	CODE WORD
1391	.050	21/8 x 13/8	.542	Normal
1395	.050	1/8 x 3/4	.234	Novelty
1439	.050	13164× 3764	510	Ode
1602	_078	5/8 X 13/2	,300	Quack
1624	.035	13/8 x 31/2	.253	Quaker
1640	.125	1416x 113/6	1.208	Quarrome



No.	THICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
175	.090	13% x 3%	.425	Bodkin
750	.040	1 x 1/4	.270	Hesper
754	.040	119/2× 1/4	.366	Hickory
963	.045	5% x 2	1.367	Jostle
992	.065	11/8 x 11/6	.766	Juridicial

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No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Cope
1087	.050	31/8 x 127/2	.957	Knife
1088	.050	51/6 x 21/4	1.334	Knock
1093	.090	21/2 x 1/8	1.052	Kopeck
1376	.065	13/8 x 7/8	. 663	Nitrate
1429	.045	6% x 11/4	1.176	Occupy
1700	.050	16361X 14	.361	Quire
1701	.050	13/8 x 25/64		Rabble
1702	.050	1176x 14	.314	Rabid

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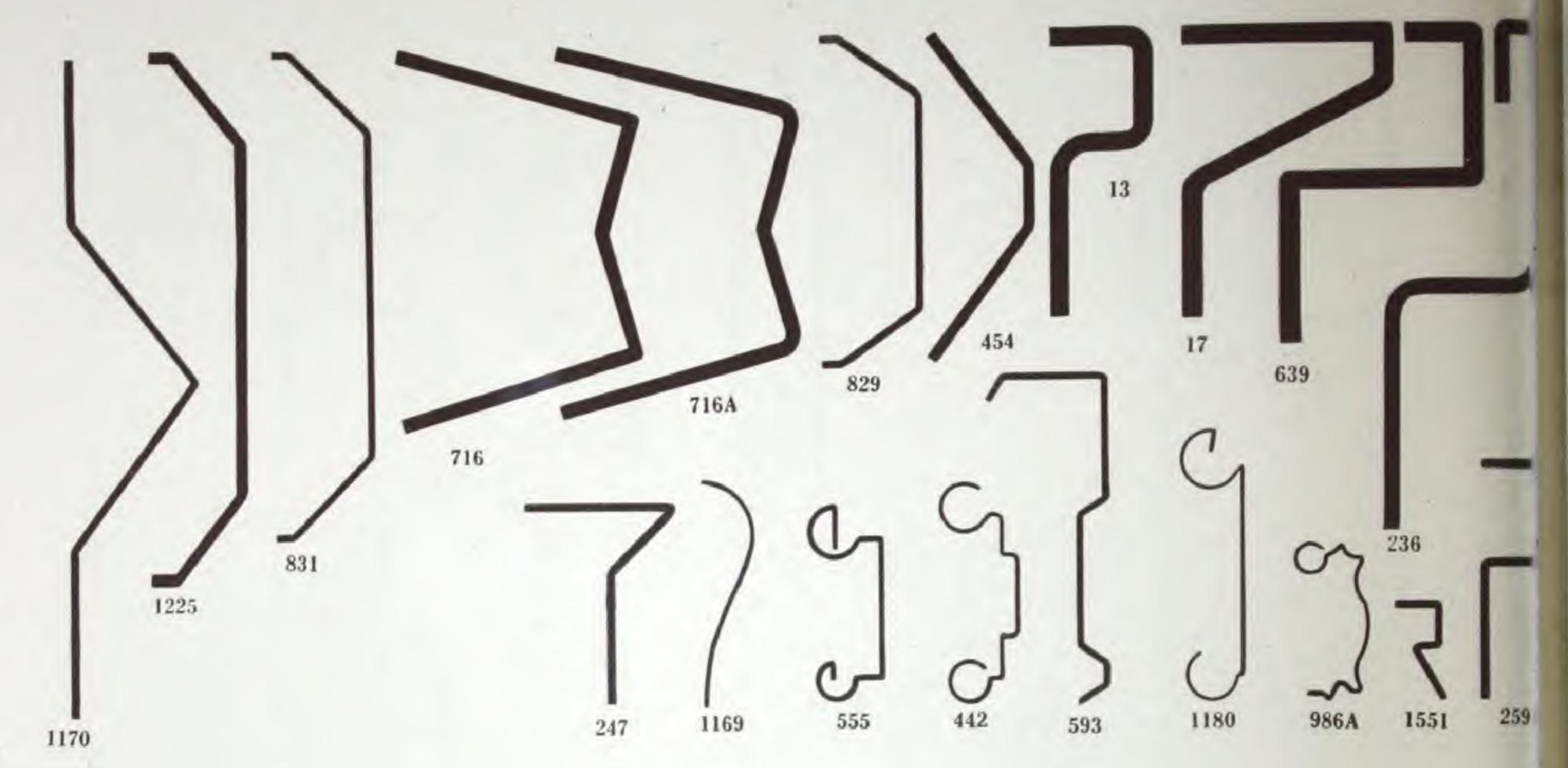
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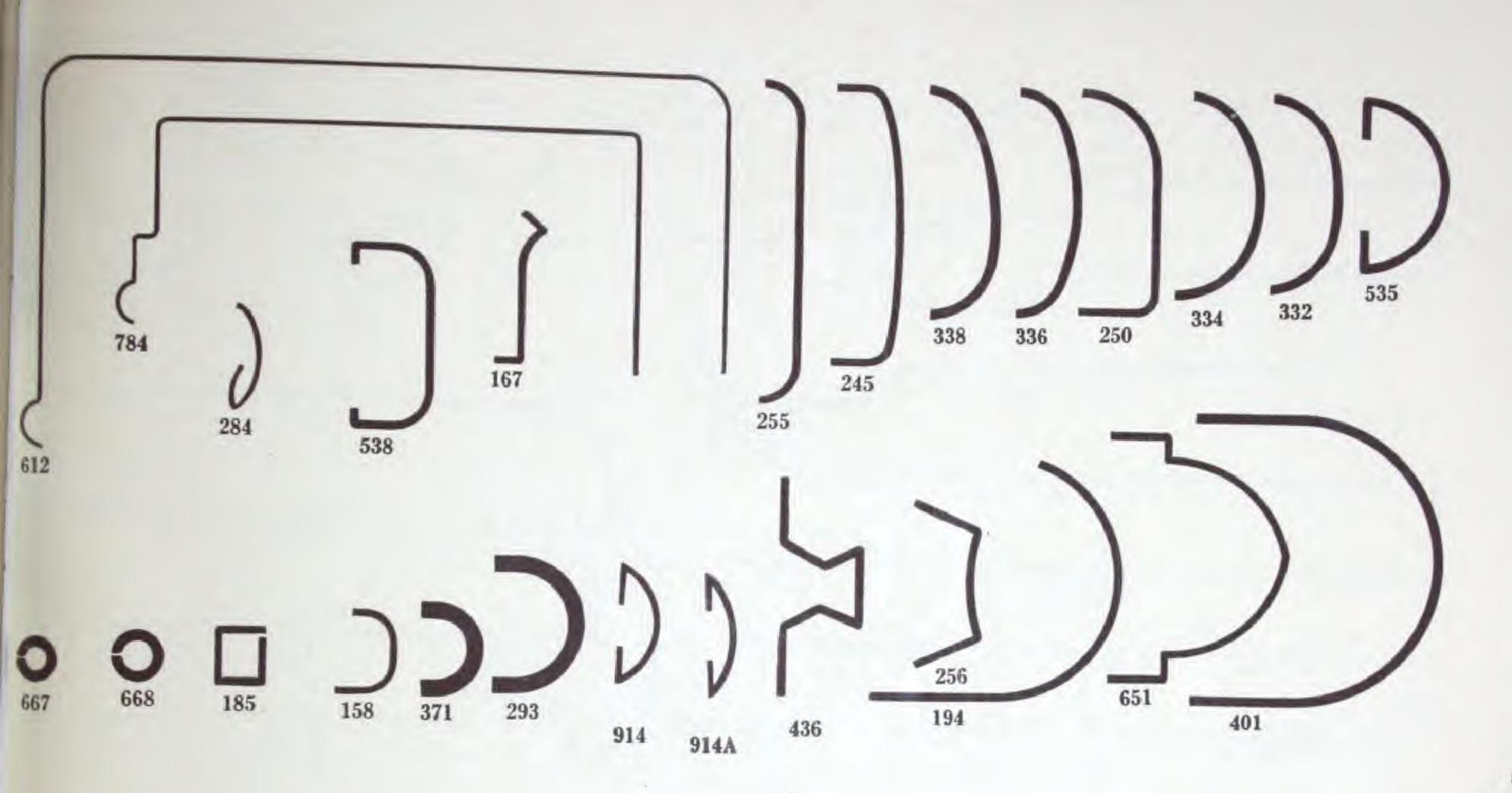
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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cone Wonn
13	120	134 x 34	1.059	Abbe
17	.120	134 x 134	1.483	Abet
236	100	31/2 x 1	1.573	Canthus
247	.050	136 x 296	.981	Caprice
259	.050	13/6 x 3/6	. 351	Chopper
442	.020	1% x 3/2	. 185	Ego
454	.065	2 x %	525	Eldorado

No.	THICK- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
555	.025	13/6 x 1/2	.244	Friar
593	.045	2 x 23 12	.493	Fury
639	.120	115/6x 13/2		Gander
716	.078	211/4× 11/2		Halyard
716A	.078	2% x 11/2	1.194	Hamburg
829	.040	2 x 3/8	.383	Imaginary
831	.040	3 x 1/8	.502	Imago

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
986A	.025	15/6x 7/6	.175	Junior
1169	.035	1136x 116	. 193	Library
1170	.065	4 x 13/16	.981	Lichen
1180	.018	15/8 x 3/8	.176	Lobby
1225	.083	31/4 x 19/2	1.112	Manacle
1551	.035	5/8 x 3/2	.114	Perry

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No.	TRICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code Word
158	.050	1/2 x 3/8	.159	Bewitch
167	.050	3/6 x 3/8	.218	Bounding
185	.050	15/6 x 5/6	.191	Billow
194	.050	1176x1196	.510	Bower
245	.050	13/4 x 1/6	.383	Capsize
250	.050	1136x 1/2	.345	Capture
255	.050	2 x 1/4	.377	Chisley
256	.050	11/6 x 3/6	.276	Chisle
284	.028	21/6 x 1/6	.101	Compone

No.	THICE- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	Code
293	.100	27/2 x 3/6	.510	Consort
332	.065	11/4 x 1/6	.359	Dazzle
334	.065	1% x %	.387	Deafen
336	.065	17/6 x 18 6	.387	Dearth
338	.065	1156x 156	.428	Debant
371	.109	3764 X 3/8	.359	Demure
401	.065	1276x 196	.925	Eagle
436	.055	13/8 x 17/2	.421	Effigy
535	.050	136 x 96	.377	Fickle

No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
538	.050	11/8 x 1/2	.372	Fiord
612	.028	43/8 x 23/8	-798	Gainer
651	.050	1% x 11/8	.569	Garland
667	.065	1/2 Tube	.176	Gaul
668	.065	16 Tube	.190	Gauntlet
784	.028	31/2 x 11/2	.571	Hopping
914	.035	3/4 x 1/4	.173	Jaconica
914A	.035	13 16 X 3/6	.173	Jantu

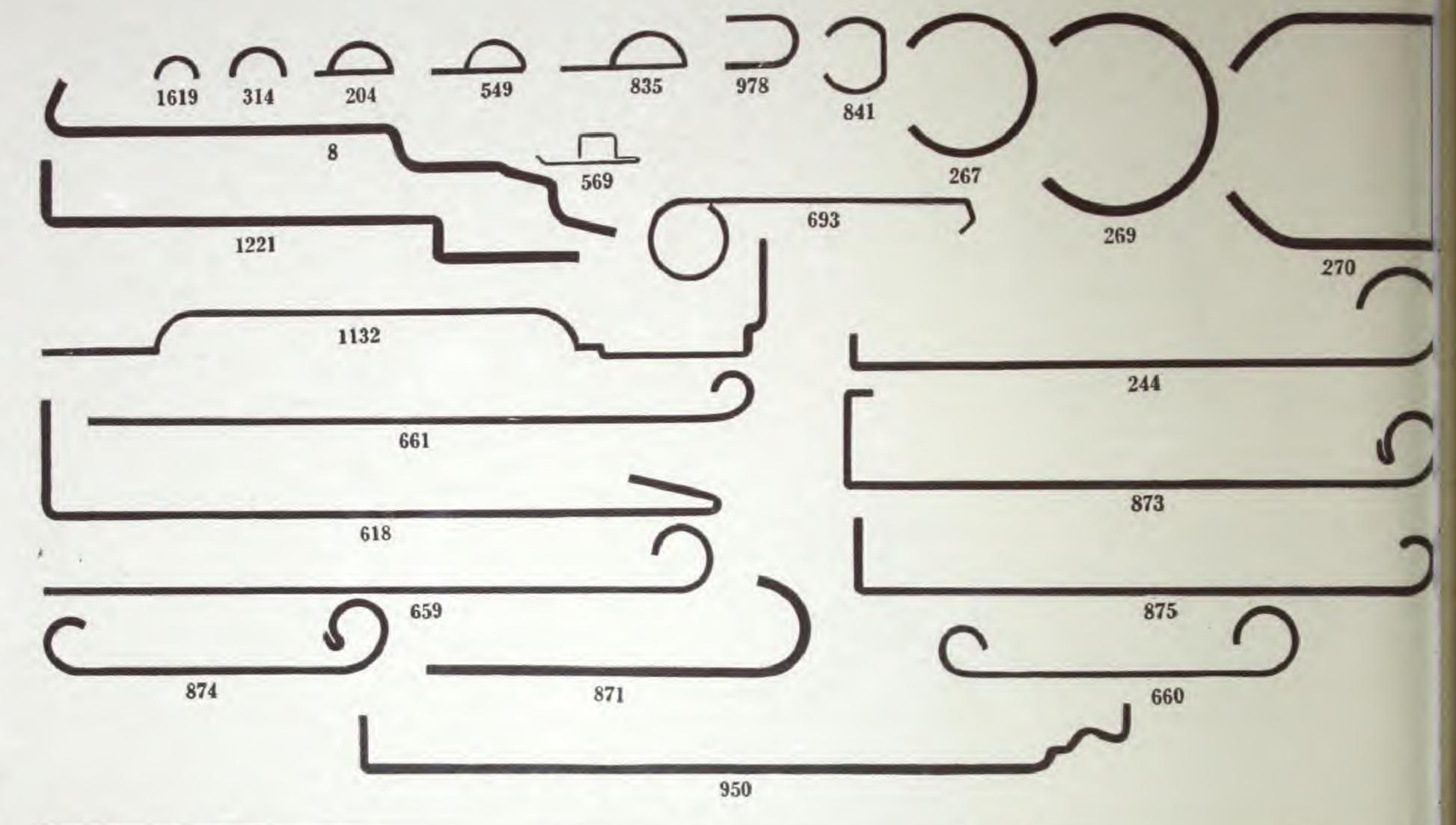
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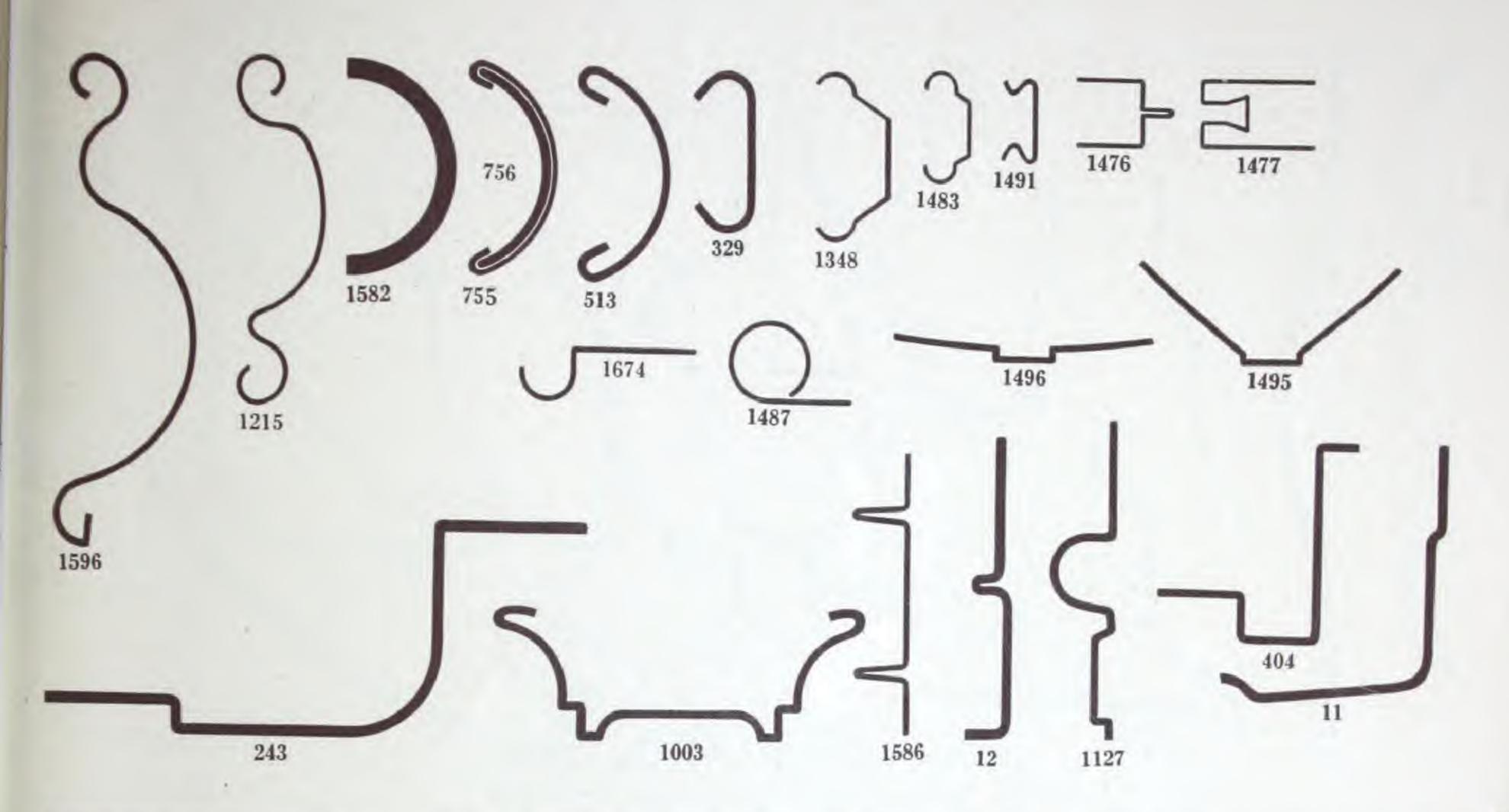
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No.	TRICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
8	.065	323/2x 11/2	.922	Abate
204	.050	1/2 x 1/4	.191	Cackle
244	.050	313/6× 19/2	.840	Captive
267	.057	13/6 x 29/2	.442	Circle
269	.065	11/4 x 13/4	.656	Clabber
270	.065	1154x 13/8	1.022	Clammy
314	.050	3/8 x 3/6	.096	Damask
549	.035	5/8 x 1/2	.141	Fodder
569	.028	11/6 x 3/6	.125	Fry

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Cope
618	.065	47/6 X 25/2	1.271	Gale
659	.040	43/8 x 1/16	.697	Gas
660	.040	21/4 x 1/16		Gascony
661	.040	45/6 x 5/6		Gaseous
693	.040	236 x 176		Georgic
835	.035	13/6 x 1/4		Imbrue
841	. 035	31/61 X 3/8	.145	Immobile
871	. 065	21/2 x 21/2	.718	Incoherent
873	. 050	325/6x 5/8	.967	Incredible

THE PERSON	IN INCHES	LINEAL FT.	Wonn
.050	21/4 x 1/2	.627	Incubator
.050	311/6x 1/2	.776	Incumben
.050		.935	Jobber
050		.191	Juggle
.050	43/4 x 3/4	.935	Lament
.065	31/2 x 11/6	.911	Malleus
.035	% × %	.048	Quagmire
	.050 .050 .050 .050 .065	050 311/6x 1/2 050 415/6x 1/6 050 15/2 x 5/6 050 43/4 x 3/4 065 31/2 x 11/6	.050 311/6x 1/2 .776 .050 415/6x 3/6 .935 .050 15/2 x 5/6 .191 .050 43/4 x 3/4 .935 .065 31/2 x 11/6 .911



No.	THICK- NESS ININCHES	OVERALL Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	CODE
11	.065	11/2 x 15/16	.628	Abba
12	.065	% x 17/8	.518	Abbacy
243	.065	35/6 x 111/2	981	Caprice
329	.050	1 x 3/8	. 292	Dauber
404	.050	11/4 x 11/2	.468	Earnest
513	.050	1% x %	.404	Falding
755	.040	15% x %	.319	Hidalgo
756	.065	176 x 76	332	Hide

No	THICK- NESS ININCHES	Overall Sizes In Inches	WEIGHT IN STEEL PER LINEAL FT.	CODE
1003	.050	25/16 x 13/16	723	Kanawha
1127	.050	131 32X 1332	.420	Lair
1215	.035	23/2 x 17/2	.417	Malaga
1348	.035	1 x 1/2	1246	Negro
1476	.035	3964X 7/6	.208	Organ
1477	.035	23/2X 1/6	.302	Orient
1483	.035	11/6X 1964	.138 .	Orris
1487	.035	25/2× 17/2	400	Ostler

No.	THICK- NESS ININCHES	OVERALI SIZES IN INCHE		WEIGHT IN STEEL PER LINEAL FT.	Code Word
1491	.035	17/2× 3	62	.121	Oval
1495	040	123/2X 1	1/16	.306	Overture
1496	.040	15/8 x 5	62	.247	Ovolo
1582	.125		16	.850	Plaid
1586	.032		8	.316	Plead
1596	.040		9/2	.621	Poker
1674	.035		162	.171	Quetenite

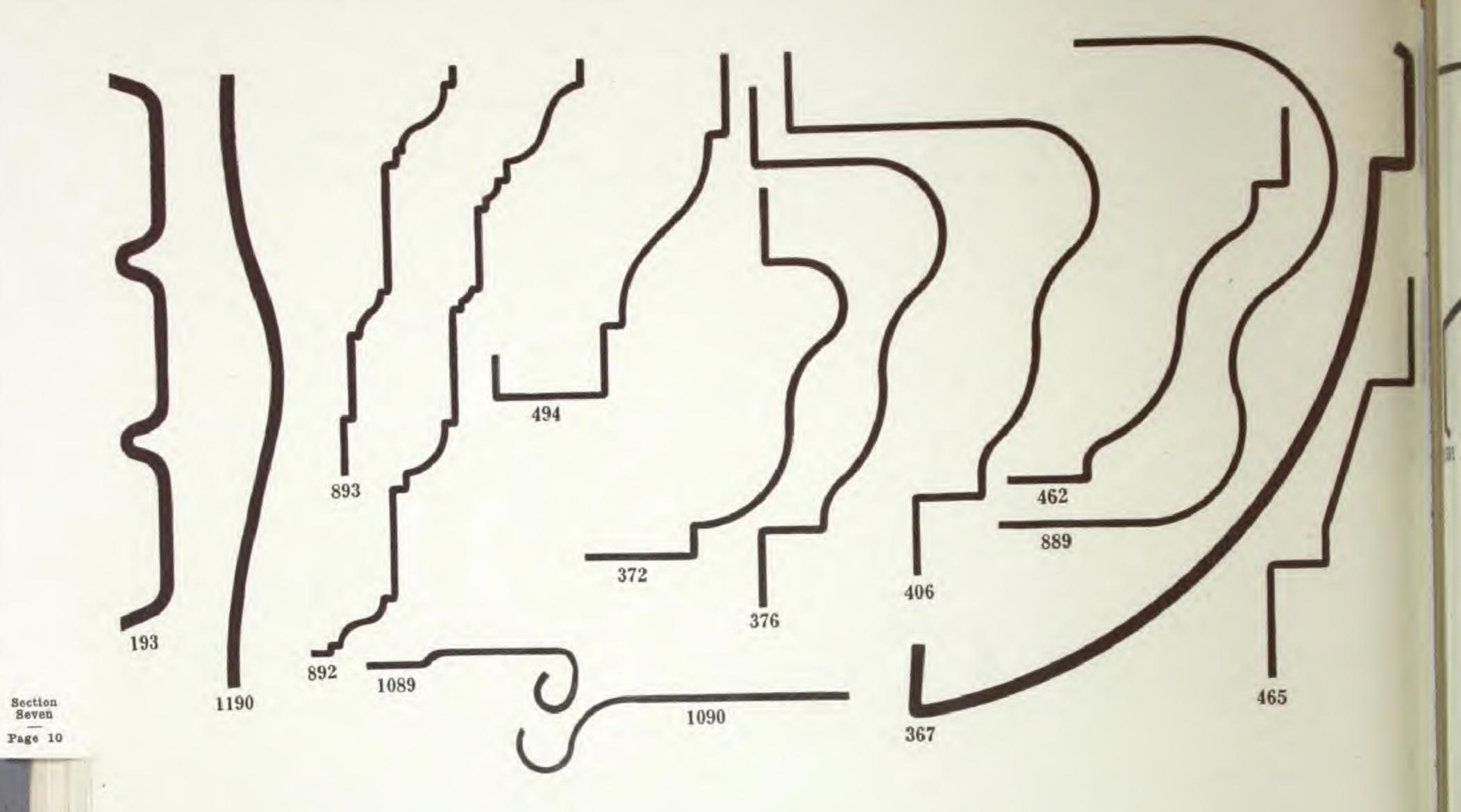
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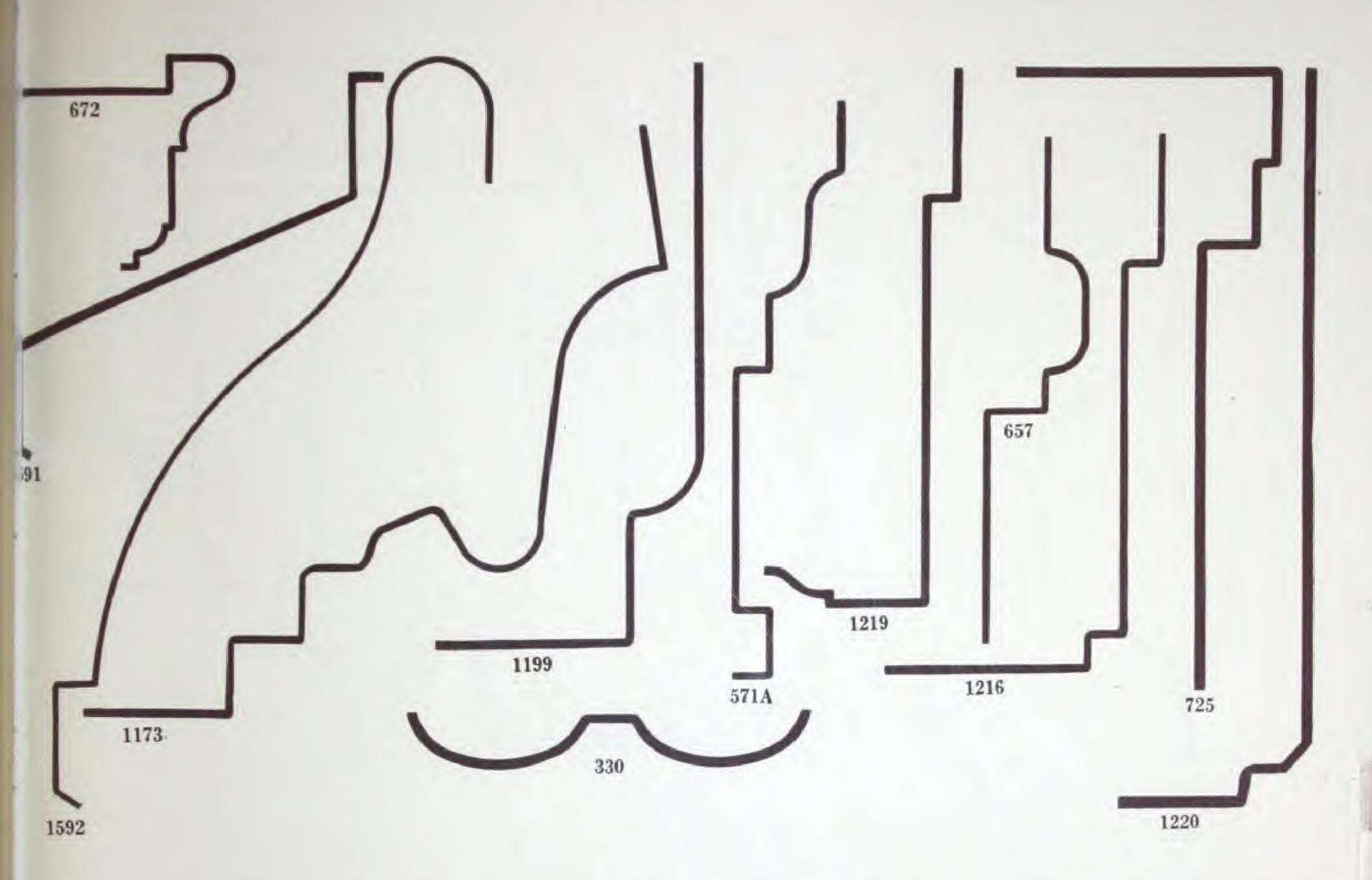
BECTION BLEVEN Dunistres Standards Consideration



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	CODE
193	050	327/2× 3/8	749	Bow
367	.068	41/2 x 31/2	1.561	Demerge
372	.050	21/2 x127/2	.691	Denier
376	.050	31/2 x119/64	.866	Dentist
406	.050	31/2 x 23/4	1.031	East

No.	TBICE- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
462	050	215/2×129/2	.606	Ellipse
465	.050	211/6x 11/6	.611	Elvan
494	.050	25/6 x111/6	1000000	Estrade
889	.050	33/6 x 25/6	and the second	Induction
892	.050	414 x 214	The second second	Infidel

No.	TRICK- NESS ININCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
893	.050	213/16x 3/8	.579	Ingress
1089	.060	11/2 x 3/6	.491	Knog
1090	.065	25/6 x 17/2	.622	Knotty
1190	.083	41/4 x 13/2	1.236	Lug



No.	TRICK- NESS IN INCRES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
330	.065	23/4 x 13/2	.718	Dauphin
571A	.050	4 x 23/22	.861	Fugitive
657	.050	31/2 x 11/6	.696	Garrison
672	.050	18/6 x 13/6	.638	Gear

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
725	.065	45/6 x 17/8	1.519	Harpoon
1173	.050	41/6 x315/6		Lime
1199	.065	4 x 1 1/8	1.243	Luster
1216	.065	33/4 x115/16	1.215	Malaise

No.	THICK- NESS ININCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAU FT.	Code
1219	.065	11/6 x 33/4	1.146	Mall
1220	065	51/8 x111/2	1.381	Mallet
1591	.050	219/2x 29/6	.723	Plump
1592	.045	51/6 x 3	1.090	Plush

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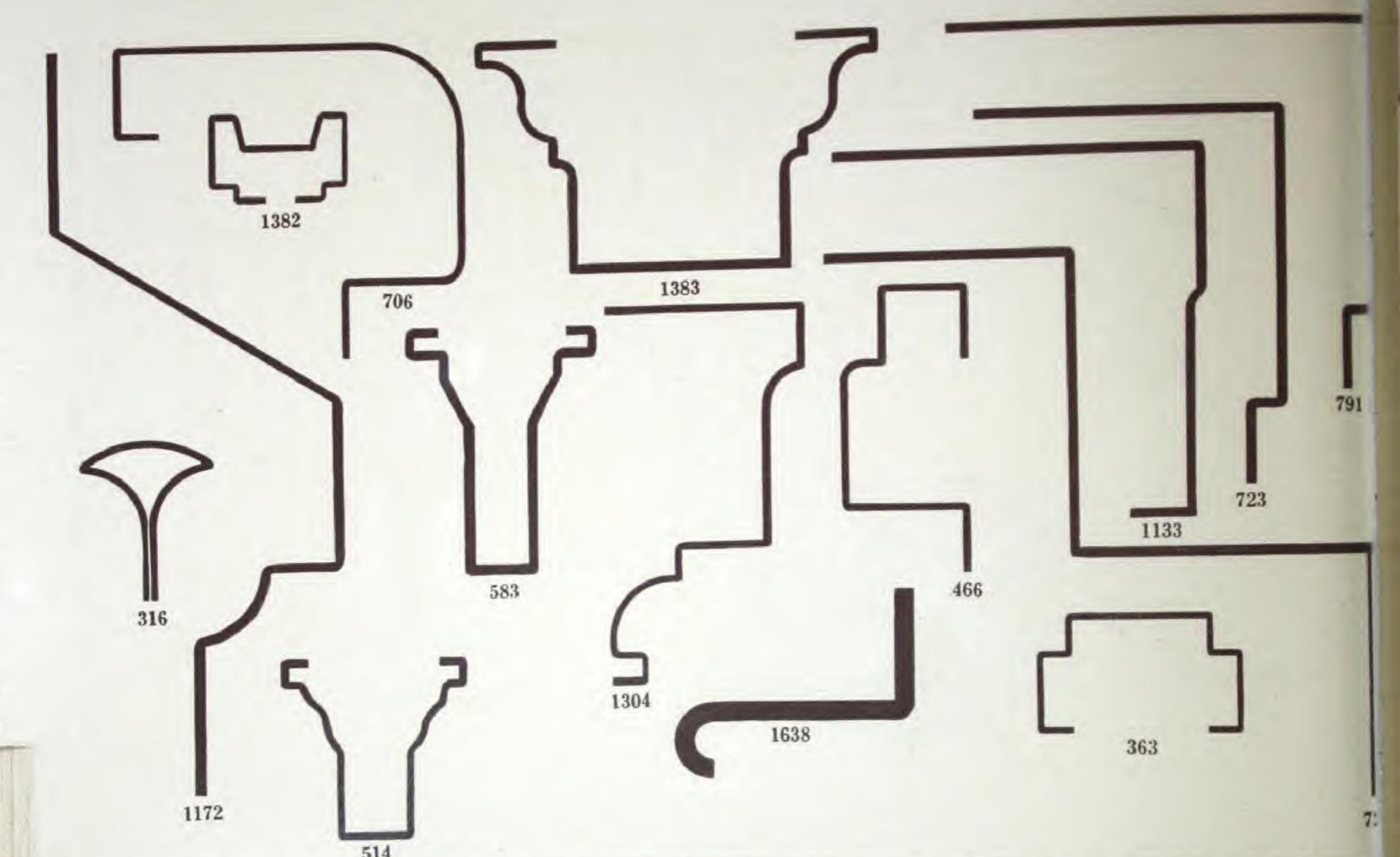
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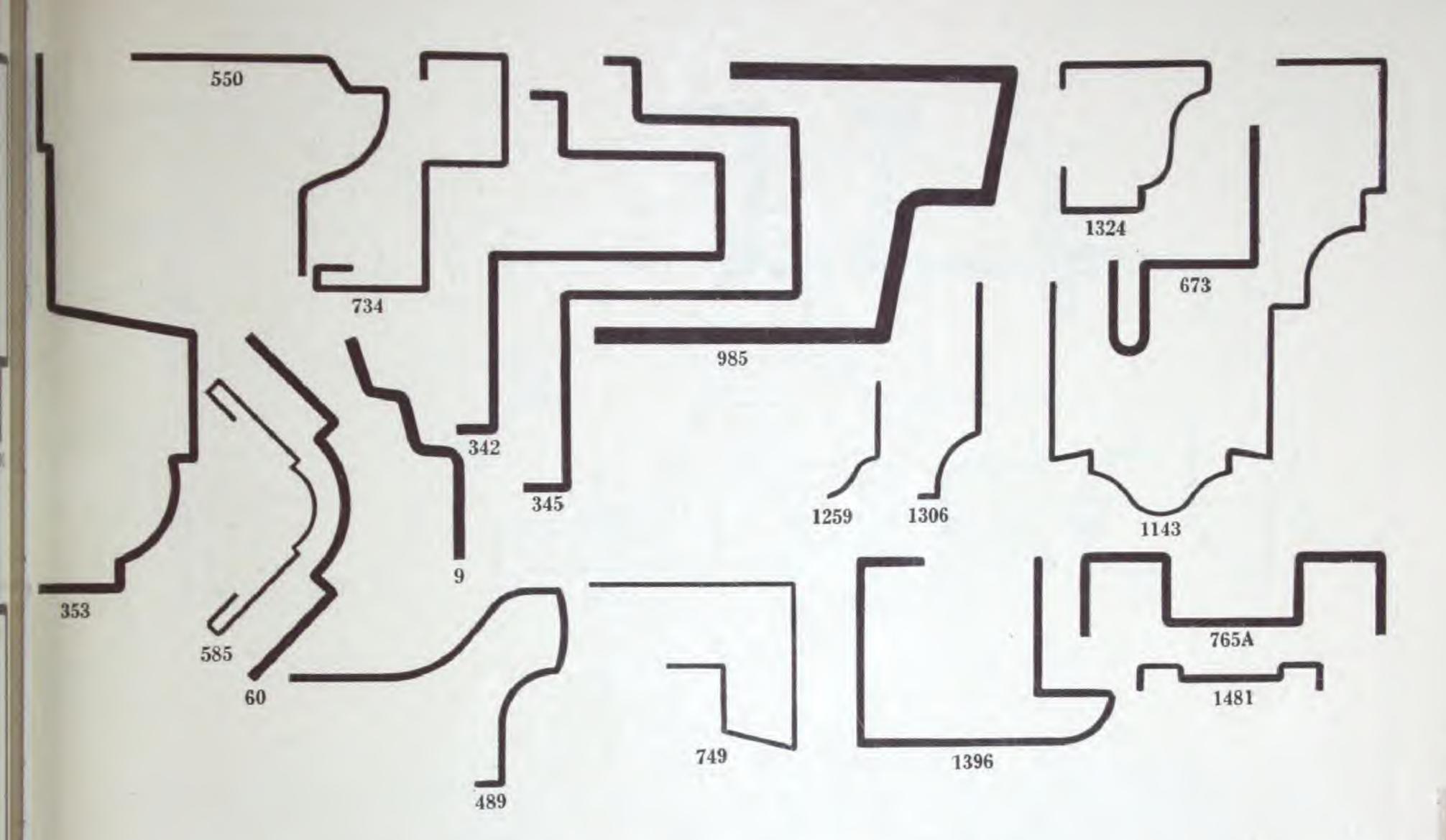
SECTION BLEVEN Dubletries Standagen Gentle Phylos



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
316	.050	13% x 29%	.563	Damsel
363	.040	13/8 x 25/2	.442	Deluge
466	.050	113/6x 7/8	.664	Embark
514	.050	11/4 x 11/4	.638	Fallax
583	.065	123/2x 15/6	1.077	Funny

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
706	.050	213 2x 254	1.042	Haggle
721	.065	311/6x37/16	1.602	Hang Dog
723	.065	21/2 x 21/6	1.084	Harangue
791	.065	21/8 x 21/2	1.216	Household
1133	.065	21/2 x 21/2	1.195	Lamp

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
1172	.065	51/8 x131/4	1.505	Limbus
1304	.050	29% x 13%	.957	Nacrite
1382	.035	15 16 X 1932	.357	Noddle
1383	.065	23/4 x119/4	1,437	Nodular
1638	. 125	1416x11764	1.183	Quartan



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
9	.065	3/4 ×115/32	.401	Abatis
60	.065	5/8 x 21/4	.663	Accuse
342	.065	27/2 x125/2	1.139	Decay
345	.065	227/2x127/2	1.243	Declaim
353	.065	31/2 x 11/8	1.126	Define
489	.050	113/6x 19/2	.632	Eparch
550	.050	15% x 13/6	.547	Forceps

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
585	.032	111/6X 23/52	.340	Furbish
673	.065	11/2 x 1	.463	Gecko
734	.050	19/6 x 11/4	.659	Haunt
749	.035	13/8 x 17/4	.457	Heron
765A	.065	21 x 9/6	.905	Hobble
985	.125	221/2x 11/8	2.658	Junction
1143		3 x 21/4	1.185	Laxity

No.	THICK- NESS ININCHES	OVERALL SIZER IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
1259	.050	3/4 x 3/8	.154	Membrane
1306	.050	11/6 x 3/6	.282	Nag
1324	,050	1 x 1	.553	Nation
1396	.050	13/4 x 11/4	.840	Nucleus
1481	.045	11/4 x 3/6	.268	Ornate

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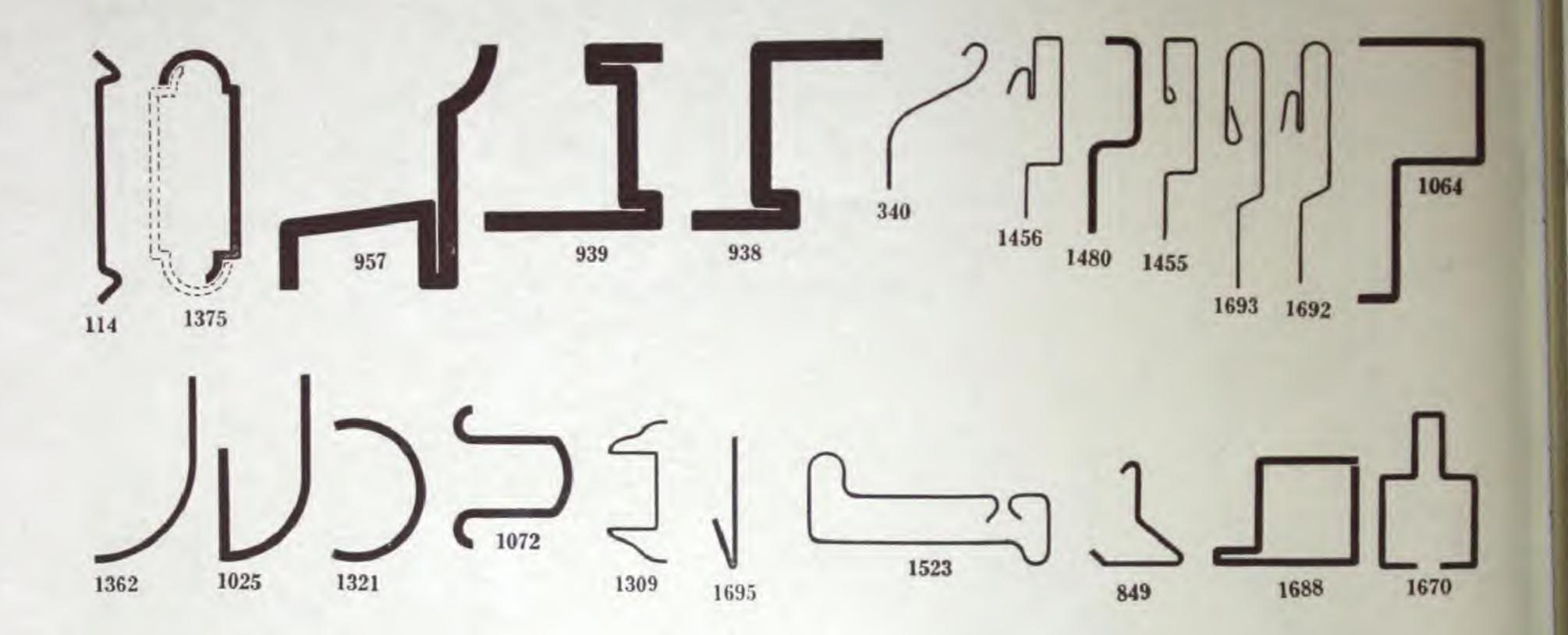
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SECTION EIGHT Rallway Car Shapes

SECTION NINE Pressed Shap

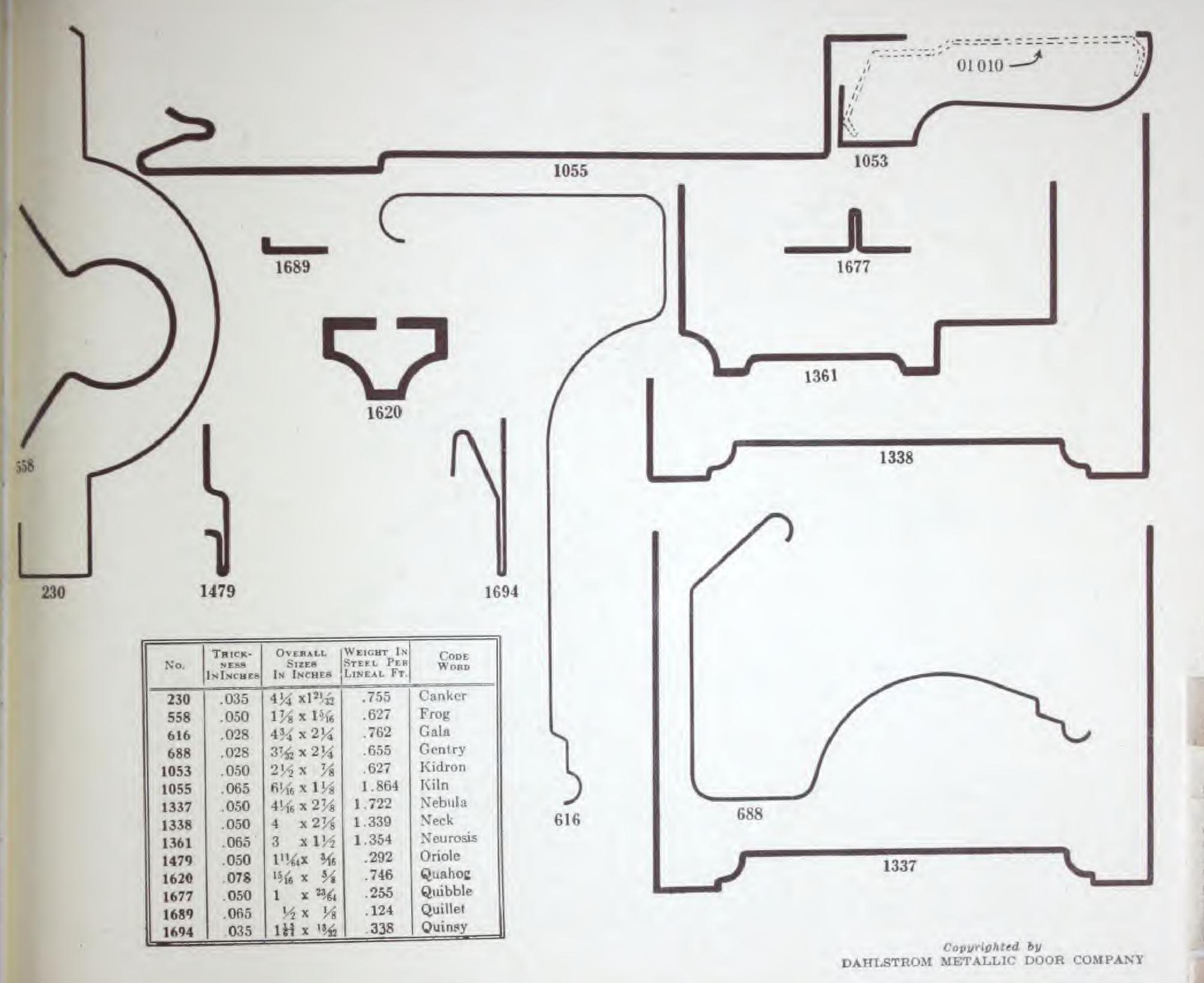
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SECTION ELEVEN Dahlstrag Standard, Standard, Scinia String String



No.	THICK- NESS ININCHES	OVERALL SizES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
114	.050	1% x 1/2	.282	Banker
340	.025	7/8 x 5/8	.122	Decade
849	.032	5/8 x 5/8	.165	Impassive
938	.125	13/6 x 11/8	1.183	Jetty
939	.125	1//8 x 11/8	1.209	Jewel
957	.125	13/8 x 115/6	1.728	Jointure
1025	.065	15/2 x %6	.470	Keg
1064	.050	1% x 34	.510	Kineograph
1072	.065	3/8 x 3/4	511	Kioto
1309	.025	7/8 X 3/8	.157	Nail
1321	.065	3/8 x 9/6	.345	Narrow

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
1362	.050	1% x 4164	.250	Neurotic
1375	.065	127/4X 1/2	.449	Nipper
1455	.025	13/6 x 1/2	. 181	Omelet
1456	.025	11/4 x 11/4	.175	Omen
1480	.050	156 x 56	.255	Orlod
1523	.025	115 x 21/2	.353	Path
1670	.035	29/2X 19/2		Querist
1688	.050	3/8 x 21/2		Quillai
1692	.016	13/6 x 21/64	.149	Quince
1693	.016	115/2× 1/2	.140	Quinone
1695	.035	13/6x 56	.128	Quintuply



Section Seven

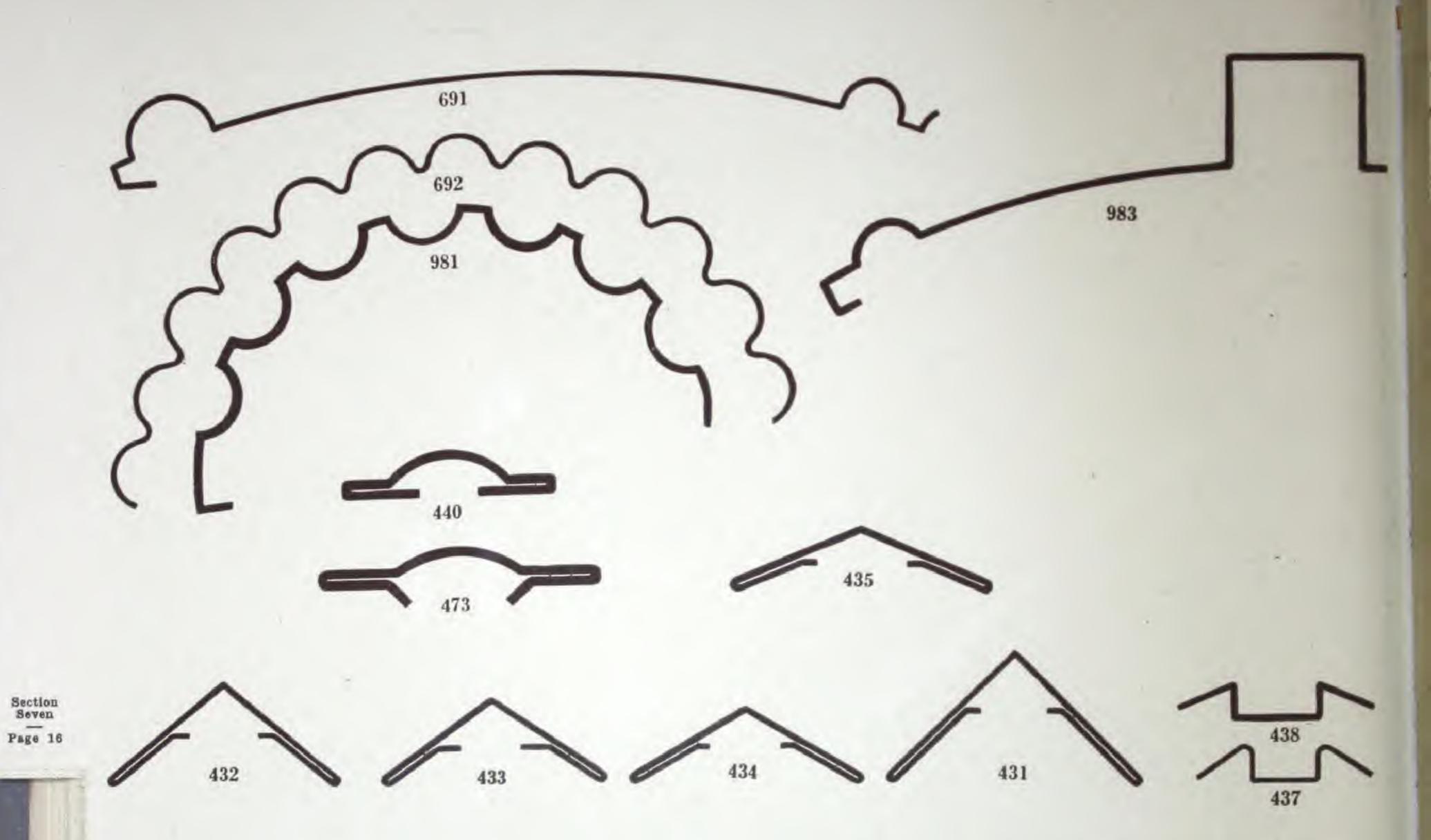
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SECTION EIGHT Sallyeay Car Shapes

SECTION NINE Pressed Shape

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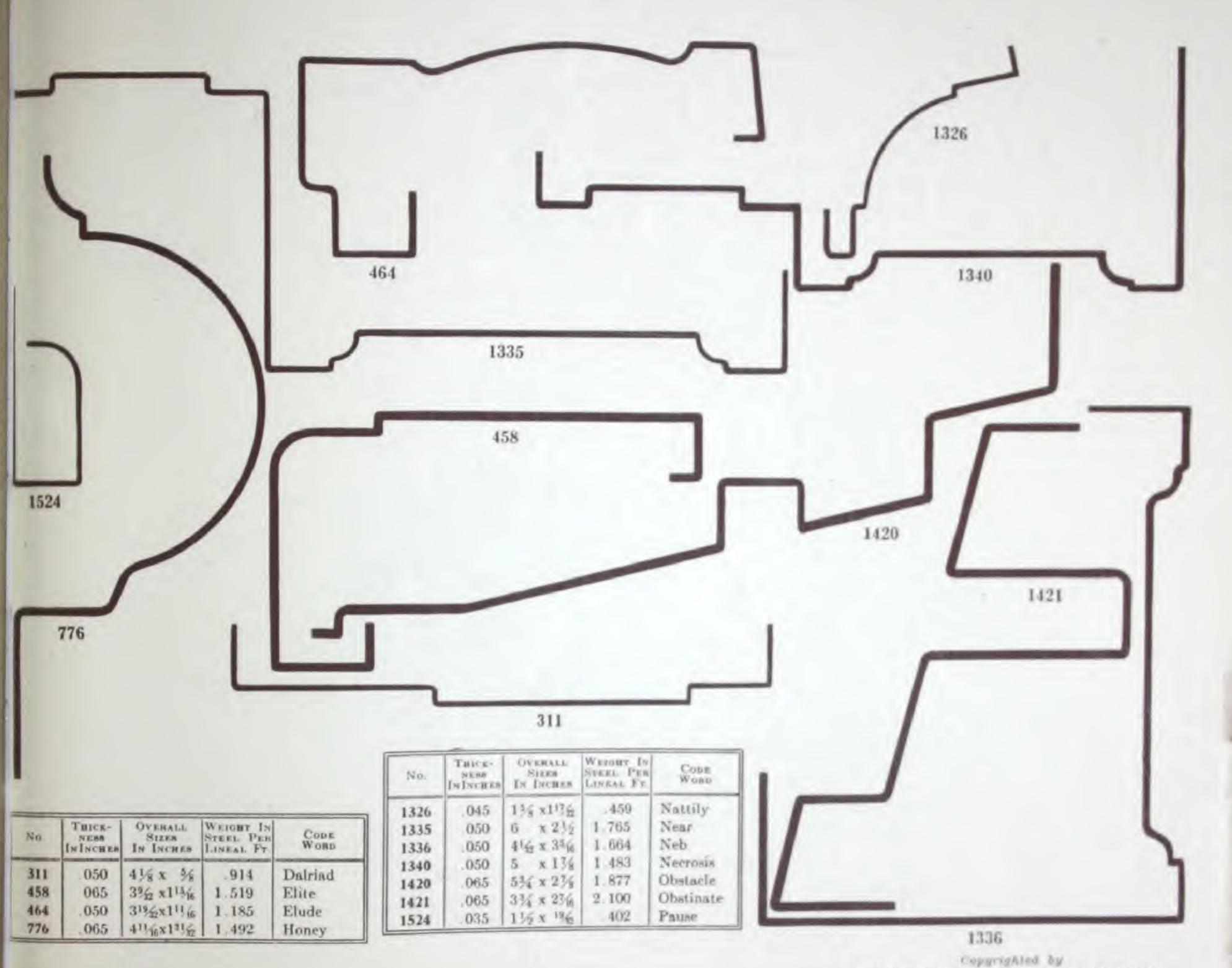
ELEVEN Dahlstring Standards George Strike



No:	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
431	.040	125/2x 29/2	:587	Editor
432	045	1216x 34	.583	Educe
433	.040	1196x 196	.446	Eel
434	.040	1216x 1762	.468	Efface
435	.045	113/6× 7/6	.512	Efform

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
437	.040	13/6 x 1/4	.225	Effray
438	.040	138 x 1/4	.230	Effuse
440	.065	11/2 x 3/6	.612	Egger
473	.065	2 x 13/2	.801	Emboss.
691	.040	513/6x 5/8	.952	Geology

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
692	.040	47/8 x 25/6	1.267	Geometry
981	.050	334 x 13/8	1.297	Julep
983	.050	37/8 x 13/4	1.026	Jumble



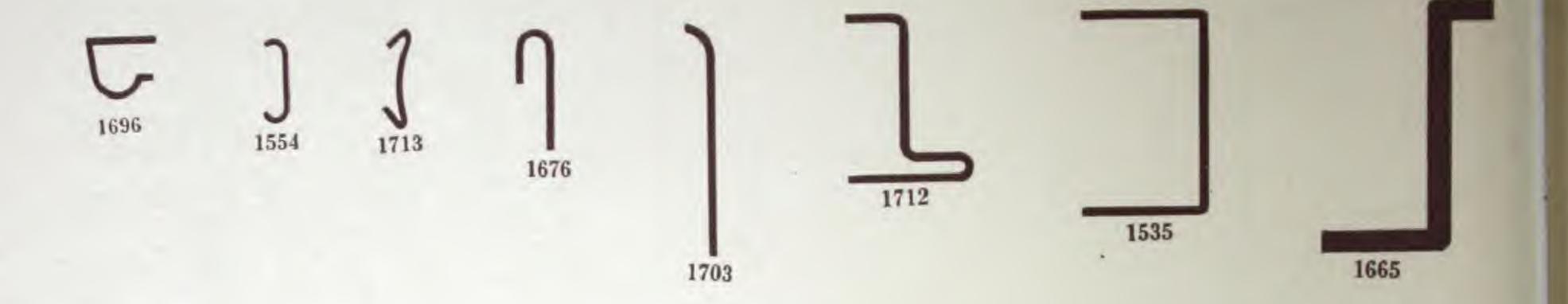
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DAHLSTROM METALLIC DOOR COMPANY





No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE W ORD
1367	040	113/6X 5/8	493	Nibble
1368	.032	1156x 11/8	.415	Nice
1368A	.032	119/4x 11/8	415	Nick
1535	050	13 16 X 34	446	Pecan
1554	.035	1/2 x 1/2	893	Peso
1665	. 125	115 2x 1	.969	Quenelle
1676	.035	34 x 3/6	.138	Queue

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
1696	.040	7/6 x 3/8	.145	Quintan
1703	.050	138 x 36	.244	Raca
1704	.040	1 x 1/2	.221	Race
1704A	.040	34 x 1/2	.187	Raceme
1712	.050	6361X 3/1	.377	Ram
1713	.035	36 x 36	.100	Ramp

SECTION EIGHT

RAILWAY CAR SHAPES



WELDING

When we first introduced hollow metal doors and trim to the building industry nearly twenty years ago, neither acetylene nor electric welding were developed. The first product was therefore, a rivetted one. It is all the more remarkable that the early product is still standing up under daily use for two decades. Without question the use of both the torch and electric welding has simplified construction and production problems. Where this work is properly and carefully done, a neater and more dependable job is possible.

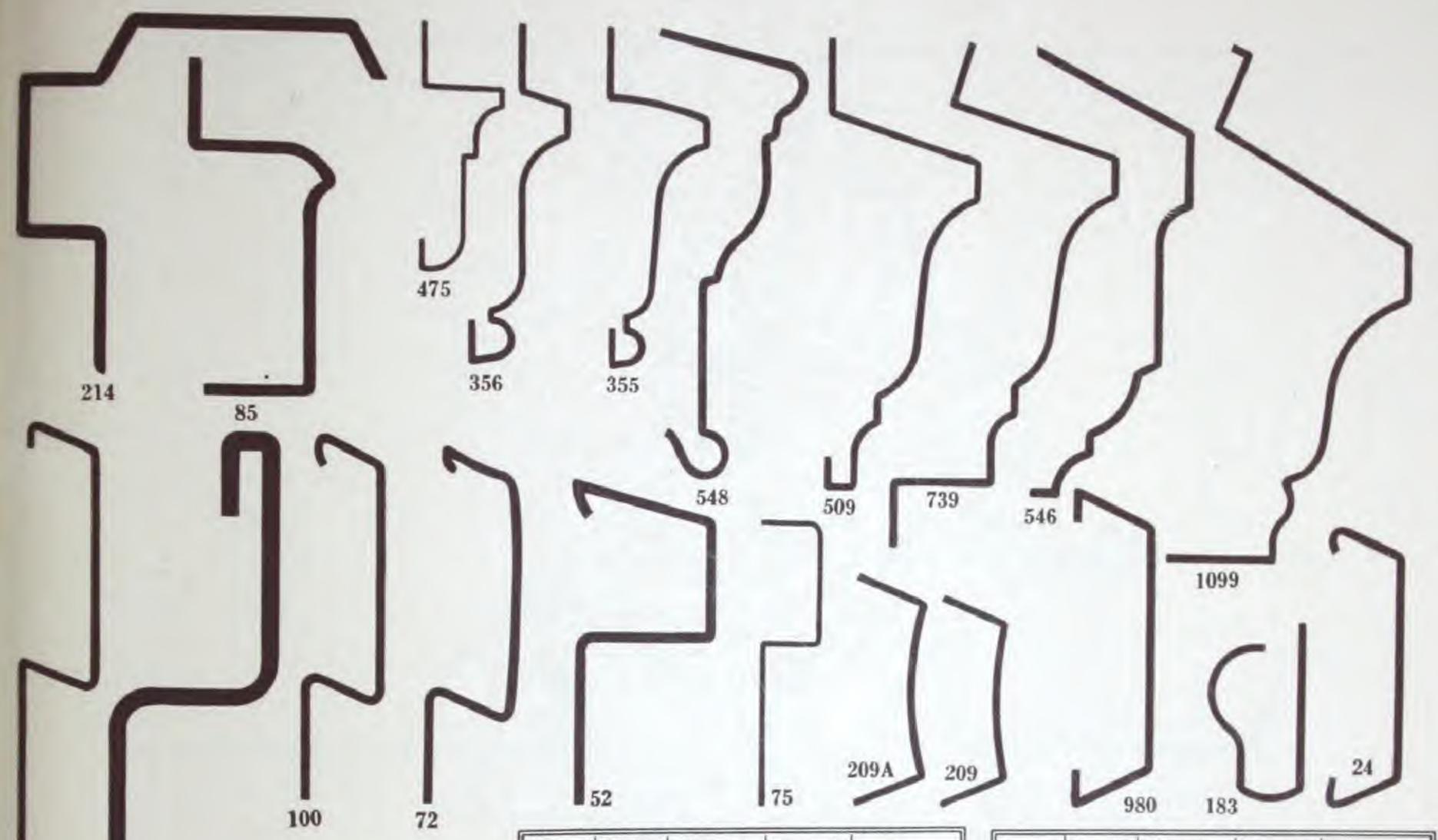
The illustrations at the left show both welding methods being used on Dahlstrom products. SECTION EIGHT Railway Car Shapes

SECTION NINE Pressed Shape

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BECTION BLEVEN Dahletran Standards Construction





No	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
24	0.050	13/4 x 15/2	.441	Abjure
52	.065	2 x 1/8	.842	Accede
72	.050	25/6x %6	.542	Acrid
75	.032	13/1 × 3/8	.263	Action
85	.065	2 x 1/8	.725	Acutely

236

208

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STREL PER LINEAL FT.	Code Word
100	.050	21/4× 1/2	.547	Anchor
183	.050	19/2x 11/8	.446	Boulder
208	.050	211/2x 1/2	.712	Cadger
209	.040	15/6 x 7/6	.251	Cadmean
209A	.040	17/6 x 3/6	.264	Caduke
214	.093	23/6 x 21/4	1.542	Calash
236	.100	316 x 1	1.573	Canthus
355	.040	2 x 21/2	.442	Defraud

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
356	.040	2 x 5/8	.410	Defray
475	.035	11/2 x 1/2	.312	Ebutus
509	.040	23/1 x 31/2	.561	Fagot
546	.050	23/4 x 1	.638	Flavor
548	.050	223 6x 15/6	.696	Flog
739	.040	3% x 13%	.663	Headache
980	.050	1% x 1/2	.441	Juicy
1099	.040	31/6 x 11/2	.680	Krupp

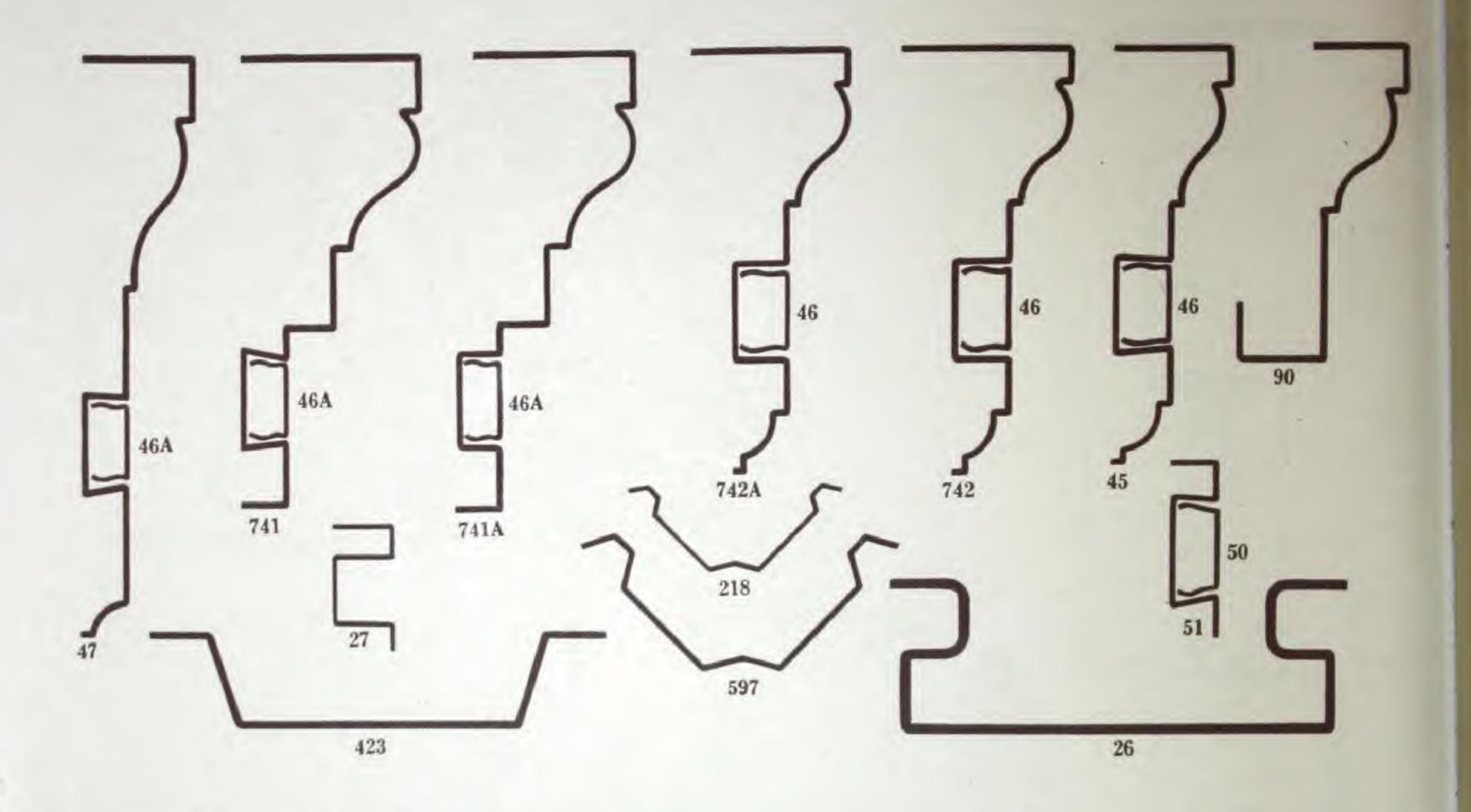
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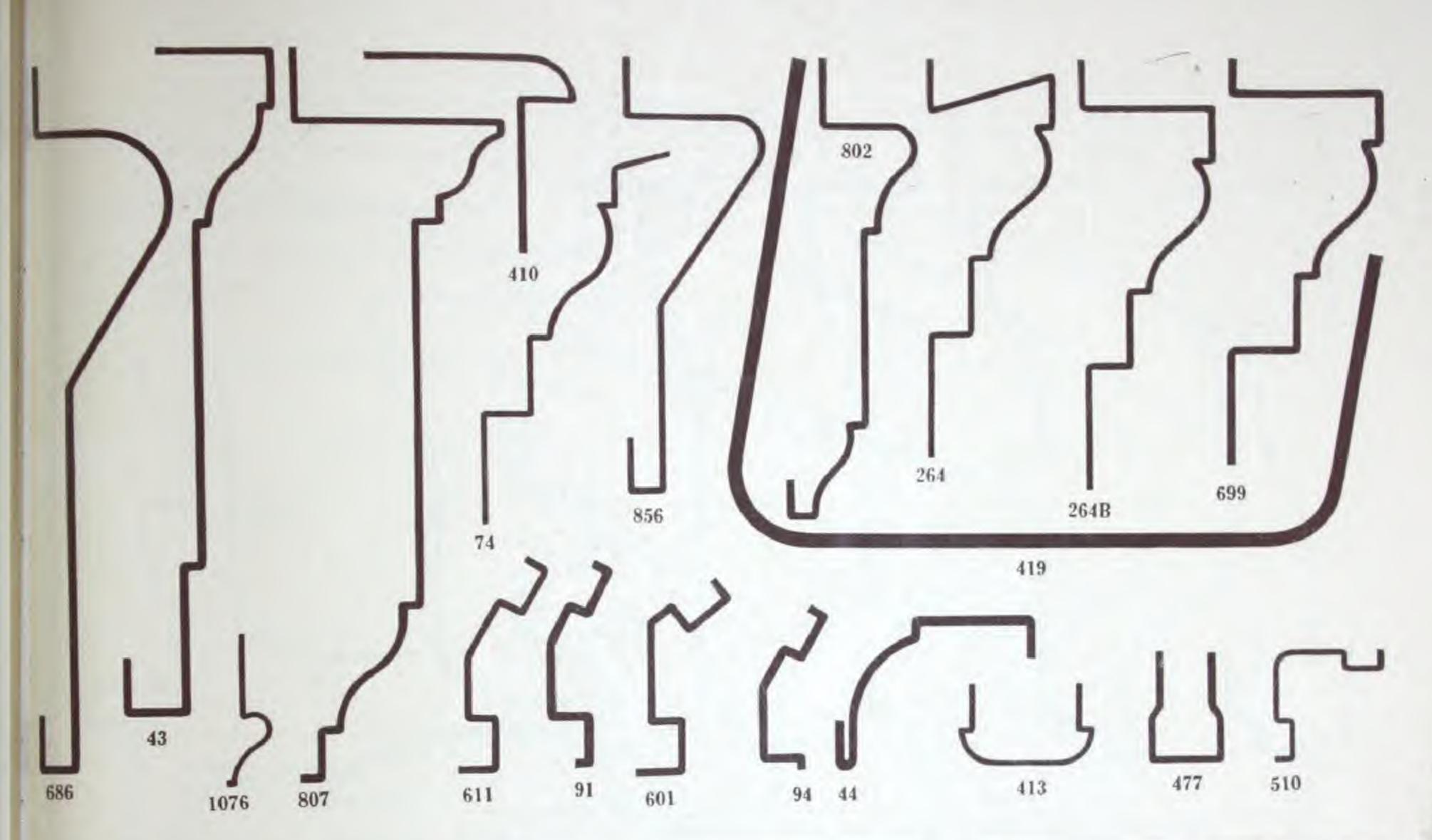


Section Eight Page 2

No	THICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Core
26	.065	*16x 23%	1.312	Ablet
27	.035	13/6X 13/6	.231	Ablue
45	.045	25/8 x 3/4	.674	Absorb
46	.032	176x 116	.125	Abstained
46A	.032	136x 34	.118	Abstract
47	.045	3% x %	.813	Absurd
50	035	196x 96	.121	Academy
51	.035	136 x 56	245	Acacia

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
90	.045	2 x 13/2	.605	Addict
218	.035	1186 x %	.249	Caliph
423	.050	211/4x 5/8	. 638	Ecstacy
597	.045	21/2 x 1/8	.488	Fusible
741	.045	21/8 x 13/6	.865	Healthy
741A	.045	215/6x 13/6	.846	Heathen
742	.045	211/6x 13/2	.765	Heave
742A	.045	2116x 116	.751	Hebrew

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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	CODE
43	.045	4% × 11/2	.953	Absist
44	.060	13% x 1	.523	Absolve
74	.035	21/6 x 1%	.417	Acrostic
91	.060	138 x 76	.414	Addlet
94	.060	15% x 13%	331	Addept
264	.045	221/2x 7/8	.707	Cicero
264B	.045	21/8 x 1/8	.707	Cigar

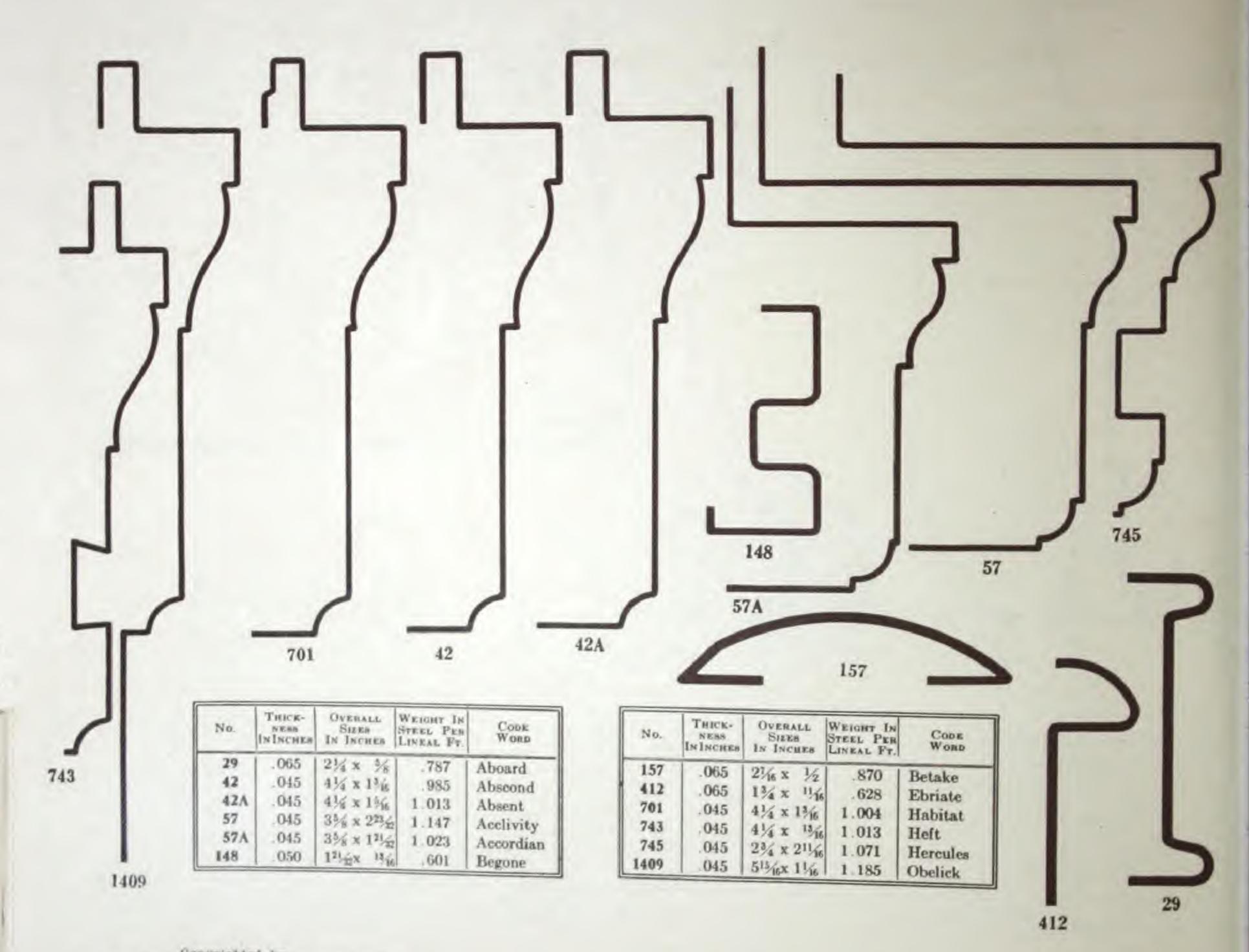
No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAU FT	Code Word
410	050	138 x 1%	468	Ebb
413	040	1/8 x 3/16	.255	Ebbulate
419	.090	41/8 x 35/6	2.716	Eclair
477	.050	34 x 1/2	.335	Empeach
510	.035	23 6 x 23/2	.212	Fairy
601	.050	1952 x111/16	.383	Gab
611	050	1116x 136	383	Gagget

No	THICK- NESS ININCHES	OVERALL SIZER IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
686	050	1 × 45%	1 042	Genteel
699	.045	211/6x 1364	.717	Ginger
802	.050	31/2 x 3/8	718	Ibex
807	.050	43% x1116	1.191	Icicle
856	.050	21/4 x 15/6	765	Impromptu
1076	.040	1 x 5/6	.162	Kiss

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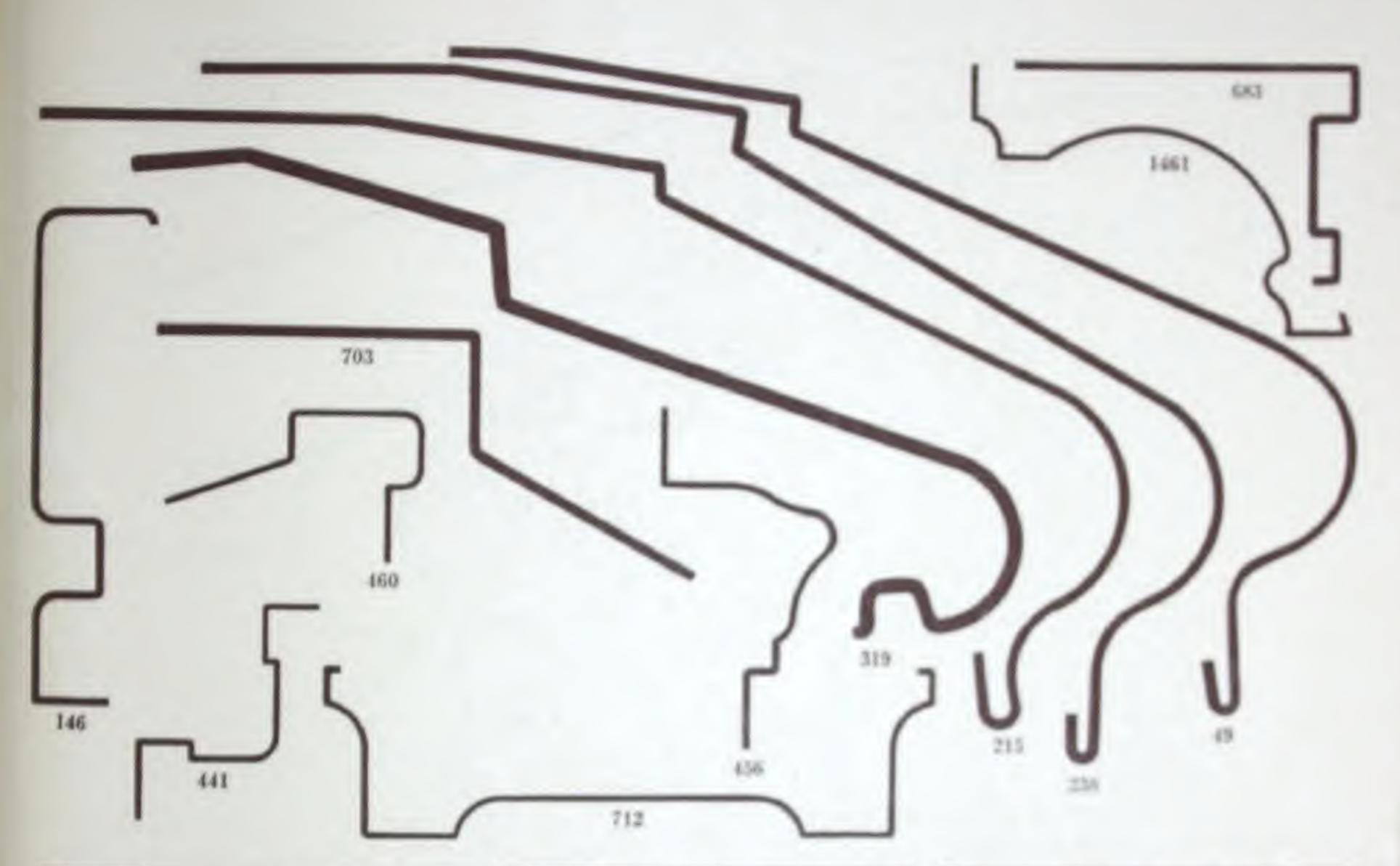
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49	.065	31%x 614	2.055	Abut
46	.050	356 x 156		Beetle
218	.065	756 x 356		Calcine
238	.065	7 × 3196		Canvas

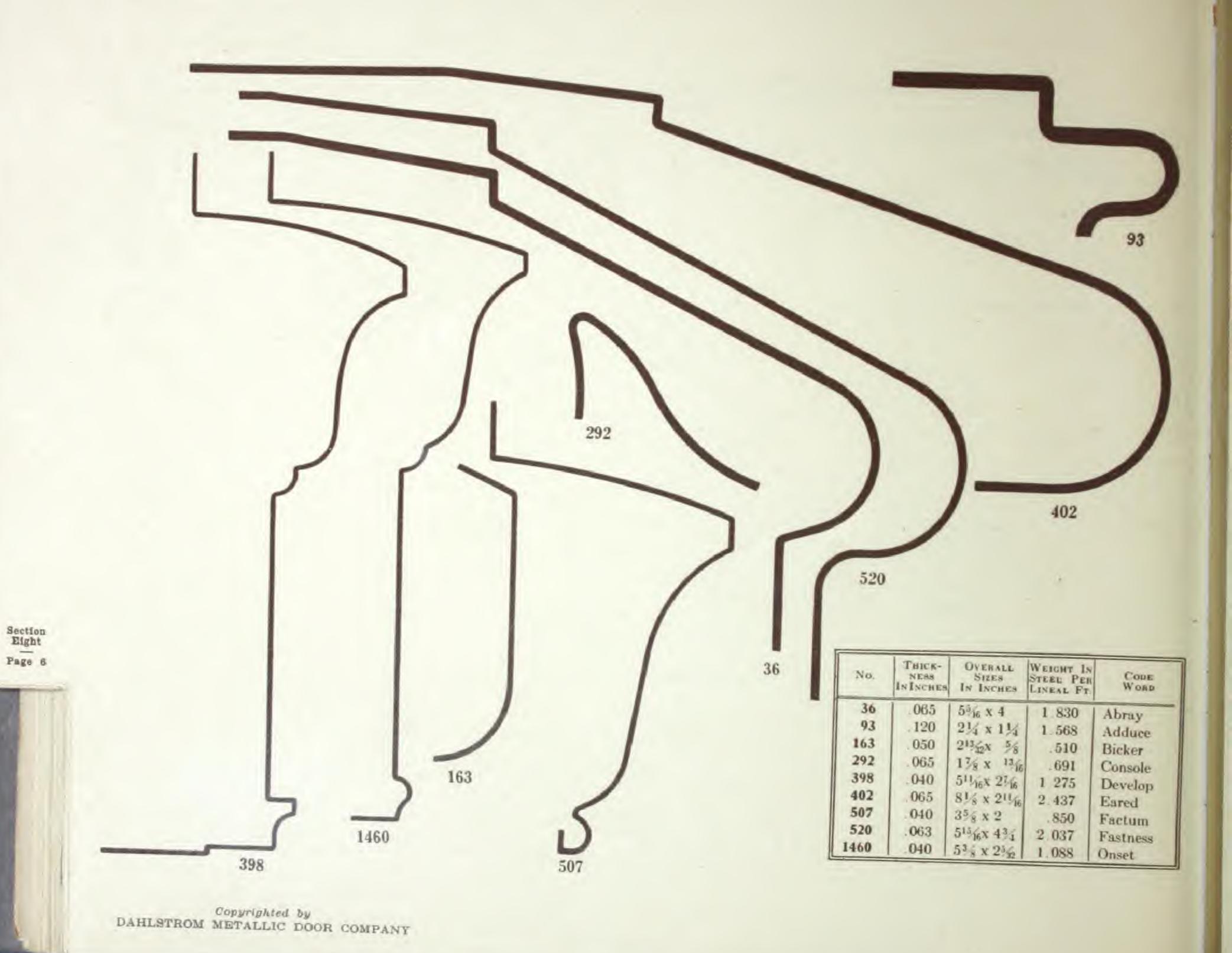
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319	.090	316 x 316	2 478	Daniley
441	.040	156 x 156	-363	Egena
456	.050	214 = 114	561	Electric
460	.050	196x I	.521	ESP

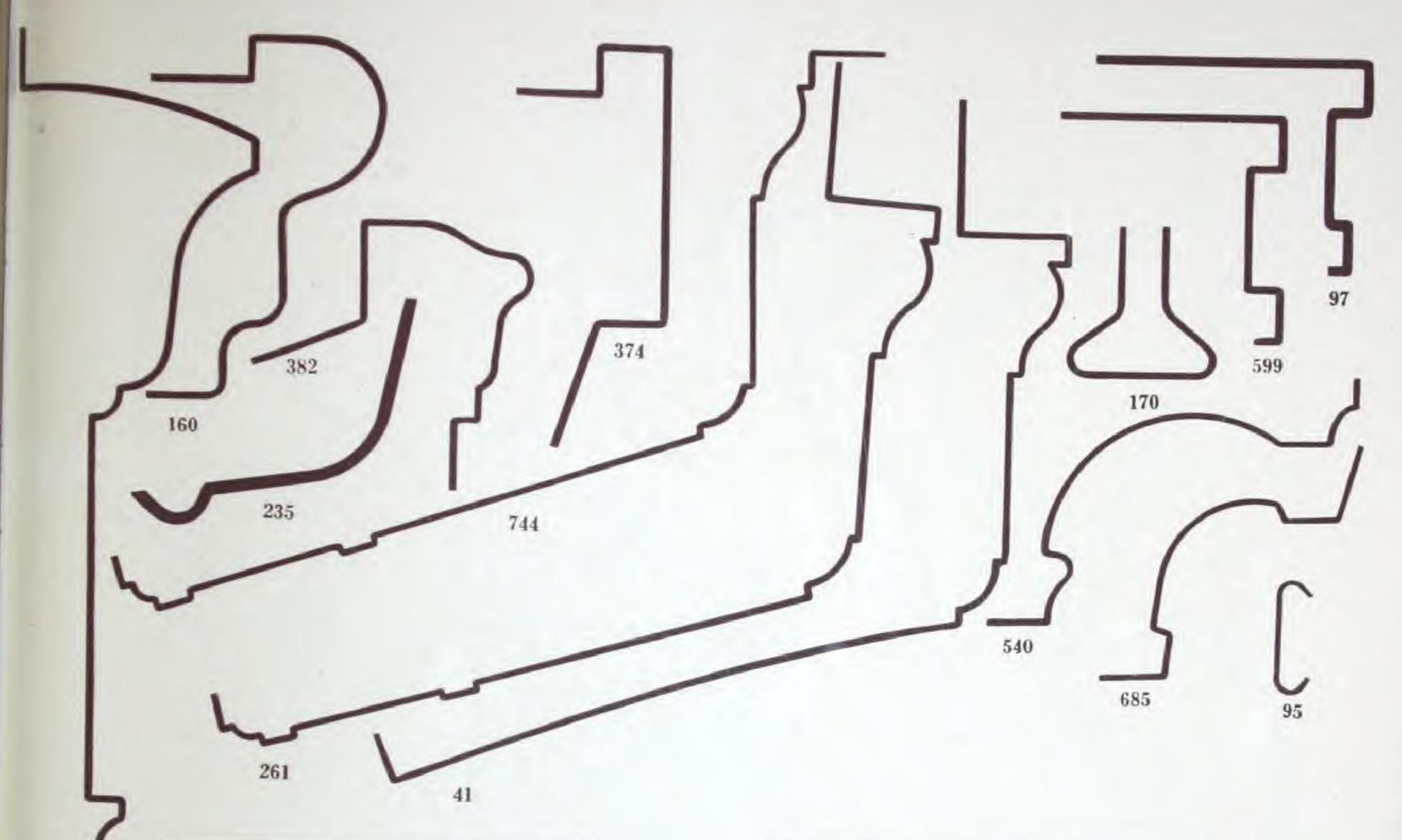
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663	-one	250 x 116	8102	Genality
798		Attack Physics	.952	Baddowk
712		6 8 176	000	Hallmark
1441		Pigs IN	379	Ossa

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No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code
41	.032	458 x 436	.959	Abscess
95	.032	34 x 1/4	.135	Adhere
97	.060	13/6 x123/6	.752	Agate
160	.050	23/8 x 19/6	.819	Betrap
170	.050	1 x 1	.542	Bitter
235	078	21/4 x 21/2	.746	Canter
261	.045	43% x 35%	1.348	Chorus

359A

No.	TBICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope
359A	.050	61/8 x139/4	1,462	Degree
374	.050	221/2x 11/2	.755	Denote
382	.050	134 x 17/8	.728	Depose
540	.040	2% x 1%	.544	Fiscal
599	.050	11/2 x115/2	.590	Fustian
685	.040	223 64X 11/16	.451	Genius
744	.045	51/x x 33/4	1.219	Herald

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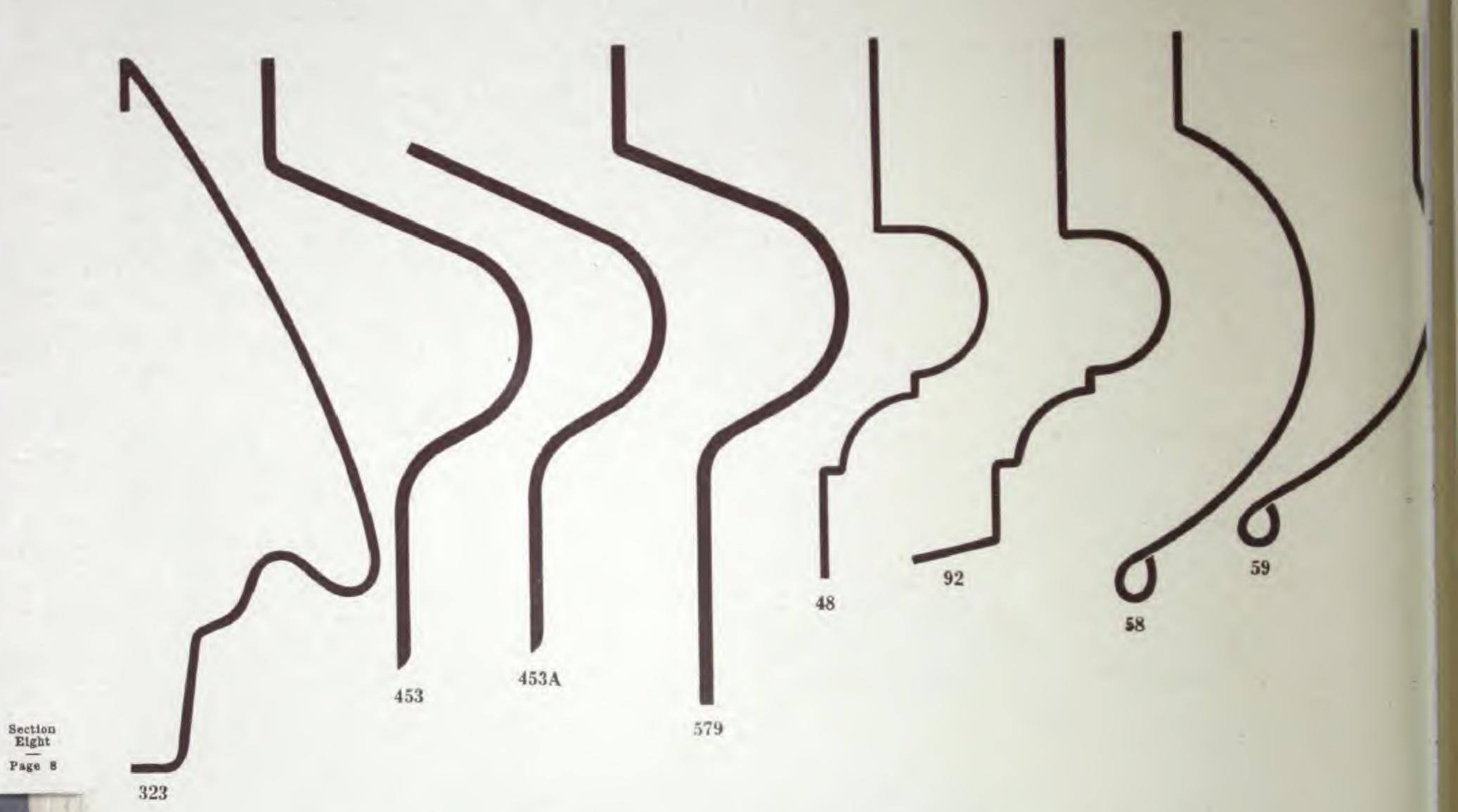
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No.	THICE- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Code Word
48	.060	35% x 13%	1.000	Abunda
58	.065	313 fex 15 fe	1 132	Accost
59	.065	3% x 1136	1.008	Accrue
92	060	31/4 x 13/	1 038	Addriss

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope
323	.065	429/2x 13/4	1.574	Dark
453	.090	434 x1234	1.712	Elephant
453A	.090	33/2 x113/6	1.483	Elevator
579	.090	43% x 15%	1.779	Fungus

SECTION NINE

PRESSED SHAPES



Note: See "Pressed Shape Information" given on Page 7 of the Introduction.

Contours of shapes are illustrated in full size. Measurements marked "A" can be made any dimension required that does not exceed obtainable width of metal stock. Length given under the shape number indicates the present length of the dies. For pieces longer than dies, there will be an additional charge. Our presses will accommodate dies up to 12 feet 10 inches in length. Shapes can be obtained in any gauge stock not heavier than No. 10 unless otherwise specified.

GRINDING AND SANDING

The welding process generally leaves a welding burr on the surface of the metal. To bring the material to the smooth surface according to the Dahlstrom standard practice, it is necessary to subject this spot to a grinding down under a suitable abrasive wheel, as illustrated.

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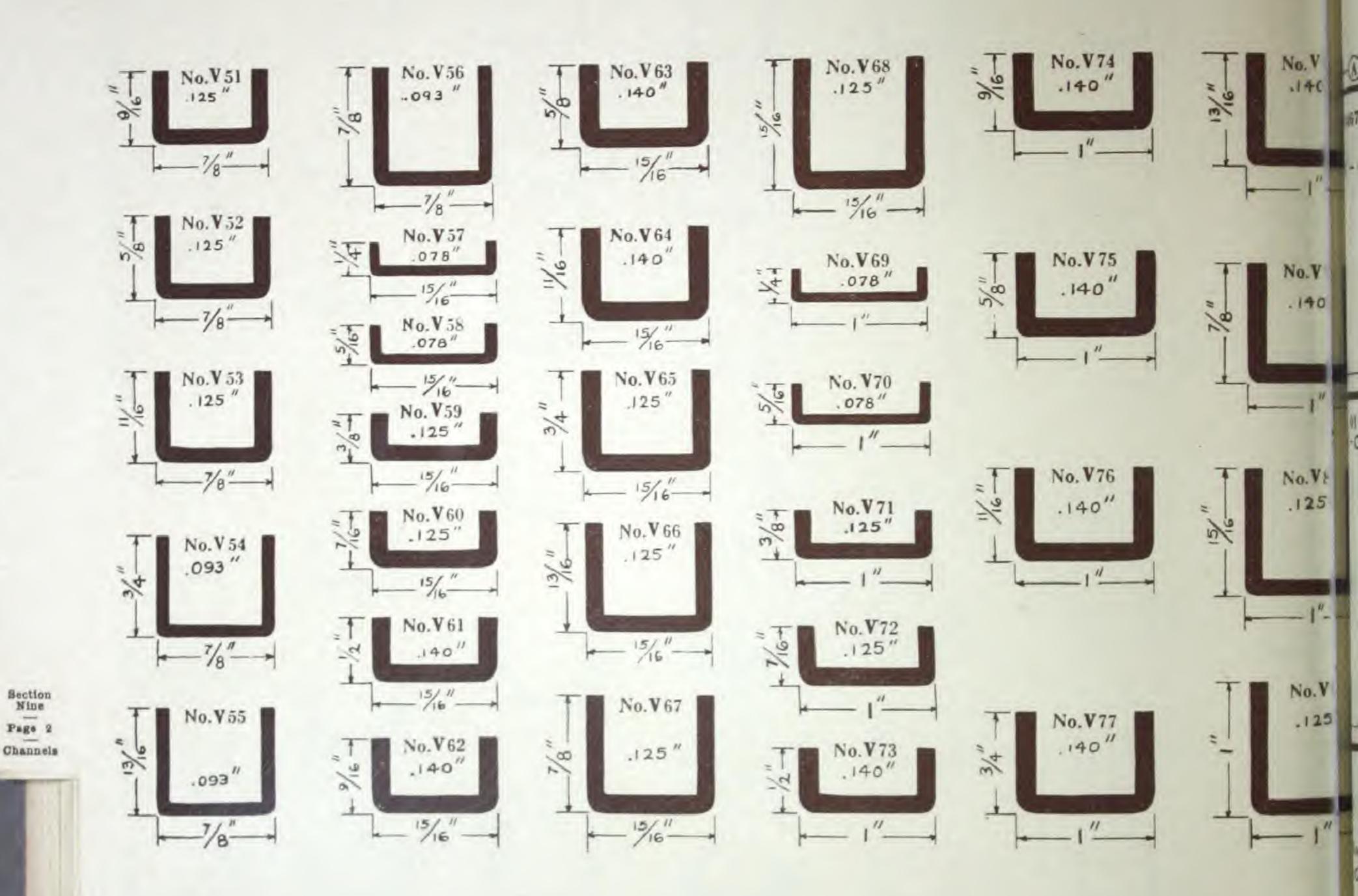


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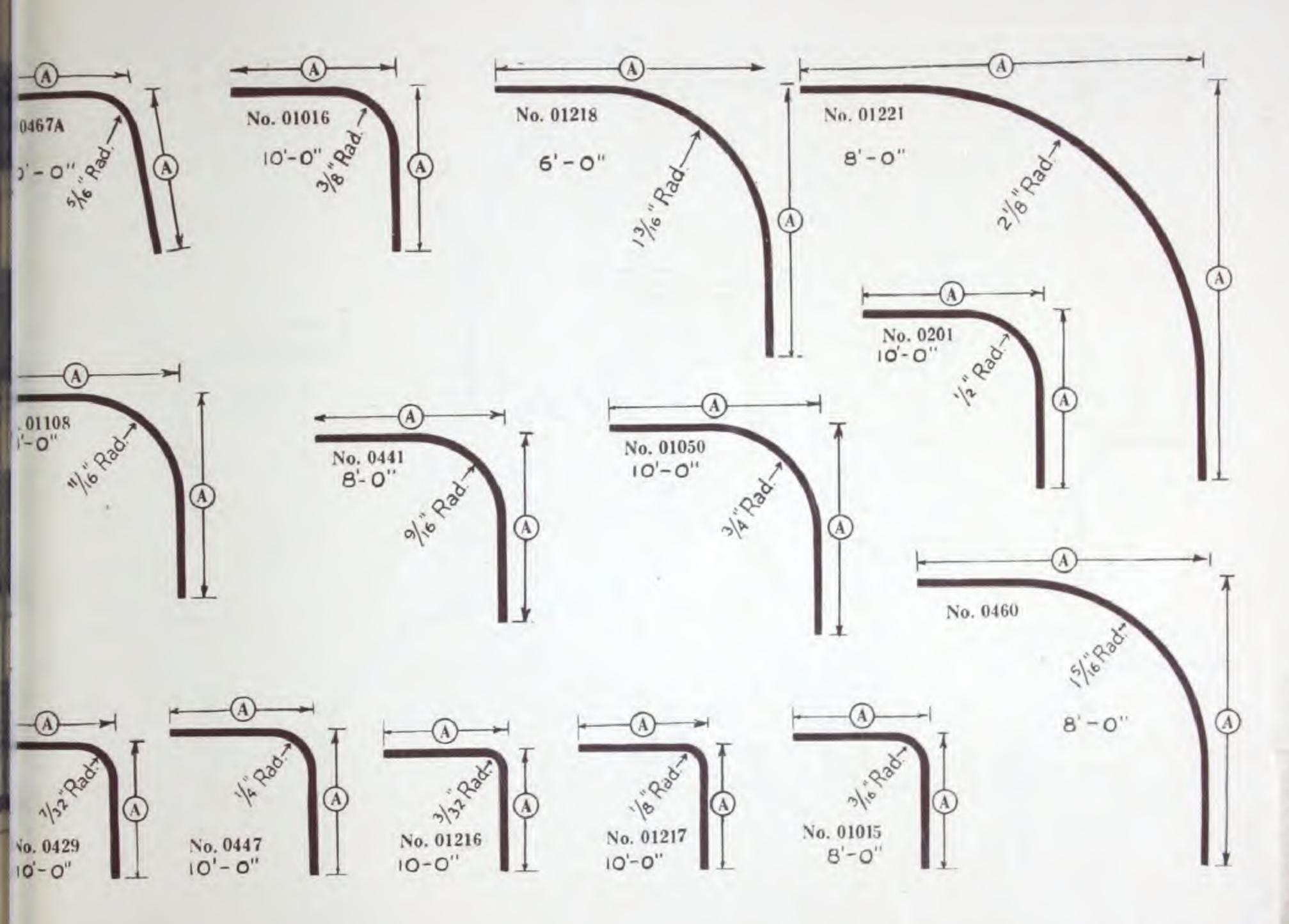
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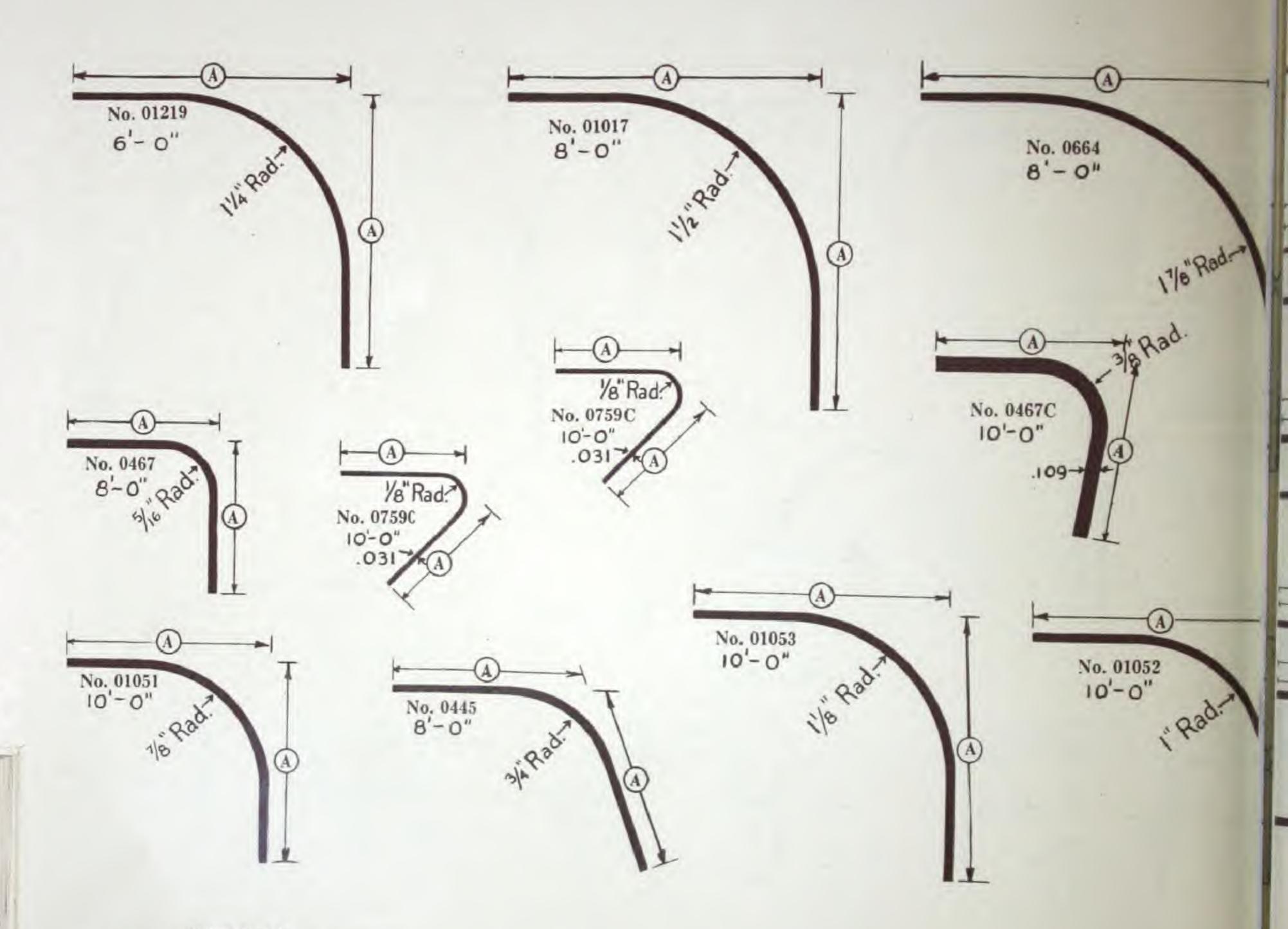
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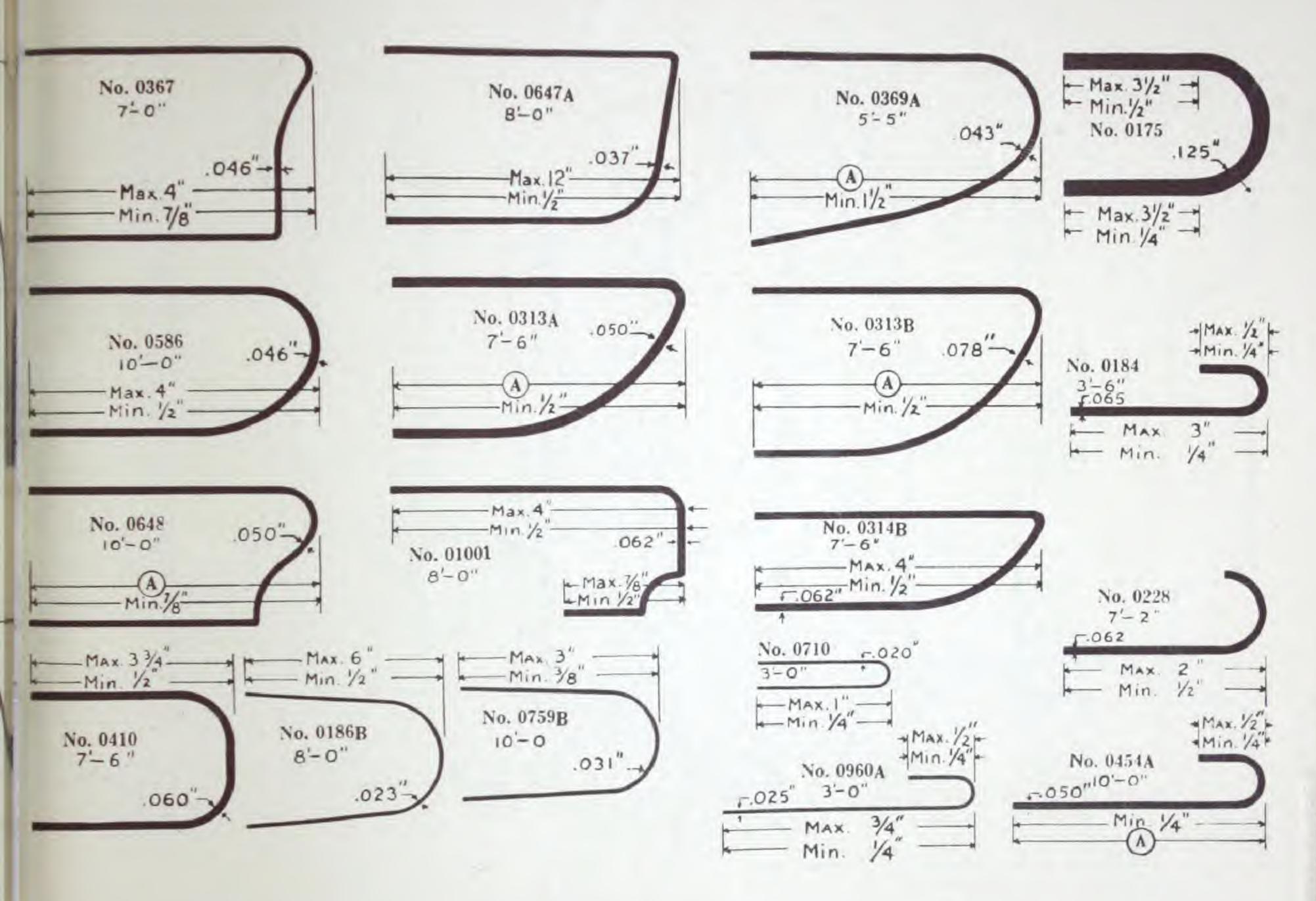


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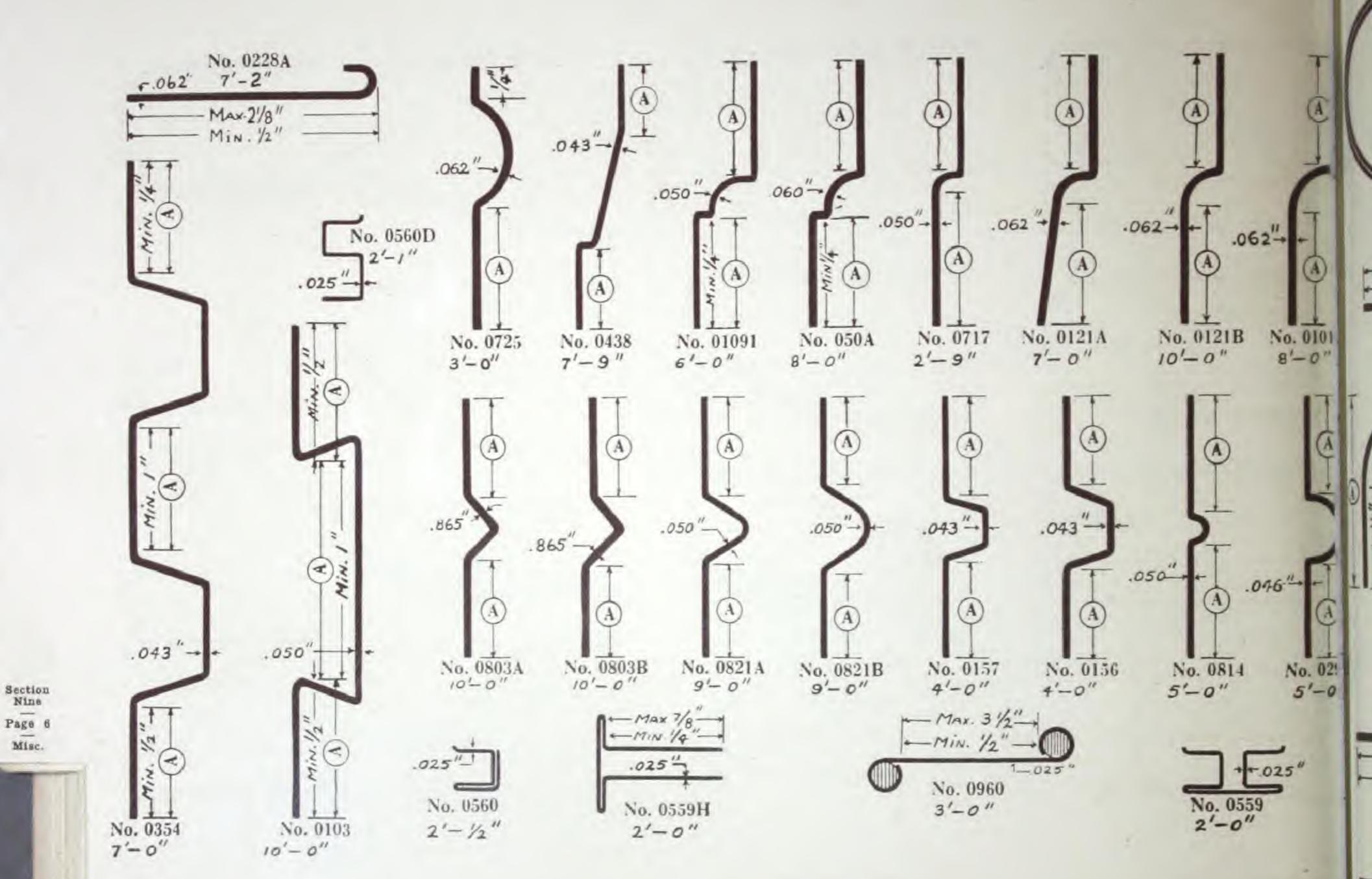
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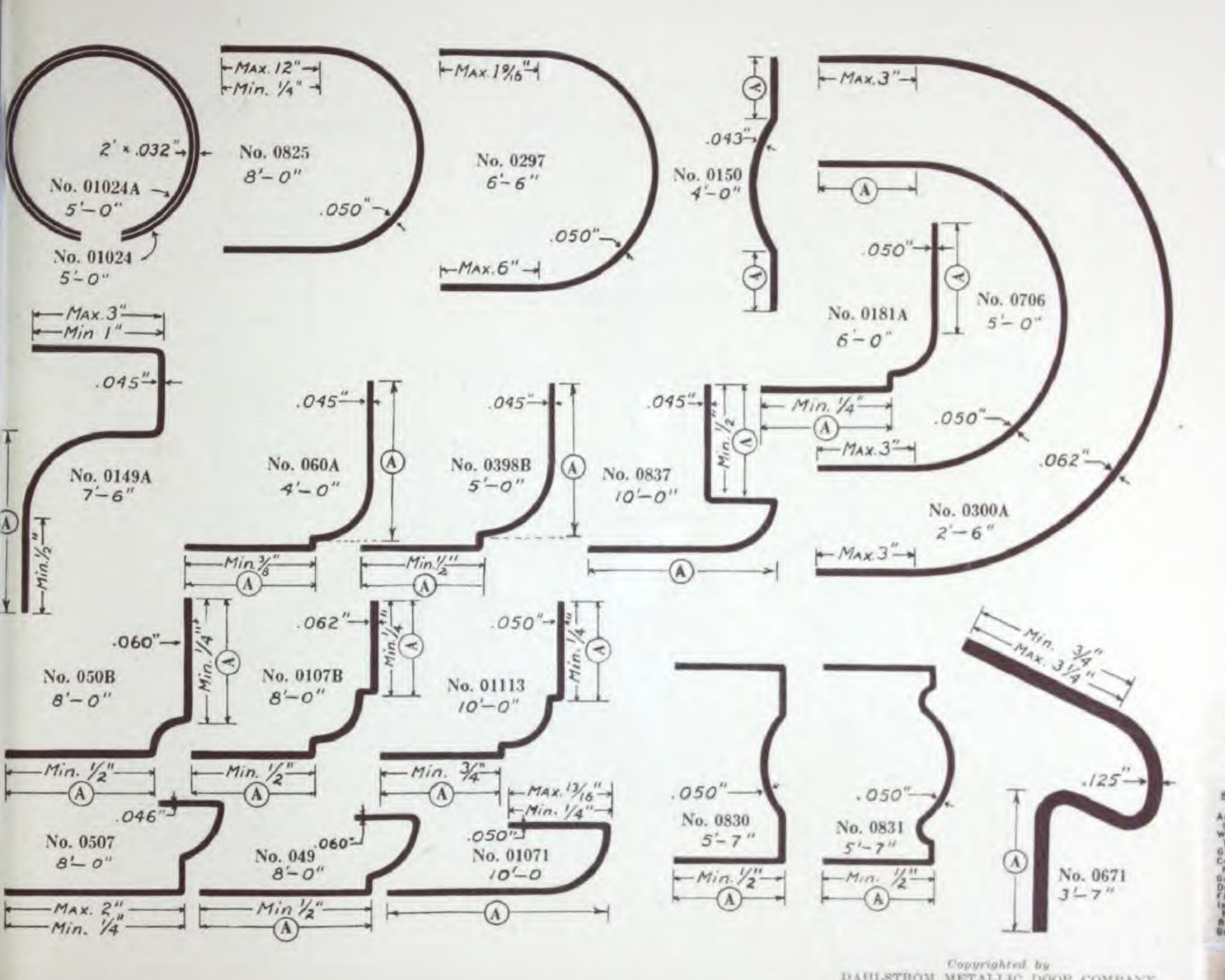
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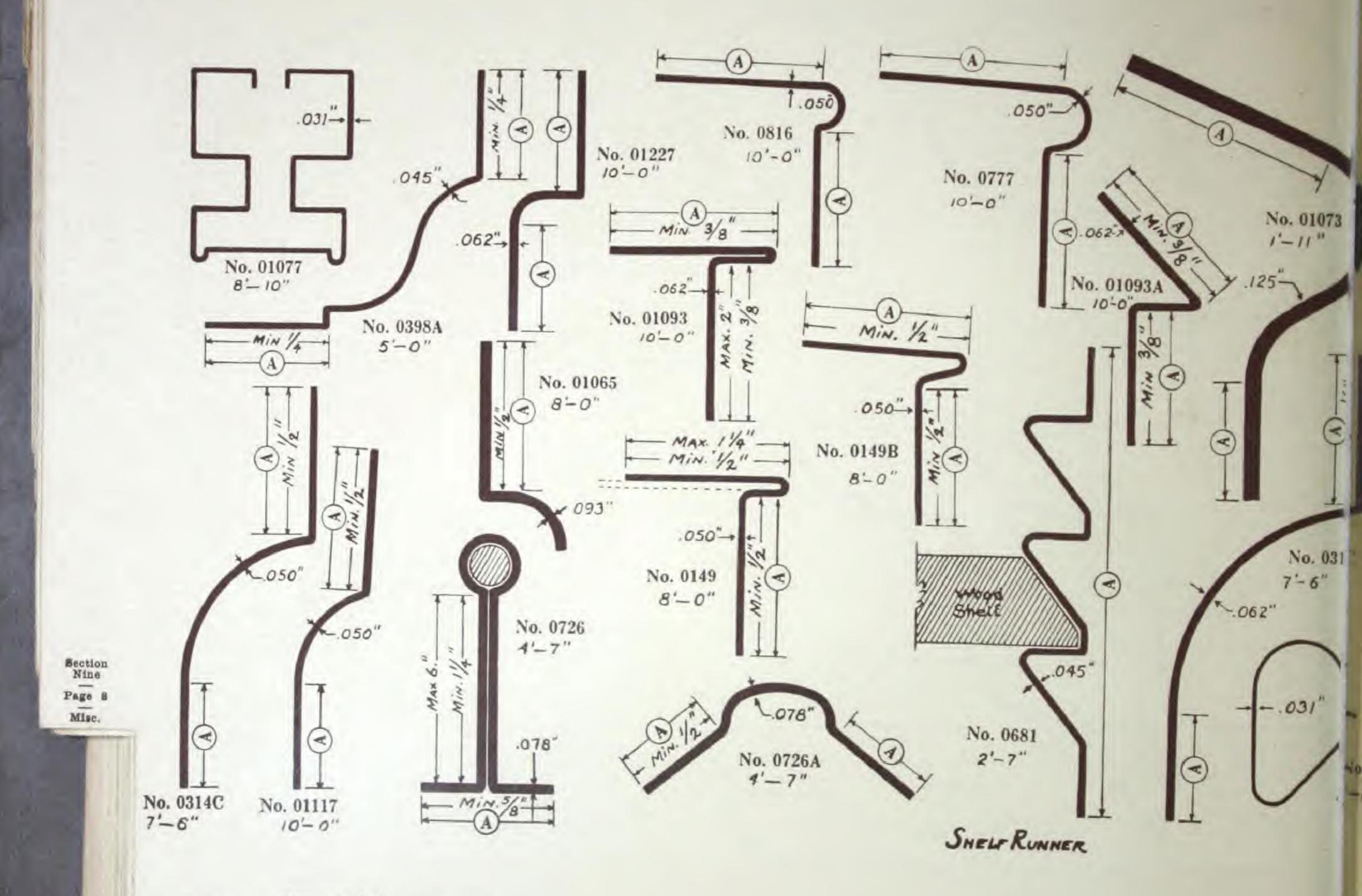
DAHLSTROM METALLIC DOOR COMPANY

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SECTION TEN

AUTOMOBILE SHAPES WINDSHIELD TUBING GLASS CHANNELS

CUSHION RETAINERS GARNISH MOULDING DOOR CAPS

FLOOR MOULDING INSTRUMENT PANELS ROUND TUBING

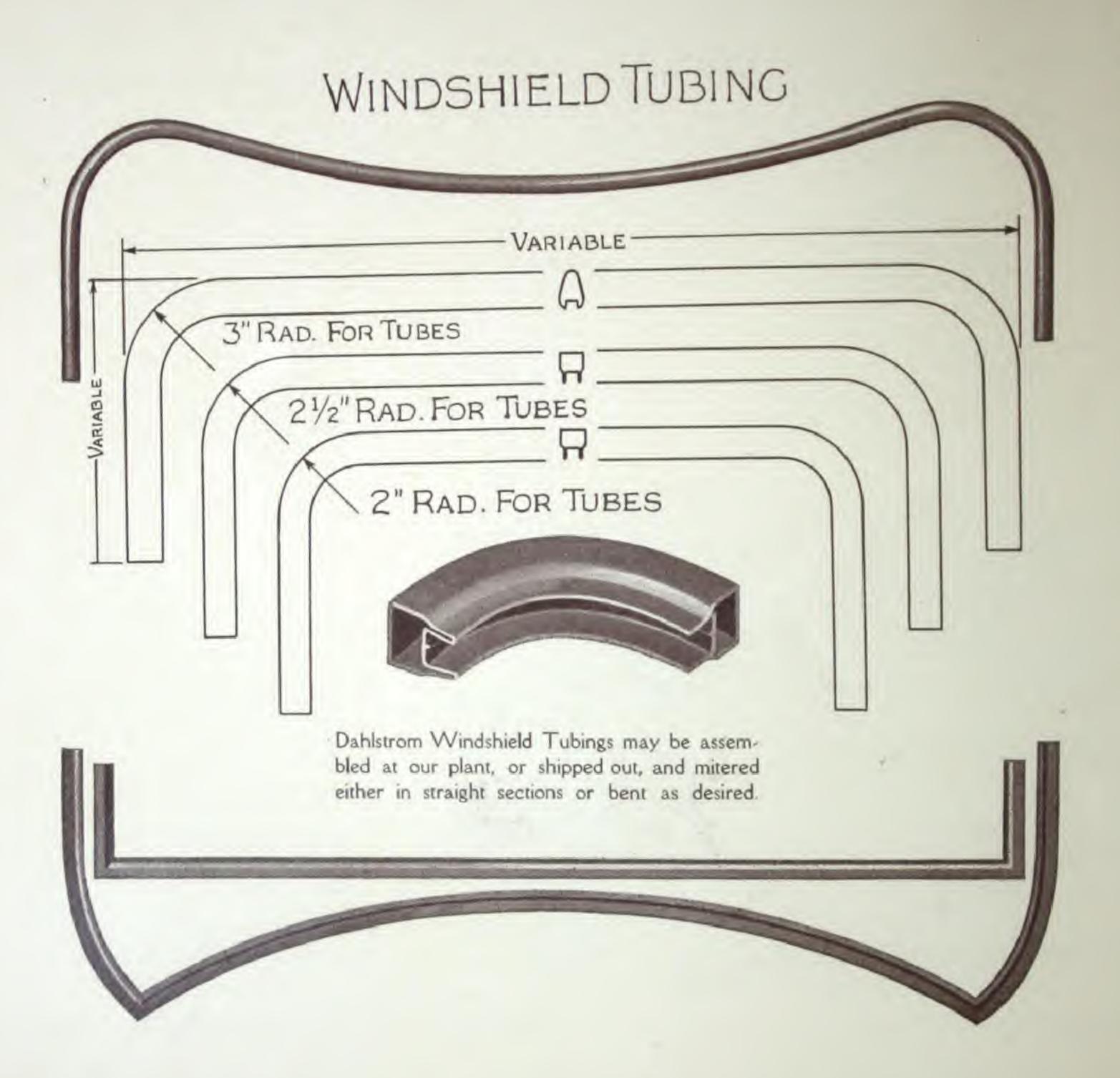
GRAINING

The acceptance by the general public of innovations of any kind is always gradual. When hollow metal doors and trim were first introduced as a commercial product, it was for this reason highly desirable to conform to the wood finishes in use. This called for imitation of wood grain, but it was necessary to greatly improve on such graining as was then in



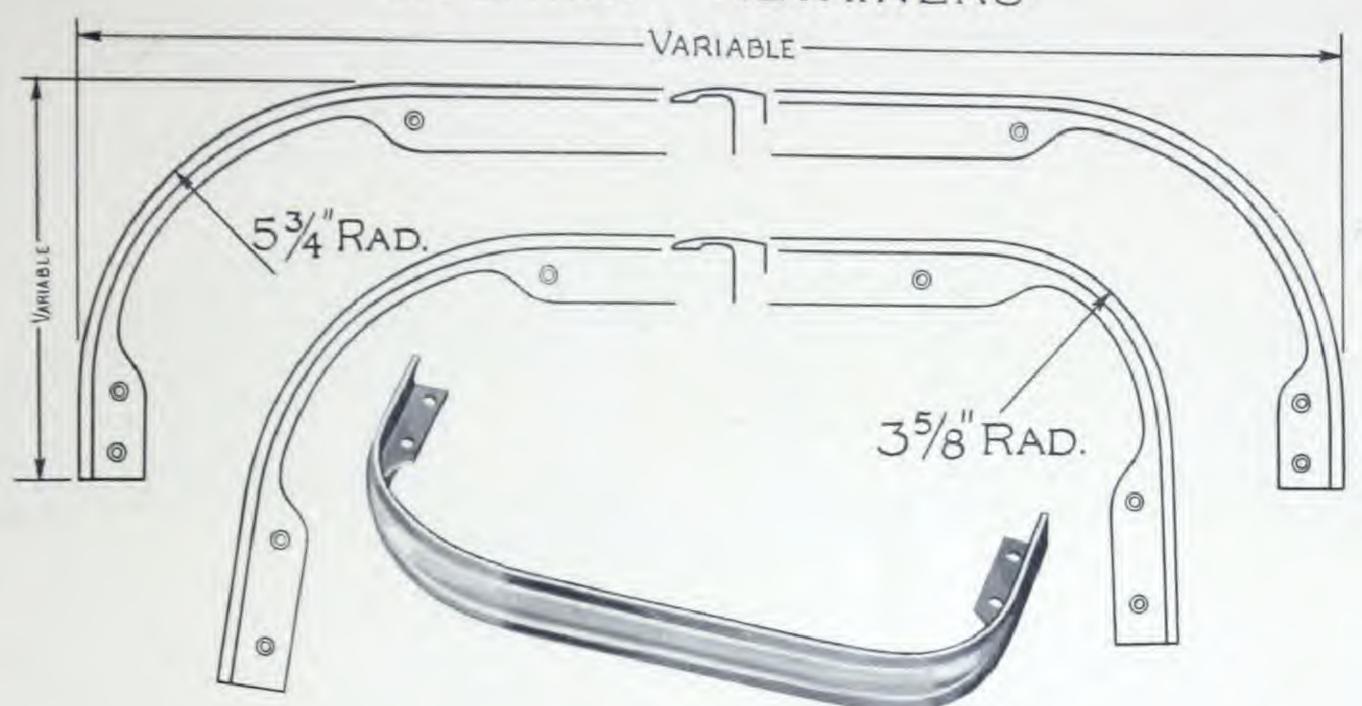
vogue. After considerable experimenting with materials and methods we were able to so faithfully reproduce wood grain on metal that it would take a trained eye to see that it was not wood. The superior qualities of this metal product over wood is now becoming so well appreciated that our customers are desirous of having it recognized as being metal and the necessity for hiding the true nature of this product is gradually passing. The marvelous skill for reproducing wood finishes, which by the way is a hand process, has, however, become such an art that it is often called for on that very account and not because of any desire to hide the true nature of the product. It is needless to say that not only is the grain in wood reproduced, but a great variety of enamel finishes in the form of stipple work as well as plain colors are carried out in an artistic and pleasing manner. The accompanying picture shows the artists at work.

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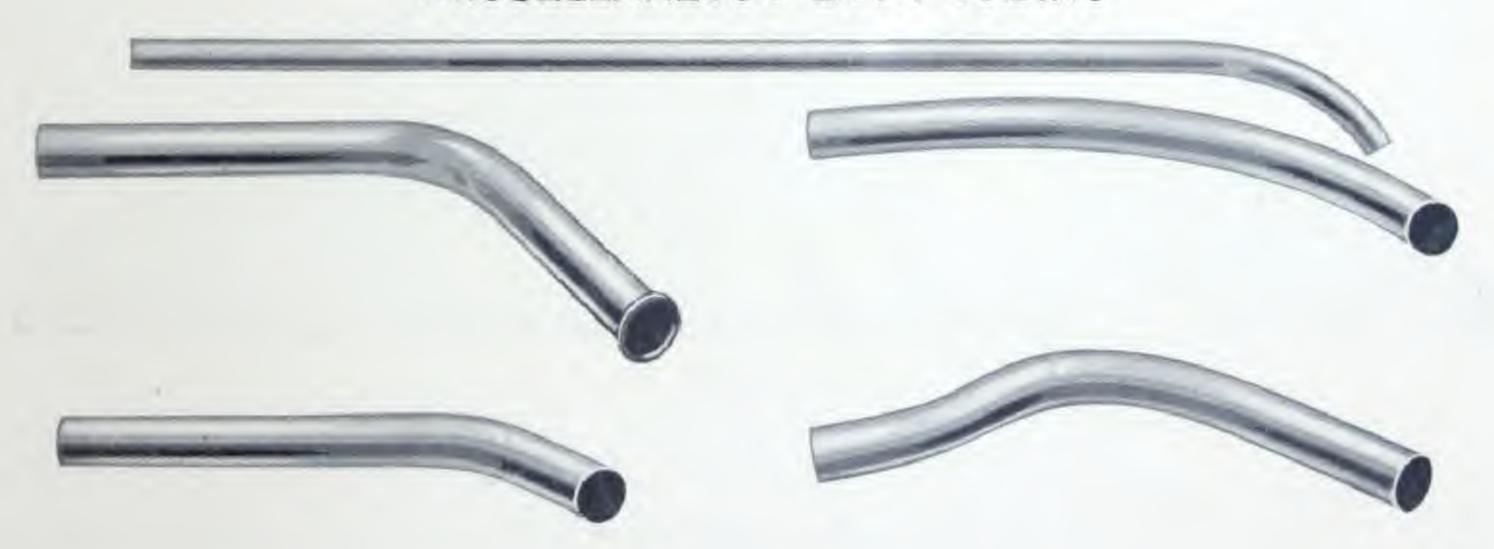


Section Ten Windshield Tabing

CUSHION RETAINERS



MISCELLANEOUS BENT TUBING



Section Ten Round Tubing Cushion Retainers

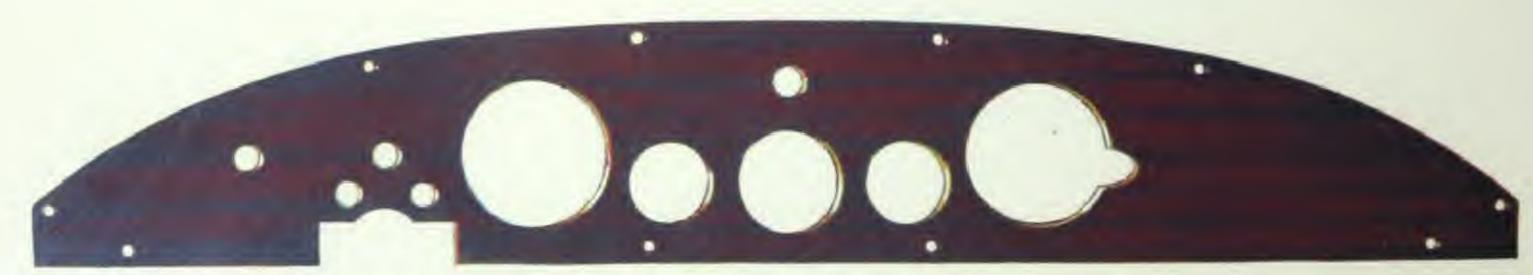
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METAL INSTRUMENT PANELS



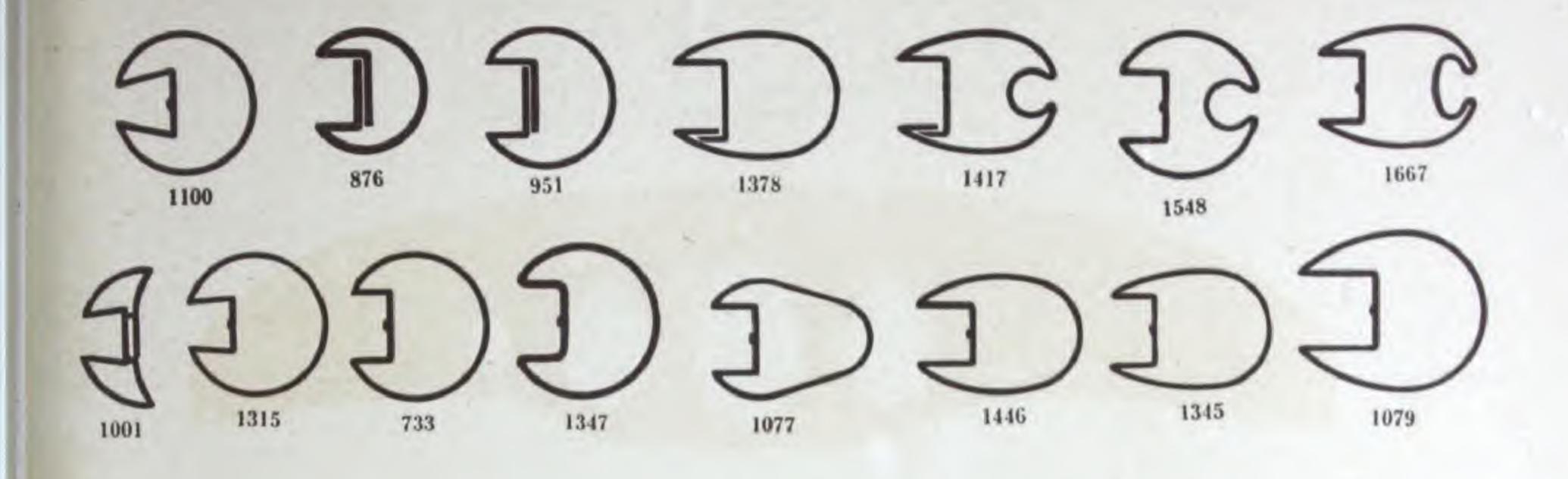
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Section Ten

Instrument Panels



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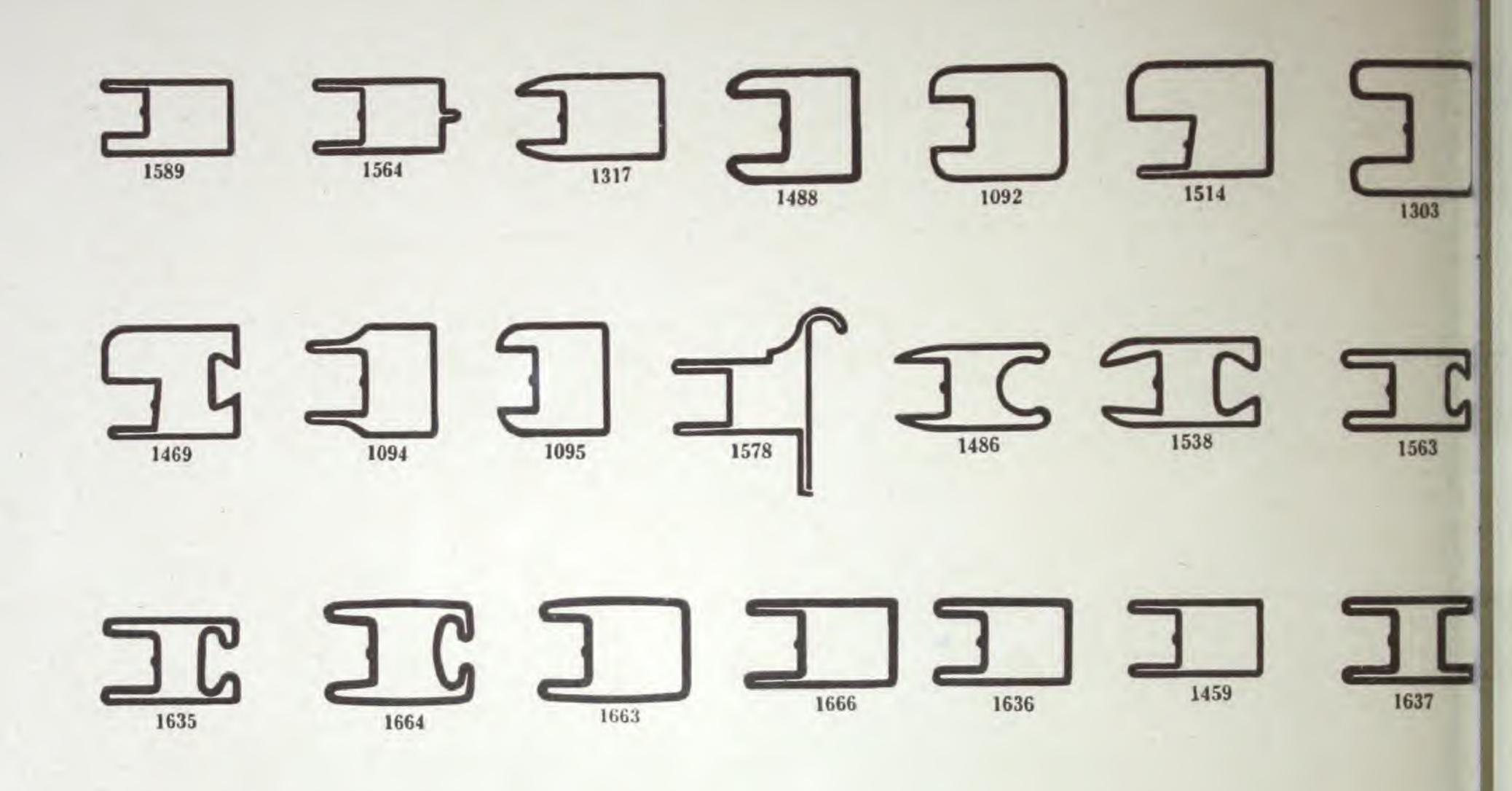
No.	THICK- NEAR IN INCHES	OVERALL SIZES IN INCRES	WEIGHT IN STEEL PER LINEAL FT	Cone Word
733	.035	29 6x 27/2	.372	Haughty
876	.050	% x 216	.569	Incur
951	.035	76 x 146	.421	Jockey
1001	.035	3/8 × 3/6	.376	Kadi
1077	.035	1 x 3/4		Kitchen
1079	.035	1% x 1	.554	Kitten
1100	.035	78 x 78	,446	Kumiss
1315	.035	7/8 x 27/20	.398	Naptha
1319	.035	3% x 36		Narcotic
1345	.035	1 x 34	.409	Negative
1347	.050	15 16X 55 64	. 585	Negligee

No.	THER- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STREE PER LINEAL FT.	Cone Worn
1378	.035	1 × 34	.432	Nobby
1417	.035	636x 34	.506	Obscure
1446	045	636x 34	.526	Ohm
1499	.035	14 x 21/2	.439	Oyster
1507	.035	56 × 34	.454	Pang
1548	.035	36 x 31/6	.446	Perdu
1576	.035	-36 x 36	.357	Pine
1588	.035	36 x 36	.439	Plow
1590	.035	38 x 36	.446	Plume
1593	.040	36 x 56	.404	Podge
1667	.035	1 x 34	.489	Quercetic

Section Ten

Page 1 Windshield Tubing

A CANADA MANA



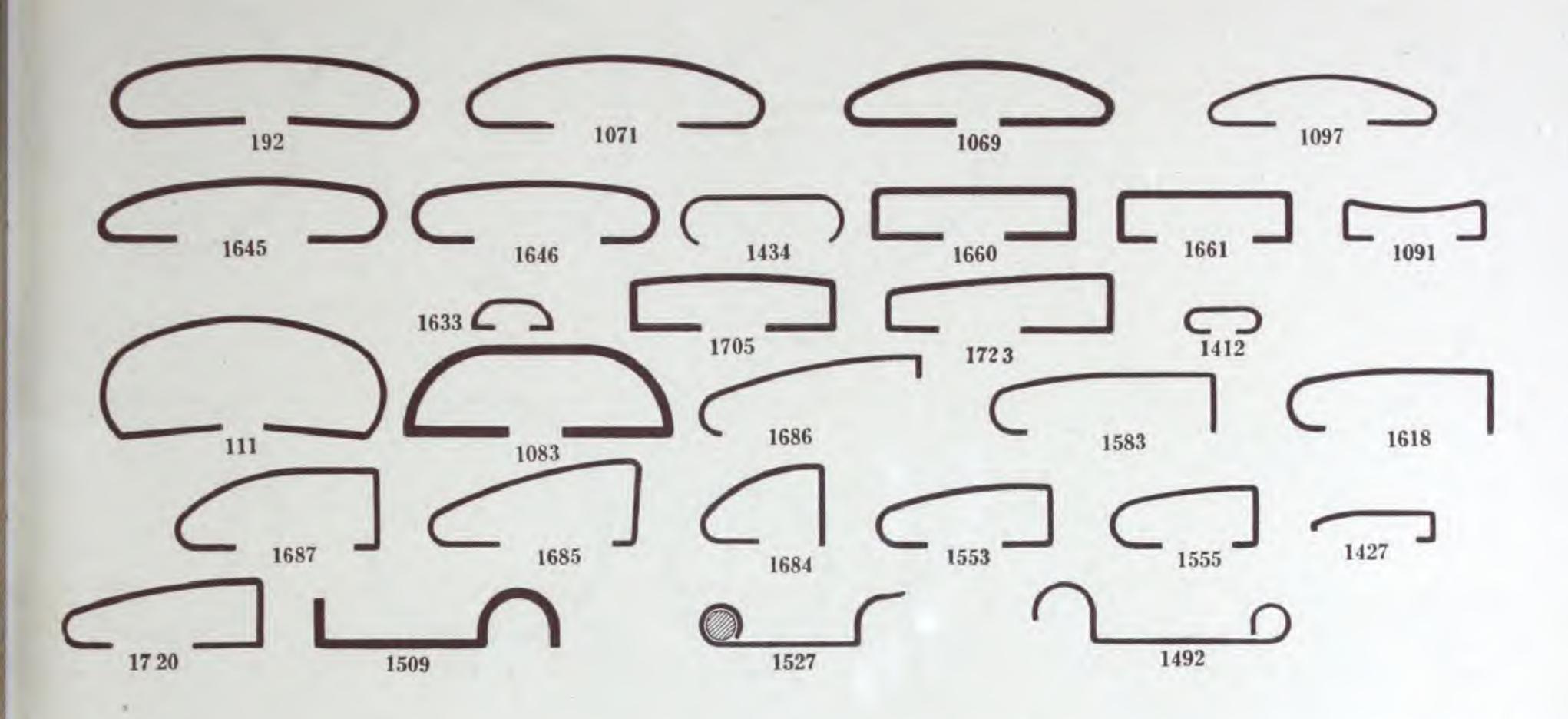
No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	CODE
1092	.035	78 x 34	409	Kodak
1094	.035	7/8 x 3/4	454	Koran
1095	.035	34 x 34	.394	Kosher
1303	.035	78 x 78	.495	Nacaret
1317	035	9/6 x 63/6	.409	Napoleon
1459	.040	38 x 32	.429	Onion
1469	.035	29/2X 3/	.506	Opossum

No	THICK- NEBS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STREL PER LINEAL FT.	Code
1486	035	1 x 916	476	Ossicle
1488	.050	3/8 x 3/4	.627	Ostrich
1514	.035	5964X 34	.446	Parole
1538	. 035	9% x 3%	498	Peep
1563	035	3/8 x 3/2	.446	Phlox
1564	,040	78 x 1/2	.446	Pie
1578	.035	13/6 x 11/8	554	Pious

No.	THICK- NESS IN INCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Core Word
1589	035	1/8 x 1/2	.372	Pluck
1635	.050	38 x 96	.685	Quarrel
1636	.050	7/8 x 9/6	.574	Quarry
1637	.050	3/8 x 9/6	.659	Quart
1663	.050	1 x 11/6	.648	Quell
1664	.050	1 x 11/16	C1000	Quench
1666	.050	1 x 3764		Quercetine

Page 2
Windshield

DAHLSTROM METALLIC DOOR COMPANY



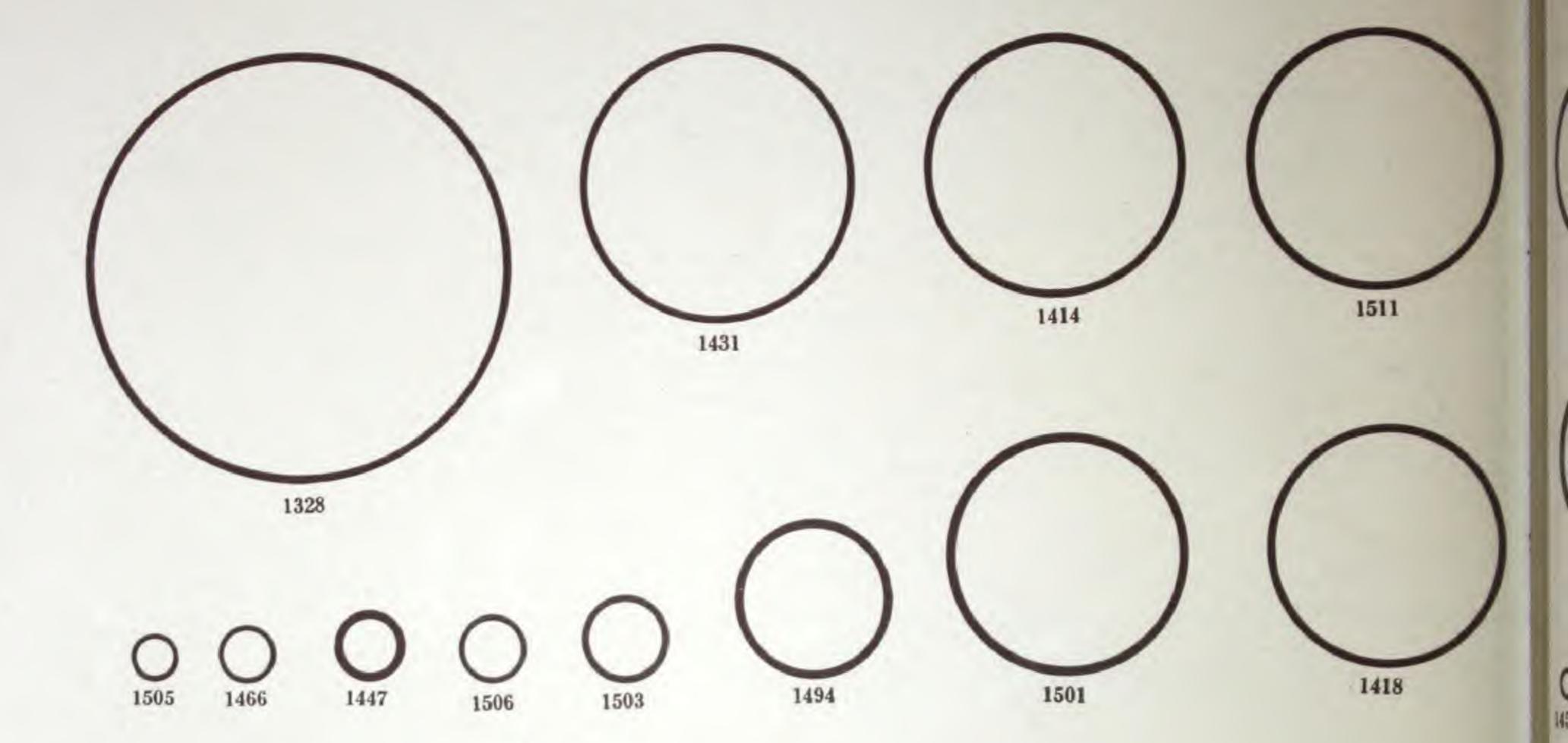
No.	THICK- NESS IN INCHES	OVERALL SizES In Inches	WEIGHT IN STEEL PER LINEAL FT.	CODE WORD
111	.040	13/4 x 3/4	.544	Banquet
192	.050	17/8 x 29/64	.659	Bovine
1069	.050	121/2x 13/2		Kink
1071	.035	113/6x 1/6	.372	Kiosh
1083	065	14164X 916	.829	Knack
1091	.035	1/8 x 1/4	.193	Knowles
1097	.032	125 6x 5/6	.265	Kreutzer
1412	.032	15/2× 5/2	.092	Oblate
1427	.035	3/4 x 3/16	.127	Obviate
1434	.035	1 x 1964	.186	Octant

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
1492	.035	119/2× 3/8	.283	Ovate
1509	.065	11/2 x 3/8	.456	Pant
1527	.035	11/4 x 11/2	.245	Pawn
1553	.035	11/6 x 3/8	.249	Pesky
1555	.035	7/8 x 3/8		Pest
1583	.035	13/8 x 3/8		Plank
1618	.035	11/4 x 3/8	.232	Quagga
1633	.032	1/2 x 3/16	.102	Quantium
1645	.050	13/4 x 3/8		Quartzite

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	CODE
1646	.050	1½ x 3/8	.420	Quash
1660	.050	11/4 x 5/6	.441	Queen
1661	.050	11/6 x 3/6	.335	Queer
1684	.035	25/2X 1/2	.212	Quiesce
1685	.035	15/6 x 33/64	.298	Quiet
1686	.035	111/2x 15/2	.205	Quietly
1687	.035	11/4 x 1/2	.283	Quill
1705	.050	11/4 x 11/2	.420	Radish
1720	.040	11/4 x 1/6	.357	Ransom
1723	.035	13/8 x 3/8	.342	Rapt

Section Ten

Page 3



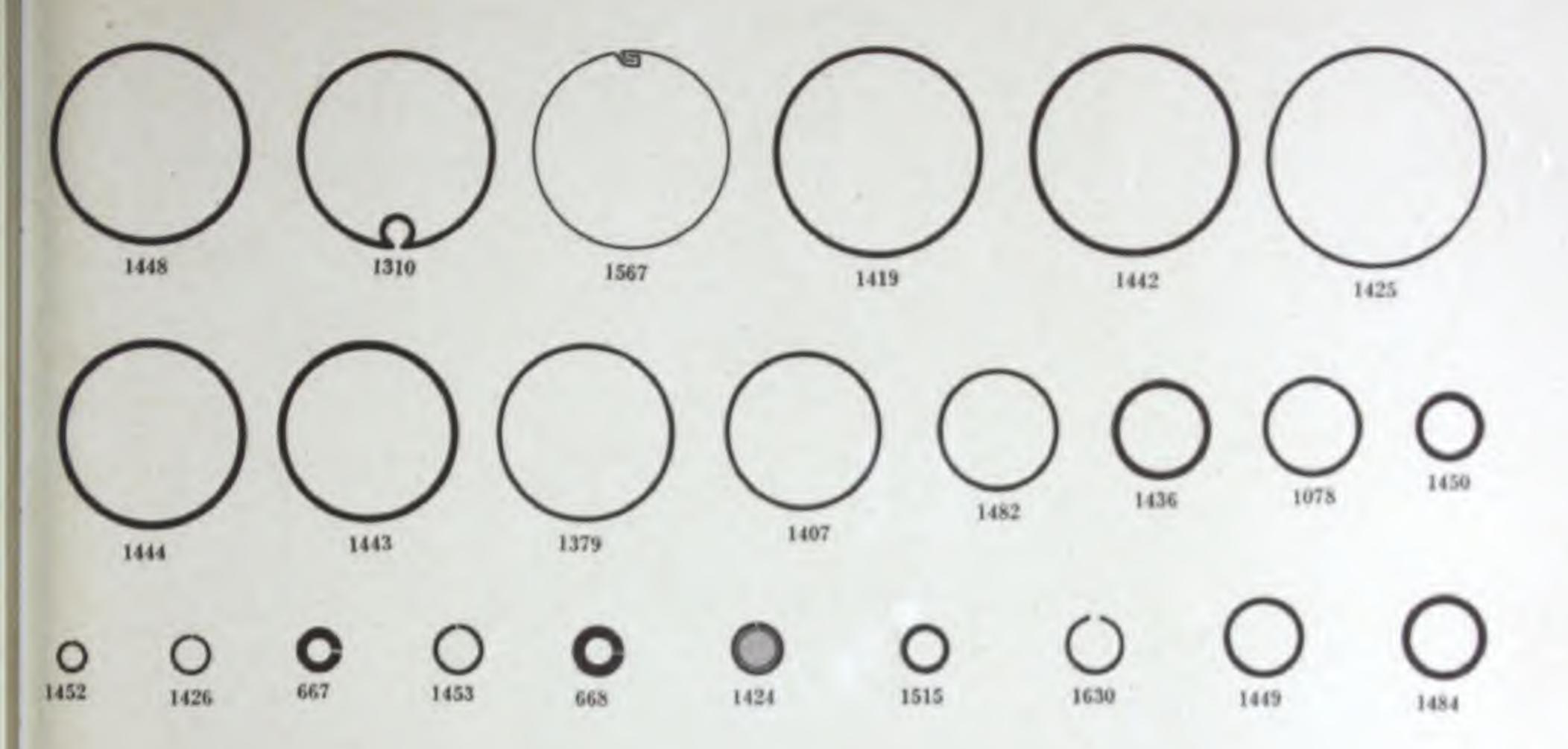
No.	THICK- NESS IN INCHES	DVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT	Cont
1328	.050	234 Diam	1.509	Natural
1414	.050	15% "	893	Obligue
1418	.050	11/2 "	851	Observe
1431	.050	134 "	.978	Ocean
1447	.065	2364 "	.290	O Kapi

No.	THICK- NESS IMINCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope Word
1466	.032	3/8 Diam.	.128	Operative
1494	.050	1" a	. 563	Overt
1501	.065	11/2 "	1.036	Pace
1503	050	17/2 *	.303	Pail
1505	.025	3/6 "	.092	Palsy

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cope
1506 1511	.035	3/6 Diam.	.190 1.160	Panda Parch

Page 4
Round
Tubing

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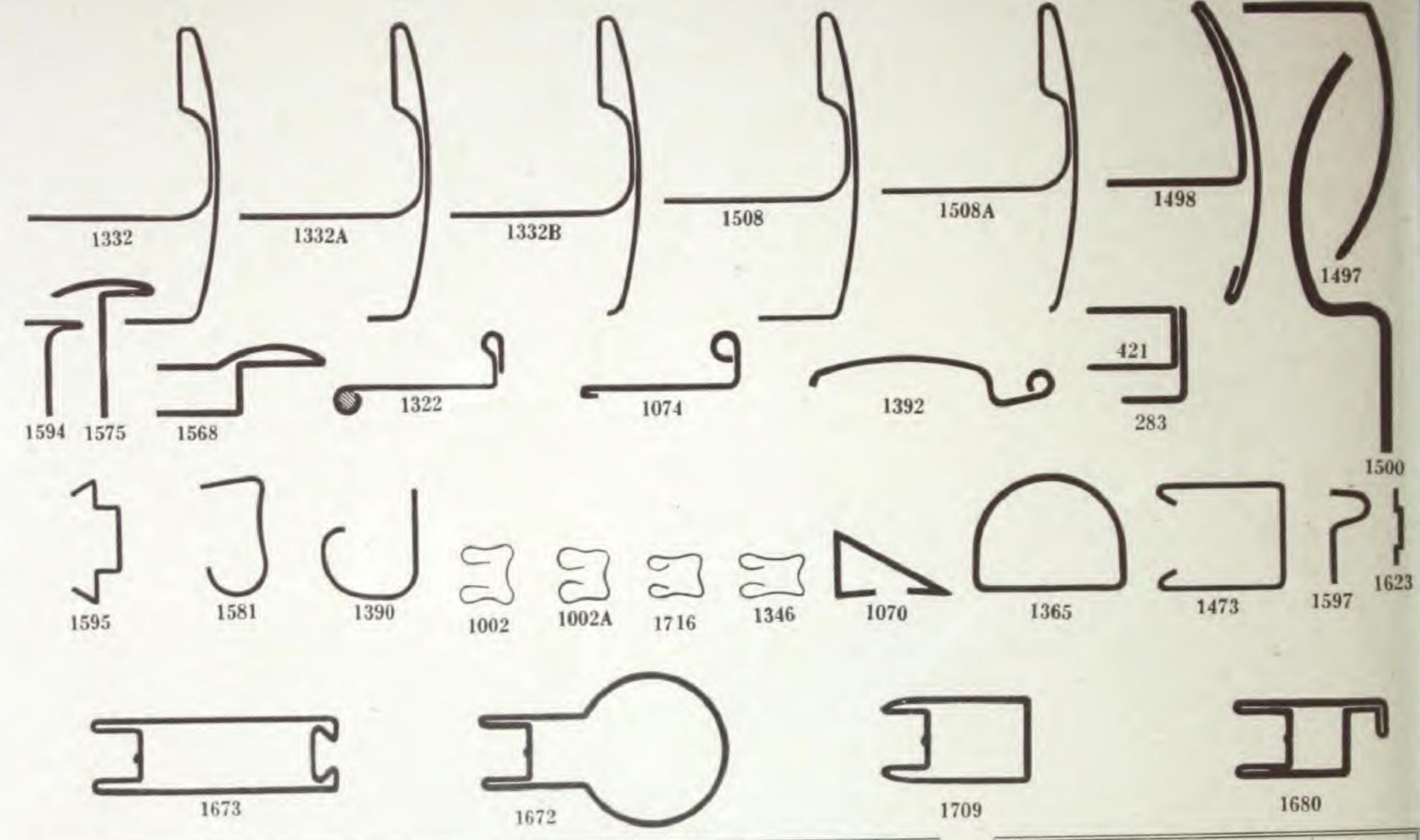
No.	THE STATE OF THE PARTY IN THE P	3	THERE	WEIGHT IN STREE PER LINEAL FT.	Coop
667	.065	16	Tube	176	Gaul
668	.065	96		.190	Gauntlet
1078	.040	56	Diam.	.281	Kite
1310	.035	136		. 535	Nave
1379	.035	136		-446	Noble
1407	.035	1*		.398	Outh
1419	.035	136		.506	Obsolete
1424	.035	21,		116	Obtune

No	Така- экая Ги Інския		Unata- ligios Europius	Wanner In Street, Pan Lerent Pr	Cont. Water
1425	035	134	Diago.	.536	Obverse
1426	.035	34		.089	Obvert
1436	.050	56	-	:340	Octopod
1442	.050	156	1.6	.606	Offend
1443	.050	136		.595	Office
1444	050	136	4	.627	Offing:
1448	.035	136		.476	Olden
1449	050	34		226	Olesoder

No	Texts years De Decision	- 8	COCKER COCKER	Whener In- Street Per Leville Ft	Cime Woose
1450	.050	36	Dinen	.239	Olefine
1452	025	16		.045	Oligarch
1453	035	16		.114	Olive
1482	. 035	34	-	283	Orphan
1484	-065	176		349	Orendate
1515	.050	14		.170	Parry
1567	.020	136	*	.292	Pick
1630	035	150		.125	Quantie

Section Two Fage A Second Tubbing

ELEVIER PROPERTY.



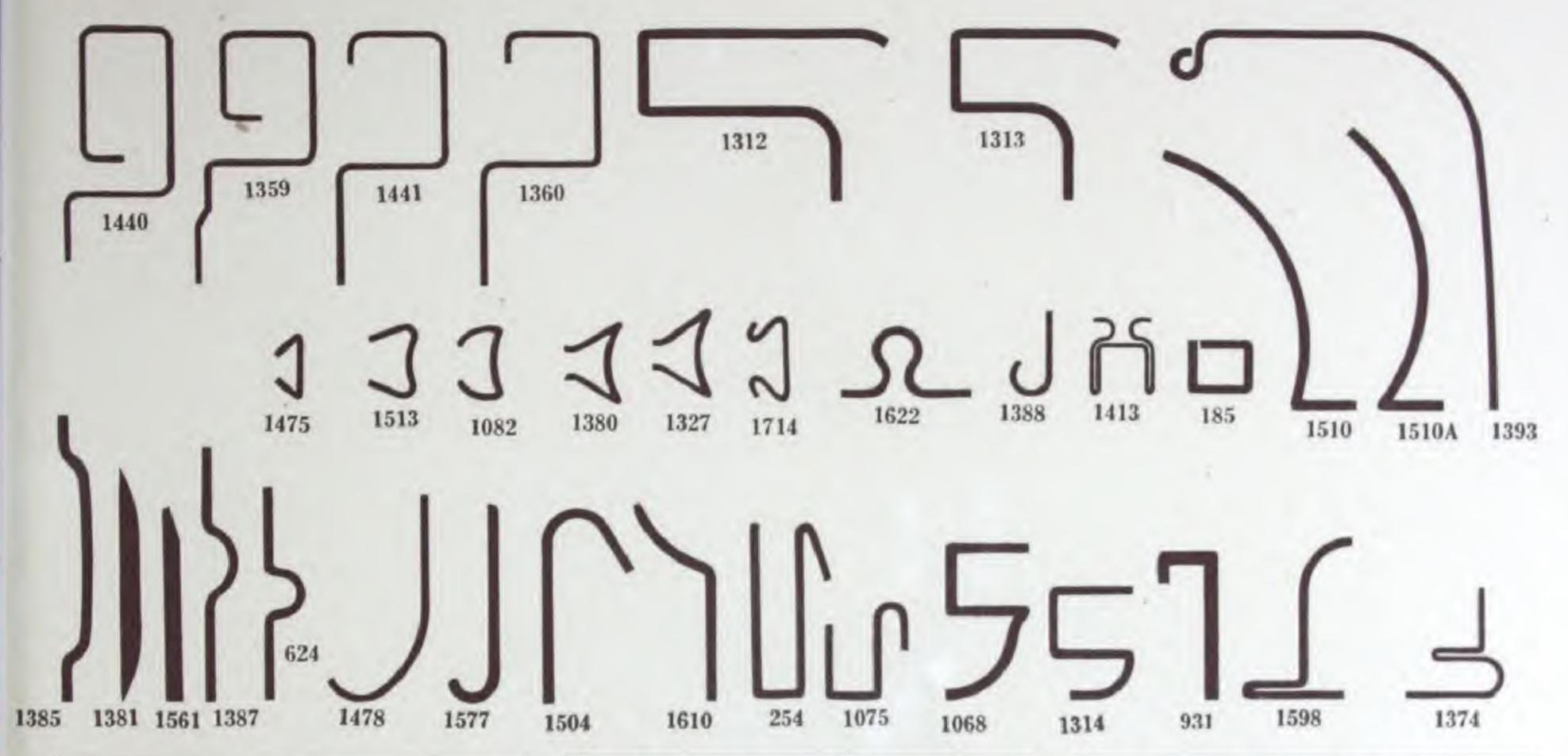
No	THICK- NESS INTROPES	OVERALL SILE IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Cone
283	0.50	3g x 3g	168	Cloven
421	.050	Bex By	244	Economies
1002	012	1 x 11		Kaffir
1002A	008	Han Ha	UGS	Kain
1070	.050	750 X X	303	Kinsman
1074	050	116 N Fie	335	Kipper
1322	.035	Diax Dig	245	Narwal
1332	035	17. a 13.	580	Nautibus
1332A	035	13. × 13.	517	Nautch
1332B	035	17g x 11g	528	Nautie

No.	THICK- NESS ININCHES	Sizes	WEIGHT IN STEEL PER LINEAL FT.	COBE W GRD
1346	.012	% x 2364	060	Neglect
1365	.050	63/ax 3/2	510	Never
1390	.035	1/8 x 23/5	190	Noose
1392	.050	11%x 11%	.393	North
1473	.035	11/6X 11/6	.305	Option
1497	.065	156 x 316	.553	Owl
1498	.050	129 6x 1	.723	Oxide
1500	.078	21/2 x 43/6	796	Ozone
1508	.035	131/gx 11/4	.584	Panic
1508A	.035	1316x 11/4	. 521	Pansy
1568	050	116 x 156	409	Pied

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	COPE
1575	.050	4364X 296	.298	Pinch
1581	032	7/6 X 13/6	.173	Pity
1594	.040	5% x 13%	.157	Poem
1595	.035	34 x 11/2	100000	Posey
1597	.040	196x 34	.123	Polar
1623	.035	176x 364	.067	Quake
1672	.035	1 x 15%	595	Query
1673	.035	15% x 1/2	.631	Quest
1680	.050	1/2 x 1	.648	Quich
1709	.035	63/4X %	.409	Rain
1716	.011	36 x 26	.055	Ram

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Misc. Asta

DAHLSTROM METALLIC DOOR COMPANY



No.	THICK- NESS ININCHES	OVERALL SIZES IN INCHES	WEIGHT IN STEEL PER LINEAL FT.	Core
185	.050	% x 3/8	.218	Bounding
254	,040	31/4x 11/2	.368	Chipped
624	.050	11/4 x 1/4	.229	Gallery
931	.078	7/8 x 3/8	.373	Jereed
1068	.065	15/6X 1/2	.483	Kingsley
1075	.040	1/2 x 17/2	.217	Kismet '
1082	.035	1/6 x 1/2	.117	Klang
1312	.065	11/2 x 1	.787	Name
1313	.065	1 x1	.553	Namely
1314	.050	3/2 x 11/6	.324	Nap
1327	.032	176x 116		Natty
1359	.035	1156x 236		Neuritis

No.	THICK- NEBS IN INCHES	OVERALL Sizes In Inches	WRIGHT IN STEEL PER LINEAL FT.	CODE
1360	.035	11/2 x 21/2	335	Neuroma
1374	.032	196x 216	.196	Niobite
1380	.035	1/2 x 11/2	.149	Nocent
1381	.140	13/8 x 1/8	-610	Nodated
1385	.065	111/6x 3/6	.384	Nomad
1387	.050	13/2 x 3/6	.276	Nonsense
1388	.032	1/2 x 1/4	.092	Nook
1393	.050	21/4 x 115/6	.707	Nostrum
1413	.025	3/8 x 3/6	.178	Oblige
1440	.035	136 x 216	.409	Odium
1441	.035	13/2 x 31/4		Odor

No.	THICK- NESS ININCHES	OVERALL SIZES IN INCRES	STEEL PER	Code Word
1475	.035	36 x 3	6 082	Ordain
1478	,050	116 x 1	276	Orifice
1504	.065	136 x 3	Carried Internal	Palm.
1510	.065	1% x 11	6 497	Papal
1510A	.065	1216x 2	483	Pantry
1513	035	36 x 19	112	Pack
1561	.090	196 x 3	10000	Phase
1577	.065	13% x 5	318	Pink
1598	.050	4 15/6X 5	319	Polka
1610	.065	11/6 x 3	297	Quadrisect
1622	.050	27,6x 2	250	Quaint
1714	.025	36 x 3	.098	Rampage

Section Ten

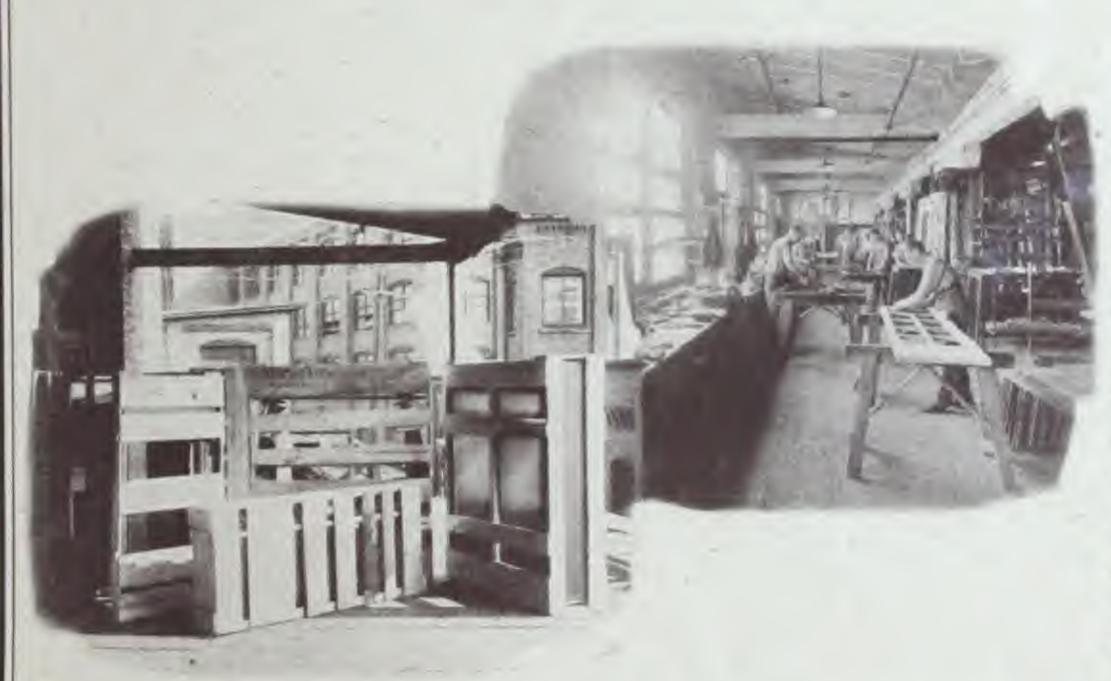
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Misc, Auto Shape



SECTION ELEVEN

DAHLSTROM STANDARD CONSTRUCTION
OF DOOR STYLES AND TYPES



HARDWARE AND PACKING

All hardware which will not interfere with packing is applied to doors before shipment, provided such hardware is delivered f. o. b. our factory.

If we are to furnish hardware, a schedule should be furnished together with a separate list showing on which doors hardware is to be applied. If hardware is to be furnished by others a complete hardware schedule should in this case also be furnished. The illustration at the right of the group shows assemblers applying and making ready for hardware.

All material is carefully packed and crated for shipment to insure against damage in transit. The illustration on the left of the group shows a few pieces of Dahlstrom products ready for shipment.



DETAILS OF DAHLSTROM DOORS

This section which is an addition to our Catalog of Metal Mouldings and Shapes, is intended principally for the use of Architects and Builders, and will give an idea of the scope and almost unlimited possibilities in the designs and construction of doors and trim of the hollow metal type. The elevations of styles of doors on pages 1, 2 and 3 include the more common designs, which have been numbered for ready reference. On pages 4, 5 and 6 are shown some of our standard Elevator Door styles. Pages 7 and 8 show our typical or standard types of panel and glass mouldings.

In ordering doors and trim from this catalog, it is only necessary to specify the style of doors and type, thus: Style 5, type 126. Also state the finished thickness of walls or partitions, and whether buckwork provided for in the building is wood, pressed steel or channel iron or a combination of both, or reinforced concrete construction.

If no floor plans are sent, give sketch showing swing of doors, and state whether they swing in or out of room.

The sizes of doors given should be for the net opening in the jamb to receive the door. Heights should be figured from the finished floor and an order for doors should state whether thresholds are used or not, and, if used, the actual height of same.

State whether or not we are to furnish glass and if so, what kind is to be used.

State whether casings or staff mouldings are desired for one or both sides of the doors, also the width, or catalog number, and whether with or without plinths, also give height of plinths.

If we are to furnish the hardware, state kind of locks, etc., give plated finish specification and state whether or not keys must pass on existing master key system. If the hardware is furnished by others, arrange for an immediate shipment to the factory of a complete line of samples of hardware to be used. List of all hardware per door should be attached to all orders. Give complete instructions as to its application; stating height to center of knobs, whether lock cylinders are on hinge or stop side of doors; also regarding location of handles, push plate, push bars, door stops, etc. The early delivery of our material depends almost entirely on the prompt receipt of this information, and the samples of hardware to be applied must be at our factory before doors can be built.

We shall be pleased to submit samples of our standard finishes for selection, or, if the finish is to be like any adjoining work, samples of color and wood grain should be sent us to match.

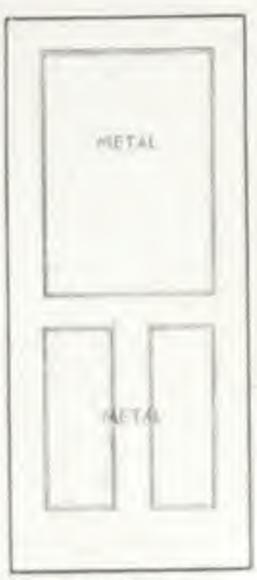
State the time when the work will be required in the building.

STANDARD DOOR DESIGNS SCALE 38" = 1 FT. METAL METAL GLASS METAL GLASS DESIGN No. 1 DESIGN No. 3 DESIGN No. 4 DESIGN No. 2 CLASS METAL GLASS. METAL METAL METAL METAL DESIGN No 6 DESIGN No. 7 DESIGN No. 5 DESIGN No. 8

Section Eleven Page 1 Standard Doors

STANDARD DOOR DESIGNS

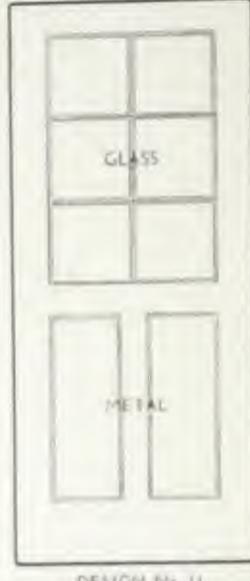
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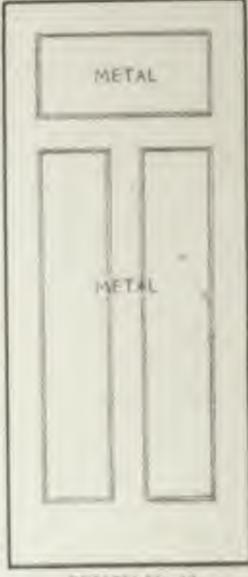
DESIGN No. 1



DESIGN Nº 10



DESIGN No. 11



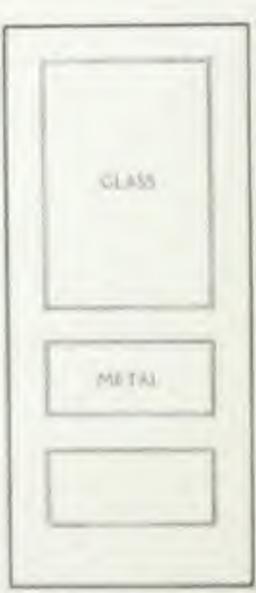
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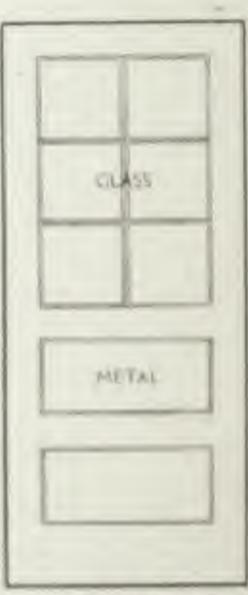
ISSUENT NO. 11



DENON No. 11



DESIGN Re 15



DESIGN No. 18

STANDARD DOOR DESIGNS SCALE 38"= I FT. LOUVILES CLASS GLASS METAL METAL METAL METAL LOUVRES DESIGN No 18 DESIGN No 19 DESIGN No 20 DESIGN No. 17 KEY NEY J OUTSIDE OUTSIDE OUTSIDE OUTSIDE LEFT HAND REGULAR RIGHT HAND REGULAR LEFT HAND REVERSE RIGHT HAND REVERSE LEFT HAND SLIDE RIGHT HAND SLIDE SHAFT SIDE

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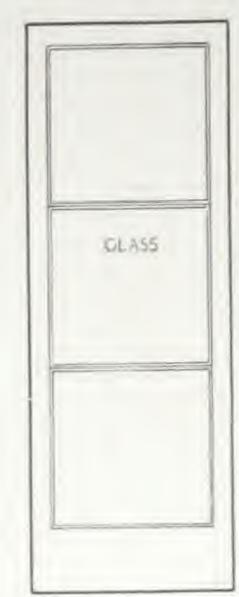
Section Eleven Page 3 Standard Doors

STANDARD ELEVATOR DOOR DESIGNS

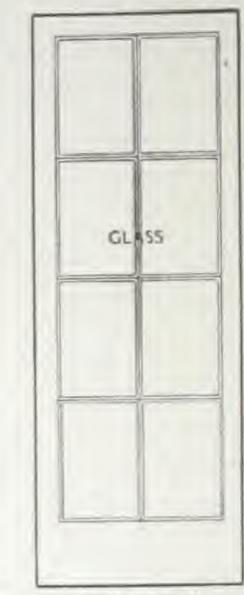
SCALE 38" = 1 FT.



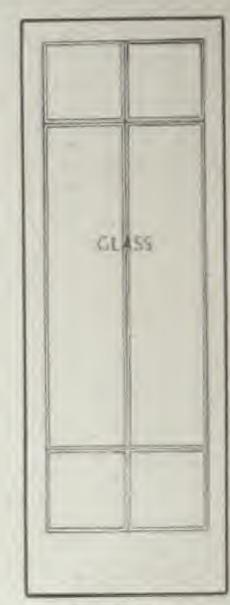
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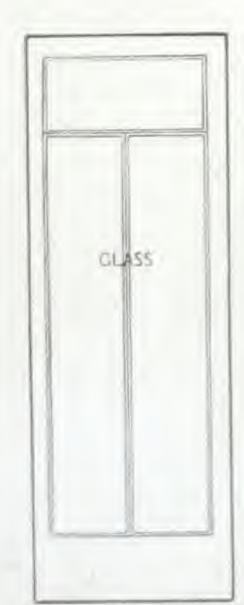
DESIGN No. 22



DESIGN No 21



DESIGN No 24



DESIGN No. 25



DESIGN No 26



DESIGN No 27



DESIGN No 28

STANDARD ELEVATOR DOOR DESIGNS SCALE 38" 1 FT. METAL GLASS GLASS. GLASS GLASS METAL METAL METAL METAL DESIGN No 30 DESIGN No. 29 DESIGN No 31 DESIGN No. 32 CLASS GLASS CLASS GLASS METAL METAL METAL METAL DESIGN No. 33 DESIGN No. 34 DESIGN No. 35 DESIGN No. 36

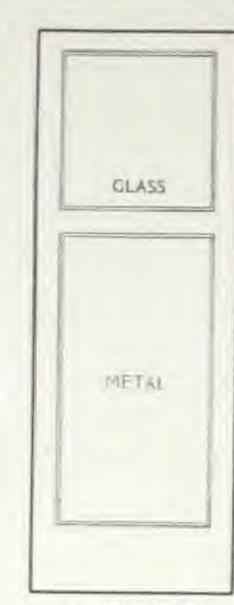
Page 5
Standard
Elevator
Doors

STANDARD ELEVATOR DOOR DESIGNS

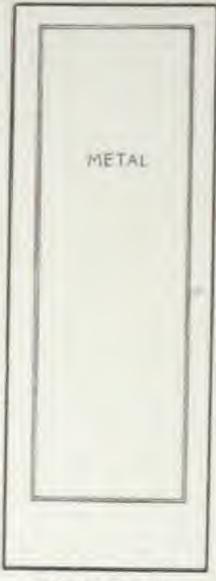
SCALE %" = | FT.



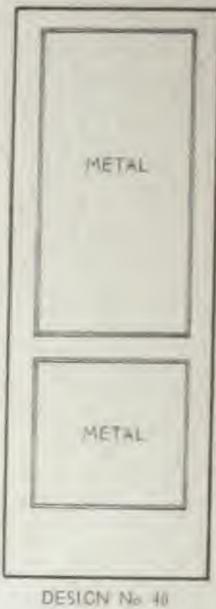
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DESIGN No. 18



DESIGN No. 34





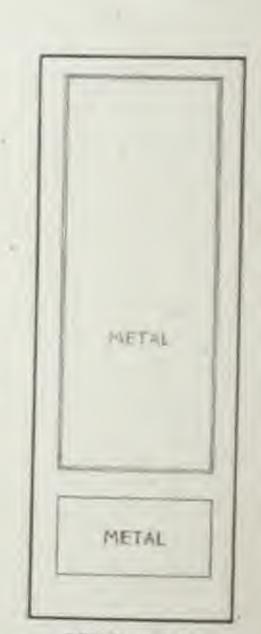
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DESIGN No. 42



DESIGN No. 11

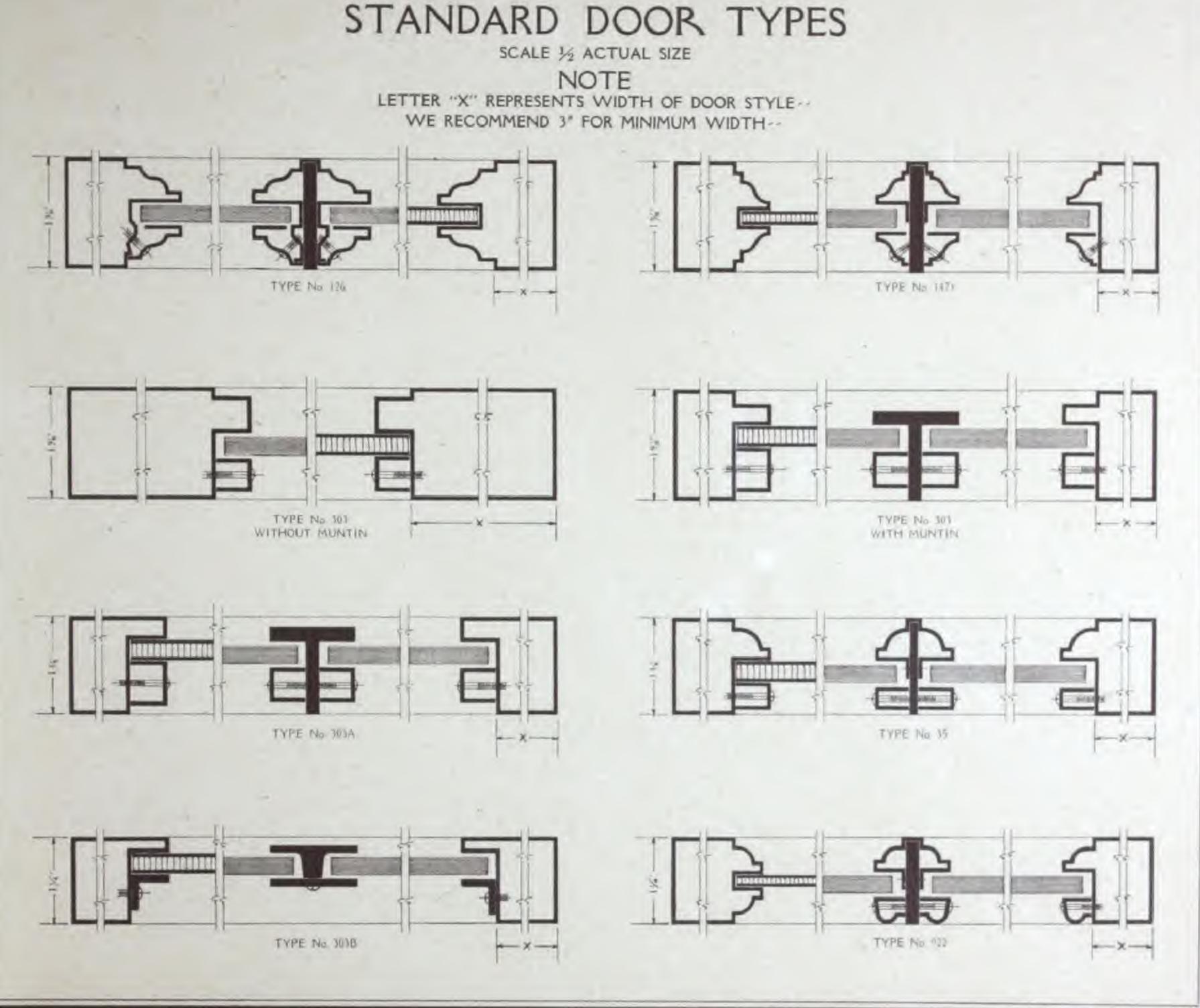


DESIGN No 44

Section Eleven

Page 6

Standard Elevator Doors Copyrighted by DAHLSTROM METALLIC DOOR COMPANY



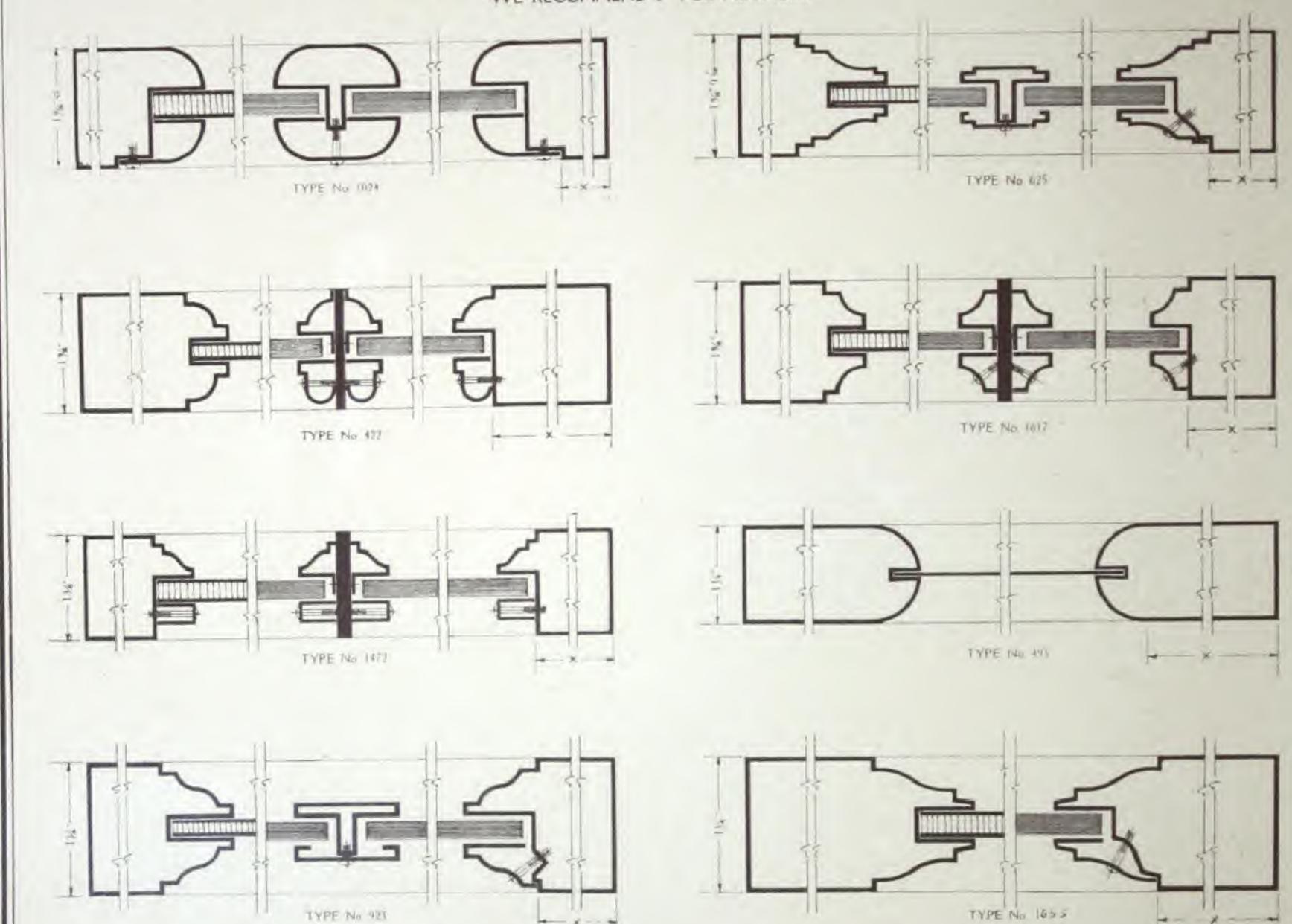
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Standard Door Types

STANDARD DOOR TYPES

SCALE 1/2 ACTUAL SIZE

NOTE
LETTER "X" DESIGNATES WIDTH OF DOOR STYLE .--WE RECOMMEND 3" FOR MINIMUM --



Section Eleven

Page 8

Standard Door Types

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SPECIFICATIONS OF DAHLSTROM HOLLOW METAL DOORS AND TRIM

CONSTRUCTION—Provide fireproof doors, partition sash, interior trim to exterior windows, metal partitions, picture moulding and other metal trim as indicated on drawings. All work shall be of Dahlstrom Standard Construction, with standard mouldings of designs selected by the architect; all to be of the best quality cold rolled open hearth steel free from scale and pits.

INSULATION—Panels to be formed of two steel sheets insulated with suitable material between, making a resilient filling that is non-conductor of heat; insert and properly fasten, in the hollow stiles, strips of cork of suitable width, for the purpose of reducing the metallic ring.

PANELING—Make proper formation of panels as per details, by applying moulded crossrails securely welded to stiles by the oxy-acetylene process. All joints to be made entirely invisible.

REINFORCING—Doors and trim to be reinforced for all hardware as required, and at all vital points, to obtain perfect alignment and rigidity.

SASH DOORS—Doors with glass panels shall be constructed in an approved manner of No. 18 U. S. standard gauge steel, and provided with detachable glass stop frames.

JAMBS AND CASINGS—All doors and sash to have steel jambs and casings of designs as approved by architect. All casing miters to be process welded, to insure invisible and homogenous joints.

TRANSOM, STOPS, Etc.—Provide hollow steel sash, transom bars and stops for all sash and fanlight openings indicated on plans.

HARDWARE—Hardware, glass and glazing not included in this contract. This contractor shall reinforce for all hardware, and apply such parts as will not interfere with the crating of material. (This contractor to apply all hardware to hollow metal work in case he installs the work in building.) All hardware except door checks, transom lifters, knobs, etc., and all required hardware templates shall be delivered to this contractor f. o. b. his factory in time to maintain his production schedules.

BUCKS—Bucks for all openings, if of wood or structural steel, shall be furnished and erected by others. All pressed metal bucks furnished by this contractor.

DETAILS—Contractor for this work shall furnish all necessary drawings illustrating in detail its construction, and shall receive architect's approval before fabricating.

FINISH—After work is made up, the metal is to be thoroughly cleaned of oil, grease or other impurities before the enamel coating is applied. It shall then be coated at least 6 times, each coat to be baked in proper heat, insuring lasting qualities. Enamel is to be of any plain color, or stippled, or grained to match adjoining metal or woodwork, as selected by the architect. Graining is to be protected by 2 coats of varnish; the last coat to be rubbed to an eggshell gloss finish at factory, before shipment is made.

CLASSIFICATION OF FINISHES

In order to make it clearly understood that the kind of finish required will affect prices, a list of standard classifications is given below. The various classes of finish differ in price from the class A plain colors to class G grained and stippled finishes.

CLASS A-Plain colors, such as No. 10 dark green, No. 11 dark olive, No. 15 maroon, No. 17 chocolate, No. 19 black, No. 30 sea green, No. 33 dark brown.

CLASS B-Plain colors, such as No. 13 white, No. 18 light gray, also cream, light blue and any light color except carmine.

CLASS C—Stippled enamel, such as No. 24 copper verde antique, No. 26 bronze verde antique, No. 28 light olive, No. 29 slate.

CLASS D-Grained finishes, such as No. 1 light mahogany, No. 2 tuna mahogany, No. 3 dark mahogany, No. 8 dark birch and cherry.

CLASS E-Grained finishes, such as No. 4 medium oak, No. 5 light oak, No. 6 dark oak, No. 7 circassian walnut, No. 9 light ash, No. 31 dark circassian walnut, pine and straight oak.

CLASS G-Grained finishes, such as fumed oak, silver oak, crotch mahogany, birds-eye maple, Australian mahogany, marble, teak, also stippled and dull black.

Slight variations of all shades are permissible.

Printed in U. S., A.

By

Magill-Weinsbeimer Company, Chicago, III.